



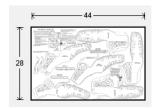


LeathercraftLibrary.com DIGITAL MEDIA FOR LEATHER CRAFTERS



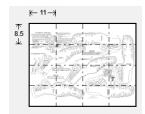
# **Digital Downloads**

This PDF package has been put together to give you options when it comes to printing. Some PDF file downloads may contain some documents larger than an 8-1/2" x 11" image. Pages and patterns that are larger than 8%x11 have been provided in two formats:



**Full Size:** If you would like to have a full size print out, take the full size pages to your local print shop and they can print it for you.

**Tiled:** The tiled pages give you the option of printing the larger patterns at home. You print the tiled pages and then assemble them to make the larger patterns.



<u>Pattern PDF files</u> are typically laid out as follows: Cover (if applicable), instructions sheets (if applicable), pattern 1 – full sized, pattern 2 – full sized, pattern 2 – tiled, pattern 3 – full sized, pattern 3 – tiled. ...Etc.

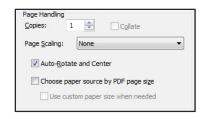
<u>Doodle Page PDF files</u> are typically laid out as follows: Front – full sized, front – tiled, back – full sized, back – tiled (Some Doodle Pages do not have backs).

<u>eBook PDF files</u> contain 1 (one) full eBook. All pages in the PDF are full sized. This means that you may have to take the PDF to a print shop for certain oversized books if your home printer cannot print the larger pages.

<u>Craftaid PDF files</u> contain 1 (one) full Craftaid pattern or Craftaid pattern pack that has been converted into a tracing pattern. All pages in the PDF are full sized. This means that you may have to take the PDF to a print shop for certain oversized Craftaid patterns if your home printer cannot print the larger pages. *NOTE: These digitized patterns do not include any of the physical plastic templates (Craftaids) that may be mentioned, nor does the purchase of this PDF file imply a promise to receive any physical plastic templates (Craftaids).* 

NOTE: Digital kit patterns do not include any kit parts that they may reference.

Please note: When printing on a home printer, use the settings seen on the image to the right in the Page Handling area of the Adobe Reader print dialogue box. If your printer is cutting edges off, set "Page Scaling" to "Shrink to Printable Area". This will, however, decrease the size of the pattern a very small amount.



NOTE: Some patterns may reference tools, and other items no longer available.

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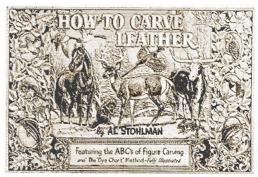


# RIGHT & WRONG by Al Stohlman

This month, the craft is offered a bonanza of helpful doodling. Carefully compare the RIGHT & WRONG doodles and study the uses of the tools to learn why one impression looks better than another. Notice how the "wrong" beveling and camouflage tools have chopped up the border lines as well as the design itself. Also study the "wrong" horses and note how carelessly the outlines have been cut and stamped. The facial markings and lines have been cut... these should ONLY be beveled and modeled. Study the RIGHT & WRONG.

Craftool of the Month, No. 3 stainless steel modeler, is a "must" for every figure carver. This is the only modeler on the market with a suitably pointed spoon for adding the tiny details so necessary for fine figure carving. When you buy a modeler, be sure it's a Craftool. They are available in three sizes and shapes: No. 1, well rounded, large spoon. No. 2, medium spoon. No. 3, well pointed spoon for tiny detail work.

For complete instructions on Figure Carving step-by-step and the Dye-Chart Method of dyeing figures, ask your Craftool dealer to show you the wonderful instruction books pictured below.





# **HOW TO CARVE LEATHER**

Both floral and figure carving patterns for belts, billfolds, purses, etc., featuring the A B C's of Figure Carving and the Dye-Chart Method, Fully

Satisfaction guaranteed.

# FIGURE CARVING

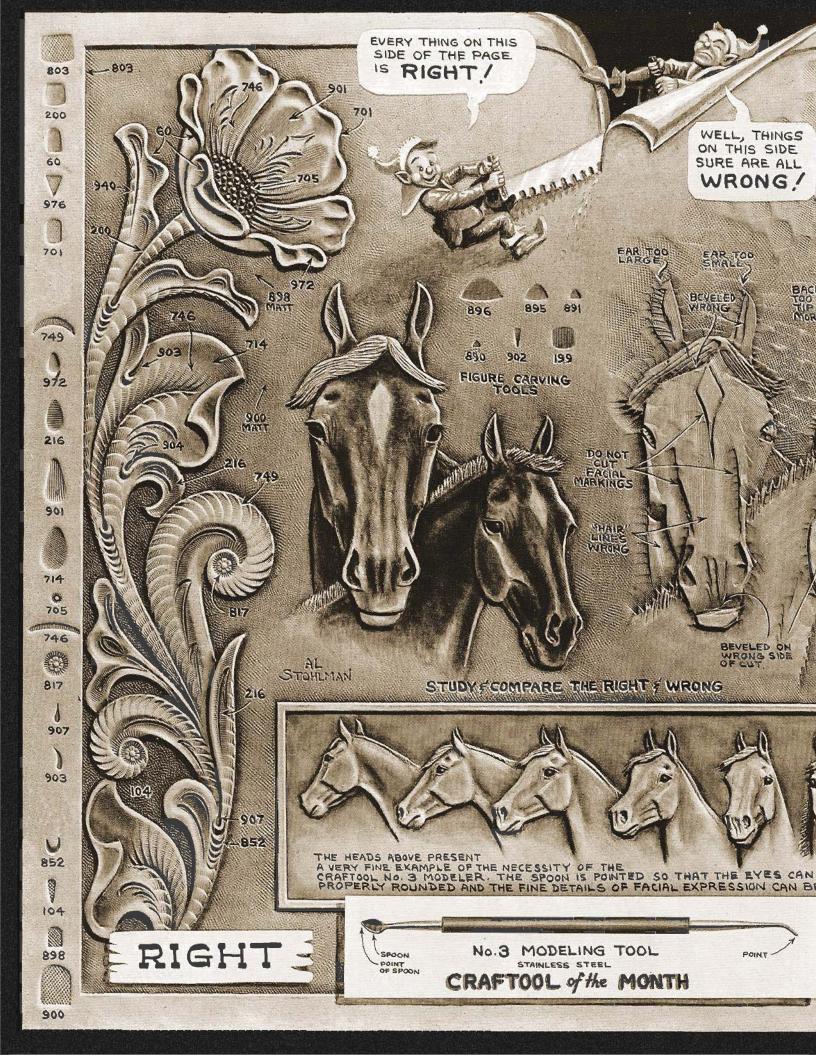
Featuring a NEW METHOD of instruction. Dozens of figures and dye-charts. Covers are printed in full color.

'FIGURE CARVING book only

\*FIGURE CARVING book plus Basic Figure Carving Kit No. SIX . . . 5 Craftool 

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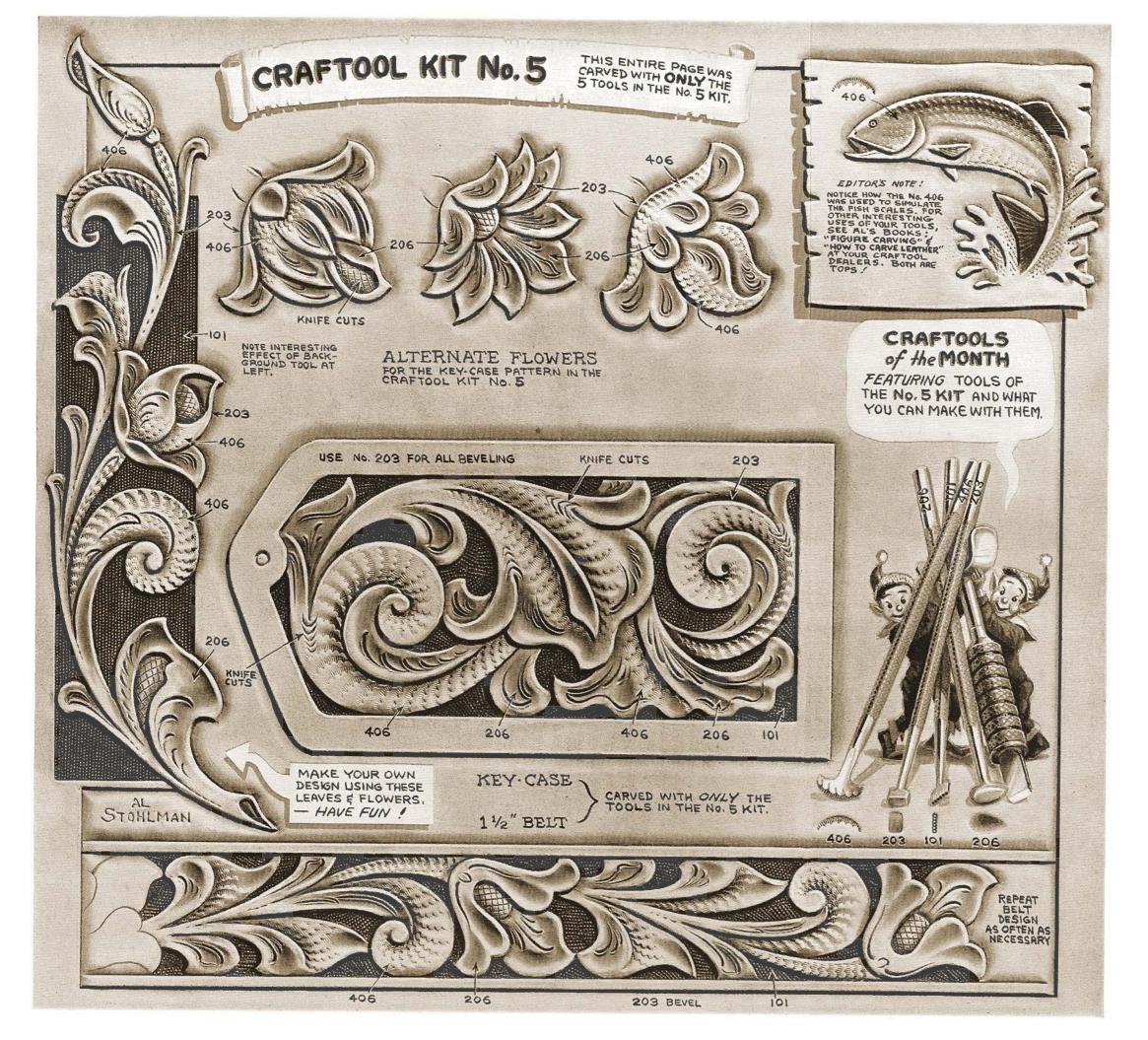
Satisfaction guaranteed......\$5.00

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Featuring a NEW METHOD of instruction, Dozens of figures and dye-charts. Covers are printed in full color.

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### HAVE FUN WITH LEATHER

Beginning this month, the Craftool Co. is affering a series of Doodle Pages featuring the Craftool Kits. Alternate flowers and designs will be shown as well as various methods of using the Kit tools.

### **HOW TO START**

The Craftool Kit No. 5 is featured this month. The Kit consists of a 37 Hole Plastic Rack, swivel cutter, four saddle stamps and key-case pattern, shown below, with clear, easy-to-follow assembly sketches. These five tools are "musts" for every leather carver.

