







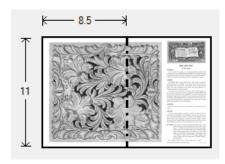
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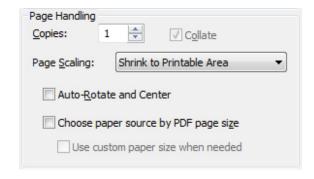
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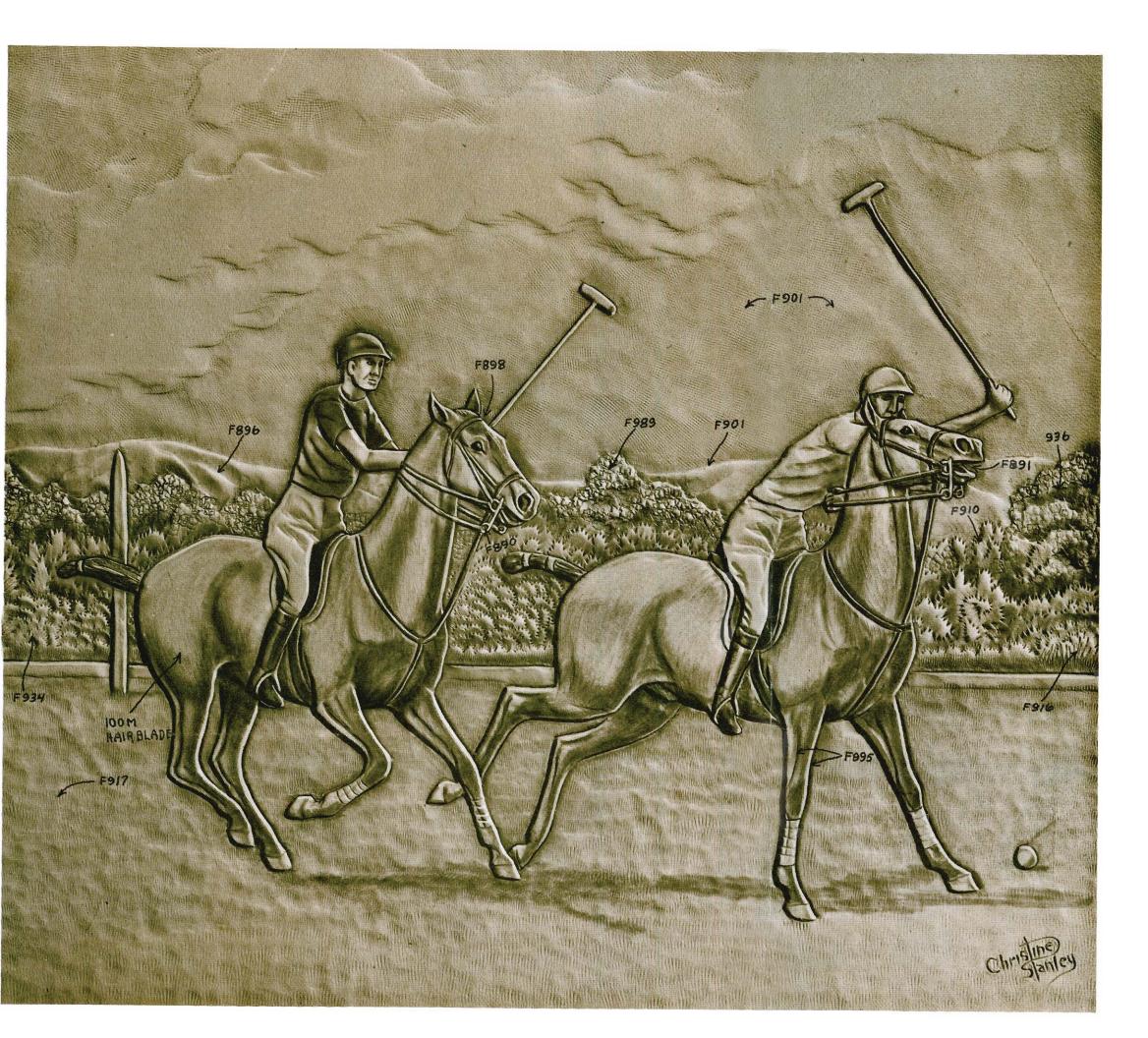
Front – full sized, front – tiled, back – full sized, back – tiled

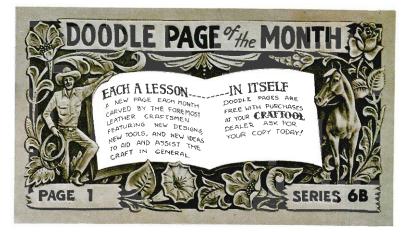
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by CHRISTINE STANLEY

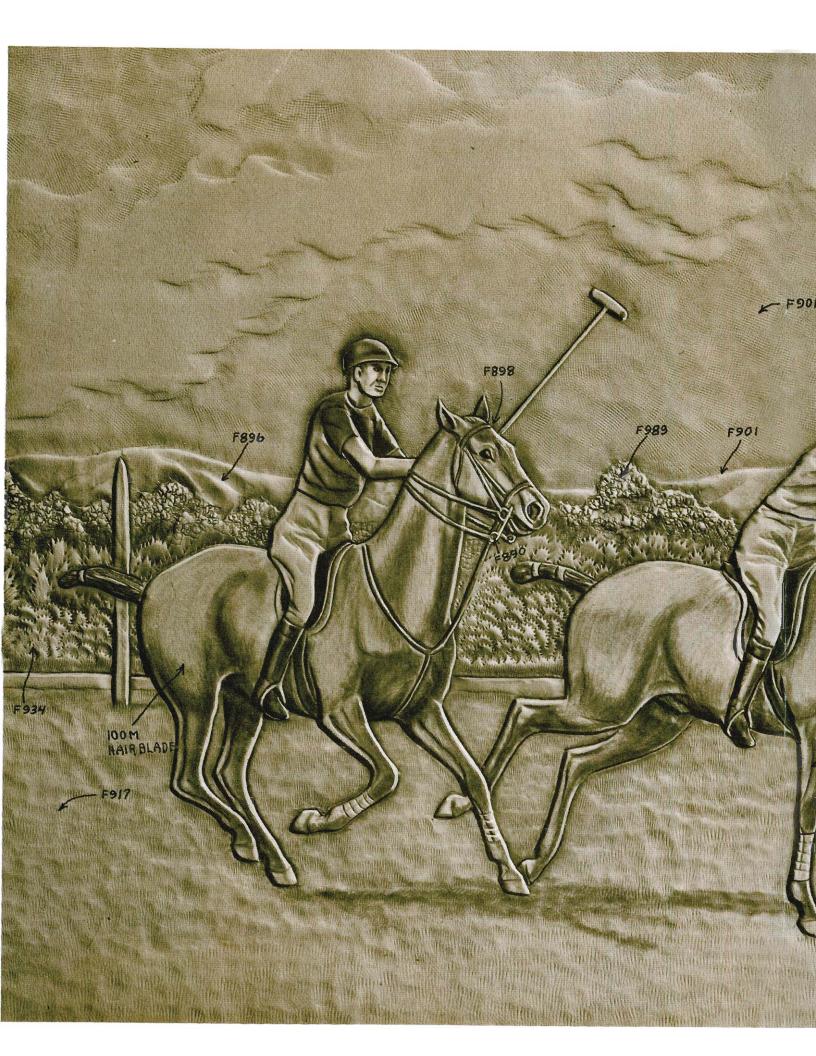
Sometime in the dim past, man discovered he had the ability to use many of the animals of his world to assist him in his constant struggle for survival. We cannot know just how or when man first found a useful purpose for the horse. We do find him in the last several centuries of recorded history that man found the horse probably the most versatile of the many animals he has domesticated. In this series we will explore four of the major sporting events which dramatize how the horse has been bred and trained for a specific sport.

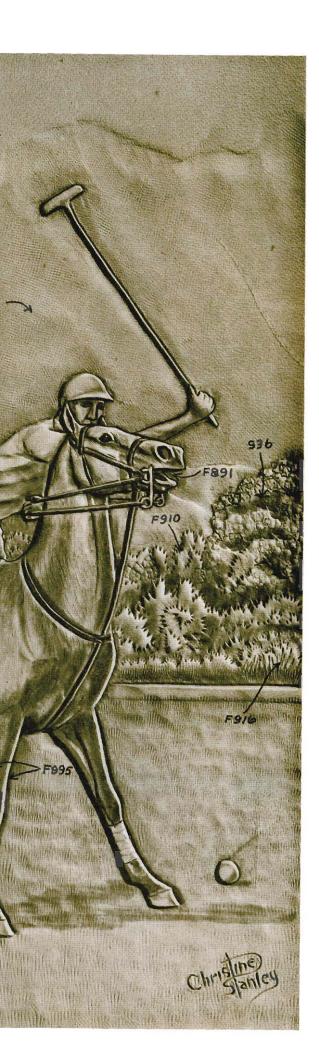
The origin of polo cannot be fully confirmed. Many historians state it probably started in ancient Persia. The game as we now know it was developed during the 19th century and is the subject for this illustration. Polo fields are constructed in both indoor and outdoor settings. For this project we use an outdoor setting with a background of shrubbery bordering the playing field. The various shrubs are indicated in the photo carve by the tool numbers. The tools are used in a random manner to obtain the natural appearance. The general appearance of the shrubbery may be altered by using the tools to create a larger or smaller area of any of the specific shrubs. The overall area and general outline of this part of the illustration should not be changed however, since this would tend to unbalance the important elements of the picture.

Figure carving using a single subject is generally less complicated than a scene which includes several figures, especially if the figures overlap each other. Special attention must be given to carving the riding equipment, particularly when this equipment must be carved on the body of the figures. The correct technique to be used here is to cut the outlines lightly with the swivel knife, using the 100N angle blade. The swivel knife cuts should be beveled lightly and carefully smoothed out with a modeler. This will avoid any radical change in the normal contour of the principal figure. Parallel lines should be carefully cut to avoid distorting the appearance of the feature.

The F896 beveler is used on the entire surface of the polo field. This is followed by using the F917 to add the grass effect. The F895 is a medium size beveler and is probably used more than any other beveler in figure carving. The outline of the figures is beveled with the F895 as well as using it for most of the beveling on the figures.

The small F890 beveler is a special purpose tool for small detail work such as the nostrils and bridal rings. The nominal cost of leather stamping tools should encourage all leather carvers to use a special stamping tool when the subject requires it. It is true that in some situations, one tool may be substituted for another without affecting the quality of the carving technique. It should be noted however that there is no practical substitute when a tool of a specific size or design is required for a particular feature of the design.







POLO

by CHRISTINE STANLEY

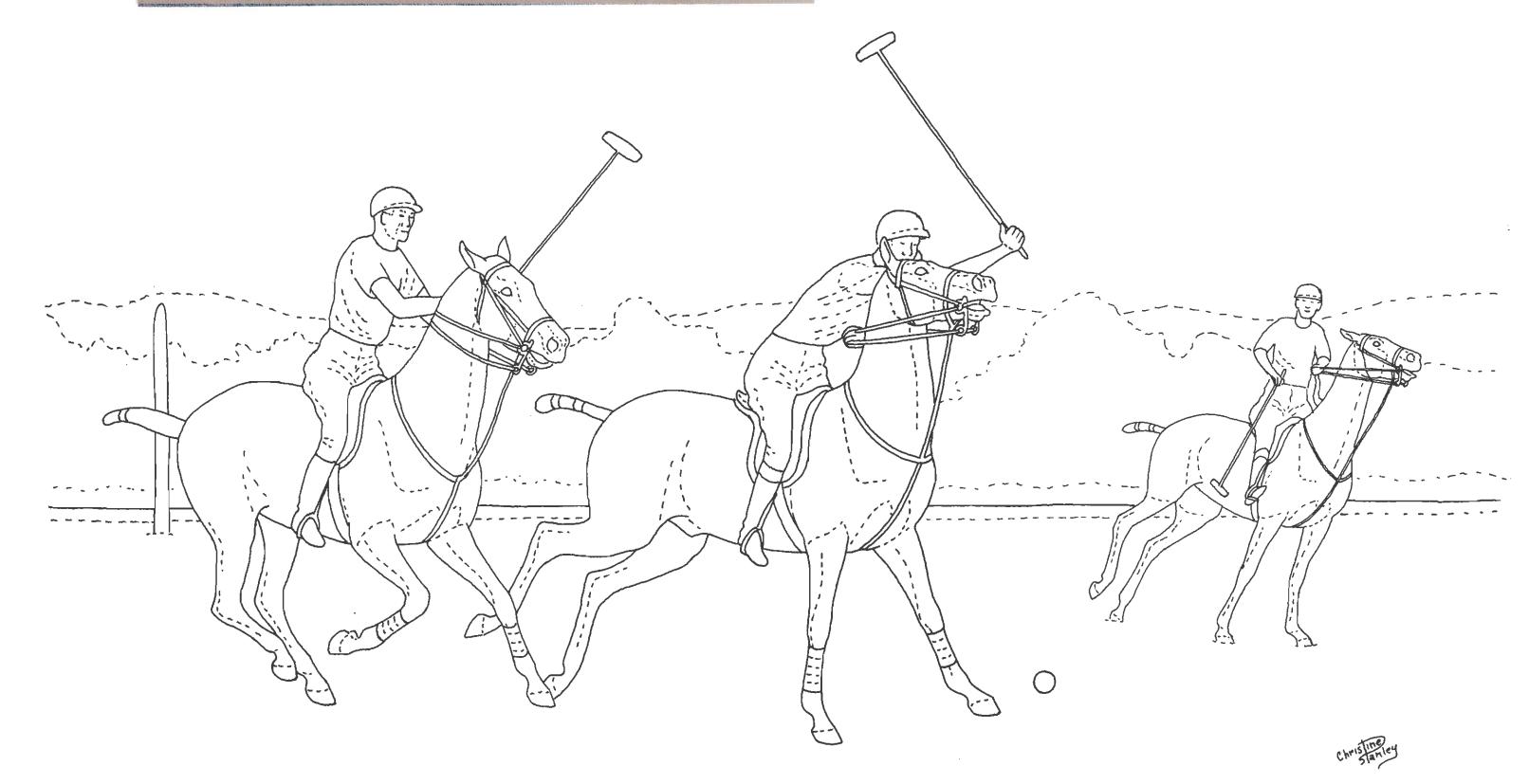
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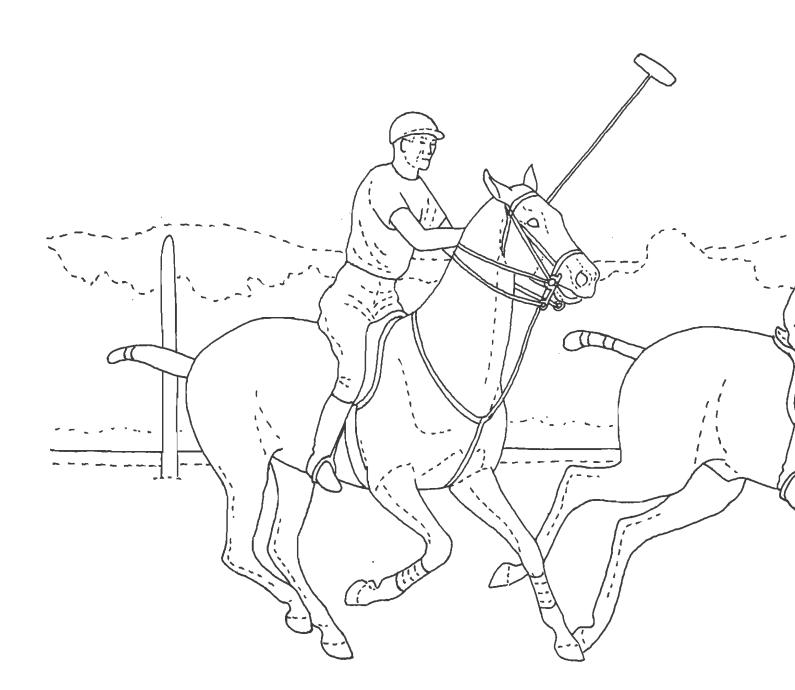
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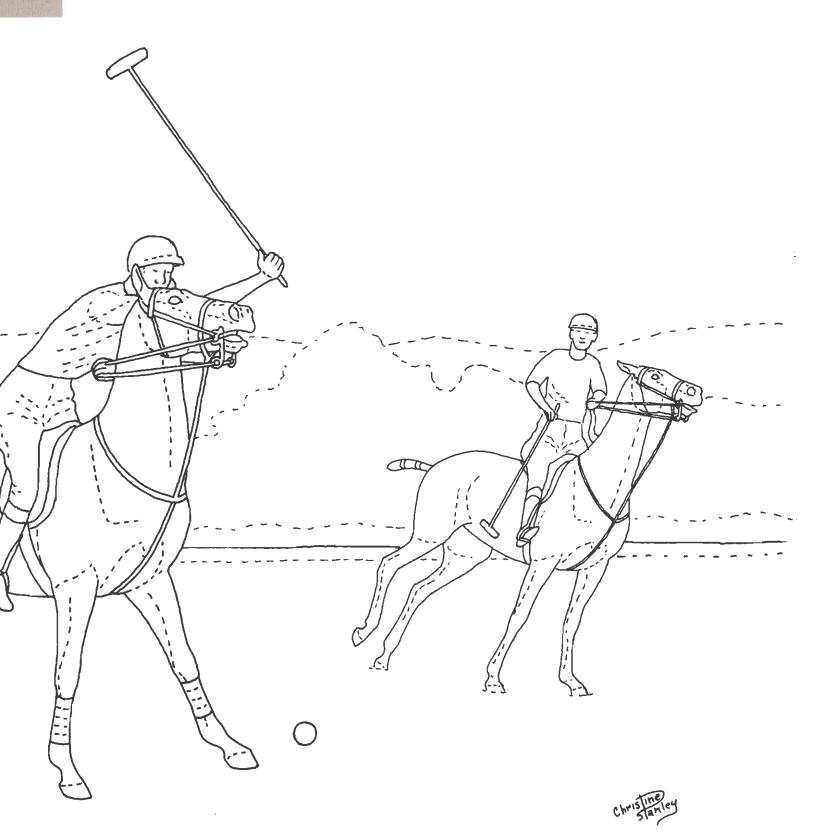
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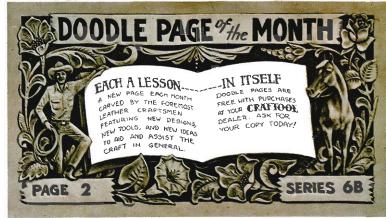
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THE FOX HUNT by CHRISTINE STANLEY

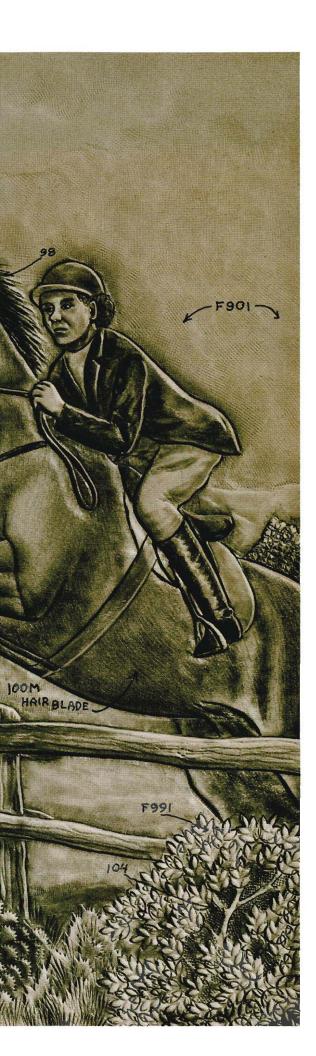
Riding to the hounds is a traditional sport of wealthy people who love horses and have the time and money to invest in the breeding and training of the animals for the special skills required in this very demanding sport. Most of us have seen movies of fox hunting and can appreciate the amazing skill of both rider and horse.

