

SHOULDER HOLSTER PATTERN 4416



Shoulder holster patterns have adjustable cross-tab styling, buckle fasteners and shoulder harness. Includes patterns for different makes and styles of guns:

Holster A fits:
COLT: Detective Special, Agent, Cobra; SMITH & WESSON: Models 36, 37, 38, 60; CHARTER ARMS: Bulldog; Most other small frame revolvers.
Holster B fits:

COLT: Government, Commander; BROWNING: High Power; BARRETTA: Model 92; STAR: Auto, AMT: Hardballer; Holster C fits:

COLT: Python, Diamond Back; SMITH & WESSON: All J, K & L Frames (N fits if unlined); RUGER: Speed Six, Security Six; TARUS: Models T65, T80, T82; DAN WESSON: All except 44 Mag.; Most other large frame revolvers.

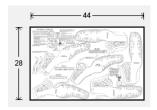






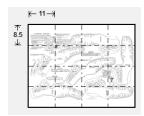
Digital Downloads

This PDF package has been put together to give you options when it comes to printing. Some PDF file downloads may contain some documents larger than an 8-1/2" x 11" image. Pages and patterns that are larger than 8%x11 have been provided in two formats:



Full Size: If you would like to have a full size print out, take the full size pages to your local print shop and they can print it for you.

Tiled: The tiled pages give you the option of printing the larger patterns at home. You print the tiled pages and then assemble them to make the larger patterns.



<u>Pattern PDF files</u> are typically laid out as follows: Cover (if applicable), instructions sheets (if applicable), pattern 1 – full sized, pattern 2 – full sized, pattern 2 – tiled, pattern 3 – full sized, pattern 3 – tiled. ...Etc.

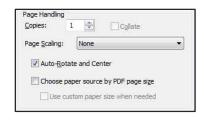
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<u>eBook PDF files</u> contain 1 (one) full eBook. All pages in the PDF are full sized. This means that you may have to take the PDF to a print shop for certain oversized books if your home printer cannot print the larger pages.

<u>Craftaid PDF files</u> contain 1 (one) full Craftaid pattern or Craftaid pattern pack that has been converted into a tracing pattern. All pages in the PDF are full sized. This means that you may have to take the PDF to a print shop for certain oversized Craftaid patterns if your home printer cannot print the larger pages. *NOTE: These digitized patterns do not include any of the physical plastic templates (Craftaids) that may be mentioned, nor does the purchase of this PDF file imply a promise to receive any physical plastic templates (Craftaids).*

NOTE: Digital kit patterns do not include any kit parts that they may reference.

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NOTE: Some patterns may reference tools, and other items no longer available.

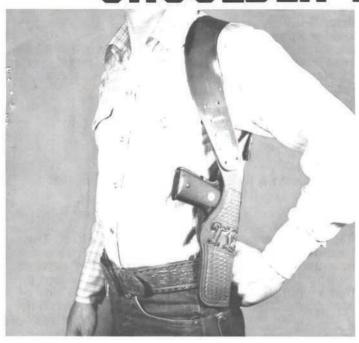
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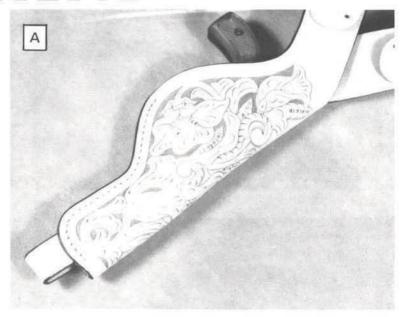
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SHOULDER HOLSTER KIT





STOCK NO. 4416

KIT CONTAINS: Pre-Cut Tooling Leather Latigo Lace Hardware Waxed Thread & Needles

Patterns & Instructions

YOU WILL NEED:

Sandpaper
Sharp Knife or Super Shears
Rivet Setter
Durable Dot Setter
Tracing Film
Rubber Cement
Craftsman Cement
No. 2 Drive Punch
No. 8074 Stitching Groover
No. 5 Overstitch Wheel
Stitching Awl
OPTIONAL FOR LINING:
2 oz. Lining Leather
5 yds. Waxed Thread (Additional)
No. 6 Drive Punch

HOLSTER A FITS:

COLT—Detective Special, Agent, Cobra SMITH & WESSON—Models 36, 37, 38, 60 CHARTER ARMS—Bulldog Most Other Small Frame Revolvers

HOLSTER B FITS:

COLT-Python, Diamond Back
SMITH & WESSON-All J, K, & L Frame (N fits if unlined)
RUGER-Speed Six, Security Six
TARUS-Models T65, T80, T82
DAN WESSON-All except 44 Mag.
Most Other Large Frame Revolvers

HOLSTER C FITS:

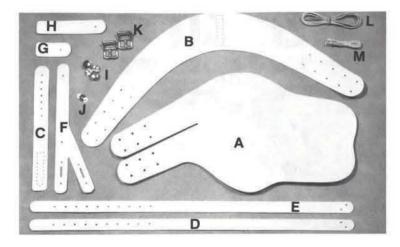
COLT—Government, Commander BROWNING—High Power BARRETTA—Model 92 STAR—Auto AMT—Hardballer



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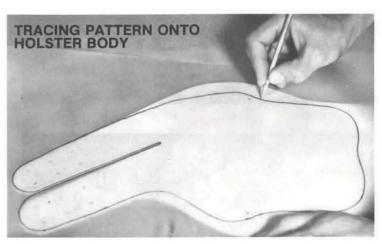






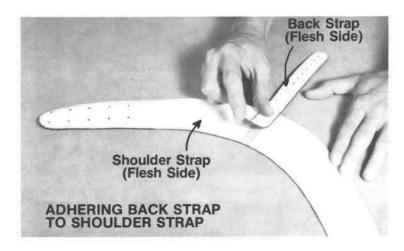
KIT PARTS:

A-Holster Body
B-Shoulder Strap
C-Back Strap
D-Front Harness Strap
E-Back Harness Strap
F-Y Tab
G-Top Belt Tab
H-Bottom Belt Tab
I-2 Durable Dot Fasteners
J-2 Rapid Rivets
K-2 Buckles 3/4"
L-Latigo Lace
M-Waxed Thread & Needles



STEP 1. Select appropriate pattern for your pistol. Then select appropriate length on that pattern and trace the pattern onto tracing film to preserve the paper pattern. Case Holster Body (A) leather and place your pattern on the grain side of the leather. Trace around the outside of the pattern with stylus or dried ball point pen. Carefully cut Holster out of the leather with a sharp knife or Super Shears.

DO ALL TOOLING, DYEING AND FINISHING BEFORE GOING ON TO NEXT STEP! FINISH ALL EDGES EXCEPT HOLSTER BODY (A). When Tooling Your Holster We Do Not Recommend That You Cement It To Cardboard Unless You Are Going To Line The Holster.

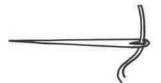


STEP 2. Scuff around stitching holes with sandpaper on grain side of Back Strap (C). Apply cement around stitching holes on grain side of Back Strap (C) and around stitching holes in the middle of Shoulder Strap (B) on flesh side. Adhere grain side of Back Strap (C) to flesh side of Shoulder Strap (B), aligning stitching holes as shown.

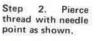
NOTE: Cement will always adhere better to the grain side of leather if it is first scuffed before applying cement.

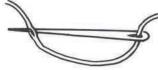
STEP 3. Following instructions below, attach a needle to each end of a 30" length of waxed thread.