### WHAT YOU CAN MAKE

This month's page was carved with ONLY THE TOOLS IN THE No. 5 KIT. Closely study the methods used and try to adapt their uses to other patterns. Note how the decorative cuts enhance blank areas of the design. The swivel knite was also used to cut the "mule-foot" effects on the key-case design. This Doodle Page should ofter conclusive proof that with only five tools and a small piece of leather and the desire to learn, success can be achieved by the self-taught student. Save this Doodle Page . . . it'll come in mighty handy when using the tools in the No. 5 Kit.

Watch for the NEW issue of Lucky Seven, It's Bigger & Better!



### KEY-CASE

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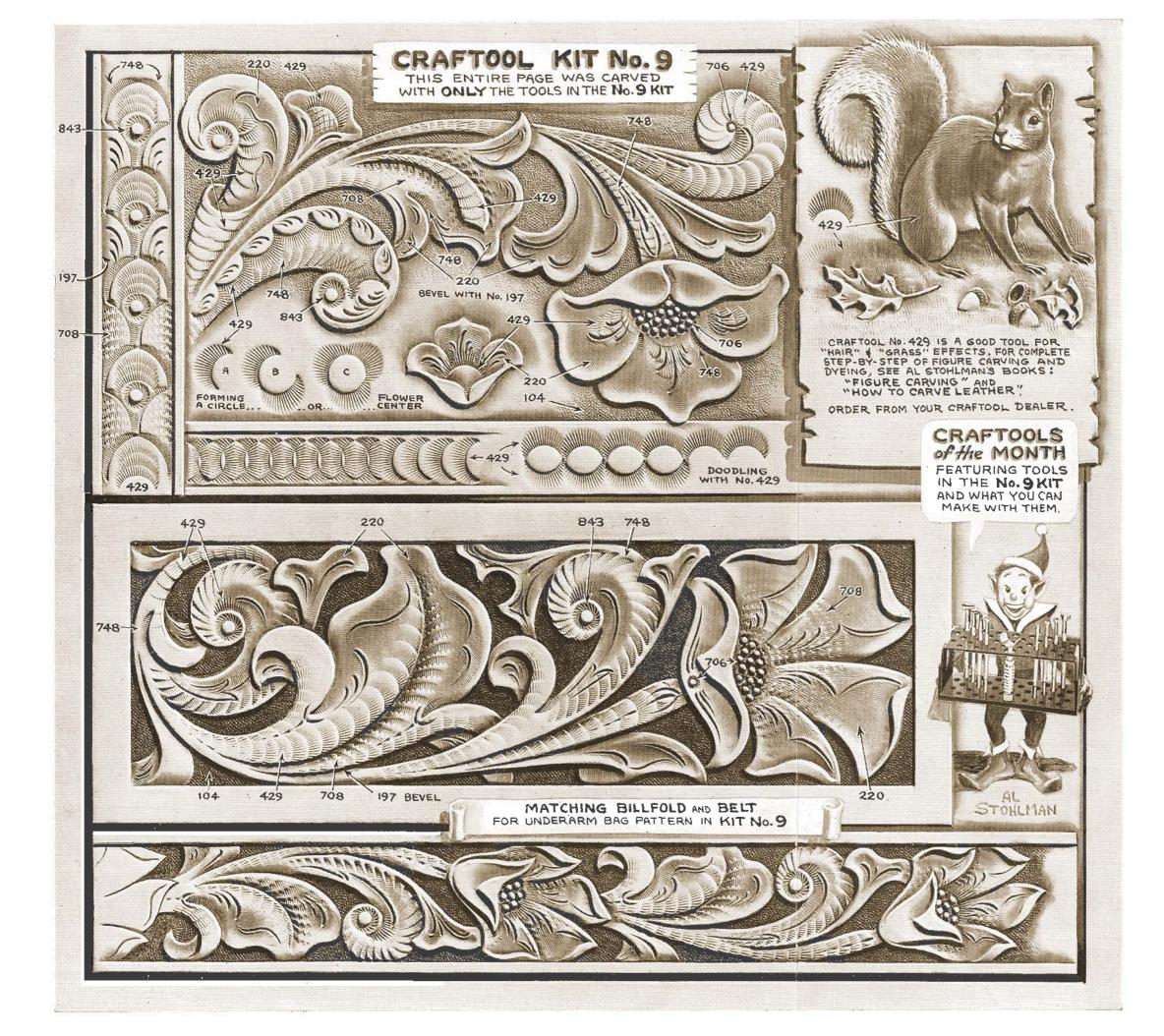
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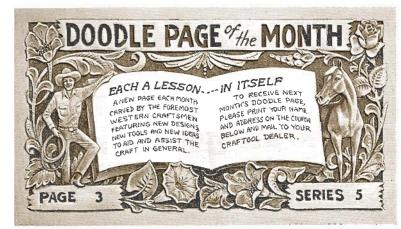
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### KEY-CASE

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### MORE FUN WITH LEATHER

The No. 9 Kit is second in our series of Doodle Pages featuring Craftool Kits. This Kit consists of a 37 hole plastic rack, swivel cutter, eight saddle stamps and full size pattern with complete, detailed instructions and assembly for the underarm bag shown below.

The billfold and belt patterns carved on this month's Doodle page are matching assessories for the No. 9 Kit bag. This entire page was carved with ONLY THE TOOLS IN THE No. 9 KIT. Practice on scrap leather!

Study the doodling in the upper left-hand corner. Note the various methods used in stamping the scralls with Craftool No. 429. Evenly spacing the tool impressions adds to the beauty and professional quality of the design. Note how the ribbed pear shader No. 220 was used on the flower petals of the billfold, to appear as though a verticle lined pear shader had been used. Lean the shaders to get into smaller areas and gain the full advantage of their working surfaces. Note how the decorative cuts were used to simulate the "mulefoot" tool on the large acanthus leaf. Stop to compare your carving with the foto-carve pattern and strive to duplicate the work shown. Learn to doodle with the tools as many interesting effects and uses for them can be discovered.

Be sure to get the NEW issue of Lucky Seven. It's bigger and better!



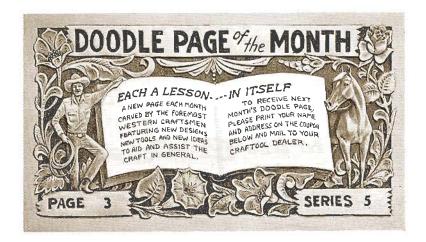
### UNDERARM BAG

This pattern and complete assembly instructions are included in the Craftool Kit No. 9. Order from your Craftool Dealer today!... ... ... \$11.95 Extra copies of this bag pattern are available at 25c.

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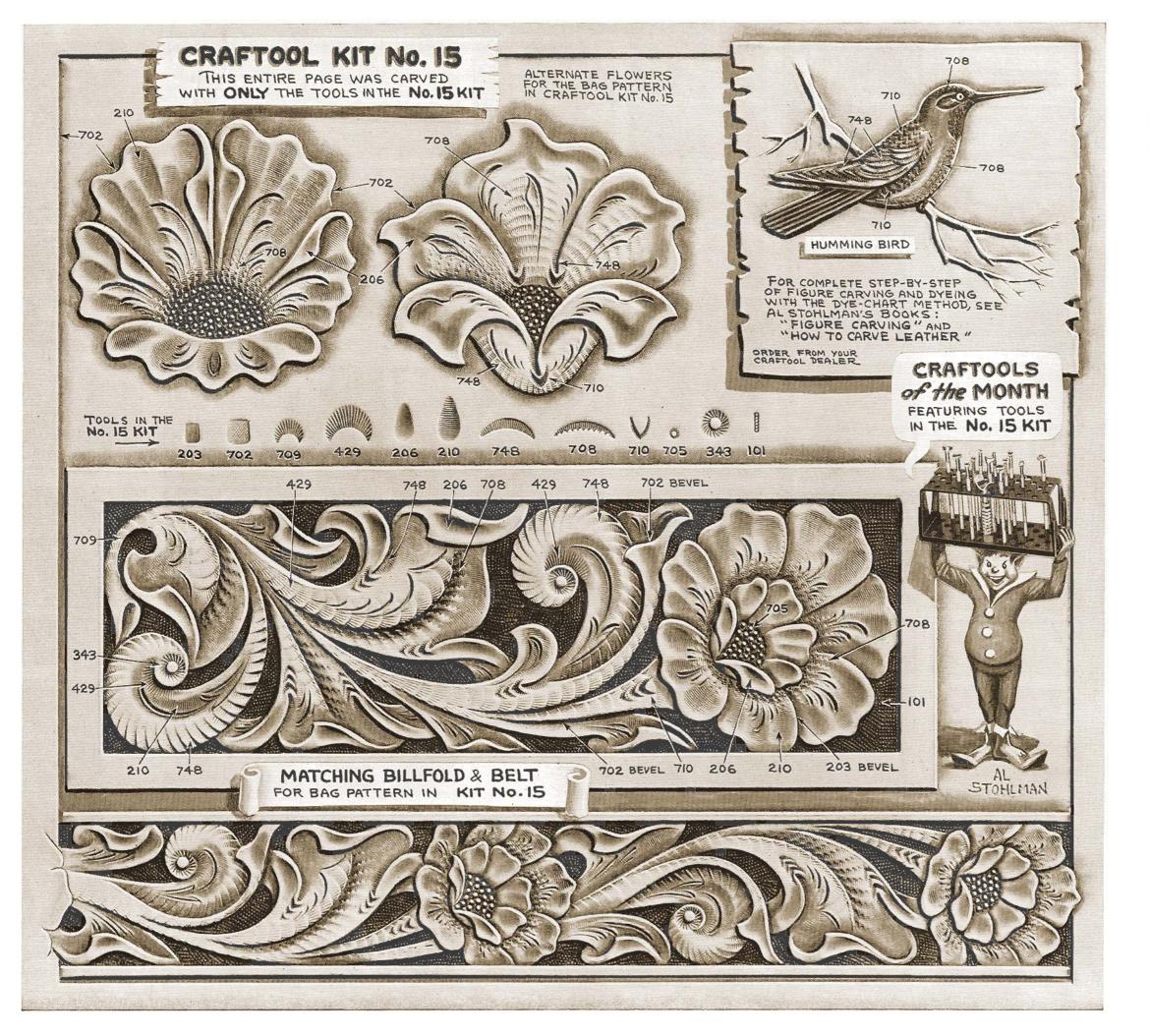
Bs sure to got the NEW issue of Lucky Seven. It's bigger and botter!

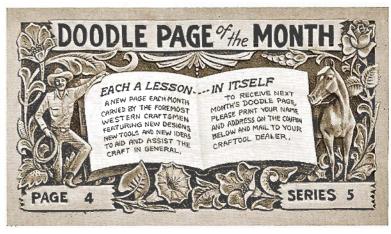


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### **FUN WITH LEATHER**

Continuing our Doodle Page Kit series . . . this month features the Craftool Kit No. 15. The belt and billfold designs are matching assessories for the bog shown below. Two alternate flowers are also shown for this bag. Study these flowers and note how the tools have been used. Wet some scrap leather and try your own alternate methods and variations of stamping these flowers. Doodle with the tools and you'll be amazed at some of the new and useful effects that can be created . . . then apply them to your own carvings to make them just a little "different" and original in appearance. Many artistic liberties are used in floral carving and any pleasing arrangement of the stamping tools is accepted.