In a scene like this which contains so many different elements, one should study the photo carve and tracing pattern carefully. The swivel knife work should be completed as indicated by the tracing pattern. The progress of each phase of the carving should be checked against the photo carve. It is especially important to work carefully with the bevelers. It is usually a good policy to follow a procedure of using each beveler wherever required in the project before changing to a different beveler. This is a work habit that not only speeds up the work but helps to avoid mistakes.

The modeler is an essential tool in figure carving. Most beveling work should be followed by using the spoon of the modeler to smooth the beveling marks. The point of the modeler is often used to add certain features that need be only lightly impressed on the leather. Once again we advise a careful study of the photo carve, to understand the importance of using the modeler correctly. We stress this reliance on the photo carve since it is carefully made to accurately reproduce the original artwork. The high quality of the photographic reproduction of the original art work is an assurance that there is no loss of detail from the original carving.

Since the introduction of the 100L and 100M hair blades used in the swivel knife, the task of adding hair detail is greatly simplified. The 100M blade is used for the body hair and the 100L for coarse hair such as the horses mane and tail. After the 100L blade is used on the mane and tail, the point of the modeler is used to make the deeper impressions for the natural appearance of these features. Highlights and shadows on the figures is the result of careful application of leather dye. A dry brush technique is used to apply dye to the body of the animals. A dry brush is the result of removing most of the dye from the brush on a piece of scrap leather before applying to the figure. This will retain excellent hair detail in both the shadow and highlight areas. Compare this with the dye work on the coat of the rider. The rider's coat and boots are much darker, allowing a heavier application of the dye. Only in the deepest shadows and solid dark areas should the dye be applied full strength. A good procedure to follow in dye work on figure carving is to start with a light application and gradually build up to the desired tone. By using the reverse side of the Doodle Page for the tracing pattern we are able to enlarge the scene to allow a choice of dimensions of the carving project. Standard frame sizes are 11x14 and 12x16. By extending the sky area and using the additional area provided by the tracing pattern, either of these sizes may be used.







THE FOX HUNT

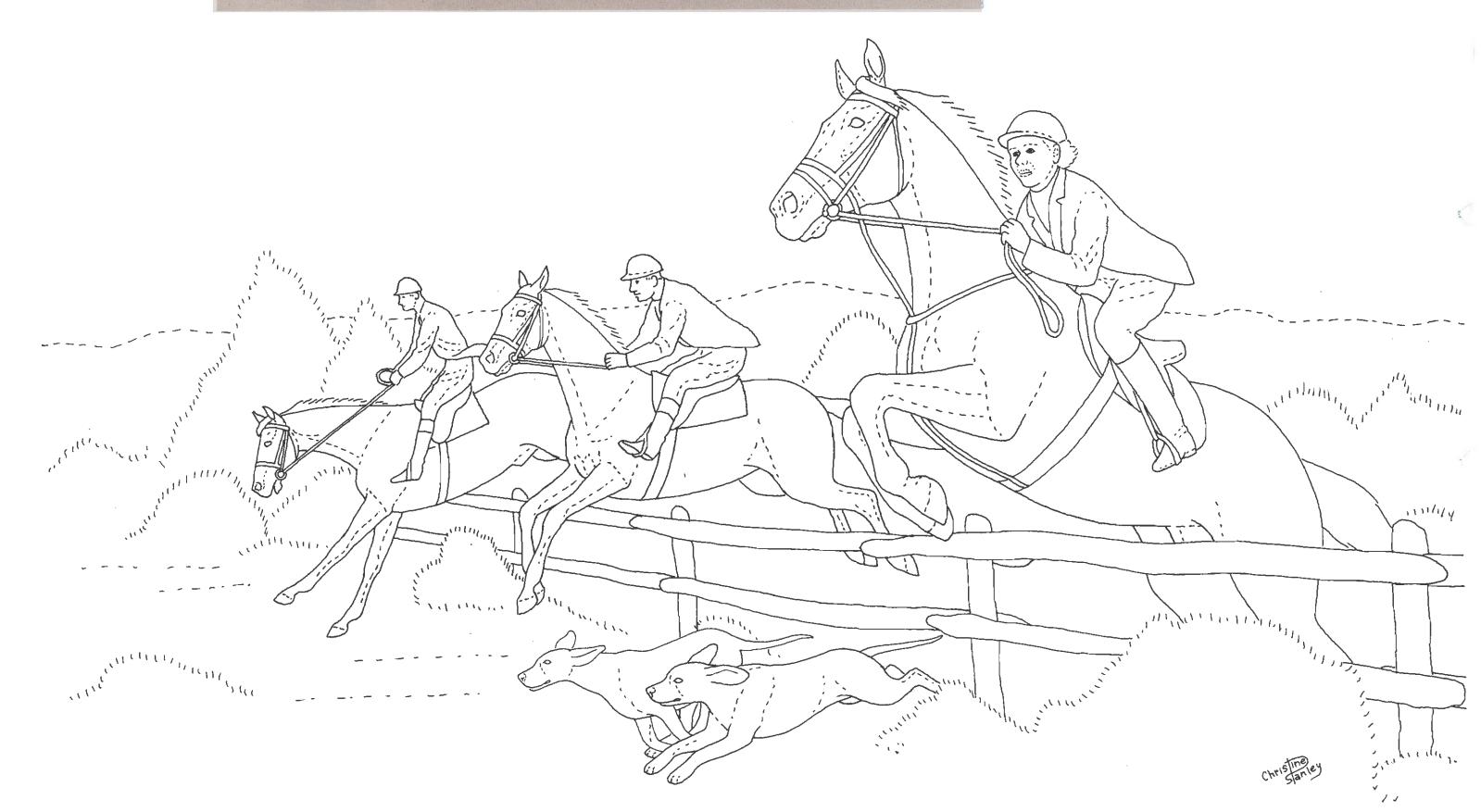
by CHRISTINE STANLEY

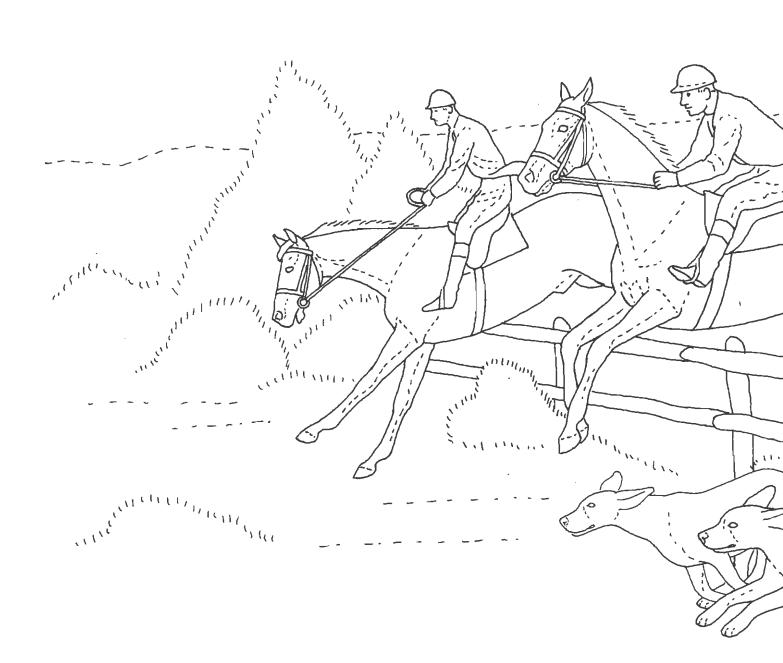
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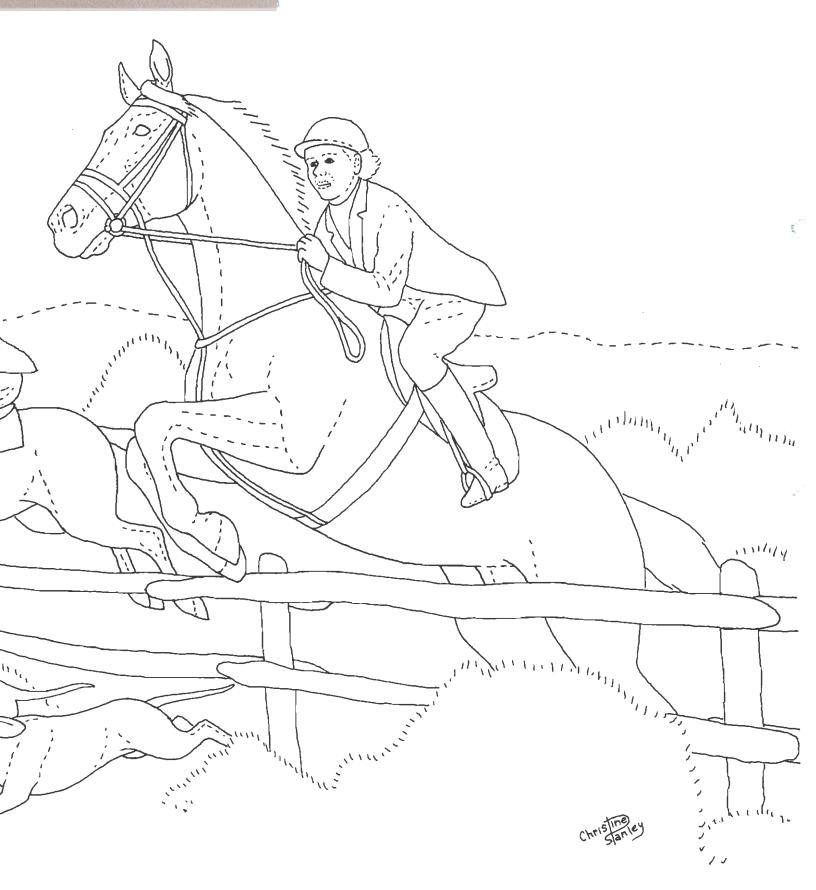
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HARNESS RACING by CHRISTINE STANLEY

The horse used for harness racing is especially bred for this sport. The breed was developed in the United States and registered as the Standardbred. Compared with the Thoroughbred, the Standardbred is sturdier and has more endurance. It is long-barreled, high-rumped and has a larger head and shorter legs. It is estimated that 90 per cent of todays Standardbreds trace their ancestry to the great Hambletonian of the mid 19th century. The most important modern trotting event, The Hambletonian, is named in honor of this early sire of our present harness racers.

A harness rocer may be a trotter or a pacer. For this illustration we have featured the trotter. You will notice the gait of the trotter requires a right front leg and a left rear leg to move in unison and this alternates of course with the left front and right rear legs. In contrast, the pacer has a gait that moves the front and rear legs of the same side in unison. The pacer is considered slightly faster than the trotter but the difference is measured by only scant seconds when records are compared. Time records have been substantially reduced with the improvements of the sulkies.

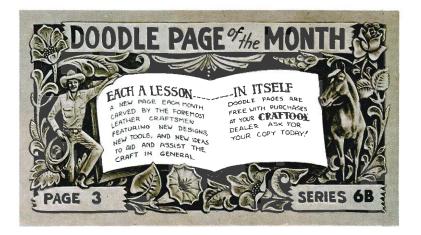
One of the more recent innovations in sulky construction is the plastic wheel disc which covers the wheel spokes. Covering the wheel spokes is expected to reduce some of the tragic accidents that occur in a crowded field where on occasion one horse has had a leg caught in the wheel spokes of a nearby sulky. This kind of accident may cause a dangerous pileup with serious injury to drivers and horses. This type of wheel is shown on the sulkies in this project. It is expected they will eventually be a required safety feature in all harness racing. Many county fairs around the country feature harness racing meets. These fairs would be an ideal place to exhibit leathercraft using harness racing for the subject. This can be an important opportunity for a leather artist to gain recognition.

The F895 beveler is used more extensively in figure carving than any of the other bevelers. This is of course because it is a medium size, ideal to use to bevel most swivel knife work as well as forming the bulk of the contours of the figures. When large areas require a matt effect, it is advisable to use the larger F896. The F896 not only can save time in beveling large areas but helps achieve a smoother surface.

The swivel knife work should be given special attention here as in all figure carving work. The sulky frame and harness equipment is constructed in such manner that there are many parallel swivel knife cuts. This is further complicated by some of the cuts extending across the deep background area onto the body of the figures. The knife cuts must be adjusted from a fairly deep cut across the background to a shallow cut on the figures. Shallow swivel knife cuts and light beveling on the figures is an important element of good carving technique. The knife cuts should be carefully executed to maintain the correct proportions of each of the components.







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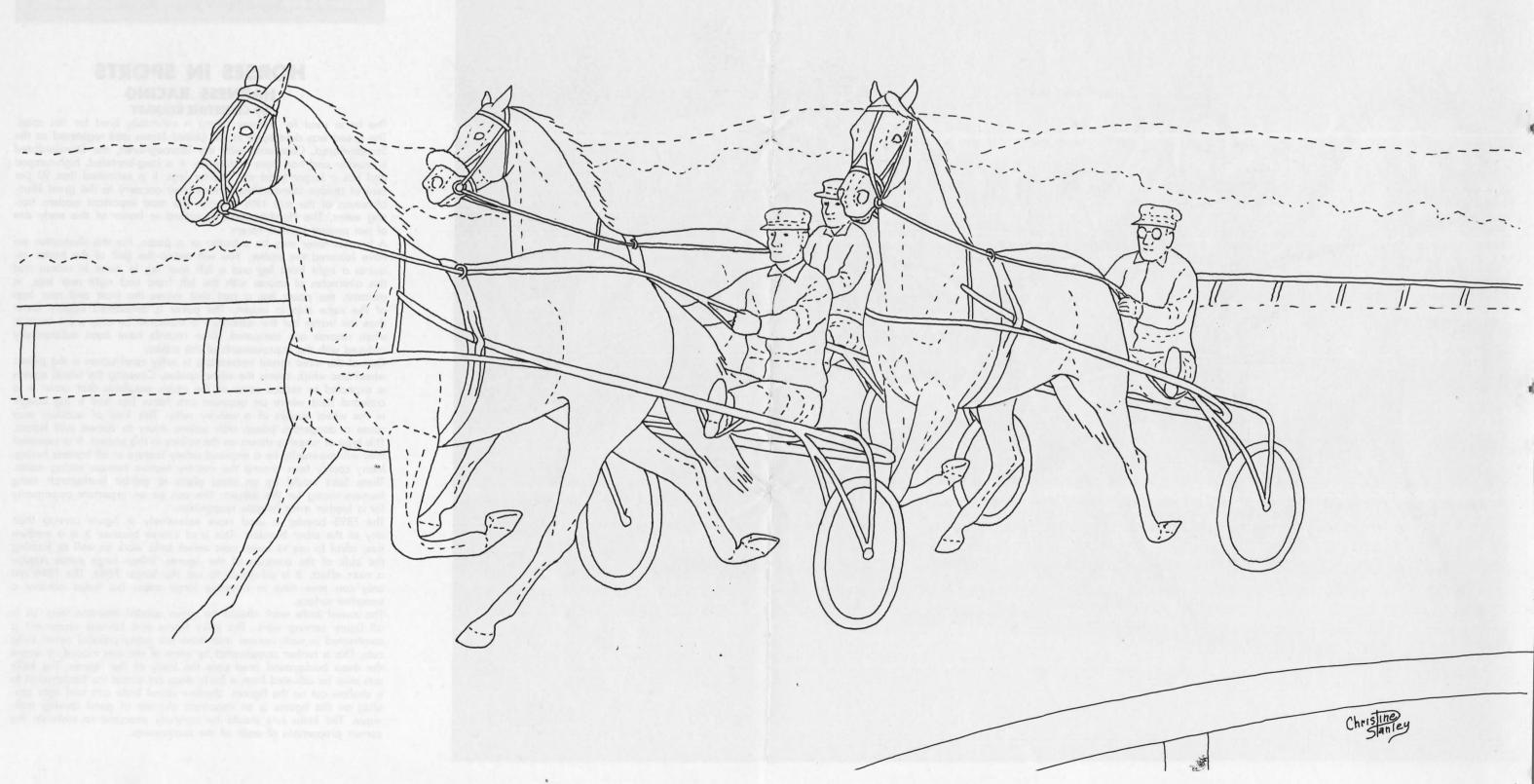
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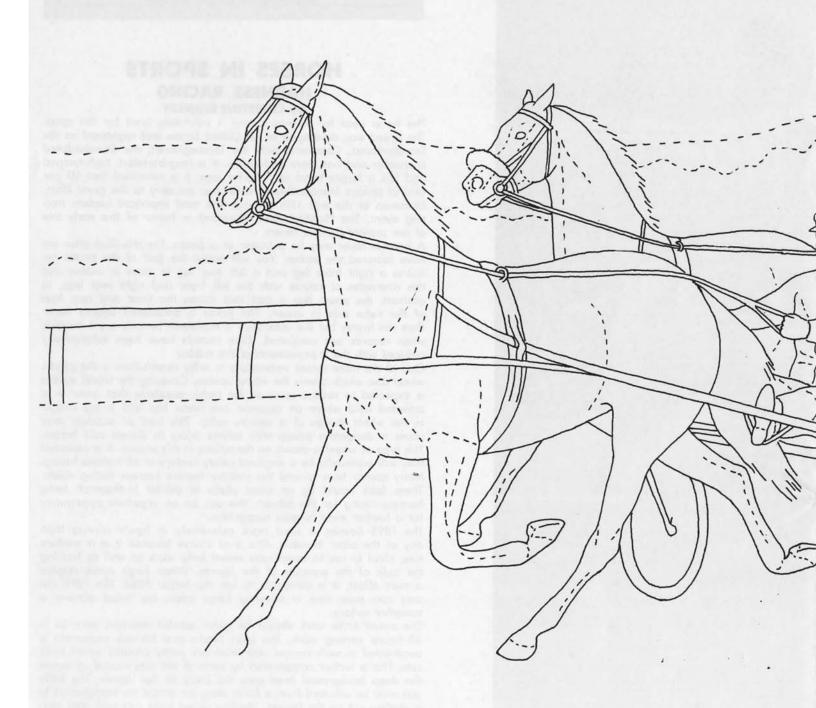
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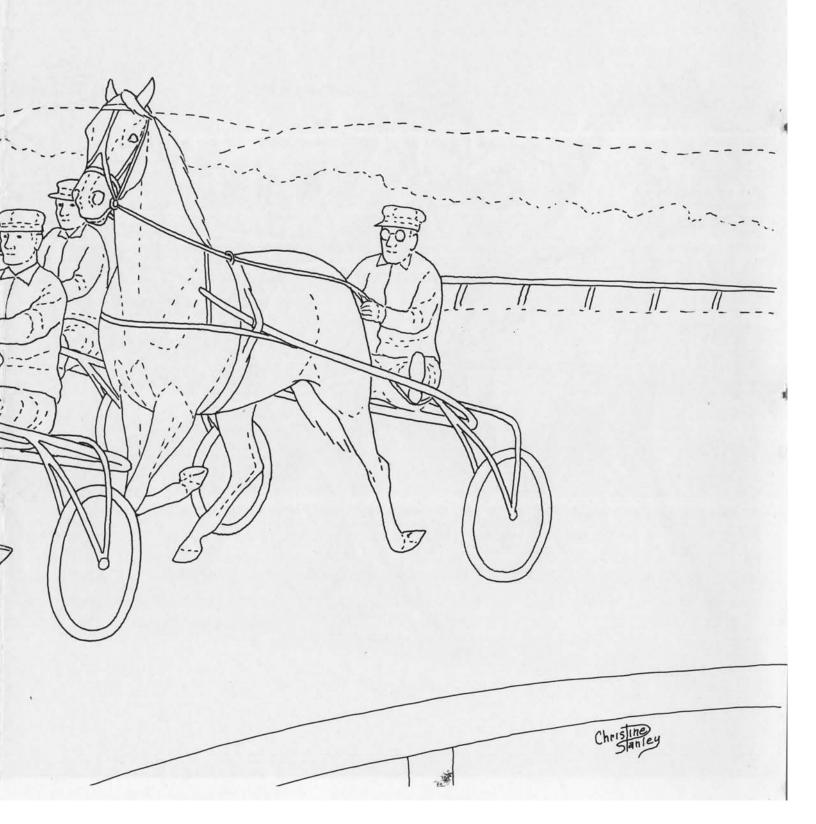
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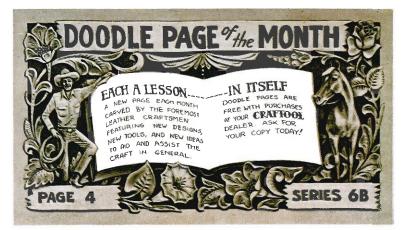