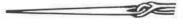
Step 1. Push end of thread through needle eye about %".



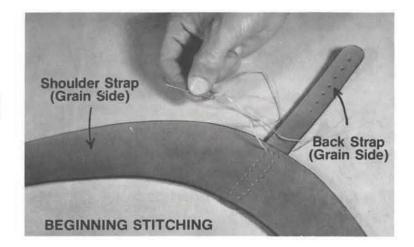
Step 3. Push thread up on needle to eye. Pull end of thread through eye as far as it will go. Hold needle and pull thread over eye to lock end of thread.



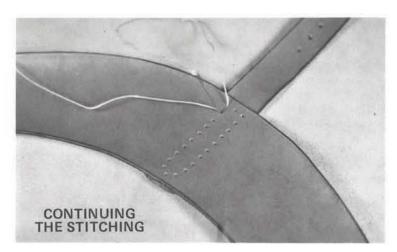




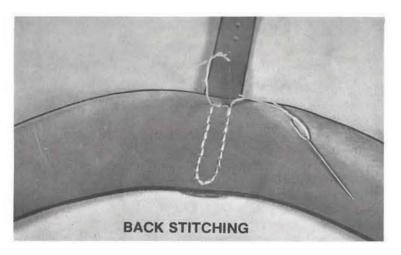
STEP 4. Push one needle through a set of aligned holes and pull through until you have the same amount of thread on each side of the leather.



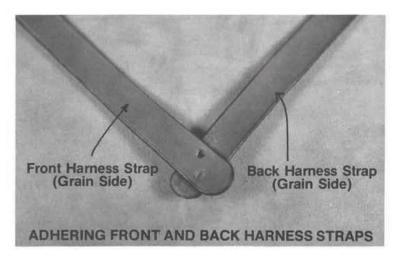
STEP 5. Push needle on flesh side through next set of holes and pull through. Push front needle through same hole, from grain side, going OVER first thread. (DO NOT PIERCE THREAD.) Grasp both threads and pull stitch snug. Continue stitching, always coming from flesh side first and going OVER first thread with second thread. This will make your stitches appear even.

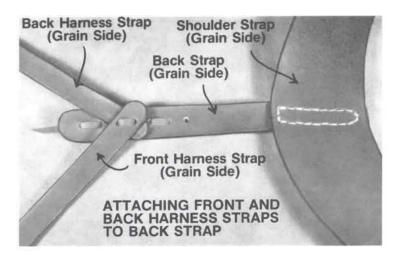


STEP 6. When you reach starting hole, go through starting hole, then backstitch through last two holes to secure the thread. Trim thread off even with leather. Tap all stitches down with a mallet.

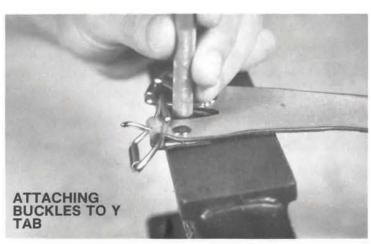


STEP 7. Cement Front Harness Strap (D) to Back Harness Strap (E), grain sides up, aligning the two large holes in the ends of the straps as shown.

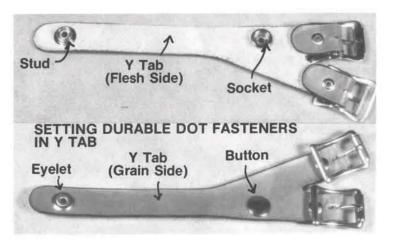




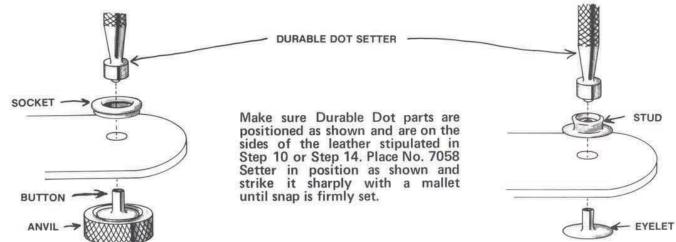
STEP 8. Align holes in Front Harness Strap (D) and Back Harness Strap (E) over two of the holes in Back Strap (C); larger body sizes use holes toward end of strap, smaller body sizes use holes toward center of strap. (If you are unsure of size, you may wish to tie a piece of string through the holes as a temporary measure until final fitting.) Using 6" of Latigo Lace (L), push lace up through end hole nearest straps (D) and (E), from flesh side, leaving about 1½" of lace in hole. Lace down through next hole and up through next hole, weaving in and out, pulling stitches snug as you go. Leave end of lace on flesh side of leather in next to last hole.



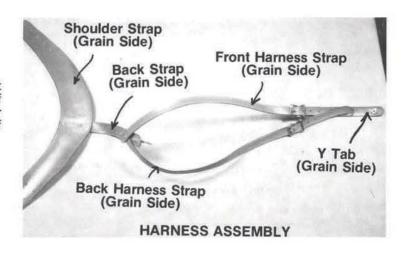
STEP 9. Thread one side of "Y" on Y Tab (F) through buckle, pulling tongue of buckle out through slot. Fold tab end over, flesh sides together, aligning holes. Insert rivet stud through holes from underside of tab. Place a metal anvil or other hard surface under rivet. Place cap of rivet over stud on top of tab. Set concave end of rivet setter on rivet cap and strike sharply with a mallet until rivet is set. Repeat on other side of "Y" on Y Tab (F) with other buckle.



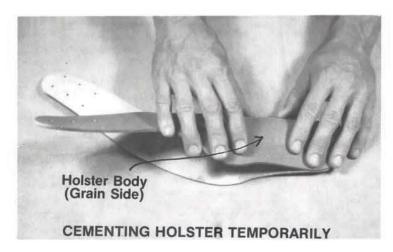
STEP 10. Following instructions below, set button and socket of Durable Dot Fastener (I) in hole just below "Y" on Y Tab (F) with button on grain side. Set stud and eyelet in hole in end of Y Tab (F) with stud on flesh side of leather.



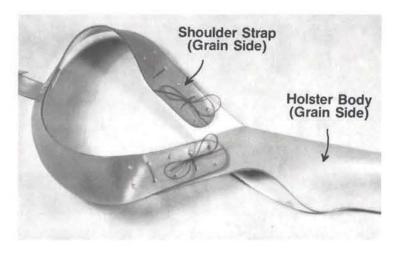
STEP 11. Buckle short end of Y Tab (F) to end of Front Harness Strap (D) and long end of Y Tab (F) to end of Back Harness Strap (E). Larger body sizes use holes near ends of straps, smaller body sizes use holes nearer center of straps. Final adjustments can be made later.



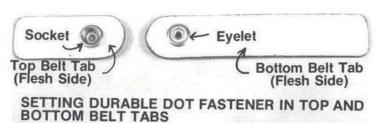
STEP 12. Apply rubber cement along stitch line (indicated on pattern sheet) on flesh side of Holster Body (A). Be sure to use rubber cement here as this is only a temporary bond. Fold Holster Body (A) over, flesh sides together and adhere.



STEP 13. Align adjustment holes in front strap on Holster Body (A) under holes in front end of Shoulder Strap (B), grain sides up. Larger body sizes use bottom holes in Shoulder Strap (B), smaller body sizes use top holes. Tie a piece of string through holes as a temporary measure until final fitting. Repeat Step 14 on back strap on Holster Body (A) and on other end of Shoulder Strap (B), except straps will have flesh sides together.