The billfold pattern is a bold free swinging design adapting itself well to the tools in the No. 15 Kit. Note how the camouflage, shell, and veining tool impressions have been stamped systematically so that the eye travels freely and pleasingly over the design. Strive to improve your work. When you have completed your carving, carefully go over it with a critical eye and see if the tool impressions have been spaced evenly. Are the lines of the design free flowing? Do you need practice with the decorative cuts? Only practice, constructive criticism, and more practice will improve your work. For other interesting hillfold designs, order your copy of the NEW Lucky Seven instruc-

For those desiring wider belt patterns, the free swinging 1%" belt design at the bottom of the page is offered. It can also be used as a border design for desk blotter pads, etc. Repeat as often as necessary.



This handsome bag pattern with complete step-by-step assembly instructions is included in the Craftool Kit No. 15. Order from your Crastool Dealer.

Extra copies of this bag pattern are available at 25c.

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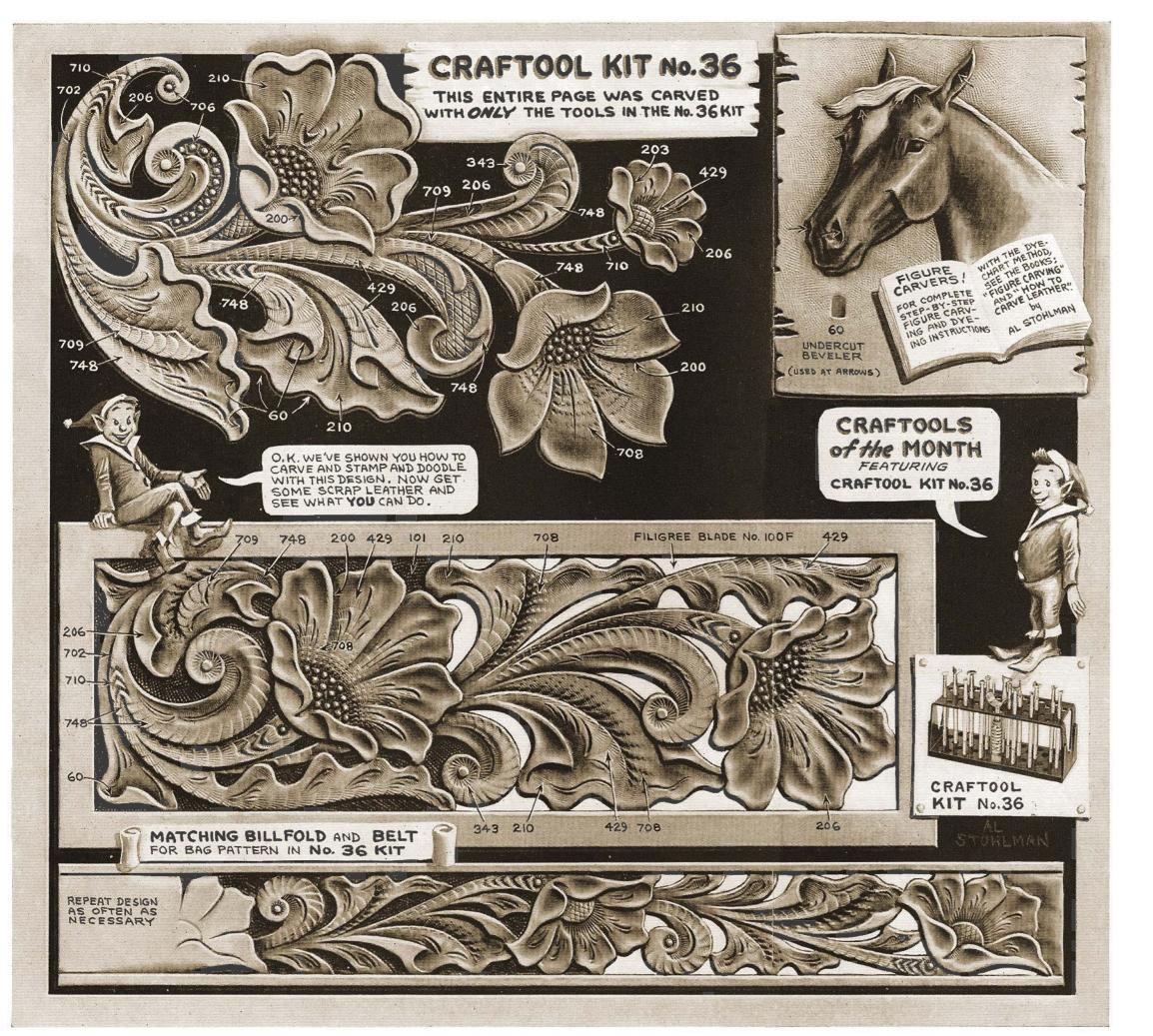


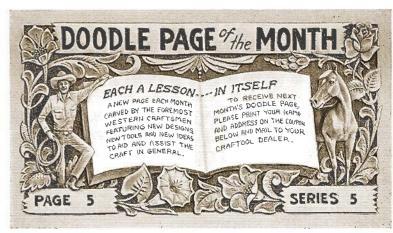
This handsome bag pattern with complete step-by-step assembly instructions is included in the Craftool Kit No. 15. Order from your Craftool Dealer.

\$14.95

Extra copies of this bag pattern are available at 25c.

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### CRAFTOOLS = BEAUTIFUL CARVED LEATHER

Featured this month, is the Craftool  $K_{kl}$  No. 36 which consists of a 37 hole plastic tool rack, professional swivel cutter and lifteen saddle stamps plus complete patterns and assembly instructions for the beautiful bag shown below.

This Month's Doodle Page offers alternate flowers, scrolls, leaves and doodling galore for the matching billfold and belt designs shown at left; and the bag below. Here the craftsman is offered an excellent opportunity to study the various methods of using the tools in the No. 36 Kit. Carefully study the doodling in the upper left hand corner. Each scroll has been treated in a different manner. Notice how the leaves have a distinct difference in appearance though the outlines are the same. Try them on scrap leather and use the method you like best.

The billfold and belt patterns are designed to be filigreed, thereby matching the bag. They are shown partly backgrounded with Craftool No. 101 and partly filigreed with Craftool Filigree blade No. 180F. If the design is to be filigreed, do not use the background tool. Filigree after all carving and stamping has been completed. Instructions for filigreeing are included in the Craftool Kit No. 36 . . . also in Al Stohlman's book: "Figure Carving." Watch for NEXT MONTH'S Doodle Page on FILIGREEI



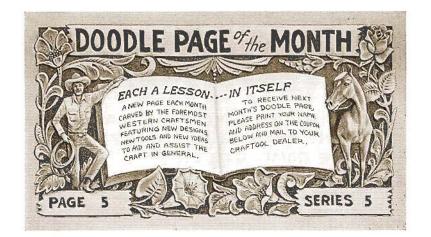
Extra copies of this bag pattern are available at 25c each.

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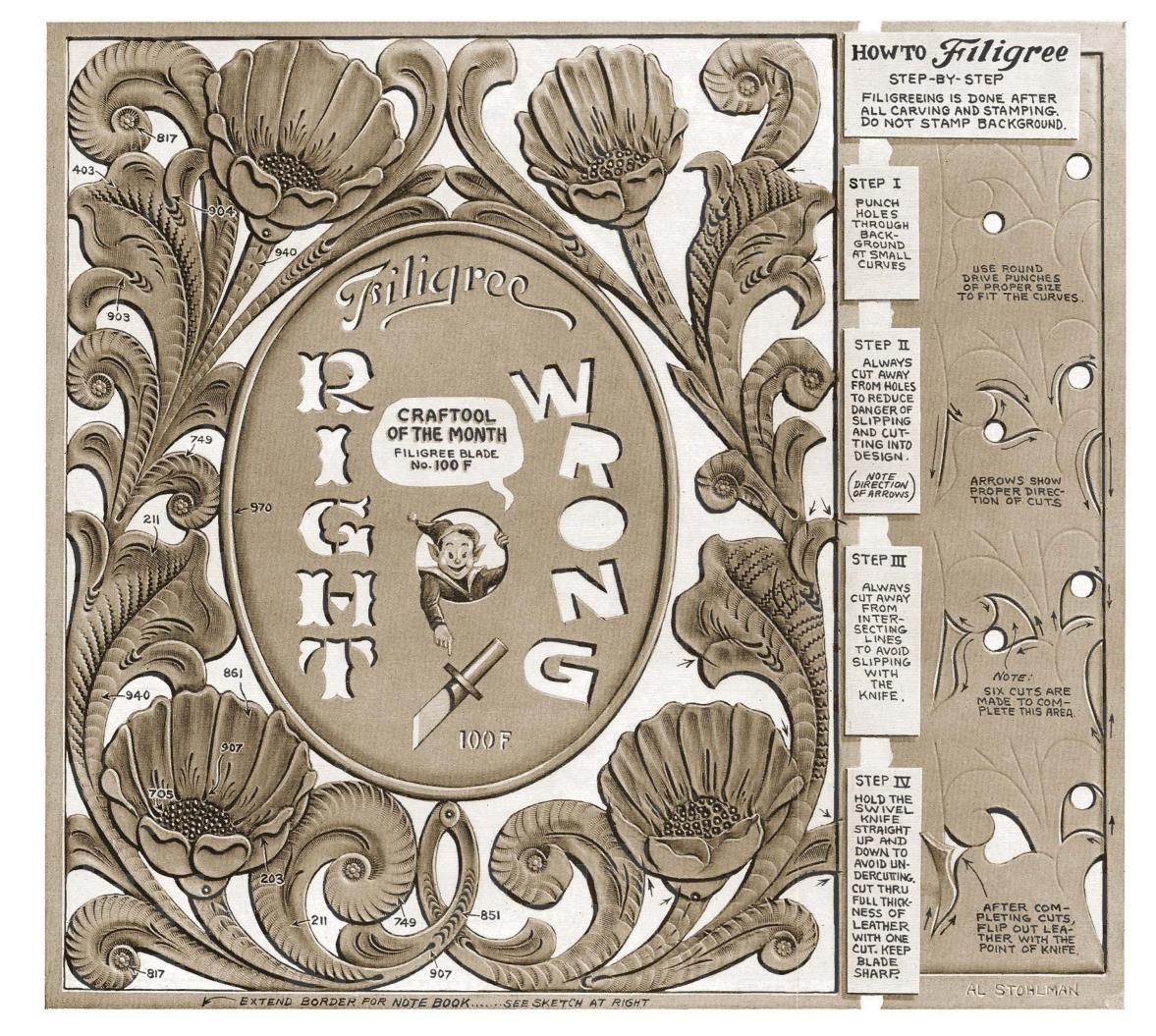
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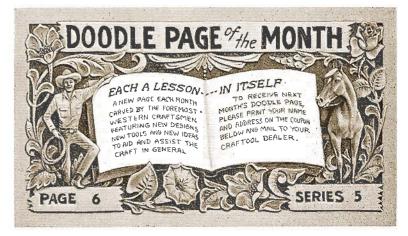
The billfold and belt patterns are designed to be filigreed, thereby matching the bag. They are shown partly backgrounded with Craftool No. 101 and partly filigreed with Craftool Filigree blade No. 100F. If the design is to be filigreed, do not use the background tool. Filigree after all carving and stamping has been completed. Instructions for filigreeing are included in the Craftool Kit No. 36... also in Al Stohlman's book: "Figure Carving." Watch for NEXT MONTH'S Doodle Page on FILIGREEI



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### FILIGREE—RIGHT & WRONG

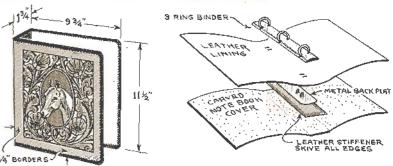
by Al Stohlman

This month the craft is offered a RIGHT & WRONG tiligree Note Book pattern. The oval center is suitable for figures, initials, names, etc. To make a balanced, accurate tracing pattern, trace the "RIGHT" design (shown at left)... then reverse the tracing and complete the pattern.