HORSES IN SPORTS THE THOROUGHBRED

by CHRISTINE STANLEY

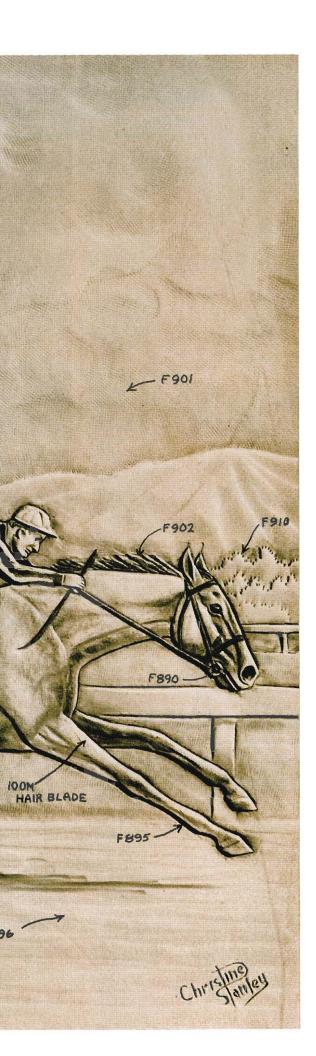
The sport of Kings. This may have been true in the past but today, Thoroughbred racing has become a sport enjoyed by the general public in most of the civilized nations of the world. It is claimed by owners and trainers that the main purpose of horse racing is to improve the breed of the Thoroughbred. It cannot be disputed that this improvement has been in progress since the Thoroughbred was first developed by importing the Arab stallions into England to blend the best of the blood lines of the heavier and sturdier English mares with the smaller more sensitive Arabian stock. This mixture produced a special breed of animal that we now know as the Thoroughbred.

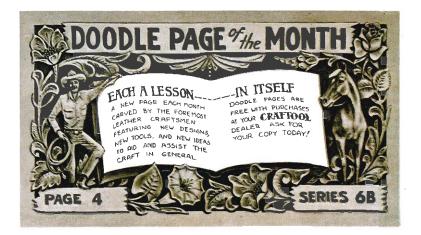
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Although most of the beveling around the figures is done with the F895 beveler, there are some areas that require using the F902. One should never attempt to use a beveler that is too large for the area to be beveled. Using the correct size beveler is the secret of maintaining good crisp, clean outlines in figure carving. The F901 checked beveler adds the desired texture in the sky area to contrast with the smooth cloud effect.

The artist who does the original art work must be fully aware of how the scene is lit. The direction of the light source determines how the shadows will appear in the completed work. The photographer who prepares the art work for the photo carve reproduction must follow the instructions of the artist and understand the subject matter to assure a high quality photo carve. The problem of how a scene is lit may not be of any great concern to the leather carver who uses a photo carve as a guide for a carving project. However, a lack of this knowledge of how a scene is lit could cause some problems for those leather artists who may wish to move into the creative field on their own. The basic point to remember is that daylight, or natural light as it is often called, is from a single source, namely the sun. This light source determines how the shadows fall. The intensity of the light determines the intensity of the shadows. This is an important subject for study for all leather artists and particularly those who may wish to develop their own original subject matter. One must learn to use leather dye to indicate the shadows cast by the light







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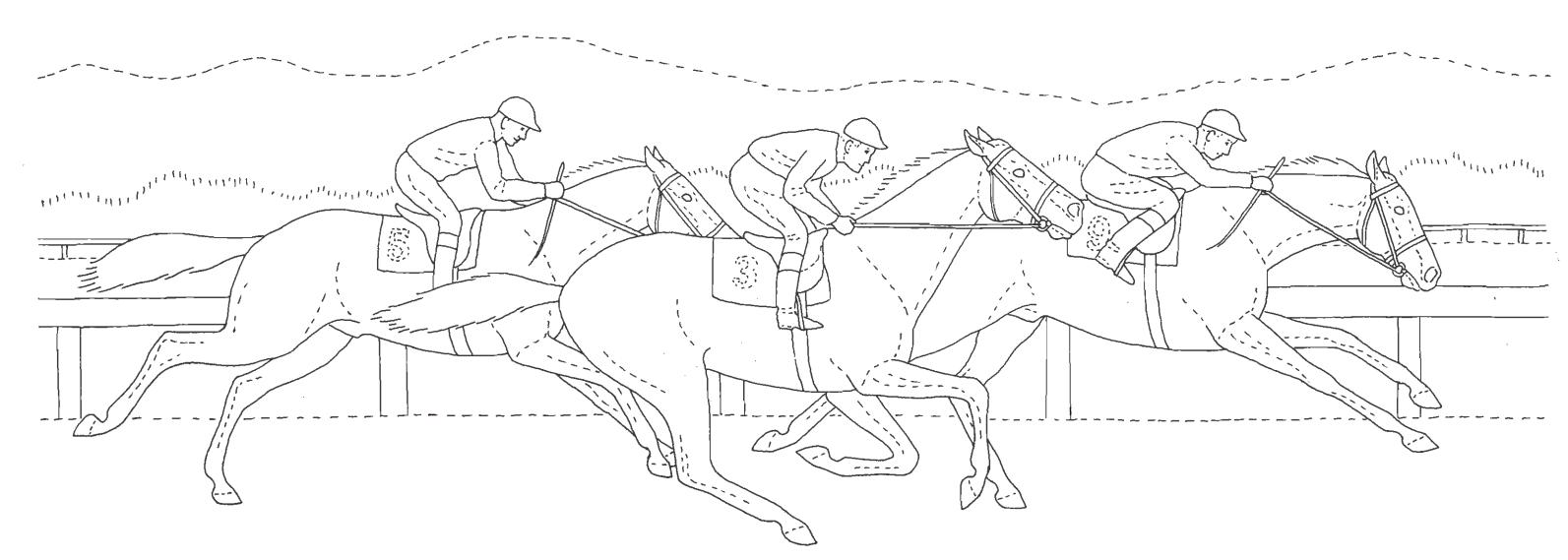
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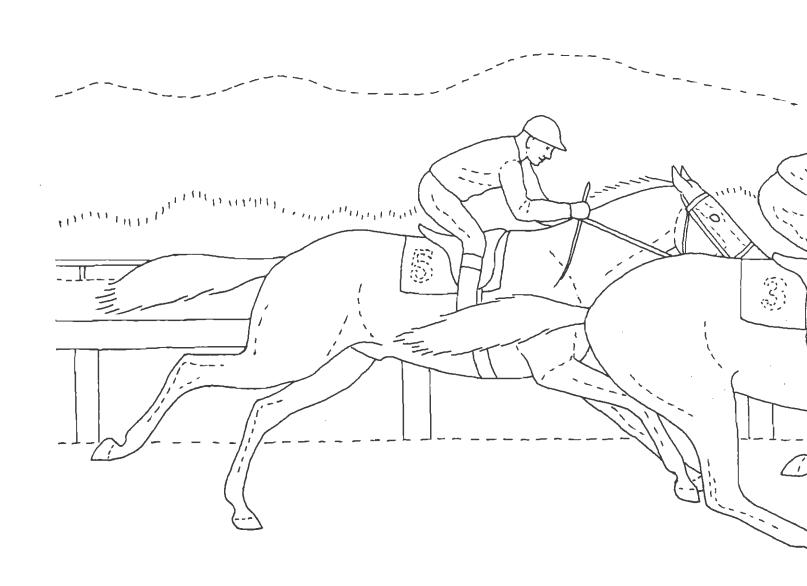
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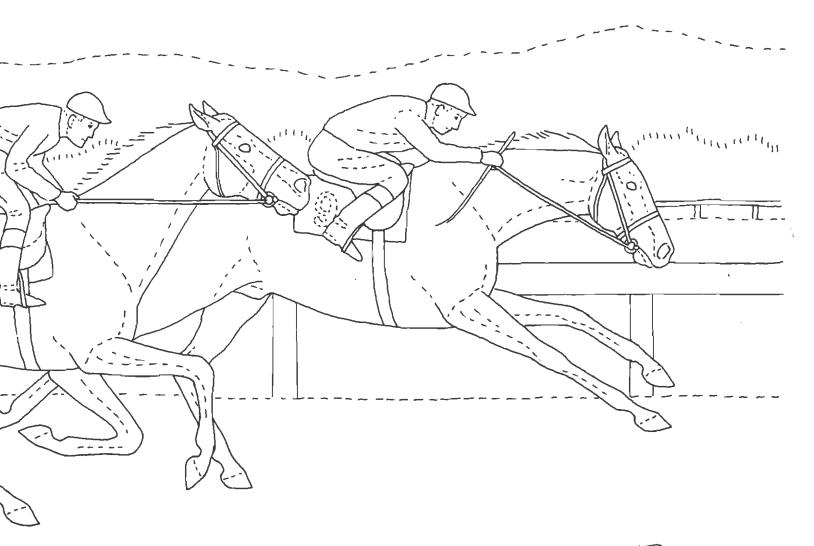
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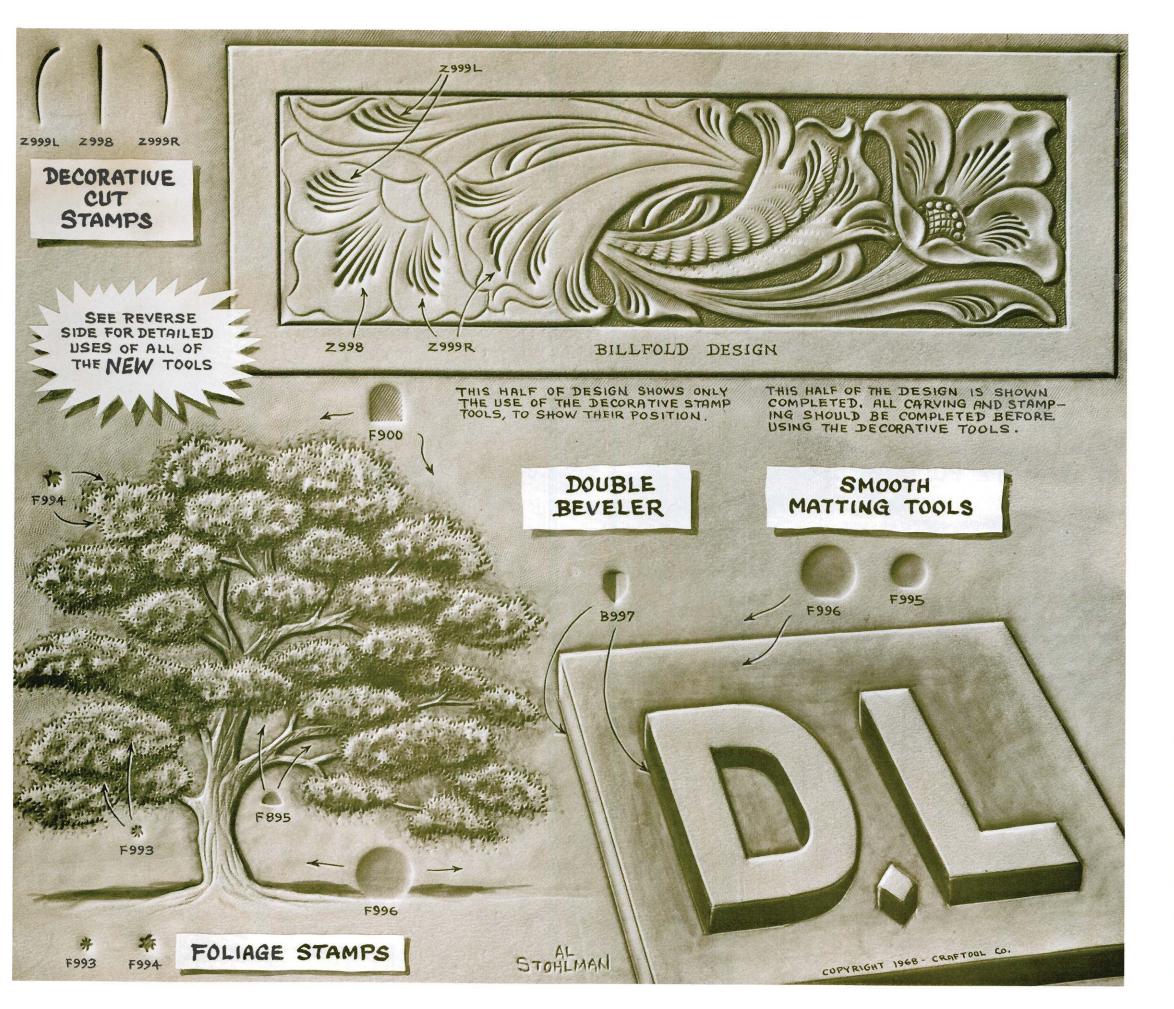


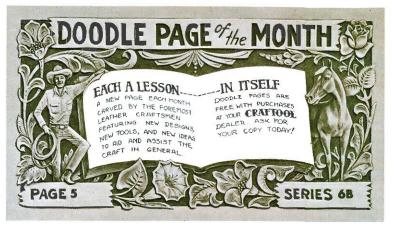










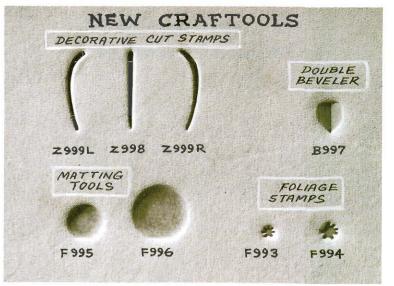


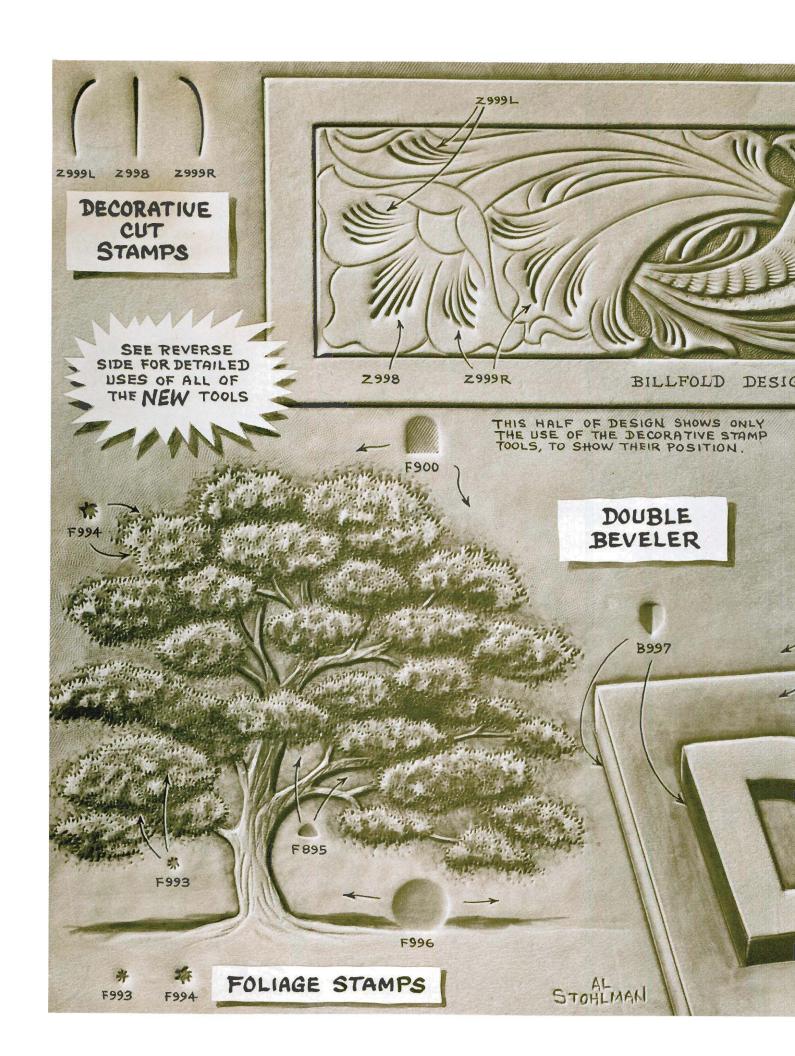
NEW CRAFTOOL SADDLE STAMPS by Al Stohlman