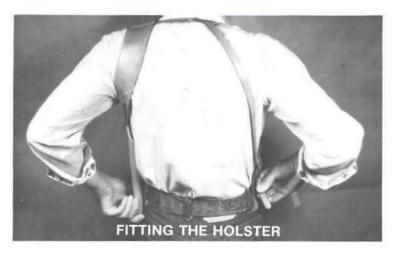
STEP 14. Following instructions below Step 10, set button and socket of Durable Dot Fastener (I) in rounded end of Top Belt Tab (G), with button on grain side. Set stud and eyelet in rounded end of Bottom Belt Tab (H), with stud on grain side of leather.



Top Belt Tab (Grain Side)

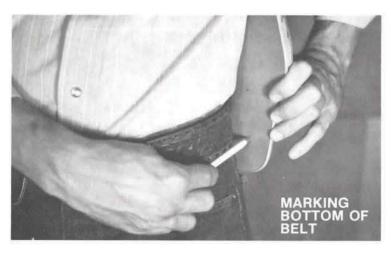
Button → Stud

Bottom Belt Tab (Grain Side)

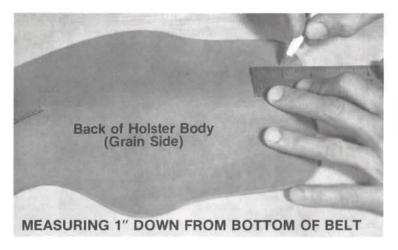


AT THIS POINT, THE HOLSTER SHOULD IDEALLY BE FITTED ON THE PERSON WHO WILL WEAR IT, OR SOMEONE OF SIMILAR BODY SIZE.

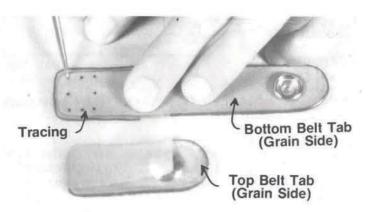
STEP 15. Put Holster on and snap Y Tab (F) to right side of belt. Adjust buckles until length from shoulder to waist is comfortable. Adjust Straps (D) and (E) on Back Strap (C) until harness rests comfortably across the back. If you did not attach these straps permanently before, do so now. Adjust Holster straps on Shoulder Strap (B) until Holster and pistol rest comfortably under arm and pistol comes conveniently out of Holster.



STEP 16. FOR LONG HOLSTERS ONLY: (If your Holster does not extend at least 1¼" below the bottom of your belt, skip to Step 22.) Hold end of Holster against belt and lightly mark where bottom of belt touches center of Holster back.



STEP 17. Take Holster Body (A) off Shoulder Strap (B). Pull cemented edges of Holster Body (A) apart and lay out flat, grain side up. Measure 1" down from mark at bottom of belt and make another mark.



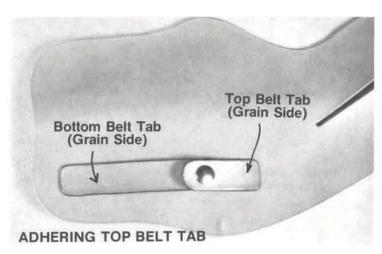
STEP 18. Mark stitch holes in end of Bottom Belt Tab (H) and Top Belt Tab (G) as shown on pattern sheet.

MARKING STITCH HOLES

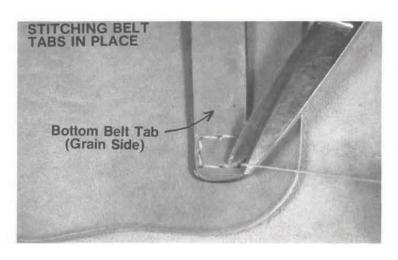
STEP 19. Apply craftsman cement to ½" of square end of Bottom Belt Tab (H) on flesh side and adhere to Holster Body (A), on mark you made in Step 17, in the center of the back side of the Holster, grain sides up.



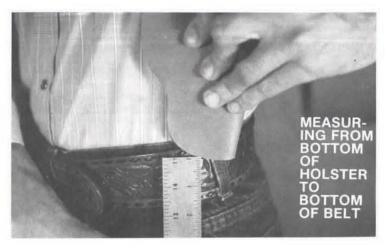
STEP 20. Snap Top Belt Tab (G) to Bottom Belt Tab (H). Lay out flat and adhere end of Top Belt Tab (G) to Holster Body (A), grain sides up.

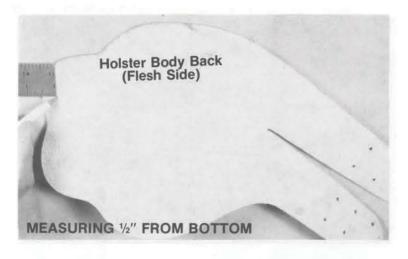


STEP 21. Saddle Stitch Bottom Belt Tab (H) and Top Belt Tab (G) to Holster Body (A) following instructions in the back of this booklet, using 18" of waxed thread on each tab. Skip to Step 27.

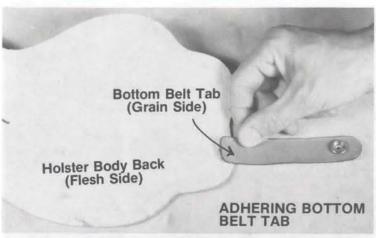


STEP 22. FOR SHORT HOLSTERS ONLY: (If your holster extends at least 1½" below your belt, skip to Step 27.) If your holster is too short to extend past your belt, measure the distance from the bottom of the holster to the bottom of the belt. (If your Holster extends past your belt, but not 1½" go on to next step.)

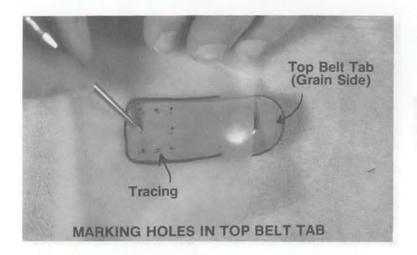




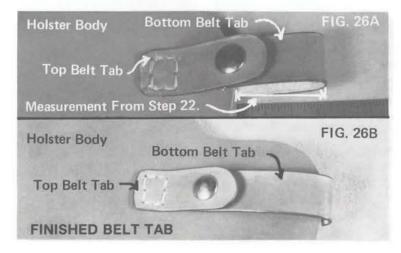
STEP 23. Remove Holster Body (A) from Shoulder Strap (B) and pull cemented edges of Holster Body (A) apart. Lay out flat, flesh side up. Measure ½" up from bottom edge in center of Holster Body (A).



STEP 24. Cement ½" of square end of Bottom Belt Tab (H) to flesh side of center back of Holster Body (A), ½" from edge, flesh sides together.



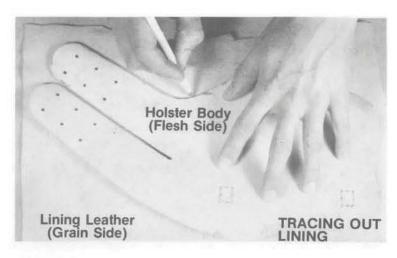
STEP 25. Mark stitch holes in end of Top Belt Tab (G) as shown on pattern sheet.