A good filigree patiern is designed so that no part of the patiern is left to "hang in space," without support. Study the RiGHT & WRONG. Note how the upper flower of the "WRONG" example has no support except for the stem. If snagged, this flower is apt to tear off or weaken some other part of the design. Also, note the many "loose" scrolls and points of the acanthus leaves that have no support. The background areas should be well proportioned so that the design is pleasing to the eye as shown in the "RIGHT" example. Too large and too small background areas combined, tend to distract from the balance and beauty of the design.

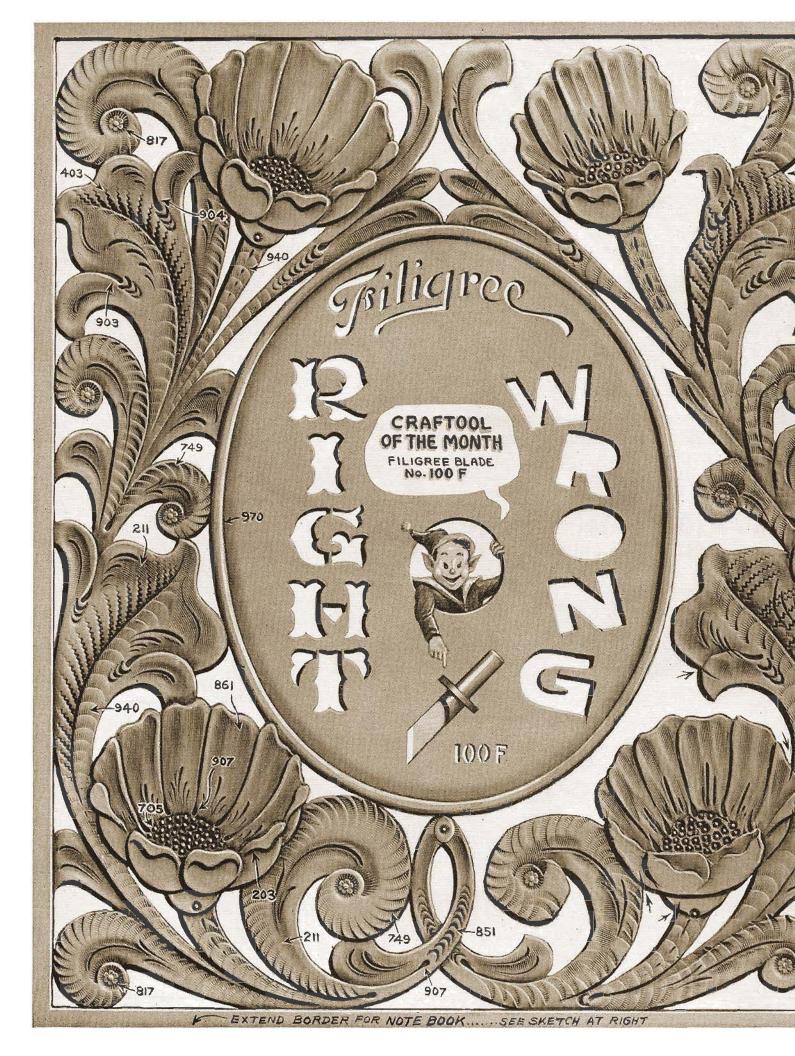
On the "WRONG" side, the filigree work as well as the slamping and carving was done very carelessly. Most of the curved parts of the design were cut with a jerky motion. Study the step-by-step instructions and avoid cutting into border lines and parts of the design as indicated by the small arrows. Use care and a great deal of practice on scrap leather before attempting to filigree.

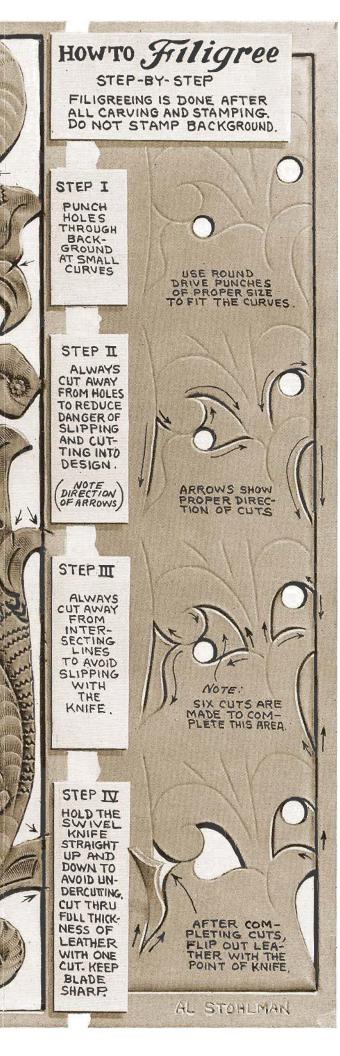
Cutting demensions and assembly lay-out for Note Book cover (eleven inch.—3 ring binder) are shown in the sketches below.

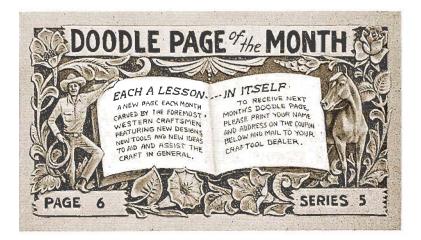


Watch for future Doodle Pages with more Note Book designs and alternate inserts for the center areas.

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### FILIGREE—RIGHT & WRONG

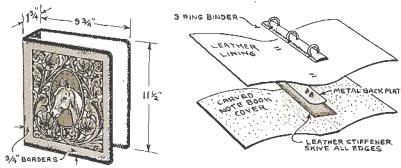
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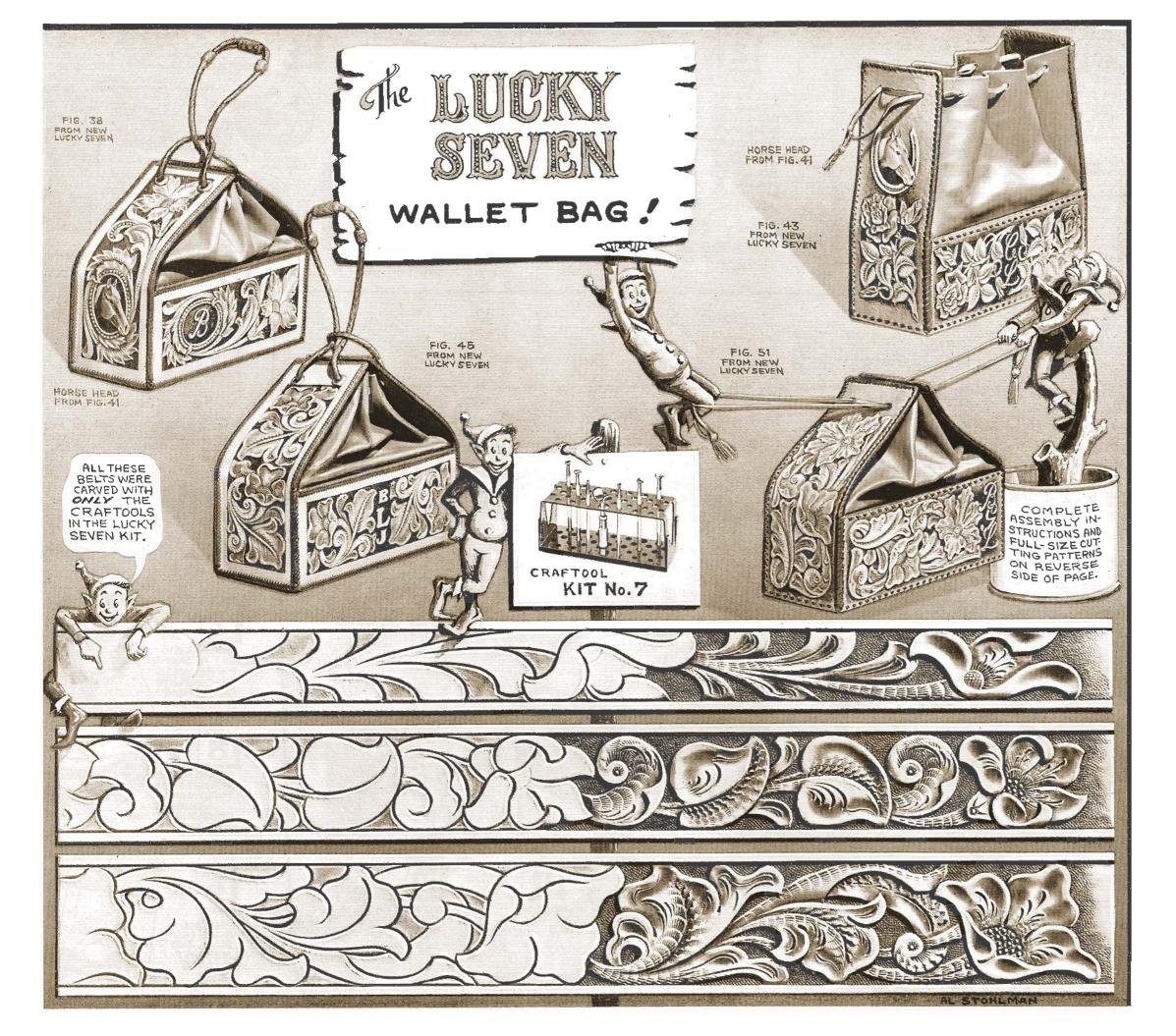
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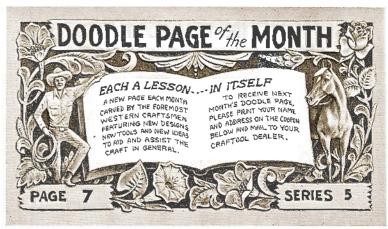
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### The LUCKY SEVEN Wallet Bag

By Al Stohlman

HERE IT IS . . . amazingly NEW and DIFFERENT! Easy to make! All you do is carve **four** wallet backs, cut **two** gussets and a bottom piece and lace together. Presto—a Lucky Seven Wallet Bag!

Any one of the Lucky Seven wallet patterns can be used to make this bag, thereby matching the wallet.

The Lucky Seven Wallet Bag can be laced throughout with the double cordova stitch, as shown at left. However, for easier assembly, it is suggested that the bag be laced with  $\frac{1}{4}$ " venetian lace as in the examples at right and as shown in the detailed assembly instructions on the reverse side.