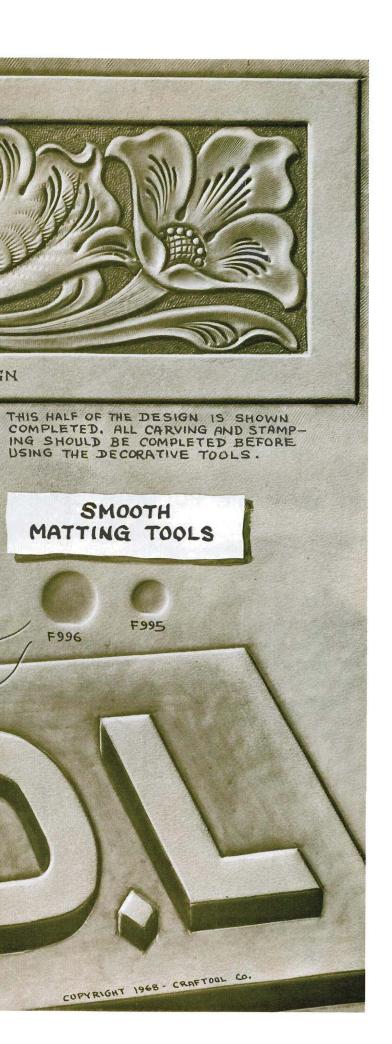
This month begins a series of pages featuring the EIGHT New Craftool Saddle Stamps. These tools have been designed for a variety of uses. The tools, of course, can be used for many other effects than those that we will be able to show . . . in the limited amount of space available. With this in mind, we are using both sides of the page in an effort to illustrate as many uses as possible . . . with our introduction of the NEW Craftools.

This month shows, in limited detail, all of the New tools . . . in an effort to acquaint you with them all. The following Doodle Pages will go into much more detail with each of the tools with instructions and techniques on their uses. BE SURE to get all of the following Doodle Pages!

The NEW Craftools have been put into four separate categories: "Decorative Cut" stamps . . . "Double Beveler" . . . Smooth "Matting" tools . . . "Foliage" stamps. As you will observe, by studying the pages, there are a variety of uses for each of the tools. Study the examples presented, and then "doodle" on scraps of leather and compare your efforts. Perhaps your doodling will give you ideas for other uses of these tools. It is







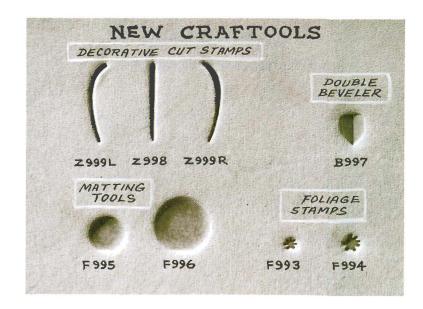


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The NEW Crastools have been put into four separate categories: "Decorative Cut" stamps . . . "Double Beveler" . . . Smooth "Matting" tools . . . "Foliage" stamps. As you will observe, by studying the pages, there are a variety of uses for each of the tools. Study the examples presented, and then "doodle" on scraps of leather and compare your efforts. Perhaps your doodling will give you ideas for other uses of these tools. It is



amazing how many productive ideas will evolve simply by doodling with the tools on scraps of leather.

DECORATIVE CUT STAMPS

These tools were designed to aid those having difficulty making decorative cuts with the swivel knife. The billfold design on the front of the page shows one half of the pattern showing ONLY the decorative cuts . . . the other half, with the design completed. As suggested, the decorative cuts are put on the design after all carving and stamping has been completed. (Study the photo).

The reverse side of the page illustrates how the length of the cuts can be made to vary. CAUTION must be used with these tools, as they are sharp and can easily be driven through the leather. Tap the tools moderately with the mallet.

DOUBLE BEVELER

This tool was designed to hasten the beveling processes where it is desirable to bevel both sides of a single line. The best example of this is the raised, three dimensional letters shown on these pages. Future pages will illustrate further uses.

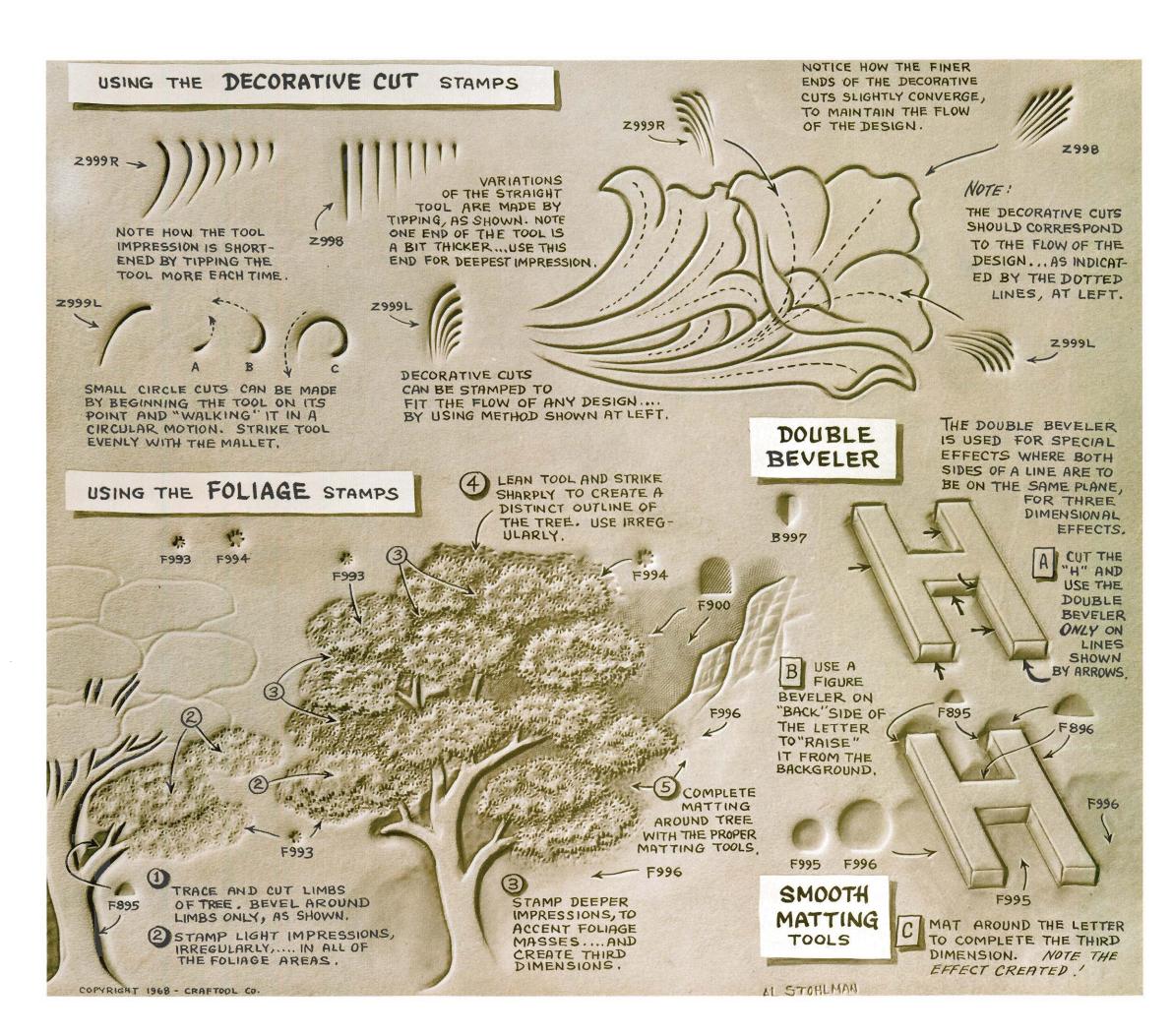
SMOOTH MATTING TOOLS

These tools were designed for easier, faster, smoother matting . . . in large areas. Strike the tools uniformly with the mallet and "walk" them much as a beveler or pear shader, while you work. Little practice will be required to master the use of these tools.

FOLIAGE STAMPS

These new tools are designed to create special foliage and leaf effects... as well as other special effects. The front of this page shows a tree fully carved. The reverse side of the page illustrates the step-by-step method of making this tree... in limited detail. Be sure to obtain your copy of the following Doodle Pages... in which we go into greater detail on how to carve various trees and create unusual effects with these tools.

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Presented Courtesy of



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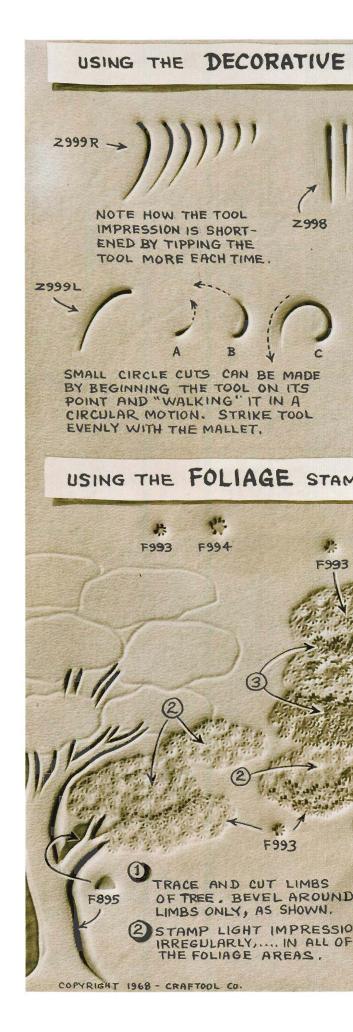
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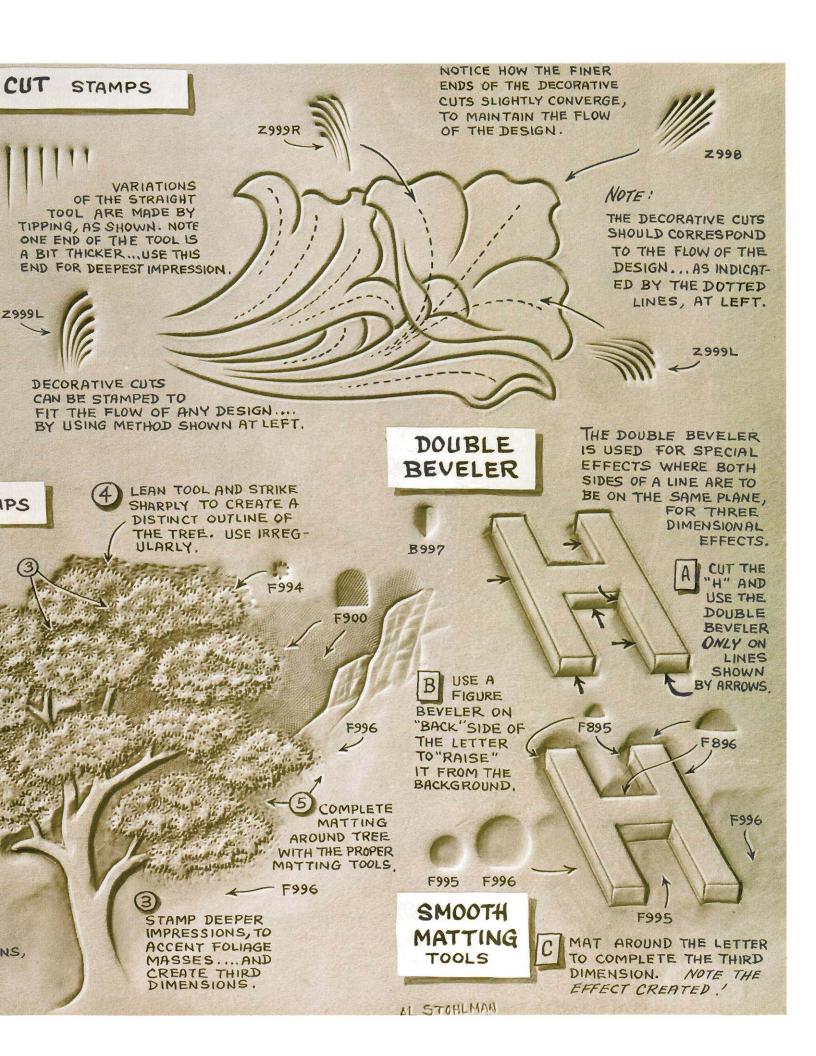
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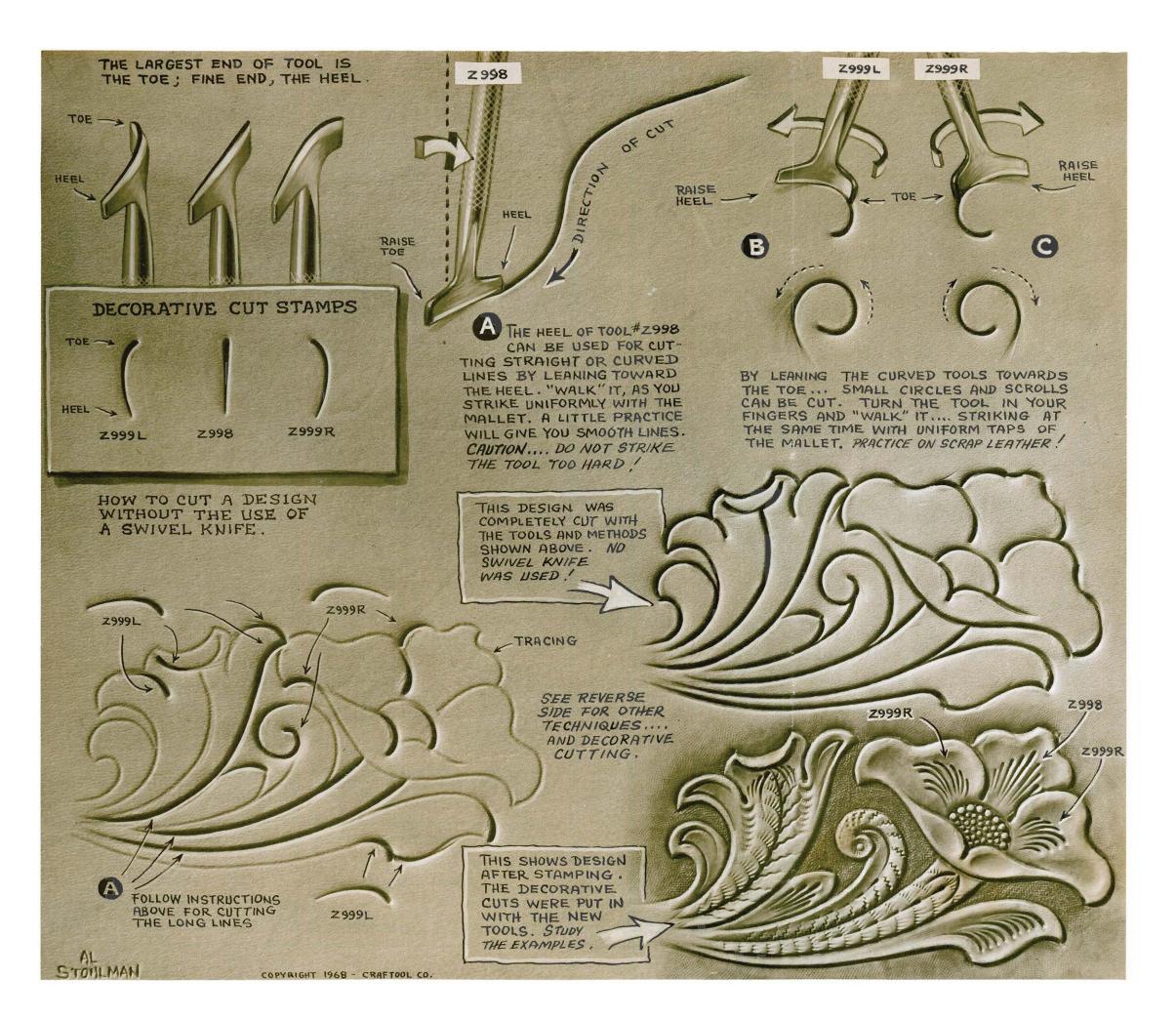
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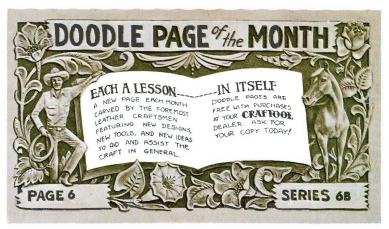
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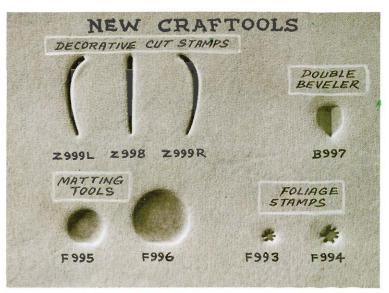