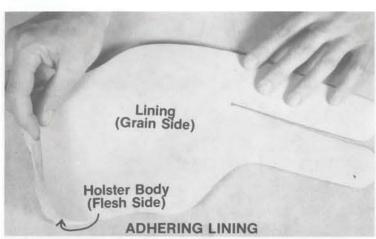
STEP 26 A. (If your Holster extends past your belt, but not 1¼", skip to Step 26B.) Using measurement from Step 22, measure same distance from bottom of Holster Body (A) along Bottom Belt Tab (H) and fold Bottom Belt Tab (H) on that line, flesh sides together. Snap Top Belt Tab (G) to Bottom Belt Tab (H) and attach Top Belt Tab (G) to Holster Body (A) as in Step 21. (See Fig. 26A.)

STEP 26B. If your Holster extends past your belt, but not 1¼", fold Bottom Belt Tab (H) over at edge of Holster Body (A). Snap Top Belt Tab (G) to Bottom Belt Tab (H) and attach Top Belt Tab (G) to Holster Body (A) as in Step 21. (See Fig. 26B.)

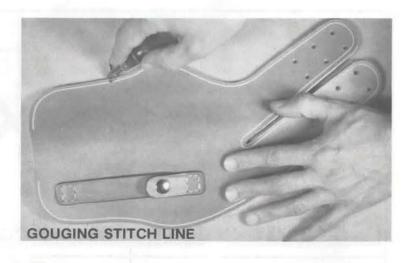
step 34. If you wish to line your holster, use only vegetable tanned cowhide or pigskin. DO NOT use a chromium tanned leather such as suede or glove leather as a lining. The chemical salts used in the tanning processes of these leathers will react to and harm the finish of the pistol, accelerating rusting and pitting and the rubbing action of these soft leathers will remove the blueing wherever they contact the pistol. Vegetable tanned pigskin, tooling and lining kip, tooling calf or any 2 oz. vegetable tanned tooling leather will work well for your holster lining. Lay Holster Body (A) on lining leather, grain sides together and trace around Holster Body (A). Cut out lining.



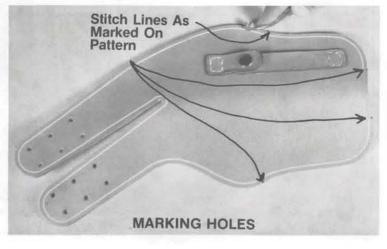
STEP 28. Apply craftsman cement to flesh sides of Holster Body (A) and lining. Adhere lining to Holster Body (A), flesh sides together, carefully aligning edges. Trim excess lining if necessary. Repunch holes in straps on Holster Body (A) through lining, using a No. 6 Drive Punch.

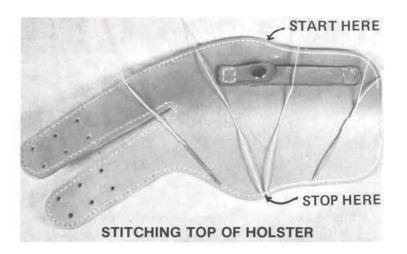


STEP 29. Lay original pattern over Holster Body (A) and mark where stitch lines begin and end on each side of Holster Body (A). Using No. 8074 Stitching Groover, gouge a stitch line 1/8" from edge on grain side of Holster Body (A), all the way around entire Holster Body (A) except over gap at bottom.

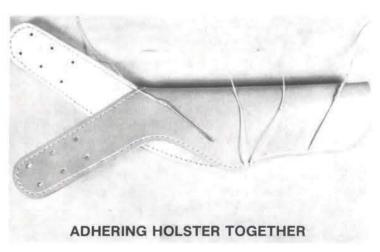


STEP 30. Beginning at top mark on back of Holster Body (A), mark stitch holes around gouge line with a No. 5 Overstitch Wheel.

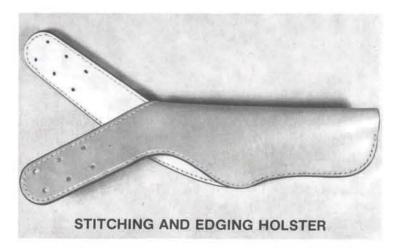




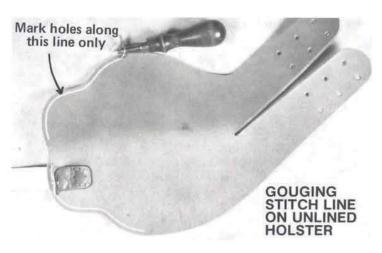
STEP 31. Using 5 yds. of Waxed Thread, begin Saddle Stitching, following instructions in the back of this booklet, in first marked hole on back of Holster Body (A). Stitch around top of Holster Body (A) until you reach corresponding hole on other side of Holster Body (A). Be sure to leave both threads on grain side of Holster Body (A). Do not tie off.



STEP 32. Apply craftsman cement along stitch lines marked on pattern sheet on lining side of Holster Body (A). Fold Holster Body (A) over and adhere edges, lining sides together.

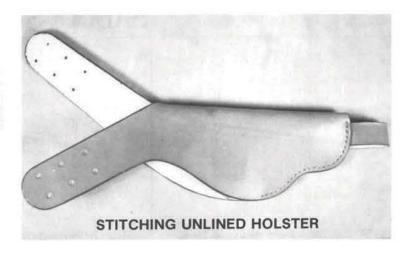


STEP 33. Stitch rest of Holster Body (A), stitching through all layers of leather and stitching through first and last stitches twice to add strength to the seam. Finish edges of Holster Body (A) as shown on back page of this booklet.



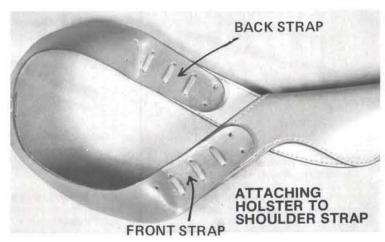
STEP 34. FOR UNLINED HOLSTERS: (If you lined your holster, skip to Step 36.) Using No. 8074 Stitching Groover, gouge a stitch line on grain side of Holster Body (A) as shown on pattern sheet. Mark holes with No. 5 Overstitch Wheel only in gouge line on front of Holster Body (A).

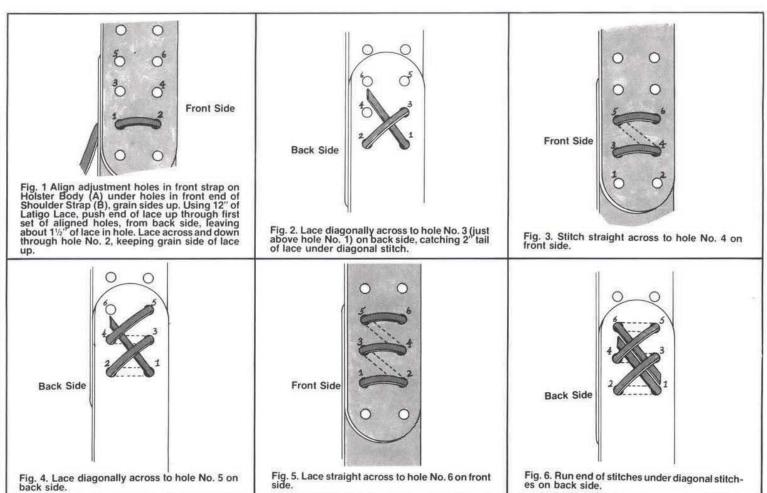
STEP 35. Apply craftsman cement along stitch lines marked on pattern sheet on flesh side. Fold Holster Body (A) over and adhere edges, flesh sides together. Using rest of thread in kit, Saddle Stitch Holster Body (A) together following instructions in the back of this booklet. Finish edges on Holster Body (A) as shown on back page of this booklet.