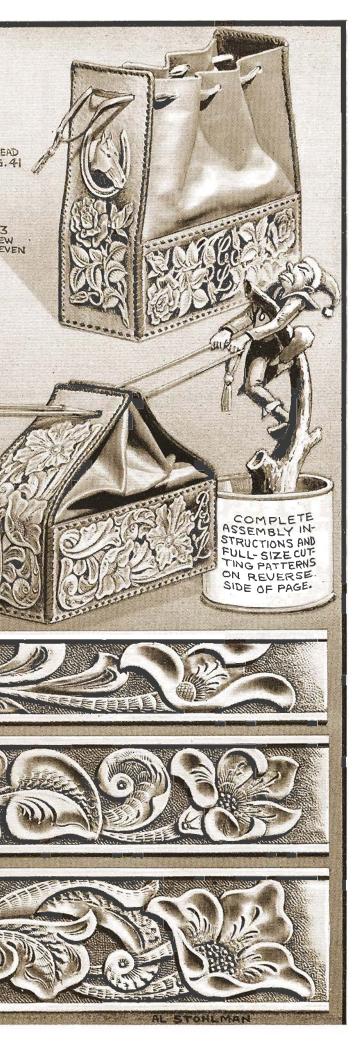
On the bags in the upper left and upper right hand corners, note how the horse heads (from Fig. 41 of Lucky Seven) have been used in harmony with the other patterns. The initials are from Craftaid plastic templates. Here's a bag you can have a lot of fun with!

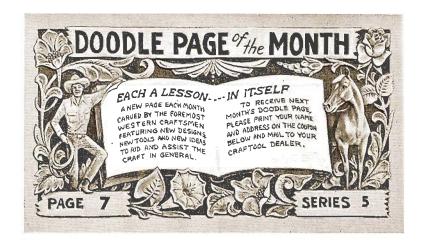
Craftools of the Number Seven Kit are featured this month. They are shown in use on the three belt patterns at left. Just as you did in Lucky Seven, make the tracings and cut the designs as shown on the left half of the page. **Do Not** make the decorative cuts until all stamping has been completed. Follow the same stamping procedure shown in your Lucky Seven Instruction Book and after using the tools your work should look like the examples shown.

Watch for Next Month's Doodle Page announcing 90 New Craftools and many of their interesting uses. Better be sure to get your copy!

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Any one of the Lucky Seven wallet patterns can be used to make this bag, thereby matching the wallet.

The Lucky Seven Wallet Bag can be laced throughout with the double cordova stitch, as shown at left. However, for easier assembly, it is suggested that the bag be laced with  $\frac{1}{4}$ " venetian lace as in the examples at right and as shown in the detailed assembly instructions on the reverse side.

On the bags in the upper left and upper right hand corners, note how the horse heads (from Fig. 41 of Lucky Seven) have been used in harmony with the other patterns. The initials are from Craftaid plastic templates. Here's a bag you can have a lot of fun with!

Craftools of the Number Seven Kit are featured this month. They are shown in use on the three belt patterns at left. Just as you did in Lucky Seven, make the tracings and cut the designs as shown on the left half of the page. **Do Not** make the decorative cuts until all stamping has been completed. Follow the same stamping procedure shown in your Lucky Seven Instruction Book and after using the tools your work should look like the examples shown.

Watch for Next Month's Doodle Page announcing 90 New Craftools and many of their interesting uses. Better be sure to get your copy!

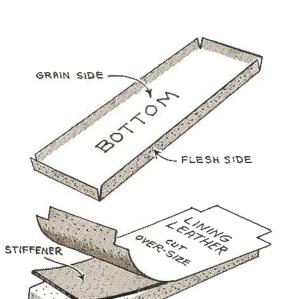
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ADDR	ESS	
CITY	& STATE	

# ASSEMBLY INSTRUCTIONS For the LUCKY SEVEN Wallet Bag

GOUGE FLESH SIDE ON DOTTED LINES, MOISTEN AND BEND AS SHOWN BELOW.

CUT FROM 31/2 02. CALF.

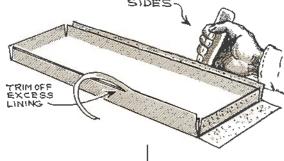
NOTE: IF 6 oz. LEATHER IS USED ..... STIFFENER WILL NOT BE REQUIRED.



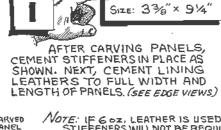
CEMENT STIFFENER TO FLESH SIDE OF BOTTOM, THEN CEMENT LINING LEATHER IN PLACE .

- FLESH SIDE

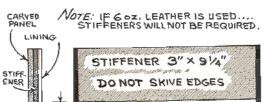
USE BONE FOLDER AT



CUT STIFFENER SAME SIZE AS BOTTOM ..... DO NOT SKIVE THE EDGES.

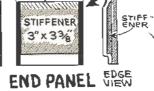


WALLET PANELS



SIDE PANEL

EDGE



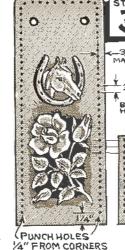
SLIGHTLY ROUND CORNERS AT TOP OF END PANELS

AFTER LINING, PUNCH WITH A NO.B PUNCK

7/8"

SKIVETHIS EDGE ONLY

0



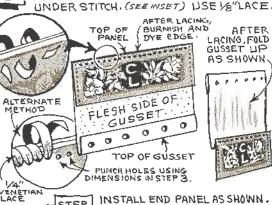


SHOWN, USE A No. 2 PUNCH. NOTE THE DIMENSIONS. NOTE: HOLES IN SIDE PANELS MUST BETWEEN HOLES MATCH THOSE OF THE END PANELS. PUNCH BOTH END PANELS

PUNCH ONLY THE

LACING HOLES AS

AND BOTH SIDE PANELS.



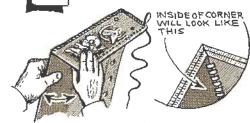
CEMENT TOP EDGE OF SIDE PANELTO

BOTTOM EDGE OF GUSSET. PUNCH WITH

18" ANGLE PUNCH AND LACE WITH OVER-

STEP LACE FROM A TO B. LACE. NEXT CEMENT GUSSET TO END PANEL FROM B TO C ALLOWING END PANELTO EX-TEND 1/4" AS SHOWN PUNCH HOLES THRU GUS SET. CONTINUE LACING B TOD

SPREAD END PANEL AND SIDE PANEL AT RIGHT ANGLES TO FORM THE CORNERS. STEP 6



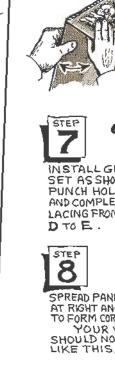
INSTALL GUS-SET ASSHOWN. PUNCH HOLES AND COMPLETE LACING FROM D TO E.

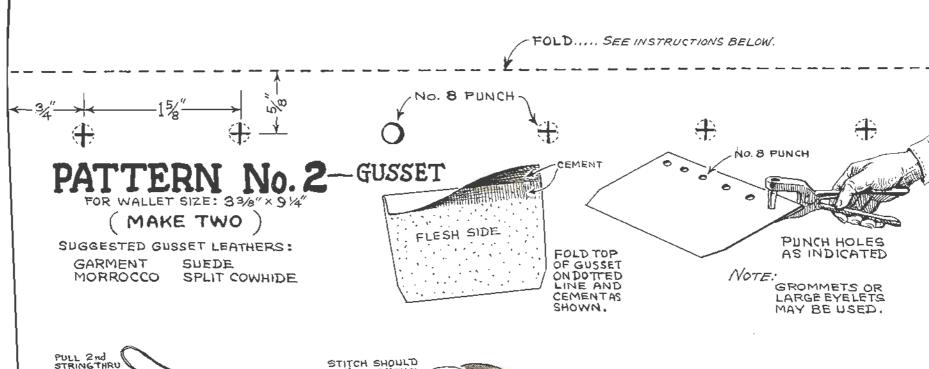
SPREAD PANELS AT RIGHT ANGLES TO FORM CORNERS YOUR WORK

SHOULD NOW LOOK

9

INSTALL OTHER END PANEL AND





STEP

2

NOTE

ALL PANEL

AREAS AS

INDICATED

IN HEAVY

BLACKARE

CUT ON A 45° ANGLE

SO AS TO

MAKE A

MITERED

CARVED - PANEL

JOINT

FINISH BAG WITH LEATH-ER DRESSING AND INSTALL DRAW STRINGS. STRINGS SHOULD BE AP-PROXIMATELY 30" LONG-

STEP

STITCH SHOULD GO"OVER"THE MITERED COR-NERS. AFTER LACING BURNISH AND DYE EDGES

> PUNCH HOLES A-OF BAG WITH 1/8" ANGLE PUNCH USING A BLOCK OF WOOD AS SHOWN COMPLETE LACING WITH OVER UNDER STITCH, USE 18"LACE,

STEP

INSTALL BOT-COMPLETE INSTRUCTIONS ARE INCLUDED IN PATTERN No. 1

STEP 10

CEMENT TO END PANEL AS SHOWN. PUNCH HOLES AND COMPLETE LACING.

1/8" ISTRIMMED OFF CORNERS FOR LESS BULK & EASIER ASSEMBLY.

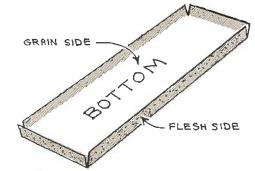
DRAW BAG CLOSED AND TIE ENDS AT DESIRED LENGTH.

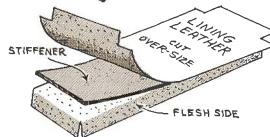


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CUT FROM 31/2 02. CALF.

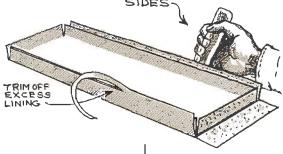
NOTE: IF 6 OZ. LEATHER IS USED ...... STIFFENER WILL NOT BE REQUIRED.



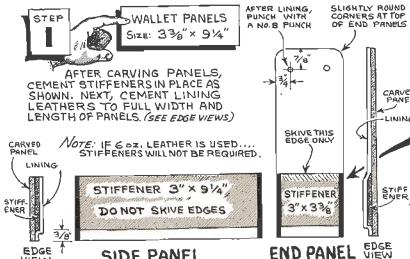


CEMENT STIFFENER TO FLESH SIDE OF BOTTOM, THEN CEMENT LINING LEATHER IN PLACE .

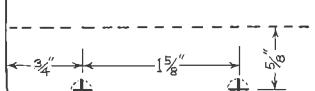
USE BONE FOLDER AT SIDES



CUT STIFFENER SAME SIZE AS BOTTOM ..... DO NOT SKIVE THE EDGES.



SIDE PANEL

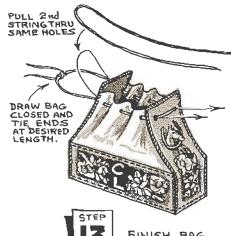


( MAKE TWO )

SUGGESTED GUSSET LEATHERS:

GARMENT MORROCCO SUEDE

SPLIT COWHIDE



FINISH BAG WITH LEATH-ER DRESSING AND INSTALL DRAWSTRINGS. STRINGS SHOULD BE AP-PROXIMATELY 30" LONG. STITCH SHOUL MITERED CO NERS.