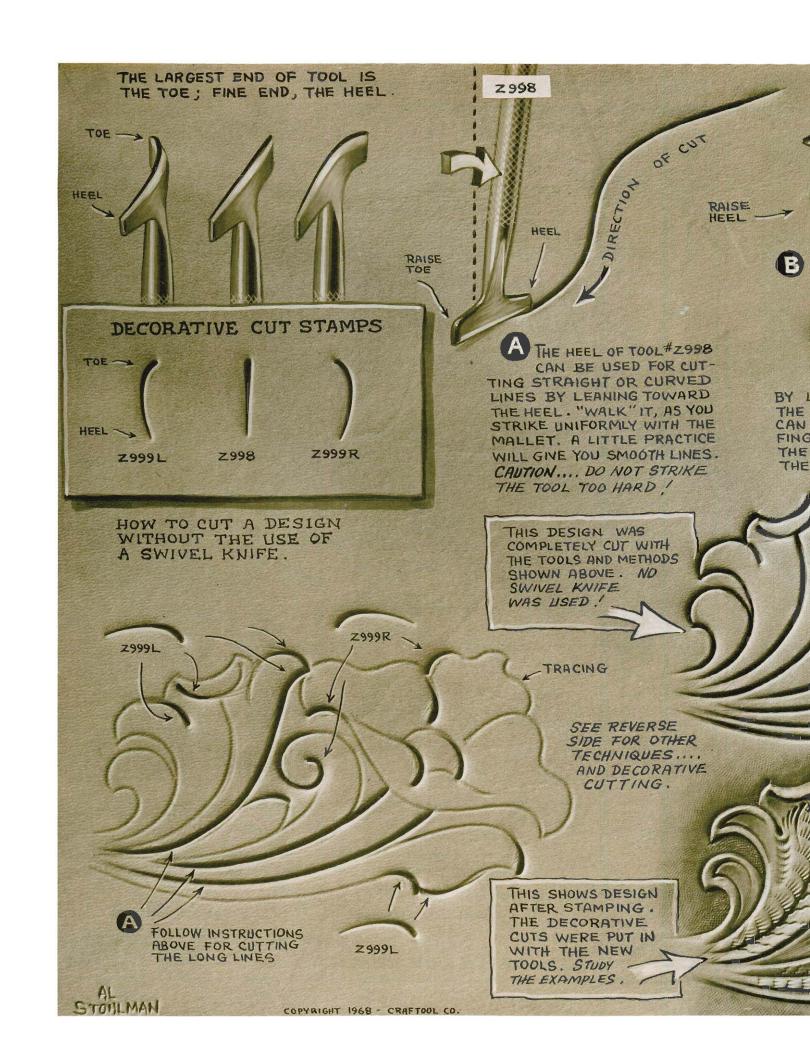
NEW CRAFTOOL SADDLE STAMPS by Al Stohlman

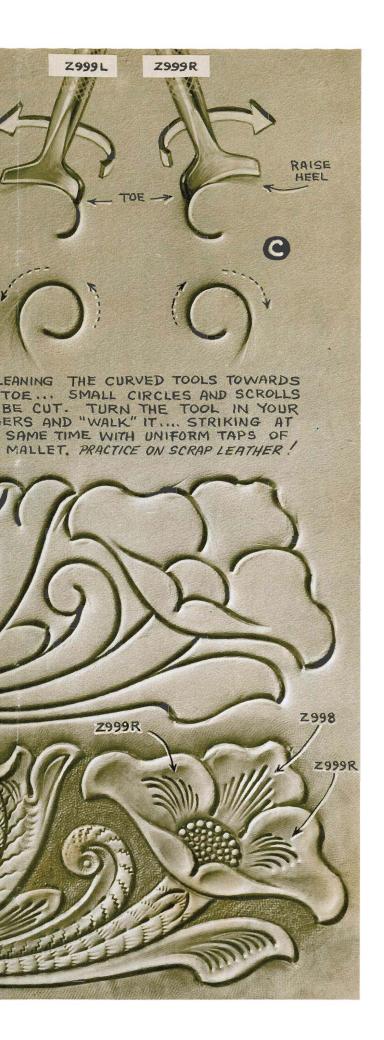
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This month we feature the Decorative Cut Stamps. Study the photo at left (tool illustrations) and examine the actual tools. You will note that one end of the tool is larger, or blunter, than the other. This is called the "toe" of the tool. The fine, thinner end is the "heel". We designate them thusly, to clarify our instructions. As you stamp the impressions into the leather, you will note that you can regulate their shape and length by tipping the tool forward or backward. The force of the blow with the mallet also has a bearing on the impression. Use CAUTION when stamping with these tools, or you will cut completely through the leather and into the marble.

Figure "A" illustrates how the straight tool can be used to cut a continuous straight or curved line, by using the heel of the tool. Tip it slightly on the heel







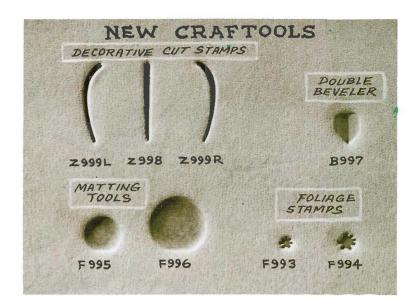


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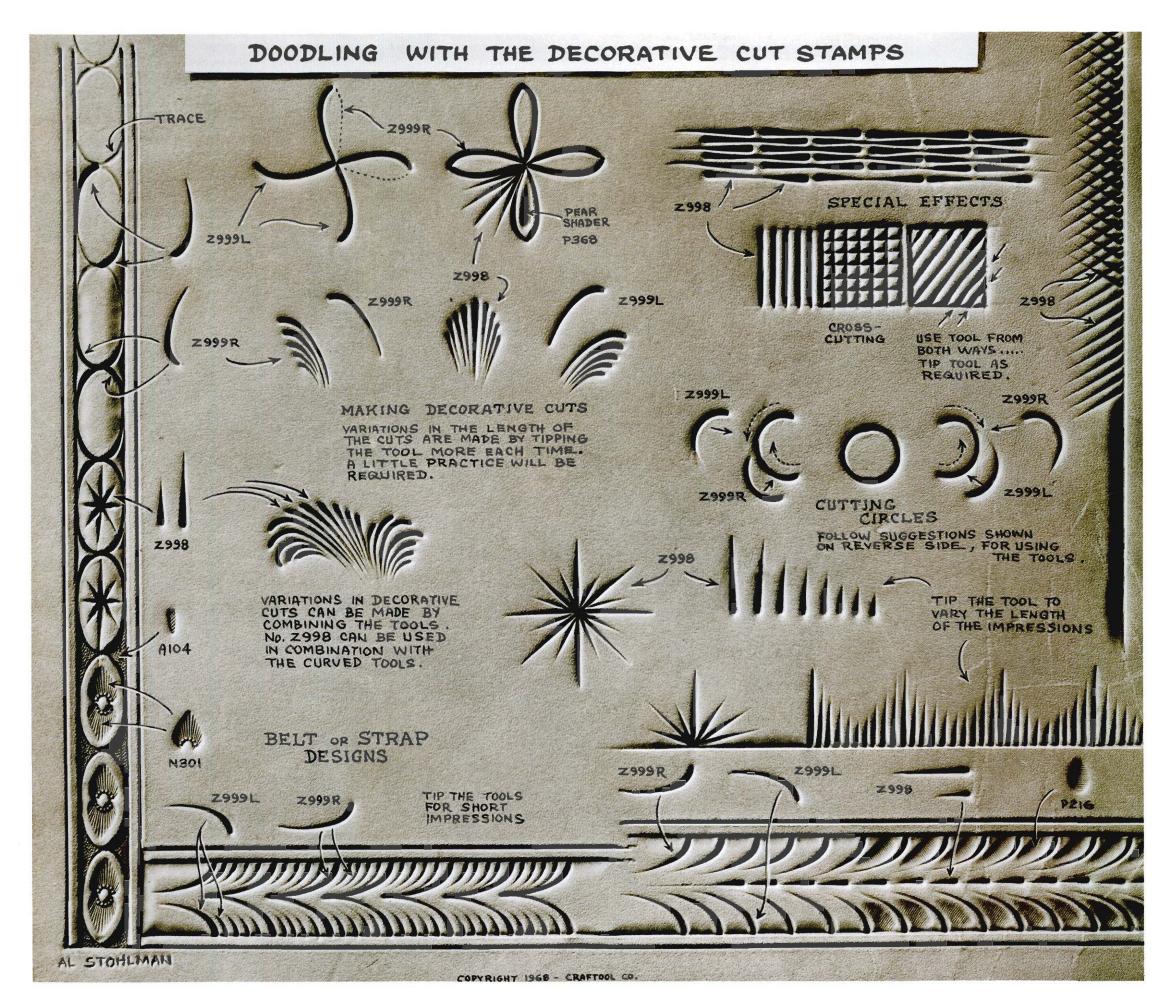
Figures "B" and "C" illustrate how circles and scrolls can be cut. Here, the tool is tipped on the toe to begin the cut. Turn the tool in the fingers as you "walk" it with taps of the mallet. Smooth circles can be cut with a little practice. Be sure to practice on scraps of leather.

The lower left corner of the page shows how a design can be entirely cut without the use of a swivel knife . . . by using the techniques illustrated at the top of the page, (Front Page). Technique "A" is used to extend the curved lines of "B" and "C". Study the front of the page carefully, and note how these tools have been used.

The reverse side of the page has an abundance of doodling and shows how to make the decorative cuts and circles with the Decorative Cut stamps. Practice on scraps of leather to become acquainted with the feel and use of the tools. The bird design at the bottom of this column illustrates how a design can be fully cut with these tools. NO swivel knife was used . . . only a seeder, for the eye effect.

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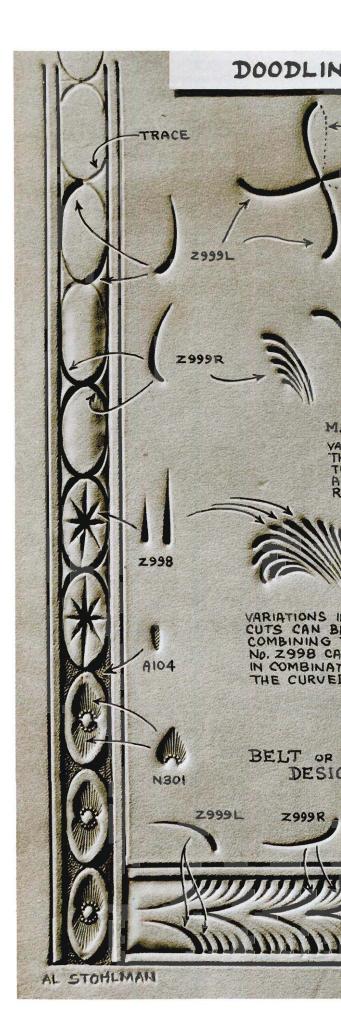
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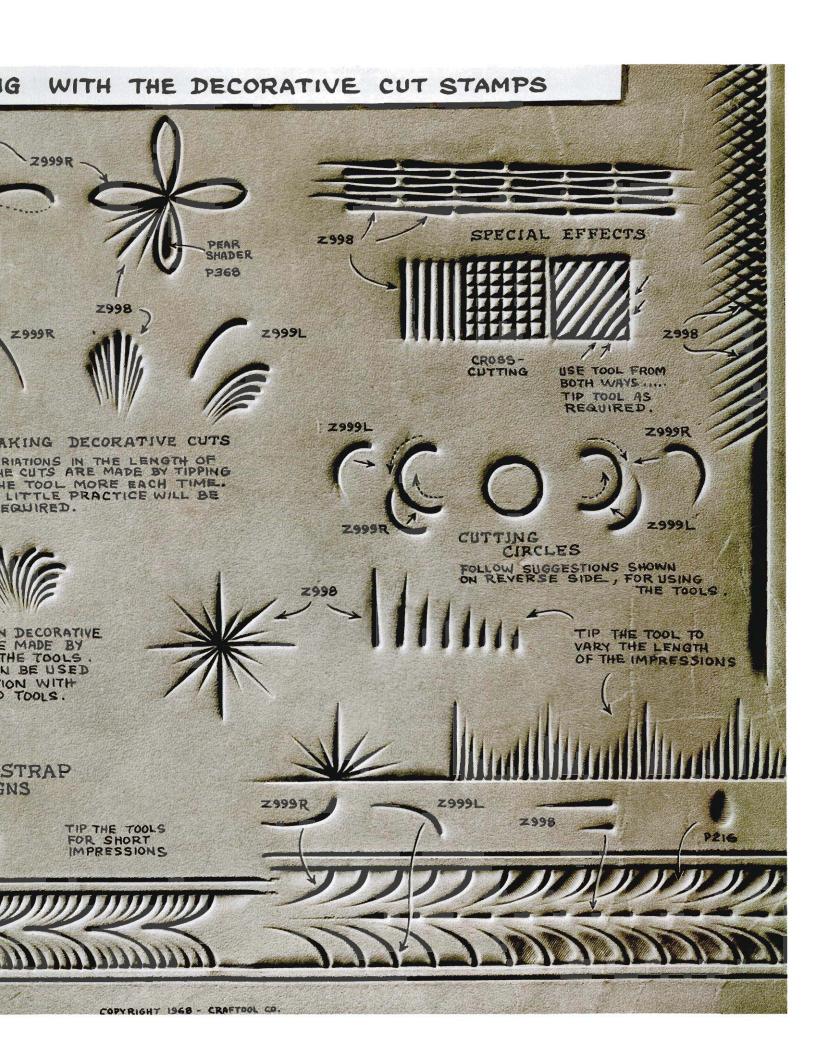
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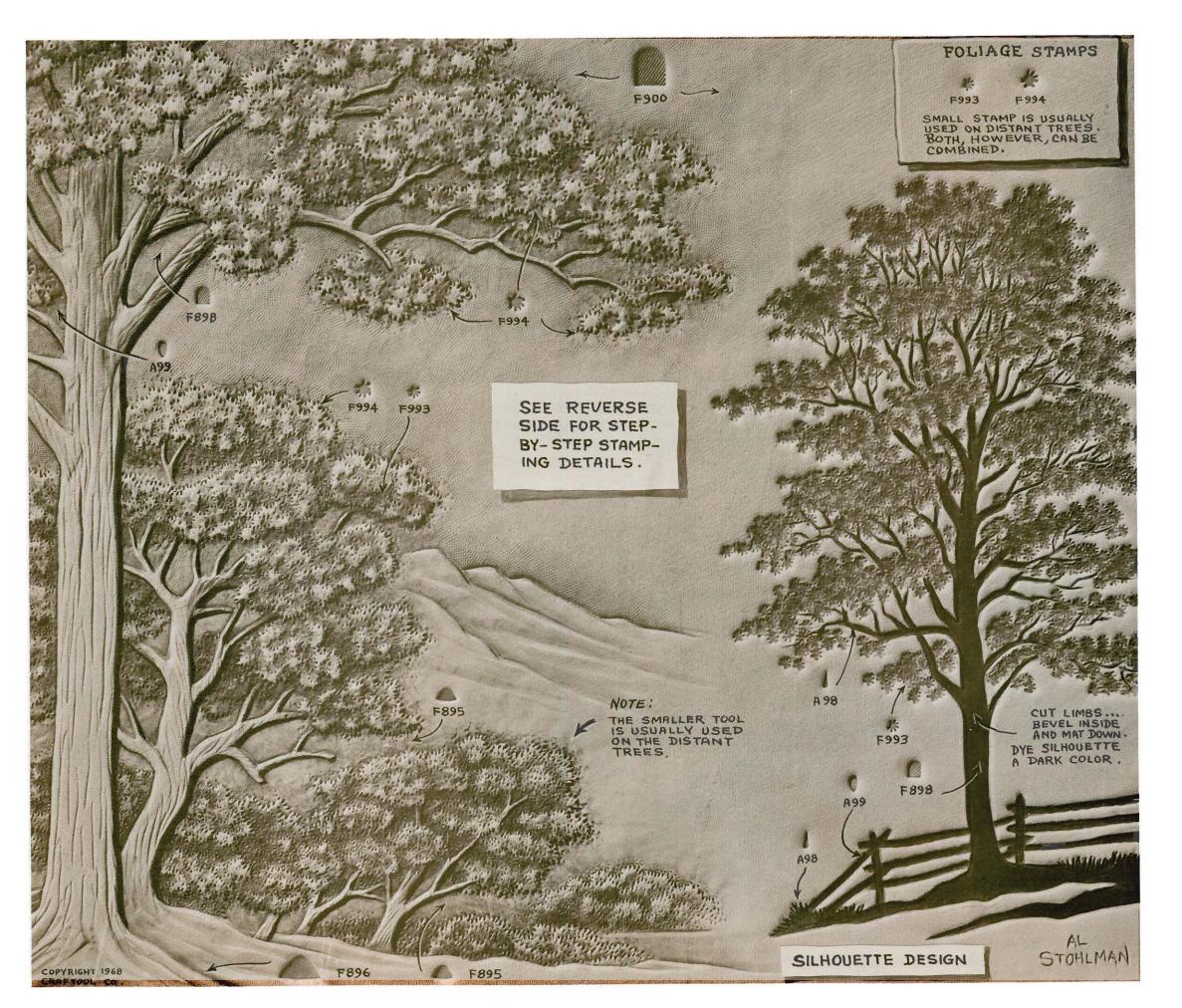
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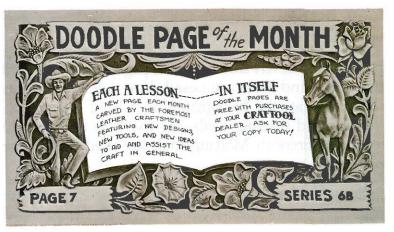
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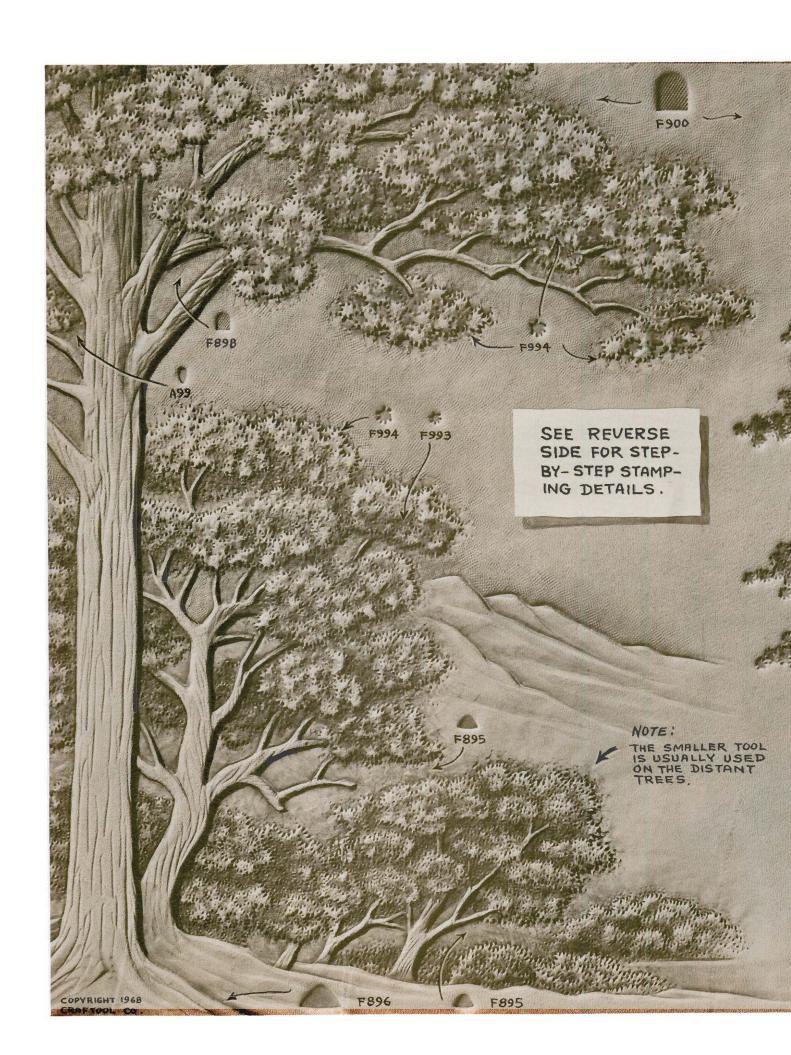
NEW CRAFTOOL SADDLE STAMPS by Al Stohlman