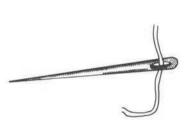
STEP 36. Attach straps on Holster Body (A) to ends of Shoulder Strap (B) following instructions below. Larger body sizes use holes nearest the ends of Shoulder Strap (B), smaller body sizes use holes nearest the center of Shoulder Strap (B). You will be working in only six holes. Here we are showing lacing the center six holes for a medium size. If you require an extra large or extra small size you may find yourself only working four holes. Start with front straps.

Repeat Step 36 on back strap on Holster Body (A) and other end of Shoulder Strap (B), except straps will have flesh sides together.





SADDLE STITCHING



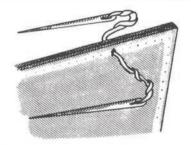
STEP 1. Push one end of thread through eye of needle about $\frac{1}{2}$ ".



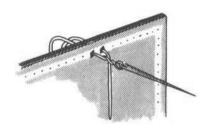
STEP 2. Pierce thread with needle point as shown.



STEP 3. Push thread up on needle to eye. Pull ½" end of thread through eye as far as it will go. Hold needle and pull thread over eye of needle. Repeat this on other end of thread with other needle.



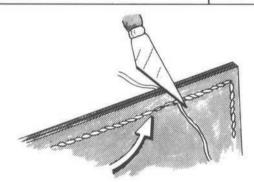
STEP 4. After holes are marked with No. 5 Overstitch Wheel, Stab hole with stitching awl. Insert one needle through hole and pull through until you have an even amount of thread on each side of the leather.



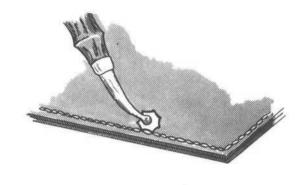
STEP 5. Stab next hole. Insert needle on back or inside of leather through hole and pull thread through.



STEP 6. Insert needle from outside or front of leather through same hole, being careful to go over first thread. DO NOT PIERCE THREAD. Pull through. Grasp both threads and pull stitch snug. Continue stitching this way until you reach last hole.

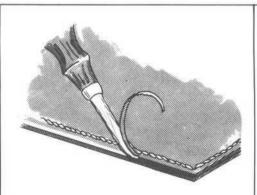


STEP 7. Go through last hole with both threads and pull stitch snug. Stitch back through last two stitches to secure thread. Trim thread off close to leather. Tap all stitches down with a mallet.



STEP 8. Run Overstitch Wheel over all of the stitches.

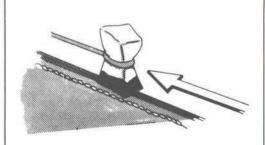
EDGE FINISHING



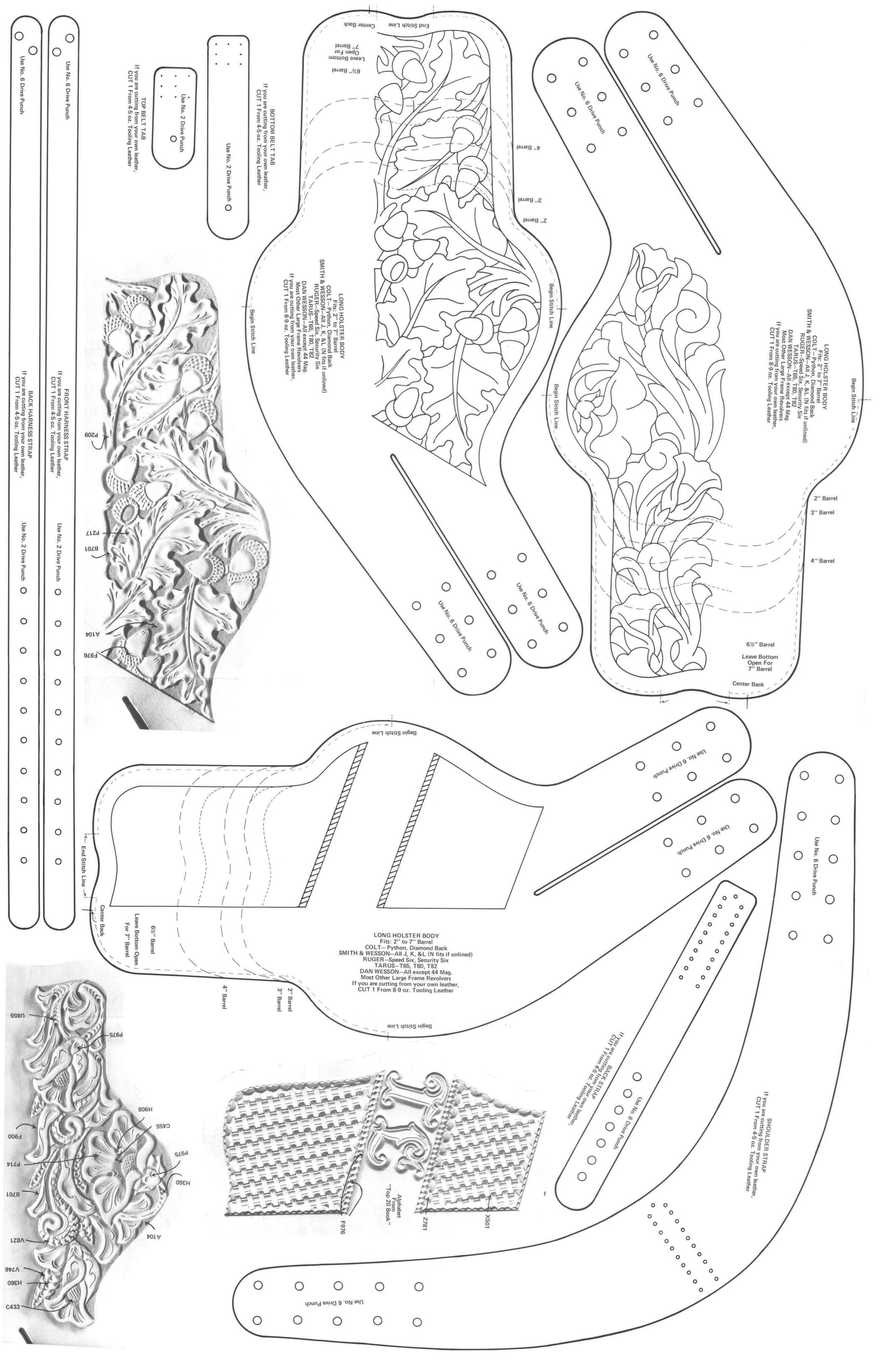
STEP 1. After stitching is done, use a No. 2 Edge Beveler to edge both sides of project. Hold beveler at approximately a 45 degree angle.



STEP 2. Moisten the edges of the leather and rub briskly back and forth with a Circle Edge Slicker to create a smooth burnished edge.



STEP 3. For a more professional look, apply Edge Dressing to all finished edges with a felt dauber.