AFTER LACING, BURNISH AND DYE EDGES

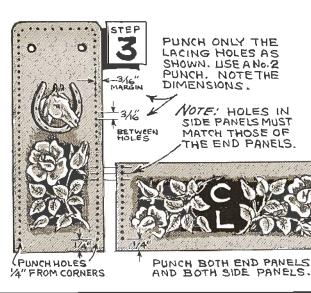
STEP ABLO

COMPL

V8" ISTRIMMED OFF CORNERS FOR LESS BULK & EASIER ASSEMBLY. NOTE:

18×





UNDER STITCH, (SEE INSET) USE 1/8"LACE. AFTER LACING, BURNISH AND DYE EDGE. LACING, FOLD GUSSET UP AS SHOWN FLESH SIDE OF ALTERNATE METHOD GUSSET 0 • TOP OF GUSSET DIMENSIONS IN STEP 3. LACETIAN INSTALL END PANEL AS SHOWN. STEP LACE FROM A TO B.

LACE.

NEXT CEMENT GUSSET TO END PANEL FROM B TO C

ALLOWING END

PANELTO EX-TEND 14" AS SHOWN. PUNCH

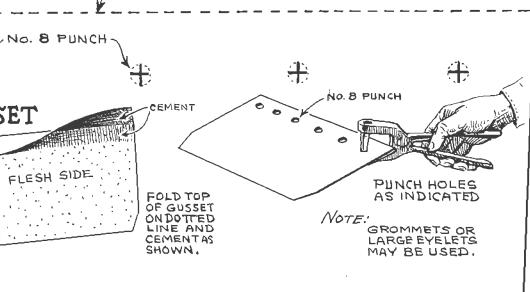
HOLES THRU GUS

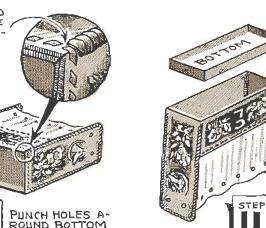
CEMENT TOP EDGE OF SIDE PANELTO

BOTTOM EDGE OF GUSSET. PUNCH WITH 18" ANGLE PUNCH AND LACE WITH OVER-

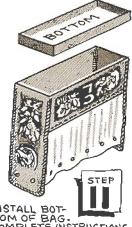
STEP

FOLD ..... SEE INSTRUCTIONS BELOW.





PUNCH HOLES A-ROUND BOTTOM OF BAG WITH 1/8" ANGLE PUNCH USING CK OF WOOD AS SHOWN. ETE LACING WITH OVER-STITCH, USE 18"LACE.



INSTALL BOT-TOM OF BAG. COMPLETE INSTRUCTIONS ARE INCLUDED IN PATTERN No. 1



10 CEMENT GUSSET TO END PANEL AS SHOWN. PUNCH HOLES AND COMPLETE LACING.

SET. CONTINUE LACING B TO D. SPREAD END PANEL AND SIDE PANEL AT RIGHT ANGLES TO FORM THE CORNERS. STEP

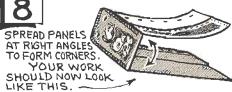
(3)

PANEL

GUSSET (FLESH

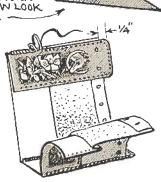


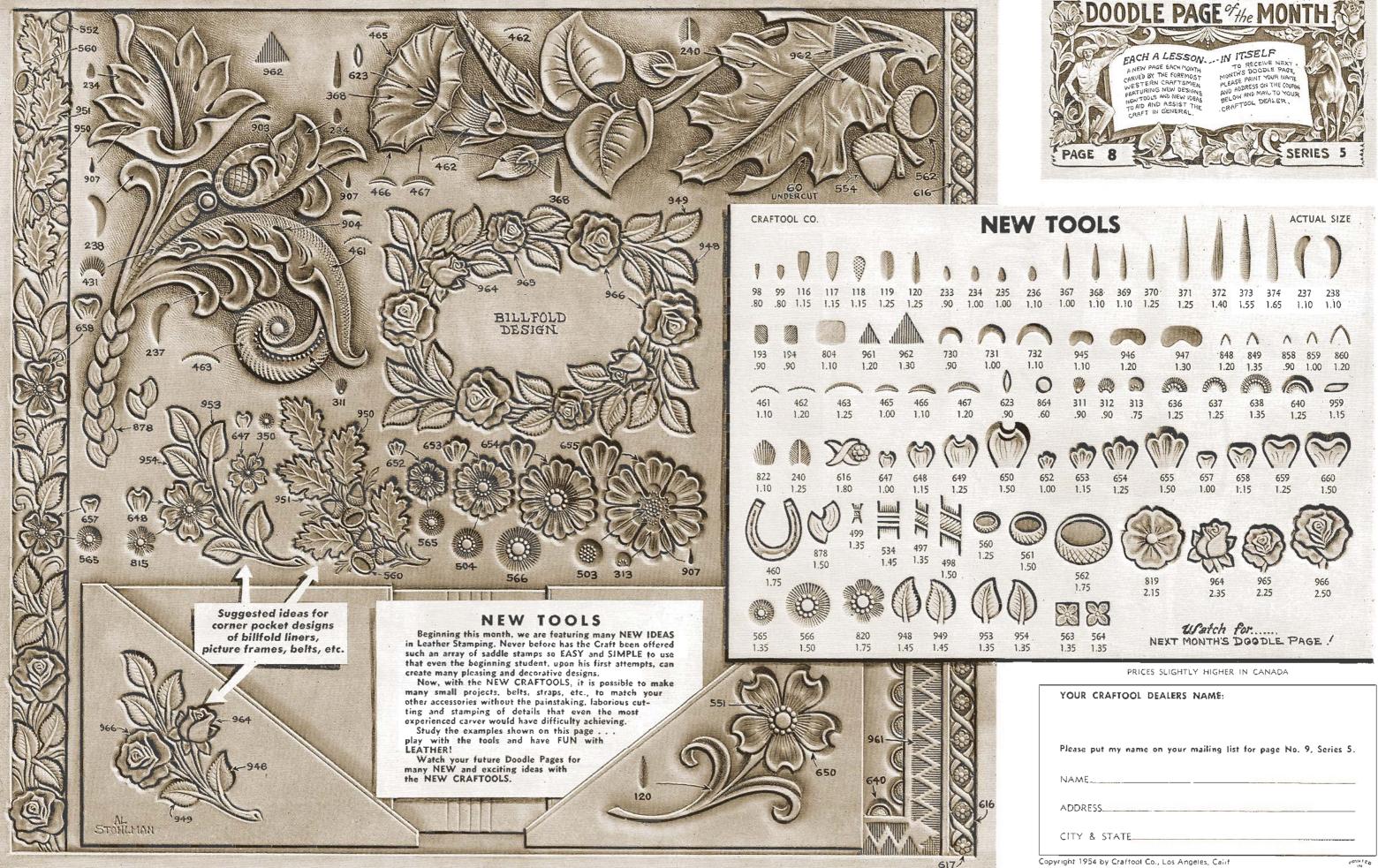


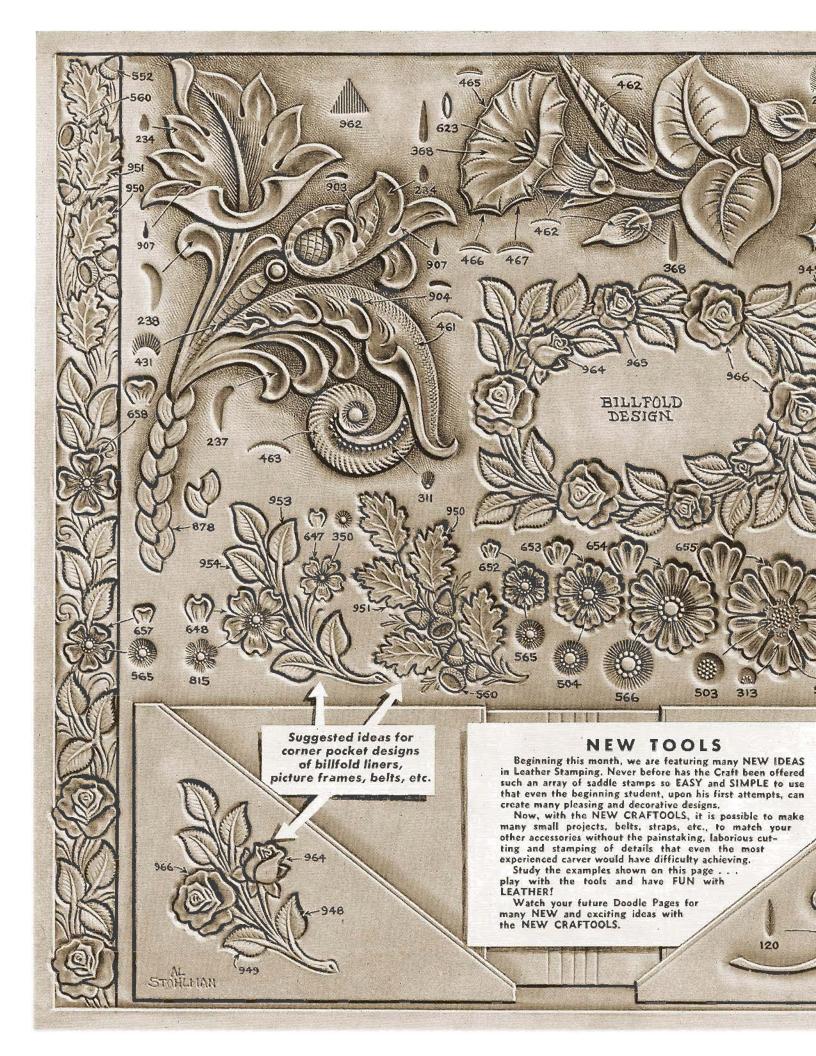




OTHER END PANEL AND REPEAT STEP 5.

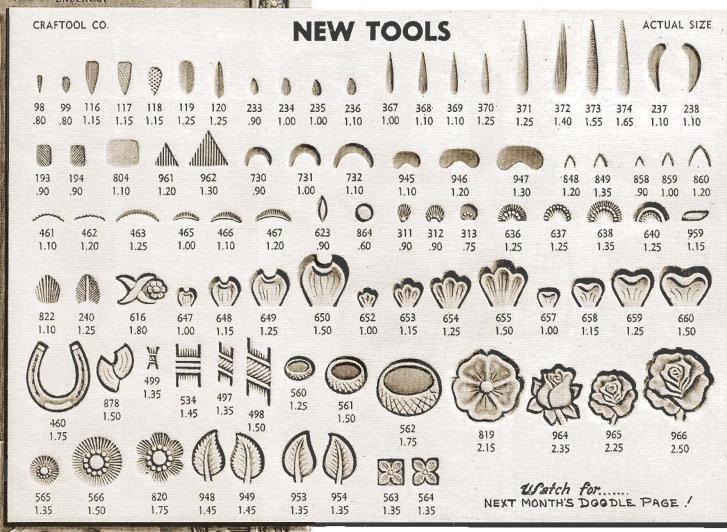








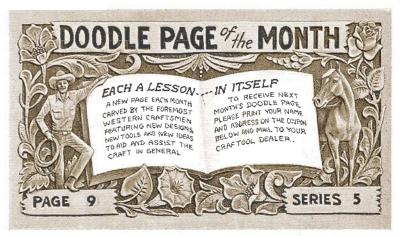




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### NEW AND DIFFERENT

Pardon us for pointing with pride to Doodle Page 9 the first of many to be carved by Cliff Ketchum, Saddle Maker and master of the swivel knife. His use of the new Craftools will no doubt prove both interesting and useful to the craft, but most important is that his floral designs are new and different.