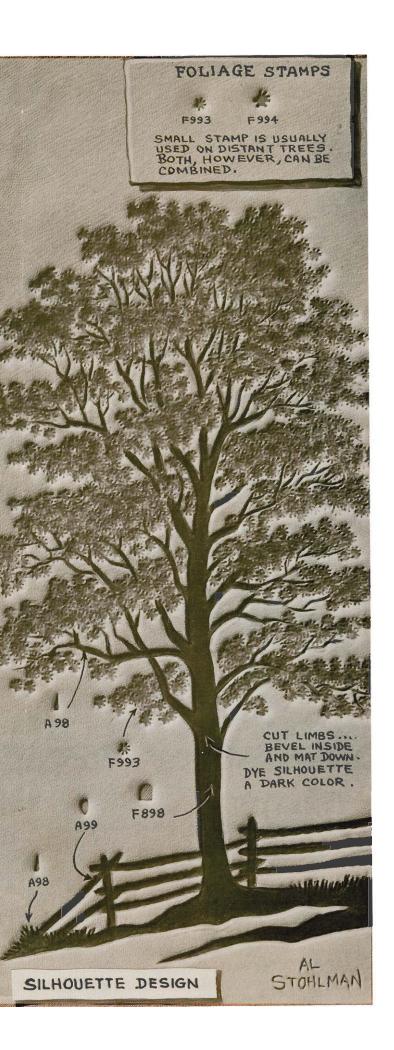
FOLIAGE STAMPS

This month we feature the new Foliage stamps. The front of this page illustrates the trees completely carved. The reverse side of the page illustrates the step-by-step methods of making the tree.

The tree at right of the page shows the Silhouette style of carving. No backgrounding is required. To make a tree in this manner, first trace the trunk and all of the limbs. Then, rough in the foliage masses by tracing around them lightly. Do not try to trace each individual leaf . . . just rough in the general areas of foliage and outline of tree. Cut the limbs and tree trunk, bevel inside them . . . and mat them down. Then, use the foliage stamp (large or small . . . depending on type or size of tree) . . . and simply stamp in the leaves. Many of the impressions should over-









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lap in the dense foliage areas. Study the Photo Pattern and note the use of the leaf stamp.

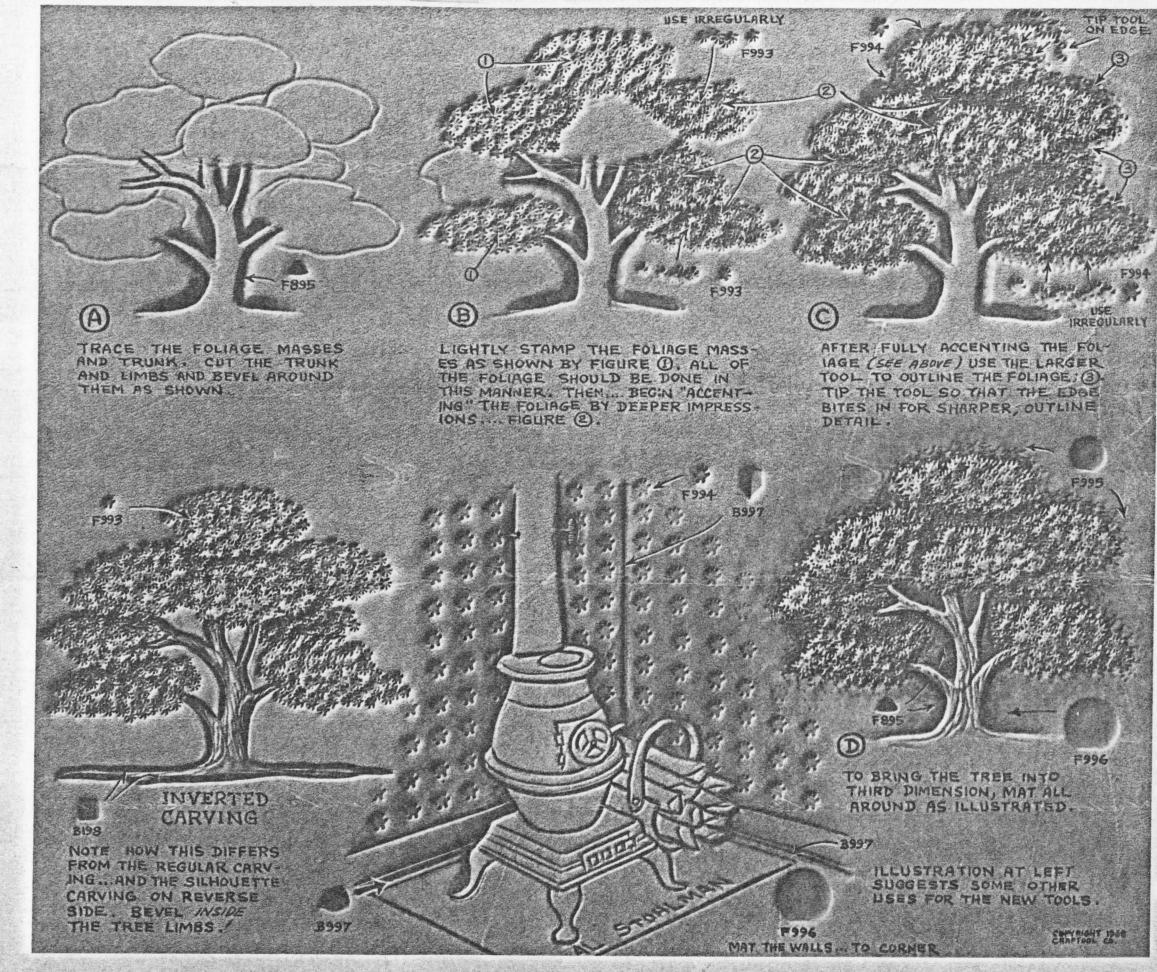
For the tree at left side (of front page) the leaves and tree trunk and limbs are raised. You will note that in the sky areas, the background is matted down with the checked matting tools. At the hills and ground level, the Smooth Matting tools are used. Study the photo.

Follow the instructions on the reverse side of the page for making this style of tree. The larger tool should be used for large-leafed trees, or trees in the foreground areas (such as illustrated on the front page). Use both tools, combined, for achieving the varied effects of the foliage masses. Use the tools irregularly and overlap them to create these effects. A choppy effect will be more realistic than a uniform use of these tools. Study the examples presented.

Note the difference of the "INVERTED" style tree at the lower left corner of the back page. This style of carving would be used in conjunction with the Inverted Carving techniques shown in the book: "INVERTED LEATHER CARVING". Here, no backgrounding is required.

Study the backgrounding technique in the photo at the bottom of this column . . . using the Foliage stamps. Be sure to get the next Doodle Page, featuring the DOUBLE BEVELER and the SMOOTH MATTING tools.





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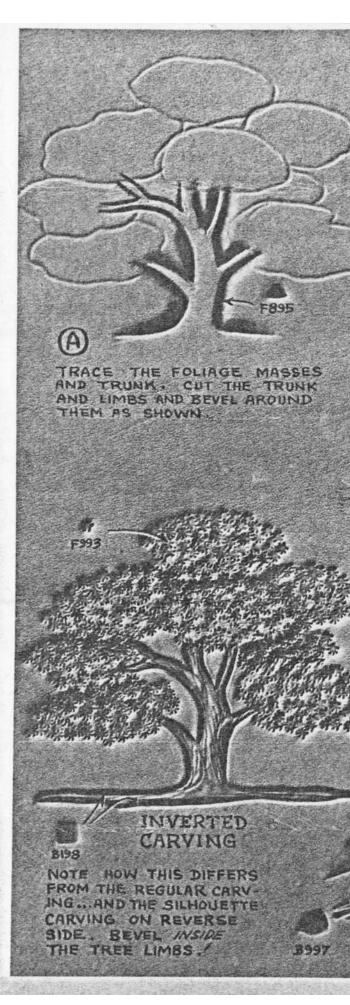
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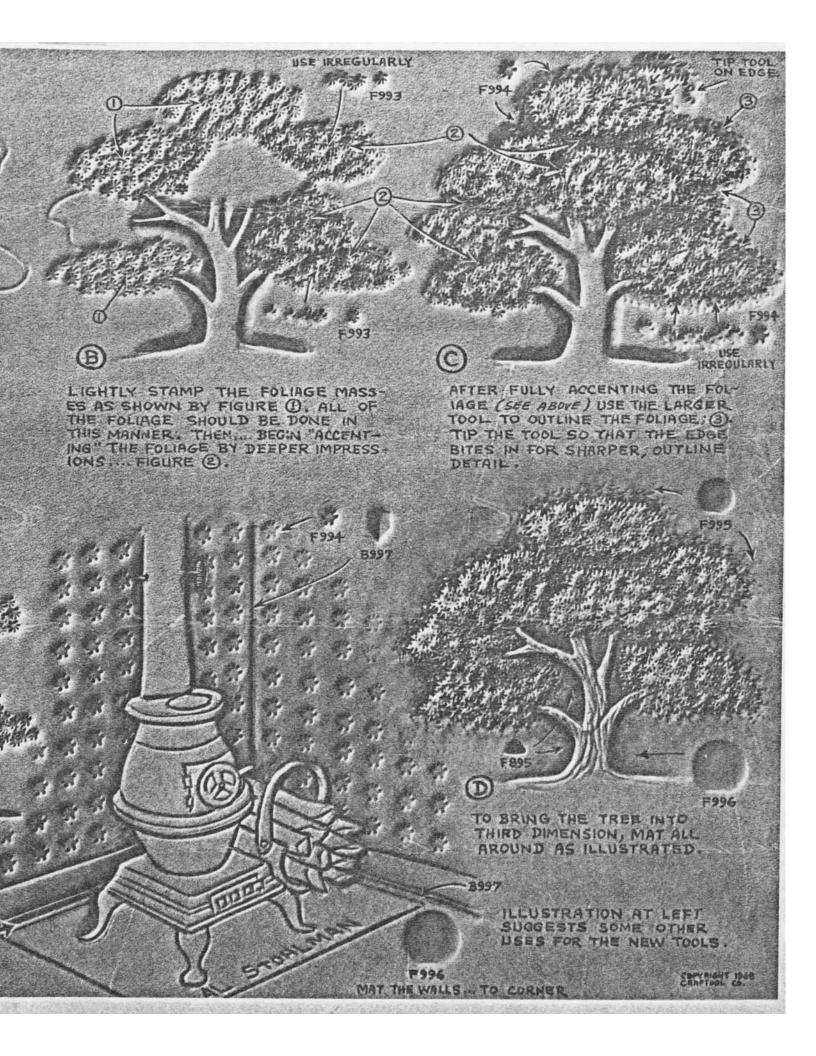
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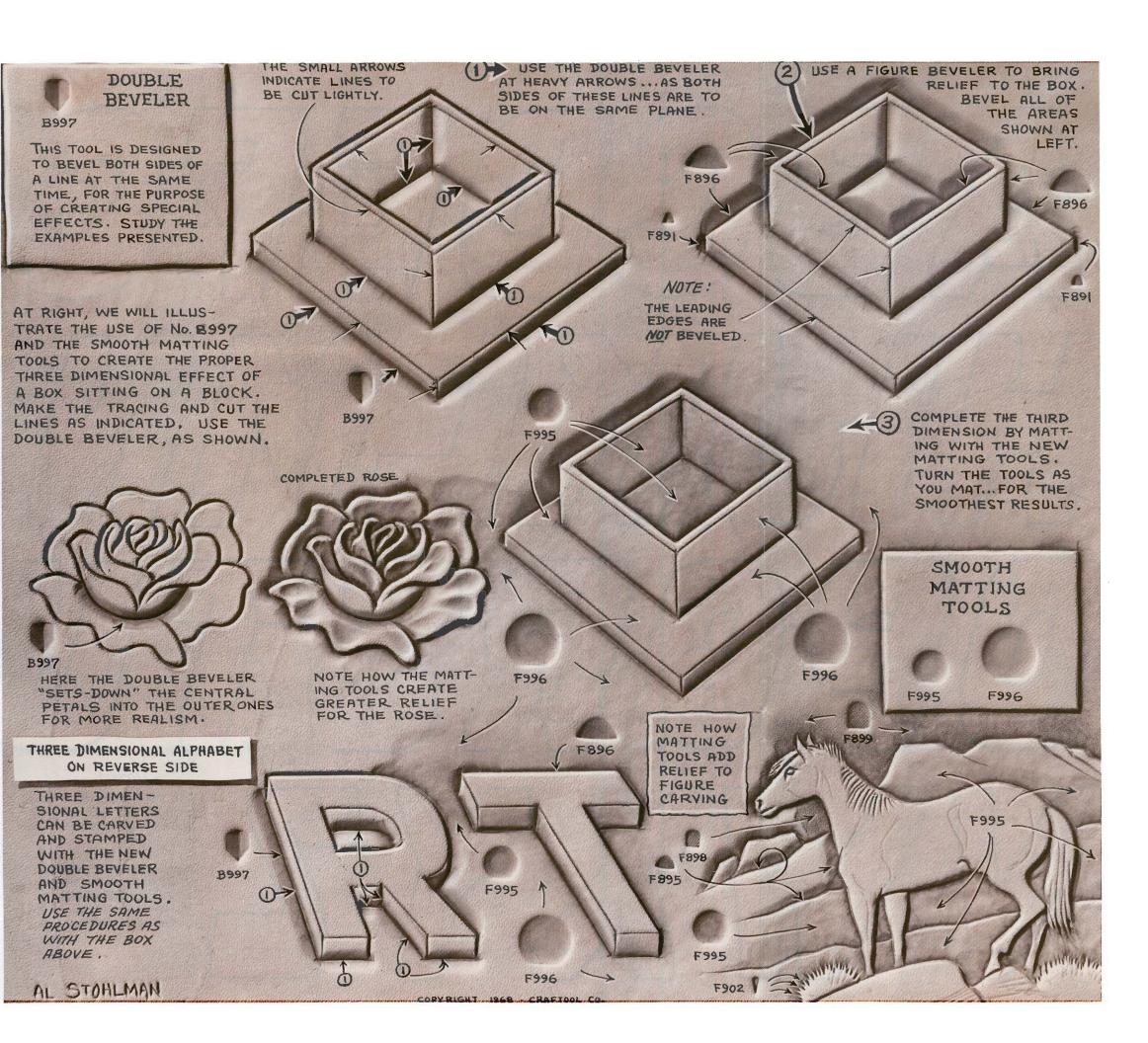
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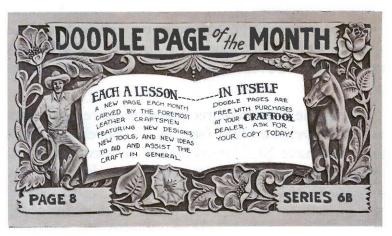
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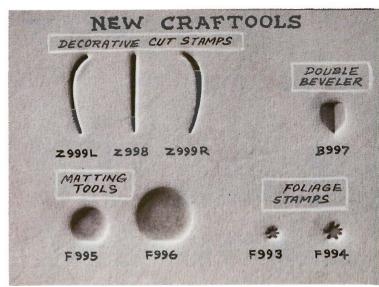
NEW CRAFTOOL SADDLE STAMPS by Al Stohlman

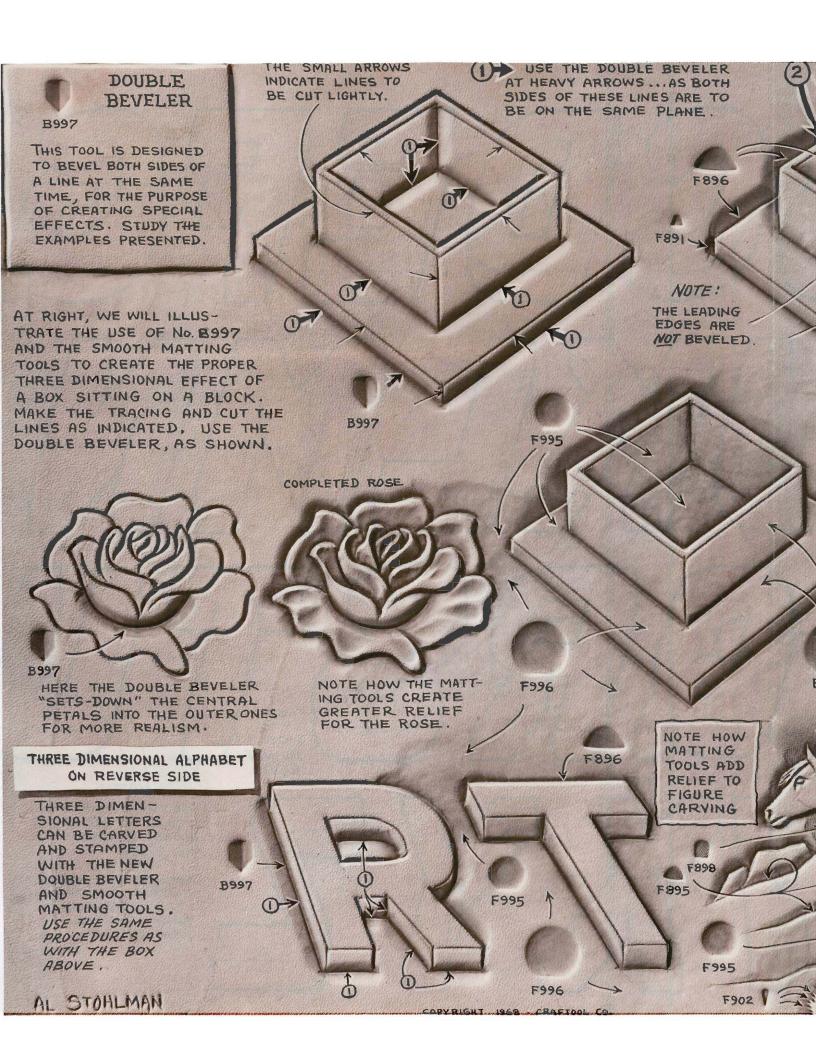
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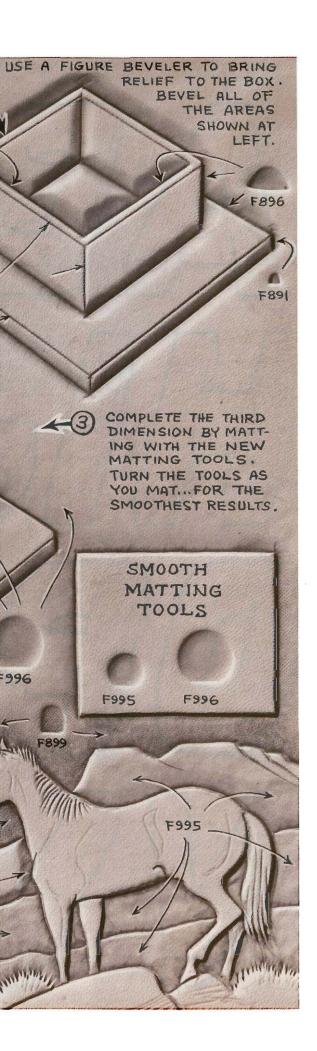
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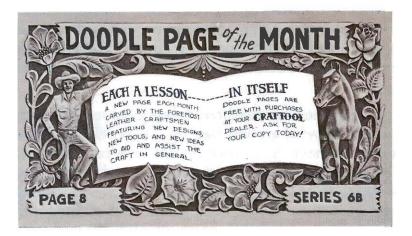
This tool was designed, primarily, to fit a specific need. Its purpose is to bevel BOTH sides of a line at the same time . . . where both sides of this line are to be on the same plane. As an example . . . we have selected the box for illustration. The box at upper left of photo is shown with the proper lines Double-Beveled. We will try to explain why these lines are double-beveled.