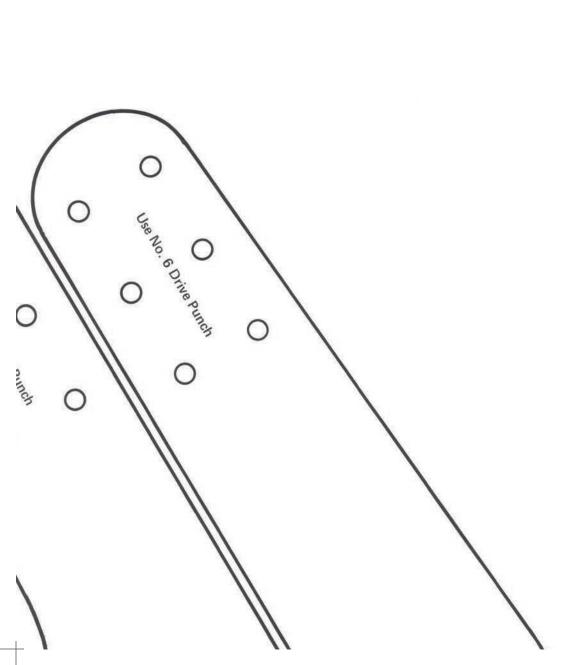
If you are cutting from your own leather, CUT 1 From 4-5 oz. Tooling Leather

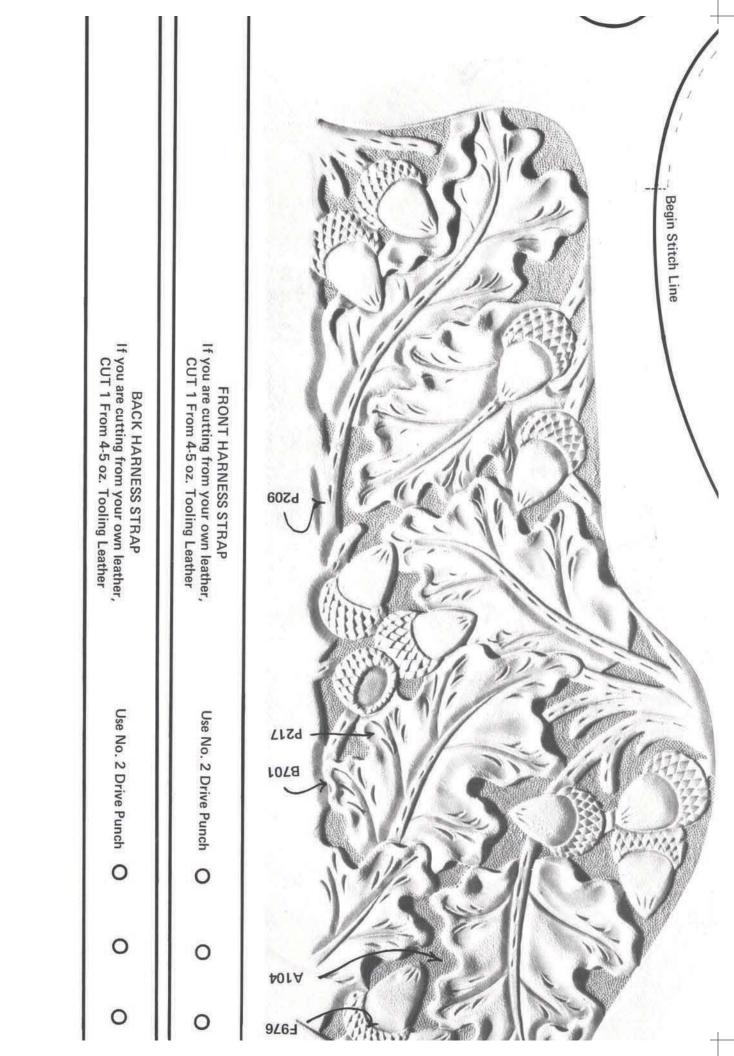
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	0	Use No. 2 Drive Punch		Use No. 2 Drive Punch O
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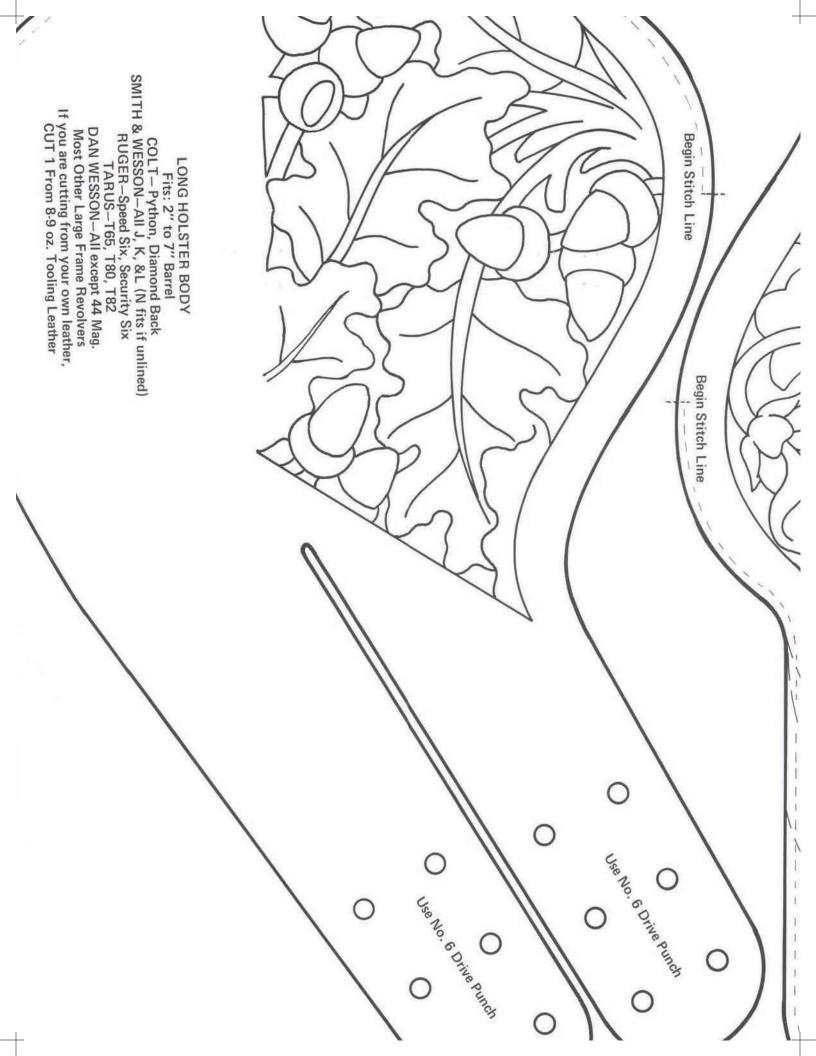
If you are cutting from your own leather, CUT 1 From 4-5 oz. Tooling Leather