It is our opinion that this outstanding artistic work will find a warm welcome and Cliff's one inch belt design is not only easy to do but has plenty of eye appeal. Note the use of the undercut beveler used to form the scalloped petals of the flower (as shown in the upper right corner). Notice the use of the tiny pear shader #233 and the tiny veiners #462 and 463. Let your eyes follow the arrows as they point out the uses of the various tools; each a lesson in itself!

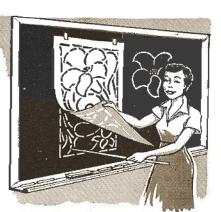
Study the larger version of the Morning Glory and the different treatment of the scrolls and leaves. The flower at the left shows the use of Craftool #467 to form the edges of the petals. Note the proper use of the new beveler #119, a double bevel all in one operation.

Learn to doodle by trying the fancy swivel knife work as shown in lower left hand corner.

# ATTENTION CRAFT TEACHERS

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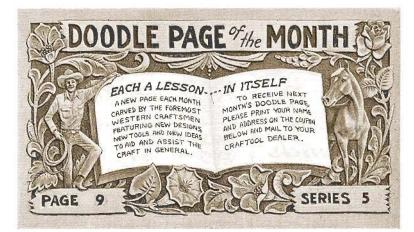
May we take this opportunity to wish the craft a very Merry Christmas and a prosperous New Year.

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NAME.					

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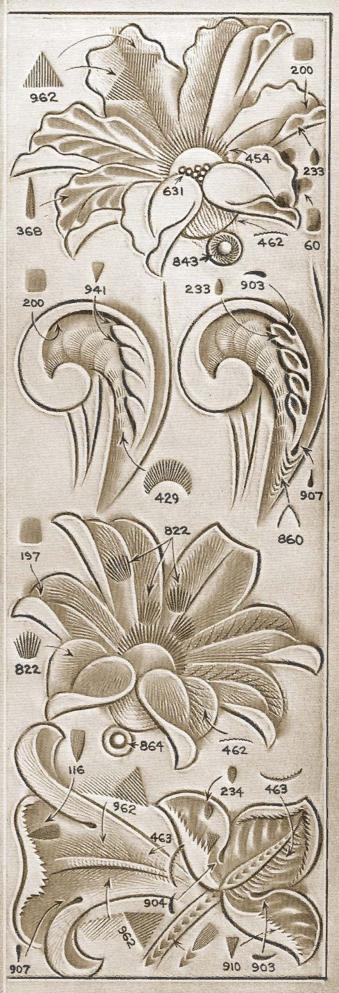


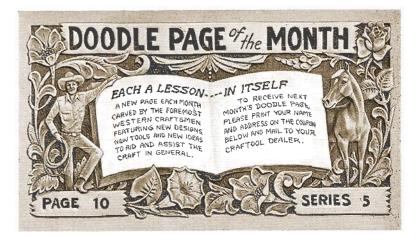
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### "A WORD TO THE WISE"

Yes, a word to the wise is sufficient and the "Word" we would like to use this month is "Comparison." For this month's Doodle Page by Al Stohlman offers a large variety of comparisons.

Compare if you will the treatment of the flower in the upper left hand corner with **each** of the others. Notice the variety of decorative cuts, the shape and decoration of the petals, the different flower centers and the four methods of decorating the scrolls. All new and different. Notice the use of the different background tools offered for your comparison.

It is suggested, that after comparing the various flowers, leaves and etc., that the ones of your choice be tried out on a piece of scrap leather using the Craftools as indicated by the arrows. Then pick the one most outstanding and use it exclusively when drawing the tracing pattern for the notebook cover.

### A FEW TIPS

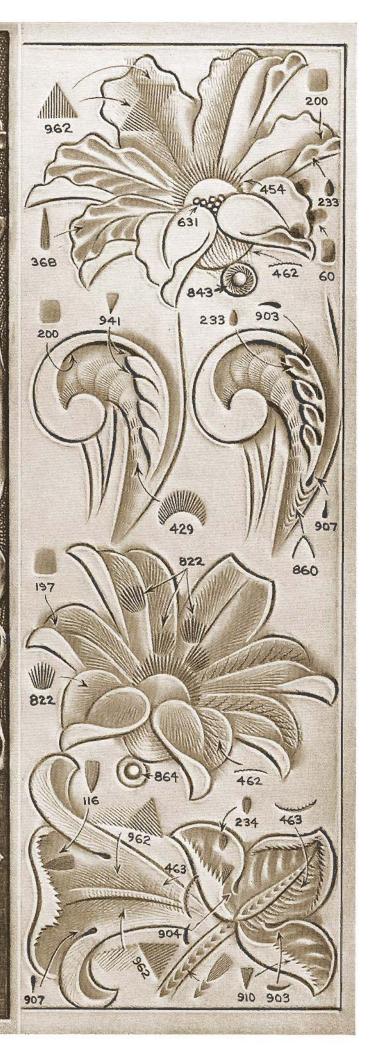
The Owls' feathers were made by first using the line beveler #193 and the mulefoot tools #859 and #860. This procedure is clearly shown in Al Stohlman's "HOW TO CARVE LEATHER. See Page 12. Use Craftool #910 to simulate the needles on the pine tree, This too is fully explained on Page 46.

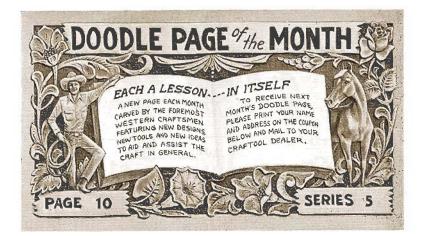
Last but not least, save this Doodle Page and compare it with next month's page for Al has used the same flower in a smaller size for the more advanced craftsmen. Watch for it at your Craftool dealer.

Lucky 7 Instruction Book is required reading in many schools and colleges.

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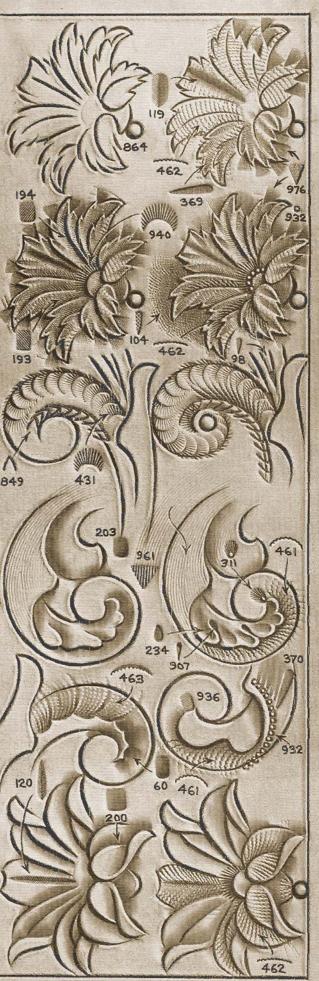
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### MORE COMPARISONS, NEW AND ORIGINAL

As promised on last month's doodle page, Al Stohlman has taken the same flower, reduced its size, and carved a design suitable for the more advanced craftsman. Here again he has treated each flower, bud, and scroll differently and offers it for comparison.

In the panel Al has given a break down of some of the flowers and scrolls. The arrows point out the uses of the Craftools used, and the craft will do well to study and then follow the step by step procedure. Your reward will be the tun of decorating the flowers and scrolls in a new and original manner.

The letters in the word "PHOTOS" were first cut. Then seeder #531 was used. Next the background was matted down with Craftool #891 and then backgrounded with #98 and #99.

The Chipmunk's fur, and the grass in the foreground, were done with Craftool #822. The tiny undercut beveler #892 was used on the oak leaves. Pay particular attention to the trees in the background. They were not cut with the swivel knife. First they were lightly matted with Craftool #104, then the background area was deepened to create relief and the Illusion of distance. Notice the acorn and pod in the foreground, Craftools #552 and #560. The third dimensional relief was created by bevelling around the stamps with smooth matting tool #895.

Craftool #902 was used on the tail of the chipmunk and on the forearm and back, also between the toes. The ferns were first cut and then bevelled with Craftool #890.

Compare and study the various treatments on the buds, the acanthus leaves, and the decorative cuts. Try them yourself on a piece of scrap leather, compare them, and then decide which method **you** like best.