Since the box is setting on the board, it figures that the bottom of the box would be on the same plane as the board. Therefore, it would be incorrect to bevel either one side of the bottom line, or the other. (See photo). Now . . . in looking down into the box . . . it also figures that the bottom must be on the same









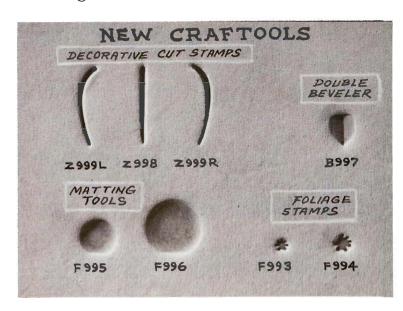
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planes as the sides of the box. Also, the back corner (visible) must come together on the same plane, since the sides join to form this corner. Therefore, we must Double-Bevel all of the lines as shown in the photo.

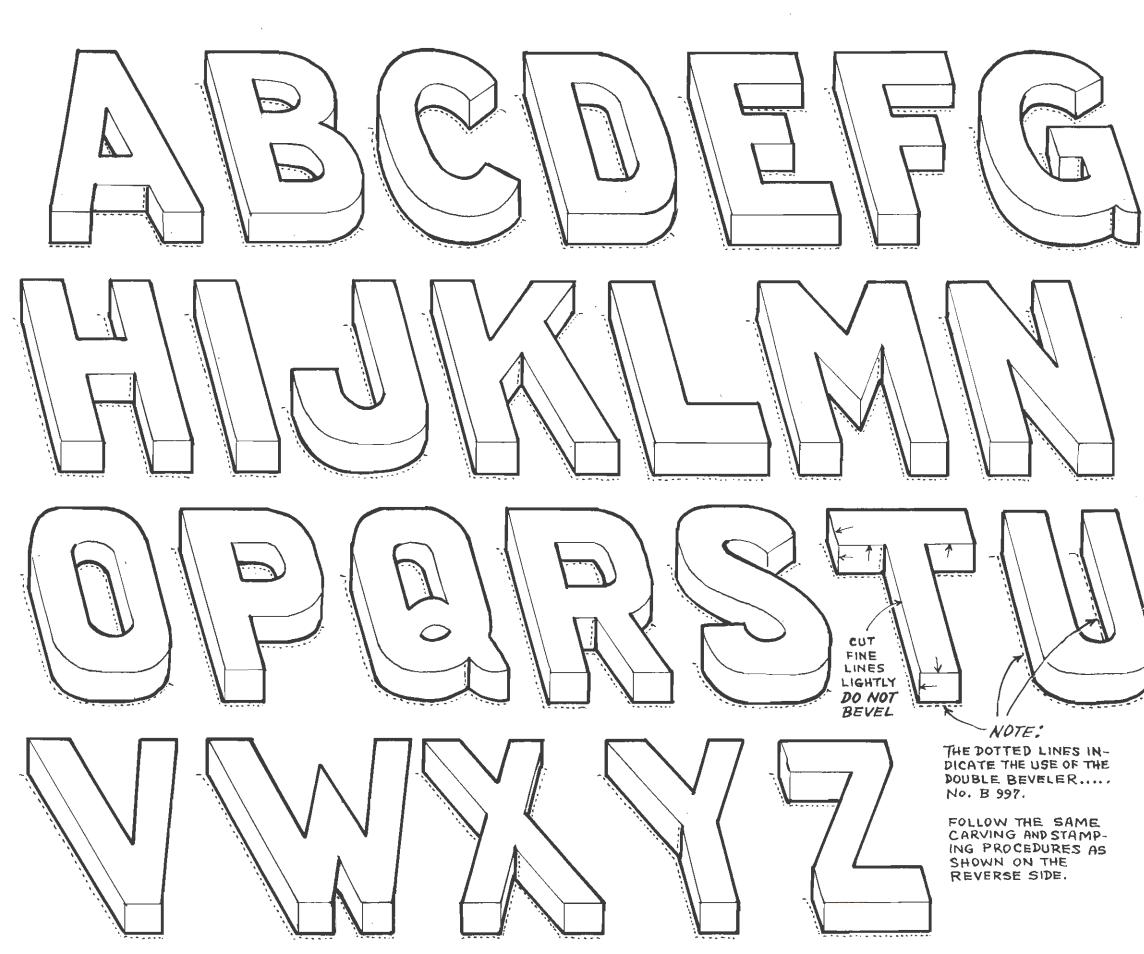
To bring the box into three dimensional relief, it must now be beveled around (see fig. 2). Bevel only those lines that have NOT been double-beveled. Note: the leading edges of the box are NOT beveled. The reasons for this should be obvious. Now . . . in looking at Figure 2 . . . it will be apparent that matting will be required to bring the box into full three dimensional effect. It is time now to use the Smooth Matting tools.

SMOOTH MATTING TOOLS

Fig. 3 illustrates the effects of using the Smooth Matting tools. All of the surfaces that are to appear flat, must be matted. Use the largest tool wherever possible, for fastest, smoothest matting. Strike the tools uniformly with the mallet and "walk" them much as you would a pear shader.

The Double Beveler and the Smooth Matting tools are also used on the three dimensional letters shown on the front of the page. Follow the same procedures as outlined above. The photo at the bottom of this column illustrates some other uses for the Double Beveler. Create your own designs by practicing on scraps of leather.





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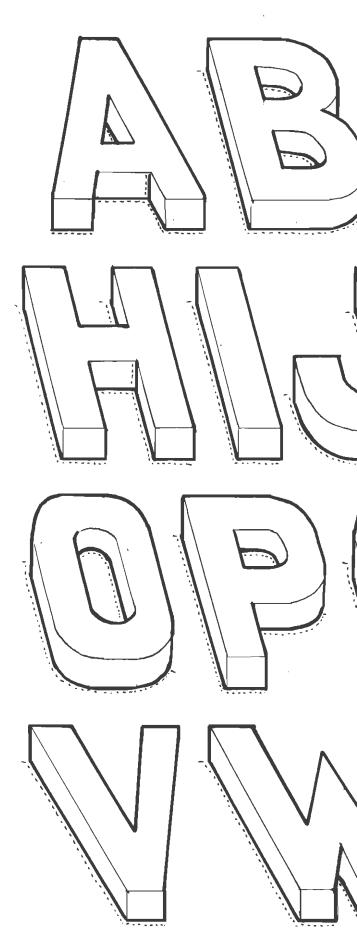
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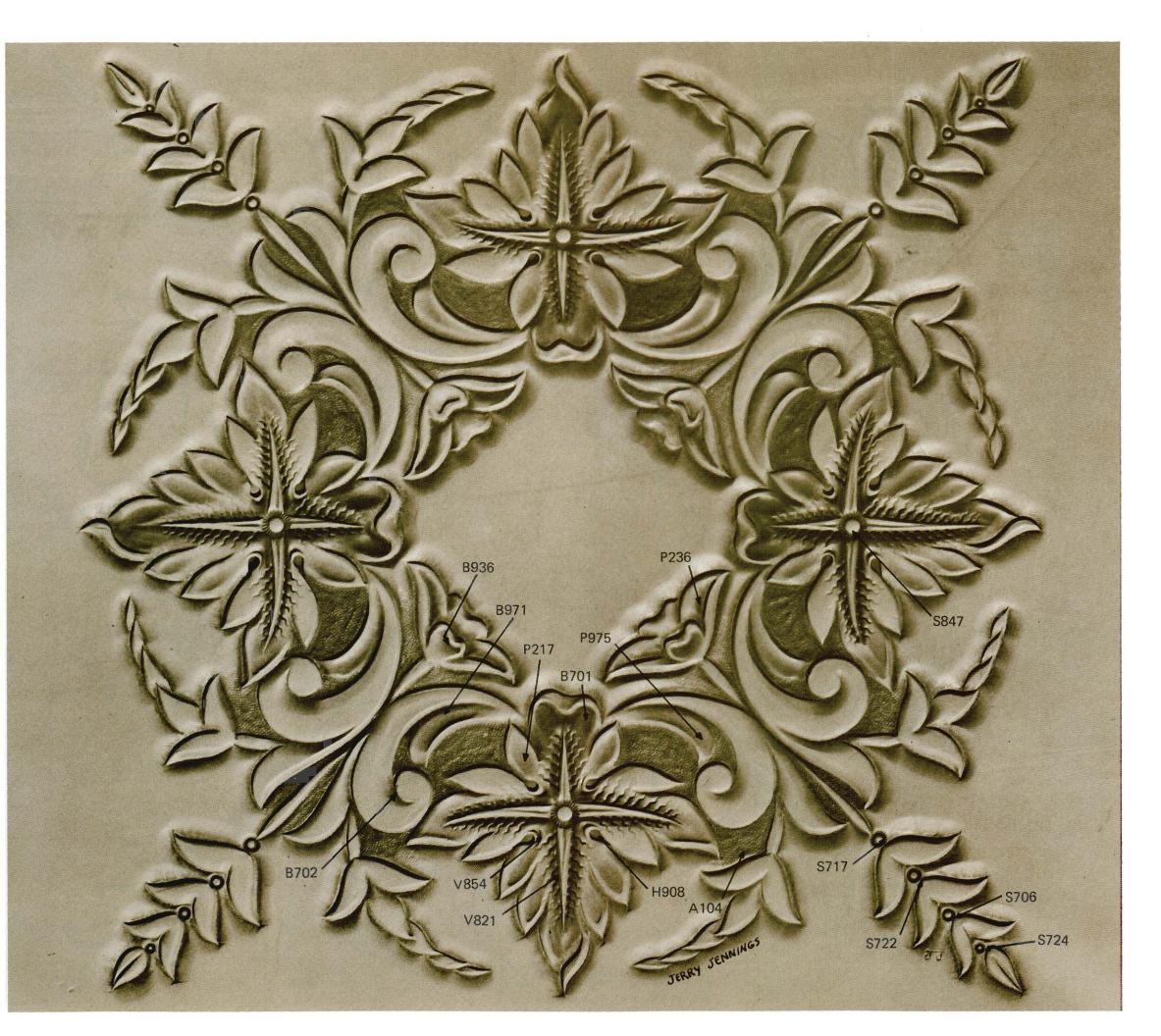
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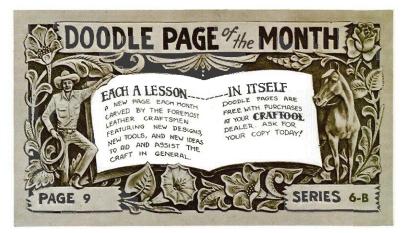
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Part I

by JERRY JENNINGS

This is the first in a series of four Doodle Pages dealing with ornamental art of the 13th to 16th century.

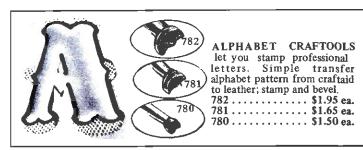
This Month's pattern was inspired by the ornamental art of 13th century England. It is not a copy of any particular ornamentation but is representative of some of the styles popular in that era.

While popularly used for wall plaques, the ornamental art patterns have been adapted for a wide variety of uses such as scrapbook covers (a monogram can be placed in center of design), leather chair backs and decorative panels for other pieces of furniture.

The pattern at left has been adapted to fit the tools available to the leathercraftsman. One of the unusual features of this pattern (and the three to follow) is the omission of the decorative cuts and camouflage tools effects found in most traditional leather floral carvings. This is done to give the carving a sculptured look as it would look carved in wood or sculptured in stone.

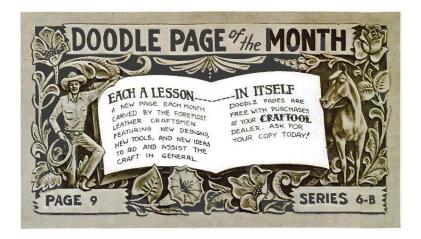
In addition to the tools listed below, the #2 Modeler was used to give roundness to stems and foliage and to smooth any flaws in carving.

Craftools used:	P236	B702	S847	A104
	P975	B971	S717	
	P217	V821	S722	
	B936	H908	S706	
	B701	U854	S 724	









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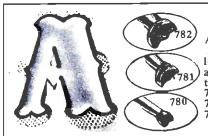
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S847 A104 Craftools used: P236 B702 S717 B971 P975 P217 V821 **S722** H908 S706 B936 U854 S724 B701



ALPHABET CRAFTOOLS
let you stamp professional
letters. Simple transfer
alphabet pattern from craftaid
to leather; stamp and bevel.
782\$1.95 ea.
781\$1.65 ea.
780\$1.50 ea.

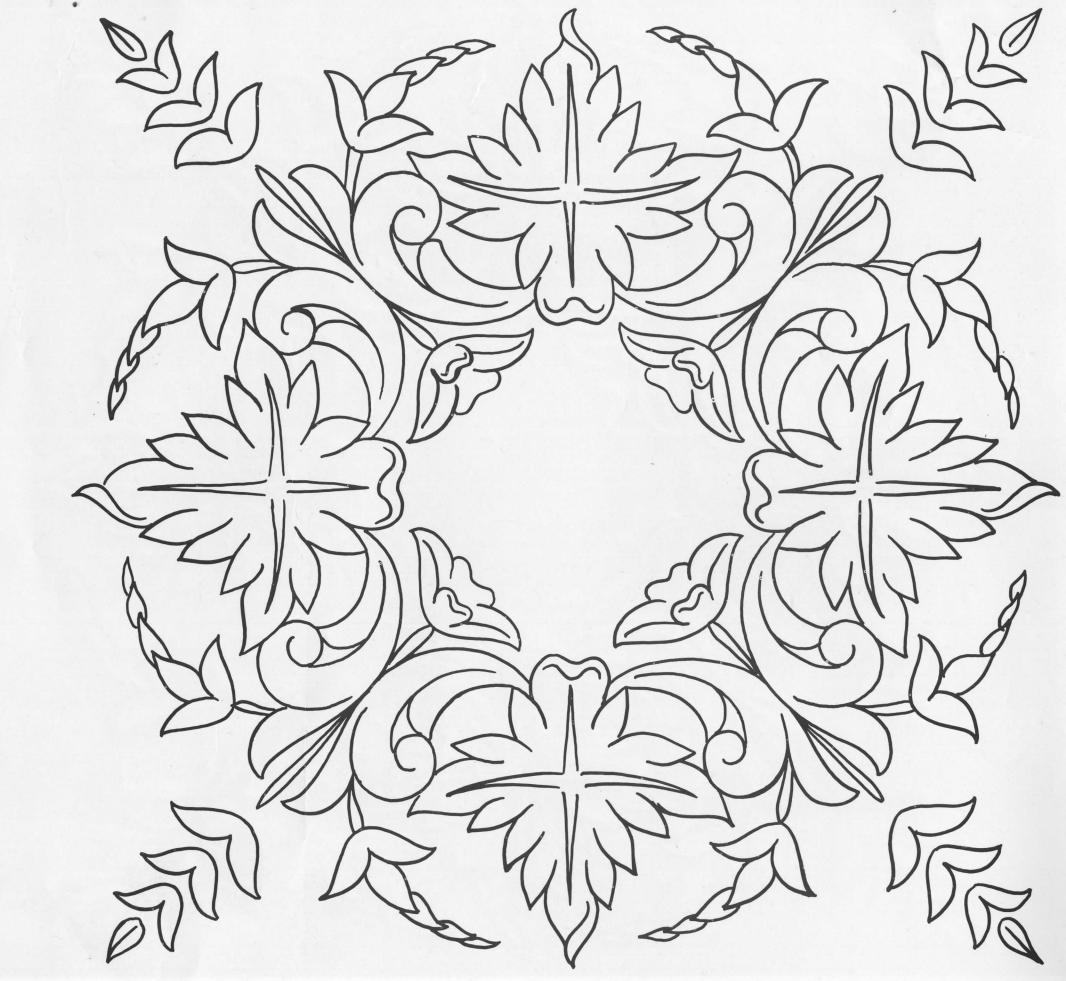


CRAFTOOL CO. takes great pride in introducing a new contributing artist.