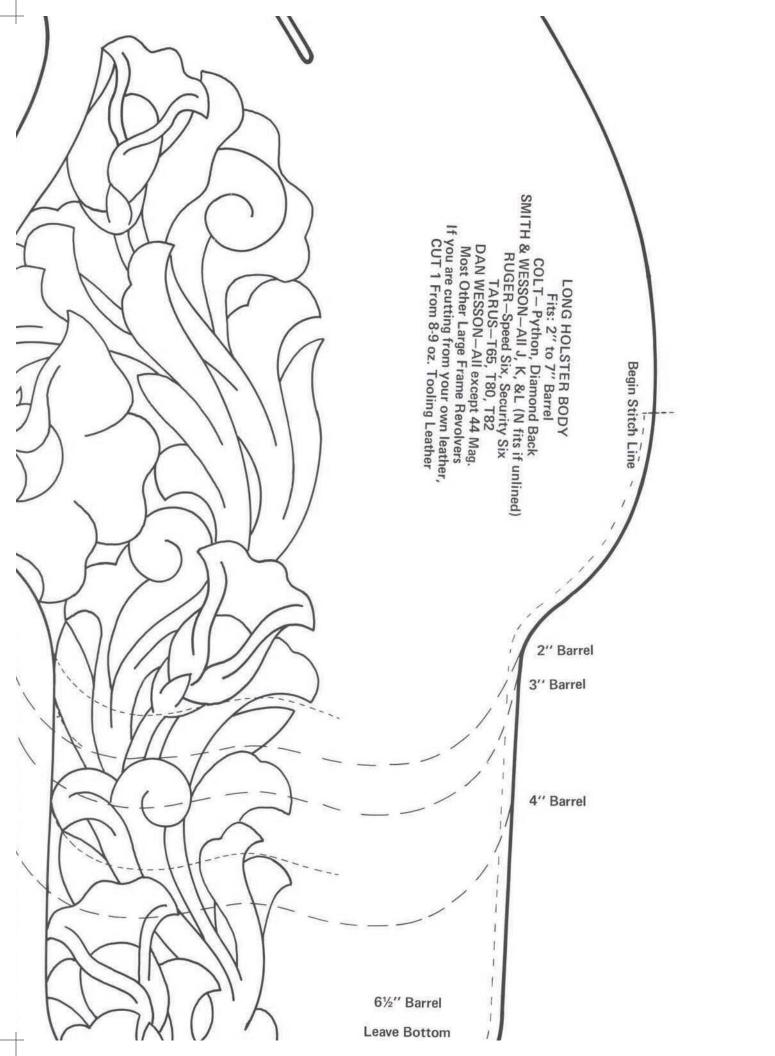
TOP BELT TAB

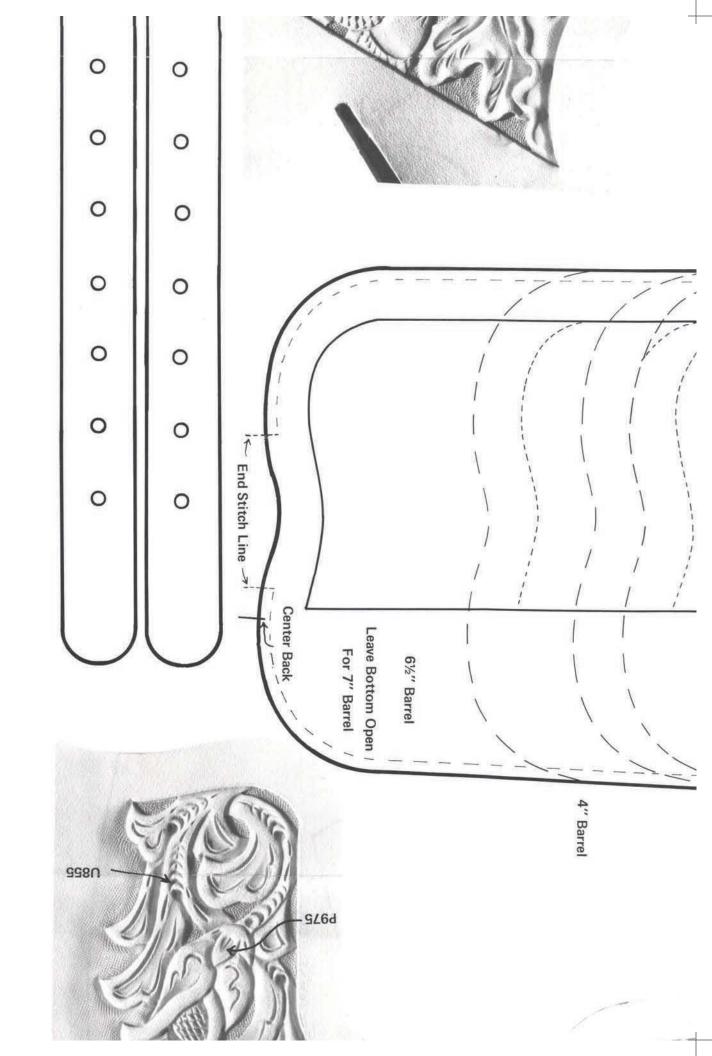
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rive Punch	Use No. 6 Drive Punch