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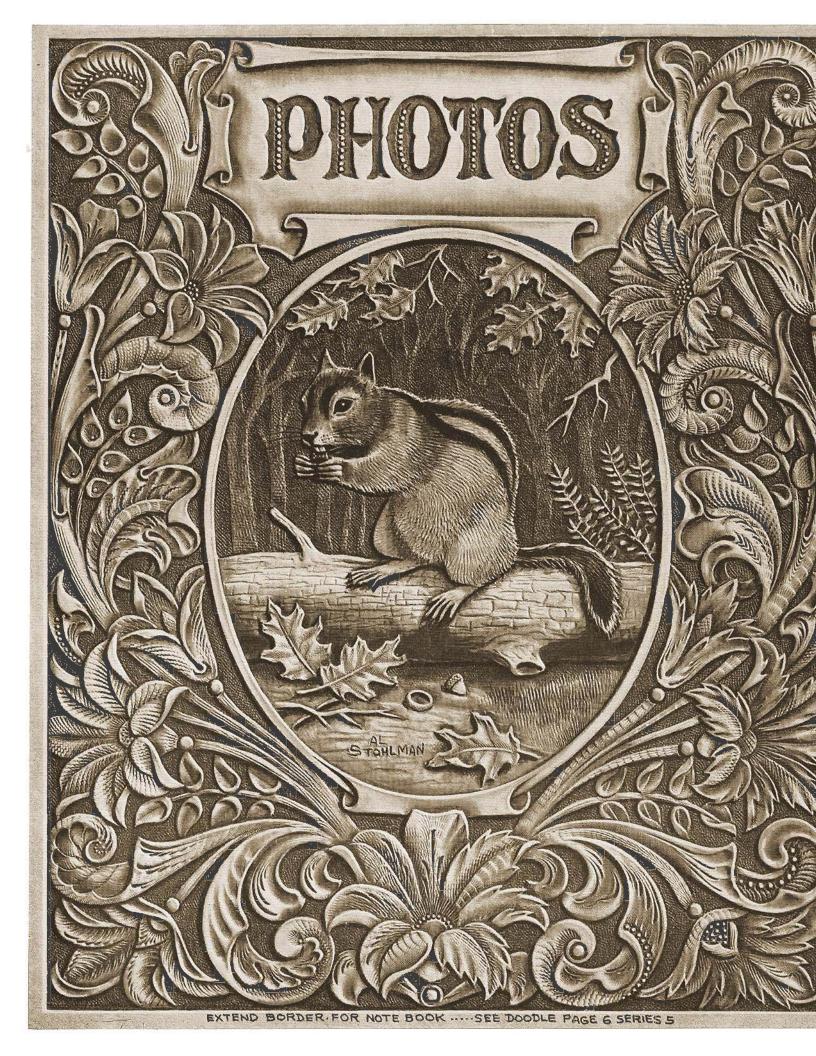
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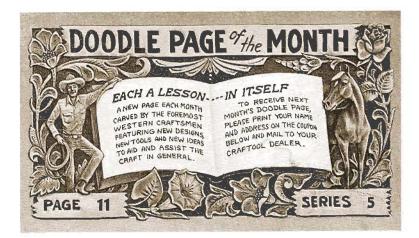
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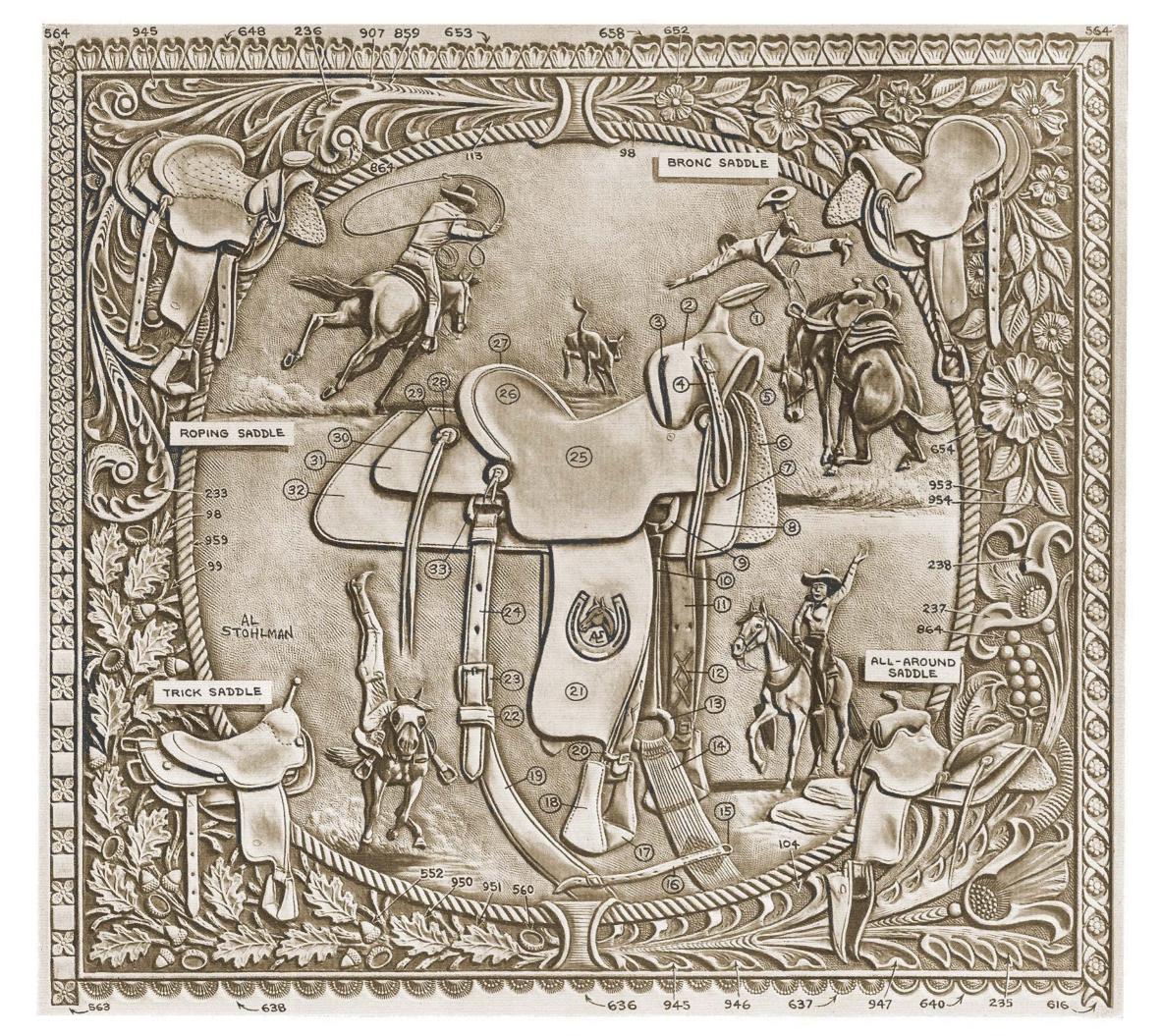
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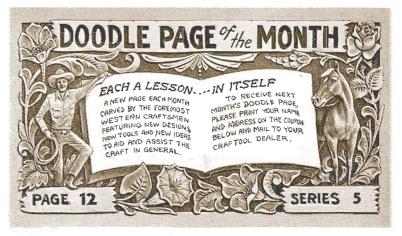
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### . . . SADDLES . . .

Saddles made by the custom saddle maker are made in various sizes and for specific uses. Saddle trees and styles have many variations, and purposes and for this month's Doodle Page Al Stohlman has, with some very fine carving, shown not only the various saddles, but also their fundamental purpose. On the double rigged square skirt saddle leatured in the center of the page he has numbered and named each part:

Horn	12-Lacing Thong	23-Buckle
Swell	13-Cinch Ring	24-Flank Cinch Billet
Welt	14—Cinch	25—Seat
Rope Strap	15-Tie-Down "D"	26—Cantle
Roll Binding	16—Connecting Strap	27—Cantle Binding
Wool Lining	17-Foot Tread	28-Rosette (Leather)
Skirt	18—Stirrup	29-Concho (Metal)

7—Skirt 18—Stirrup
8—Tie Strings 19—Flank Cinch
9—Front Rigging "D" 20—Stirrup Strap

10—Latigo 21—Fender 32—Skirt 11—Stirrup Leather 22—Billet Loop 33—Back Rigging "D"

The roping saddle in the upper left is used by the working cowboy and for Rodeo roping. In the lower left the trick saddle is used for trick riding. Notice the straight steel horn used for vaulting from one side to the other, all done at a dead run. The bronc saddle with its deep seat for rough riding with its wider swell, undercut to give more grip to the legs of the rider. The all-round saddle that gets its name from the saddle tree itself, is used in general roping and all around work.

Notice too the first class doodling that Al has done. Here again he has pointed out the use of some of the new set stamps. The lower left and upper right comers were done entirely with stamps, only the stems being out with the swivel knife. Try this design on scrap leather and see for yourself how easily the new background tools #98 and #99 just fit this small intricate work. Remember, saddle stamps like custom nake saddles are made to just fit.

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## SPECIAL

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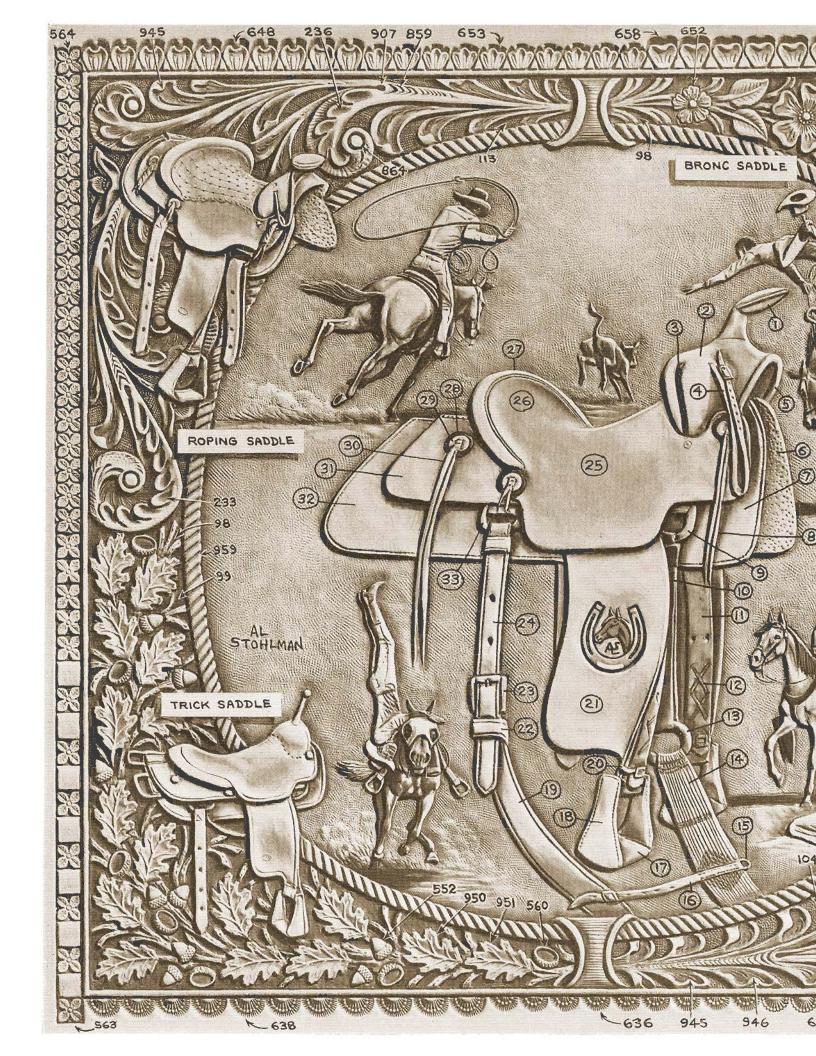
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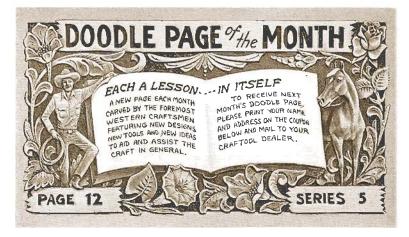
30-Tie Strings

31-Jockey

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### . . . SADDLES . . .

Saddles made by the custom saddle maker are made in various sizes and for specific uses. Saddle trees and styles have many variations, and purposes and for this month's Doodle Page Al Stohlman has, with some very fine carving, shown not only the various saddles, but also their fundamental purpose On the double rigged square skirt saddle featured in the center of the page he has numbered and named each part:

12-Lacing Thong 23-Buckle 1-Hora 24-Flank Cinch Billet 2-Swell 13-Cinch Ring 14—Cinch 3 Welt 25-Sect. -Rope Strap IS-- Tie-Down "D" 26- Contle 27-Contle Binding -Rell Binding 16-Connecting Strop 28—Rosette (Leather) 17—Foot Tread 6-Wool Lining 18—Stirrup 7-Skirt 29 Concho (Metal) 19-Flank Cinch 8—Tie Strings 30—Tie Sirings 9-Front Rigging "D' 20-Surrup Strap 31-)ockey 21—Fender 32-Skirt 10-Latiac 22-Billet Loop 33-Back Rigging "D" 11-Stirrup Leather

The roping saddle in the upper left is used by the working cowboy and for Rodeo roping. In the lower left the trick saddle is used for trick riding. Notice the straight steel horn used for vaulting from one side to the other, all done at a dead run. The brone saddle with its deep seat for rough riding with its wider swell, undercut to give more grip to the legs of the rider. The all-round saddle that gets its name from the saddle tree itself, is used in general roping and all around work.

Notice too the first class deadling that A1 has done. Here again he has pointed out the use of some of the new set stamps. The lower left and upper right corners were done entirely with stamps, only the stems being out with the swivel knife. Try this design on scrap leather and see for yourself how easily the new background tools #98 and #99 just fit this small intricate work. Remember, saddle stamps like custom unkersaddles are made to just fit.

# ATTENTION CRAFT TEACHERS

To assist in teaching the use of the Basic Tools, we have prepared three easy to use Floral Stencils, size 25" x 35", for use on the Blackboard. Remember, one picture is worth a thousand words! ORDER YOUR'S NOW.

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