Mr. Jerry Jennings blends some 20 years of experience with leather as an art media into his creations. Educated as a commercial artist, Mr. Jennings has mastered virtually every media in the wide spectrum of art. From water color and oils to leather and on to sculpture, he has made outstanding creative contributions.

Because of his diversified background, Jerry Jennings is uniquely qualified to bring vast new dimensions to the field of leather carving artistry.

Having a natural talent for both graphic and structural art, Mr. Jennings has contributed much to leather craftsmanship in the area of assembly techniques and procedures. If you are interested in new concepts in leather artistry, watch for the name Jerry Jennings because you will always find both at the same place.





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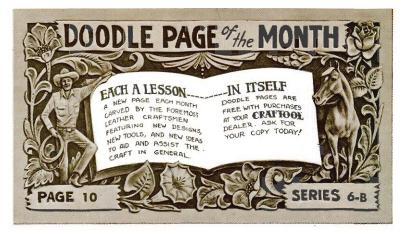
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Part II

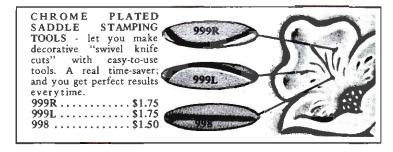
By JERRY JENNINGS

This Month's pattern was chosen from the many designs for architectural ornamentation of 14th century England. This general style was prevalent in many cathedrals of this period.

As in the previous pattern of this series, the decorative cuts and camouflage stamps have not been used. In this pattern, I have gone one step farther and eliminated the veiner stamp. This gives the pattern a still smoother look resembling the stone sculpture of its original form. As with other designs of this nature, this type pattern is popularly used as a decorative wall plaque, furniture inlay, book covers, etc.

In addition to the tools listed below, the #2 Modeler was used to give more roundness to stems and foliage and to smooth out any flaws in carving.

Craftools used: P236 B702 S847
P975 B971 S717
P217 F976 A104
B936 H908 A99
B701 V854









Part II

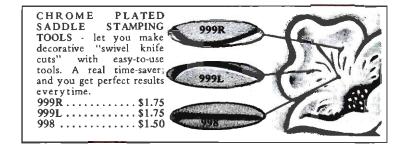
By JERRY JENNINGS

This Month's pattern was chosen from the many designs for architectural ornamentation of 14th century England. This general style was prevalent in many cathedrals of this period.

As in the previous pattern of this series, the decorative cuts and camouflage stamps have not been used. In this pattern, I have gone one step farther and eliminated the veiner stamp. This gives the pattern a still smoother look resembling the stone sculpture of its original form. As with other designs of this nature, this type pattern is popularly used as a decorative wall plaque, furniture inlay, book covers, etc.

In addition to the tools listed below, the #2 Modeler was used to give more roundness to stems and foliage and to smooth out any flaws in carving.

Craftools used: P236 B702 S847
P975 B971 S717
P217 F976 A104
B936 H908 A99
B701 V854



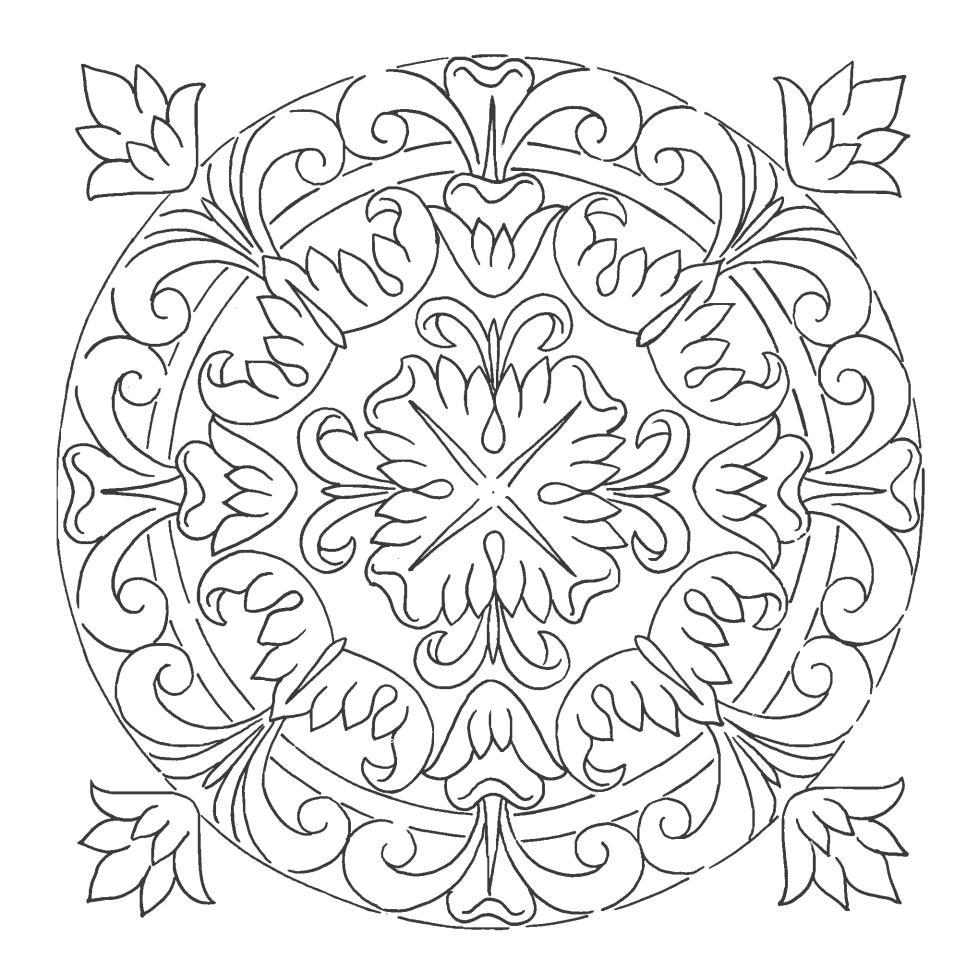


CRAFTOOL CO. takes great pride in introducing a new contributing artist.

Mr. Jerry Jennings blends some 20 years of experience with leather as an art media into his creations. Educated as a commercial artist, Mr. Jennings has mastered virtually every media in the wide spectrum of art. From water color and oils to leather and on to sculpture, he has made outstanding creative contributions.

Because of his diversified background, Jerry Jennings is uniquely qualified to bring vast new dimensions to the field of leather carving artistry.

Having a natural talent for both graphic and structural art, Mr. Jennings has contributed much to leather craftsmanship in the area of assembly techniques and procedures. If you are interested in new concepts in leather artistry, watch for the name Jerry Jennings because you will always find both at the same place.





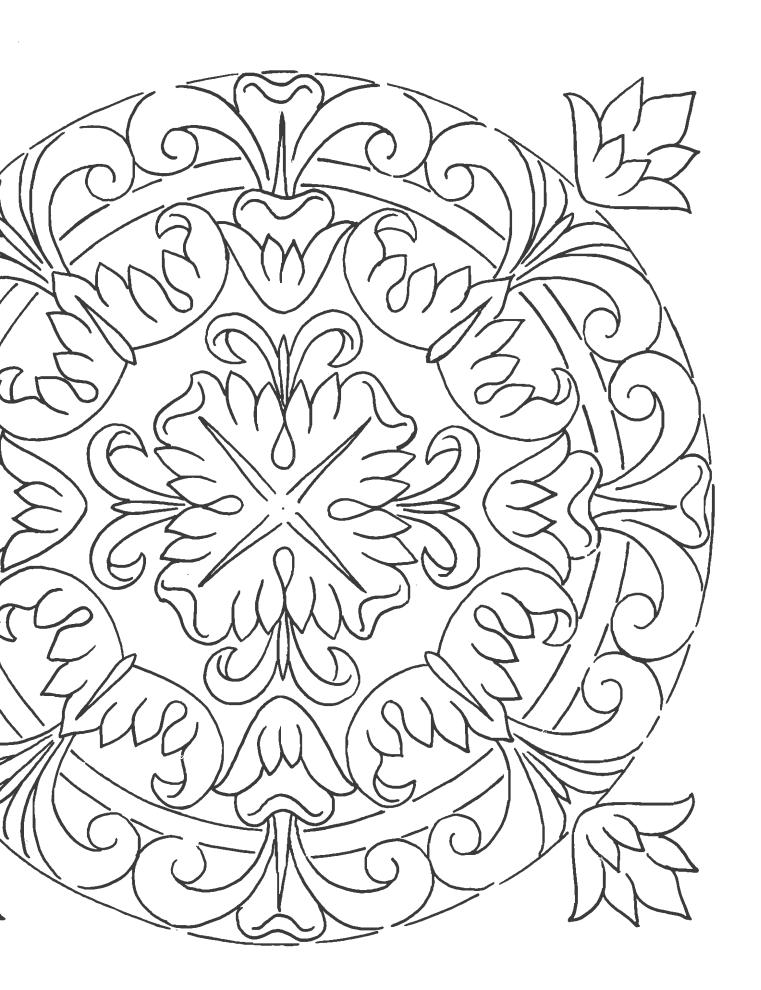
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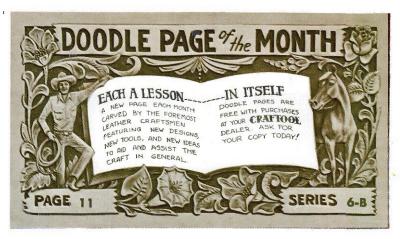
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Part III

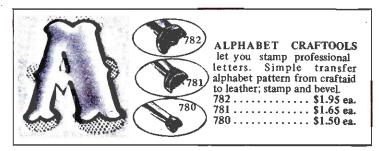
By JERRY JENNINGS

This Month's pattern was inspired by Italian ornamentation of the 16th century. Note the graceful flow of the design. This sophisticated style of ornamentation has greatly influenced modern leather designs. Two of the legendary griffons, portrayed in many styles of ornament, are featured in this pattern.

As in the previous patterns of this series, the decorative cuts, camouflage and veiner stamps are omitted to allow the pattern to more closely resemble the sculptured stone of the original ornament.

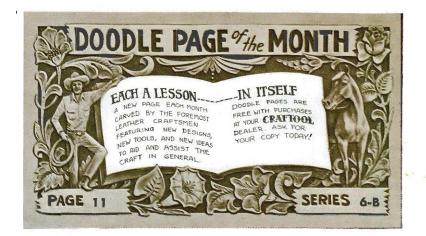
The #2 Modeler was used to give roundness to stems and foliage and to smooth any flaws in carving.

Craftools used: P236 B702 H908
P975 B971 U854
P217 F976 A104
B936 F119
B701 S847









Part III

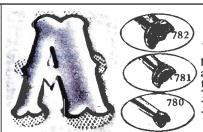
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Craftools	used:	P236	B702	H908
		P975	B971	U854
		P217	F976	A104
		B936	F119	
		B701	S847	





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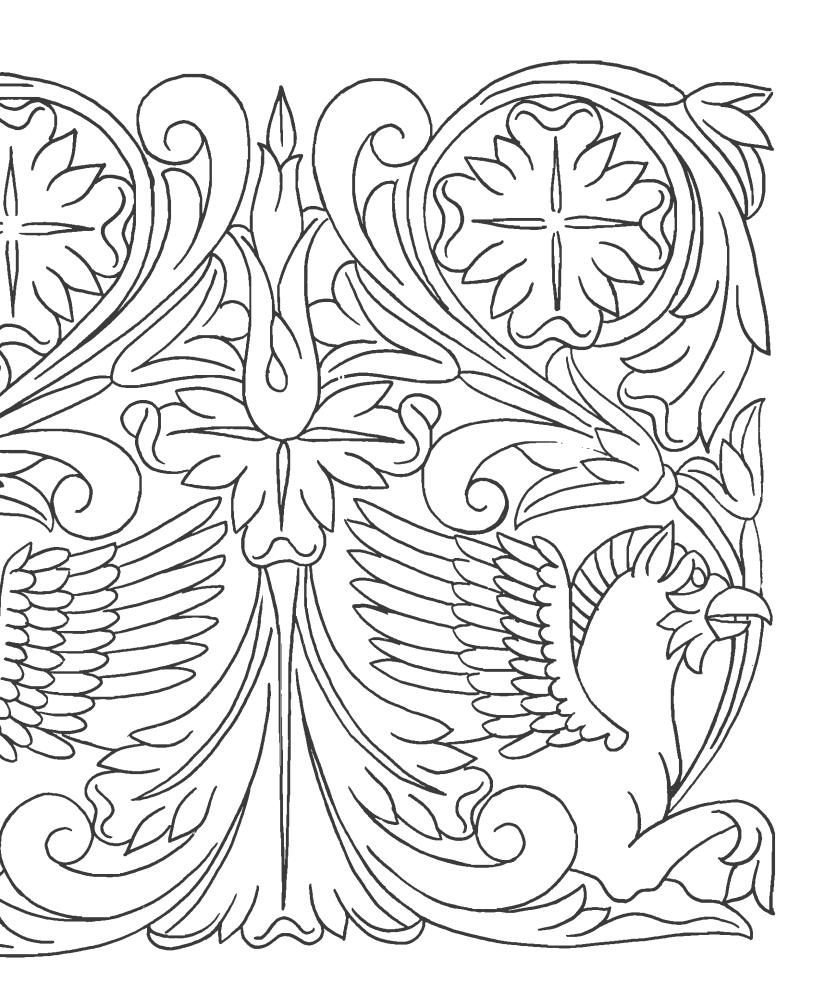
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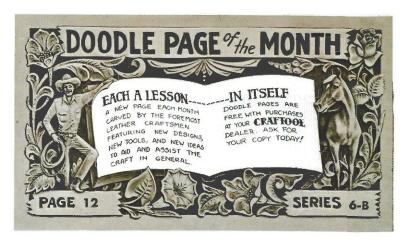
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ORNAMENTAL ART Part IV

By JERRY JENNINGS

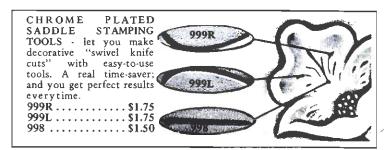
This circular pattern, flowing from the center, is called a rossette. Rossettes have been used in many styles and sizes throughout the history of ornament. They can be used as wall plaques (either carved singly or by useing as many as three in a long rectangular panel) as well as decoration for book covers, doors and furniture.

A particularly striking effect can be achieved by carving and stamping the rossette, then cutting the design out of the leather and glueing to a door or piece of furniture. The rossette can then be stained and antiqued to match furniture. The effect will be that of a carved wood panel.

An added dimension can be gained by embossing the leather from the back to make the rossette taller at the center. This greatly contributes to a sculptured effect.

The #2 Modeler is used to add roundness to stems and foliage and to smooth any faults in carving.

Craftools used: P213 B701 A104
P217 B702 A99
P975 B971
B936 H908









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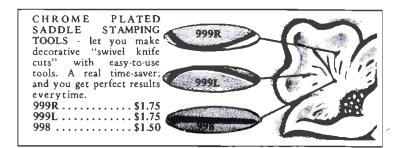
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P217 B702 A99 P975 B971

B936 H908



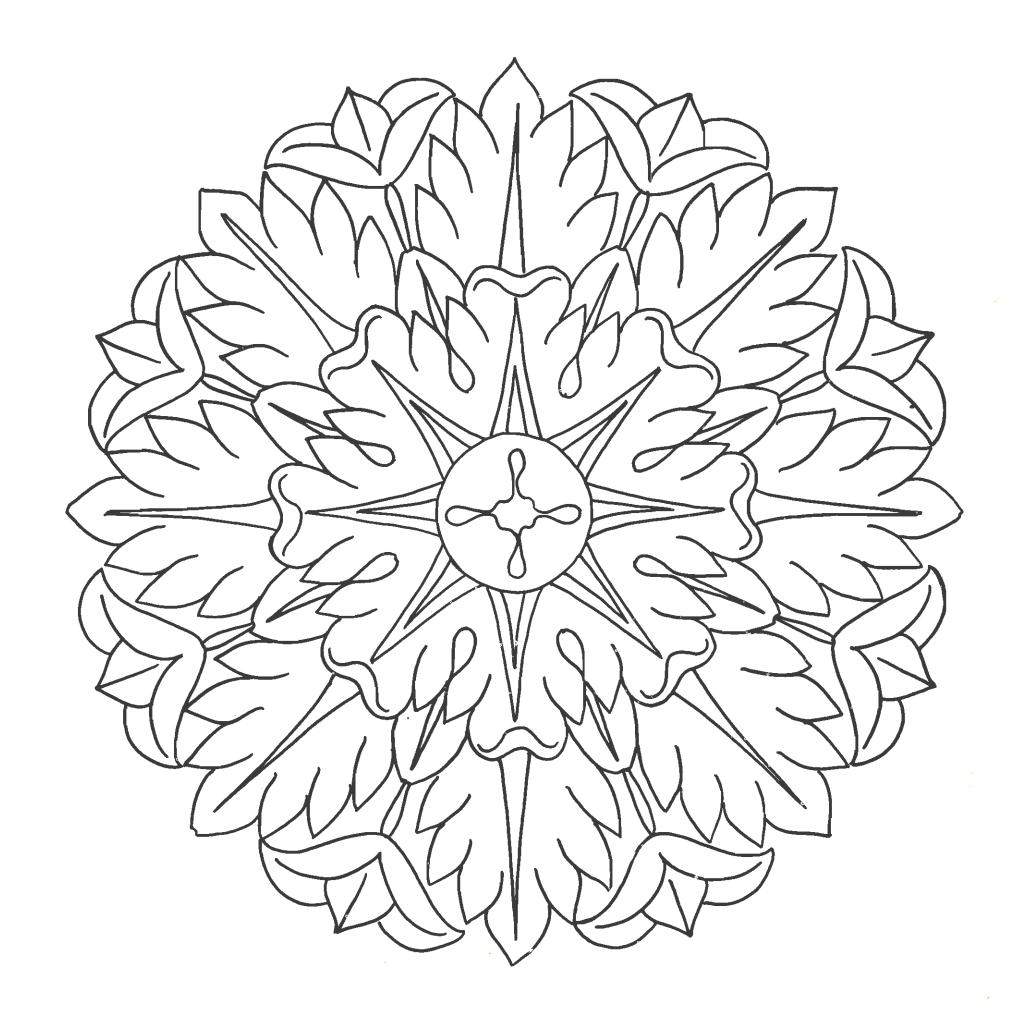


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