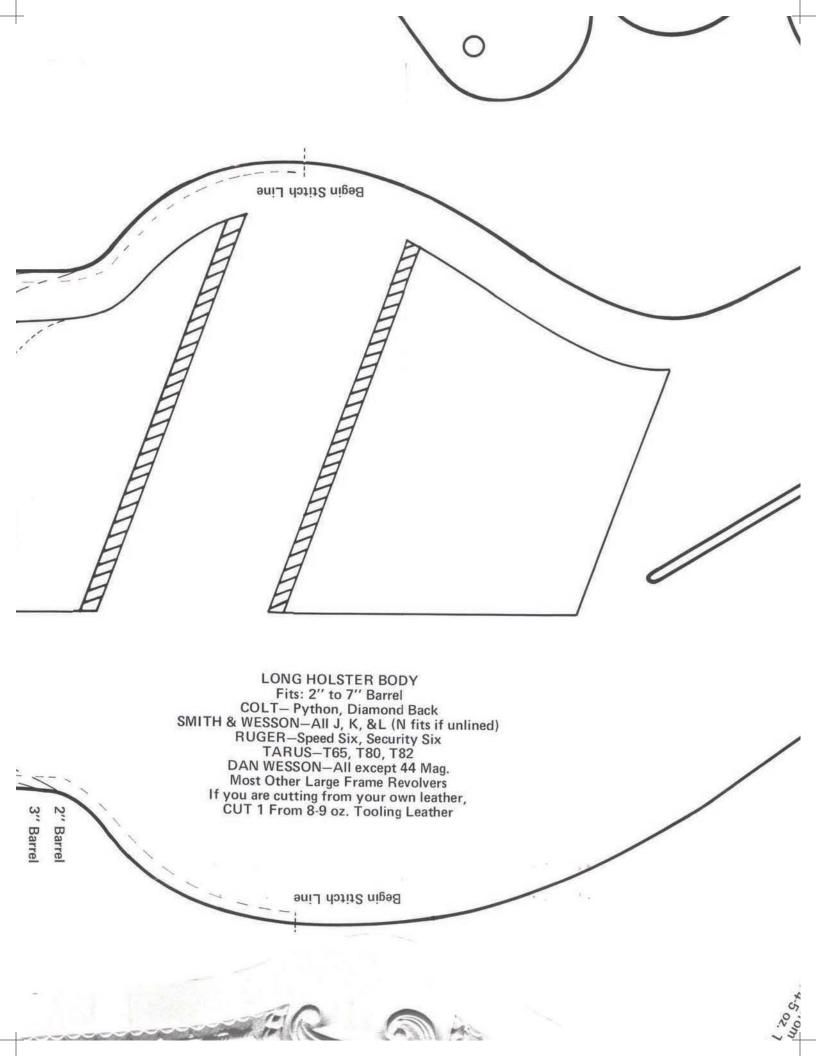


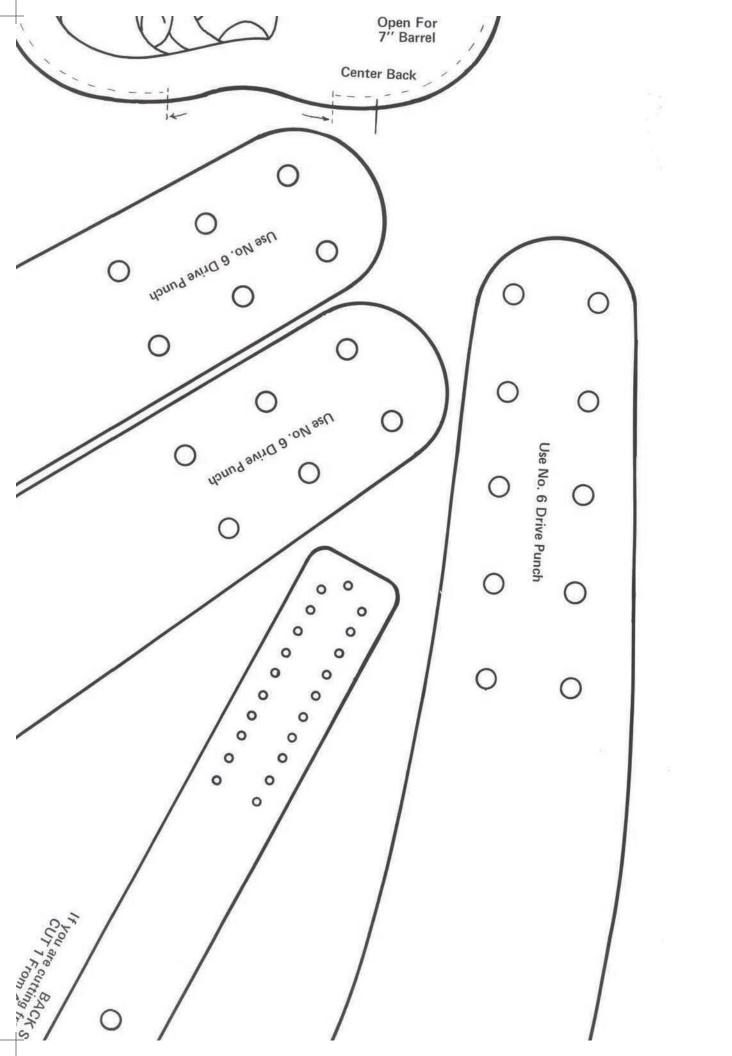


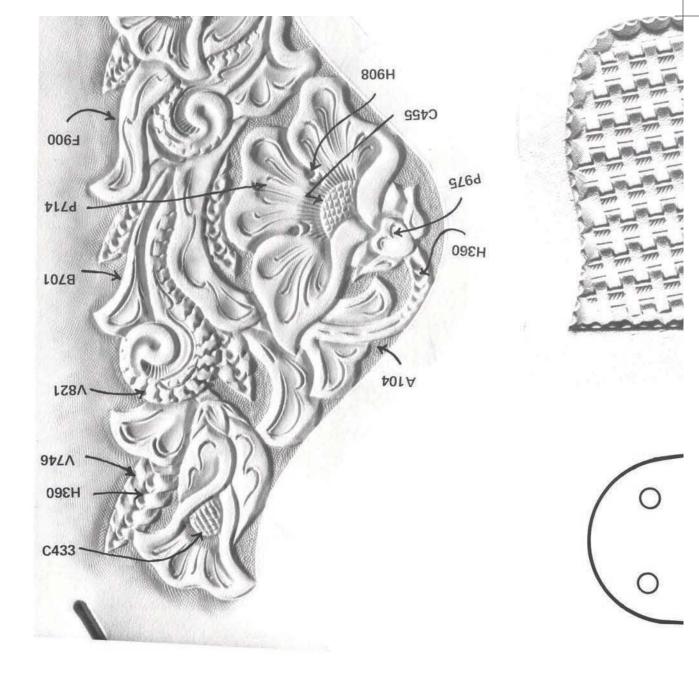


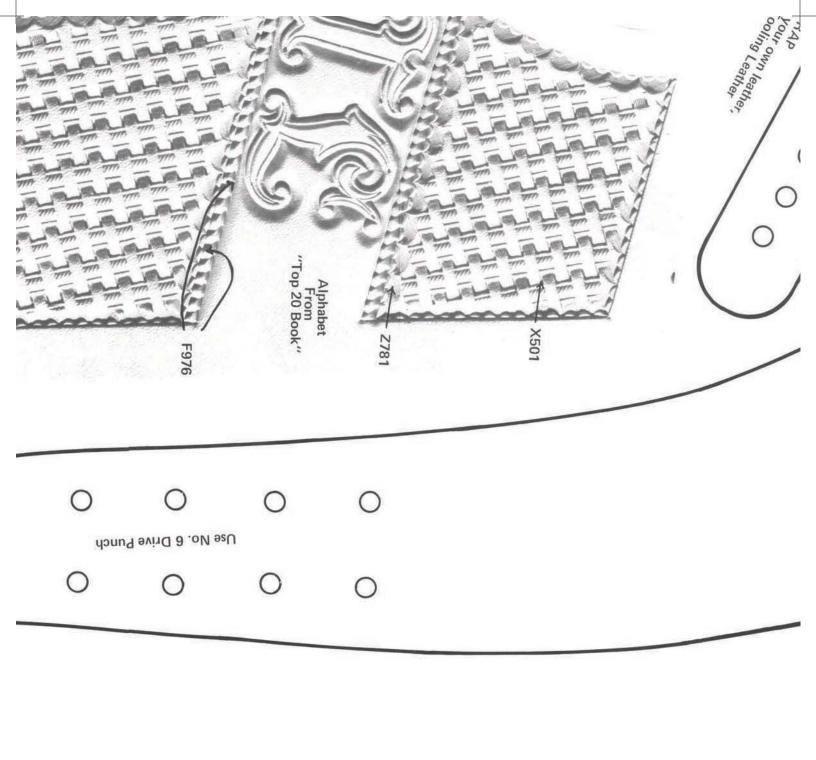


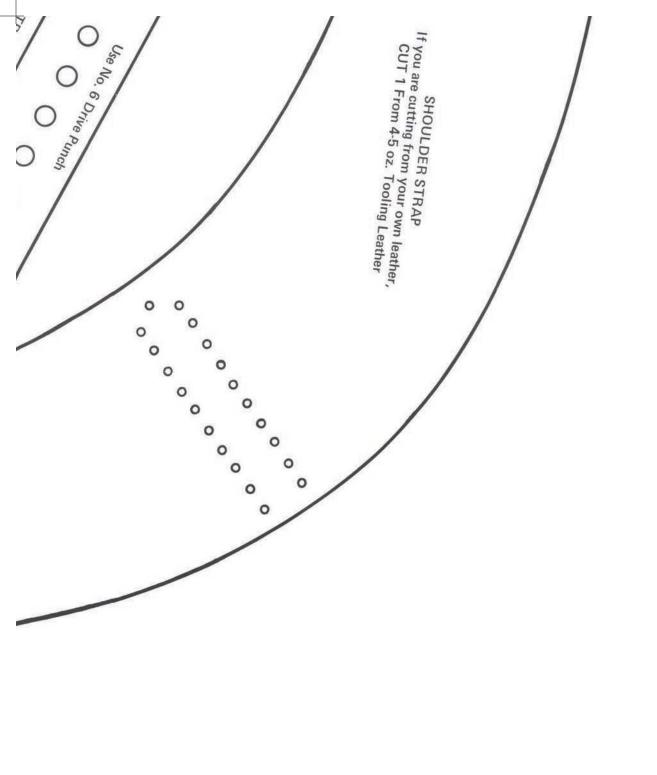


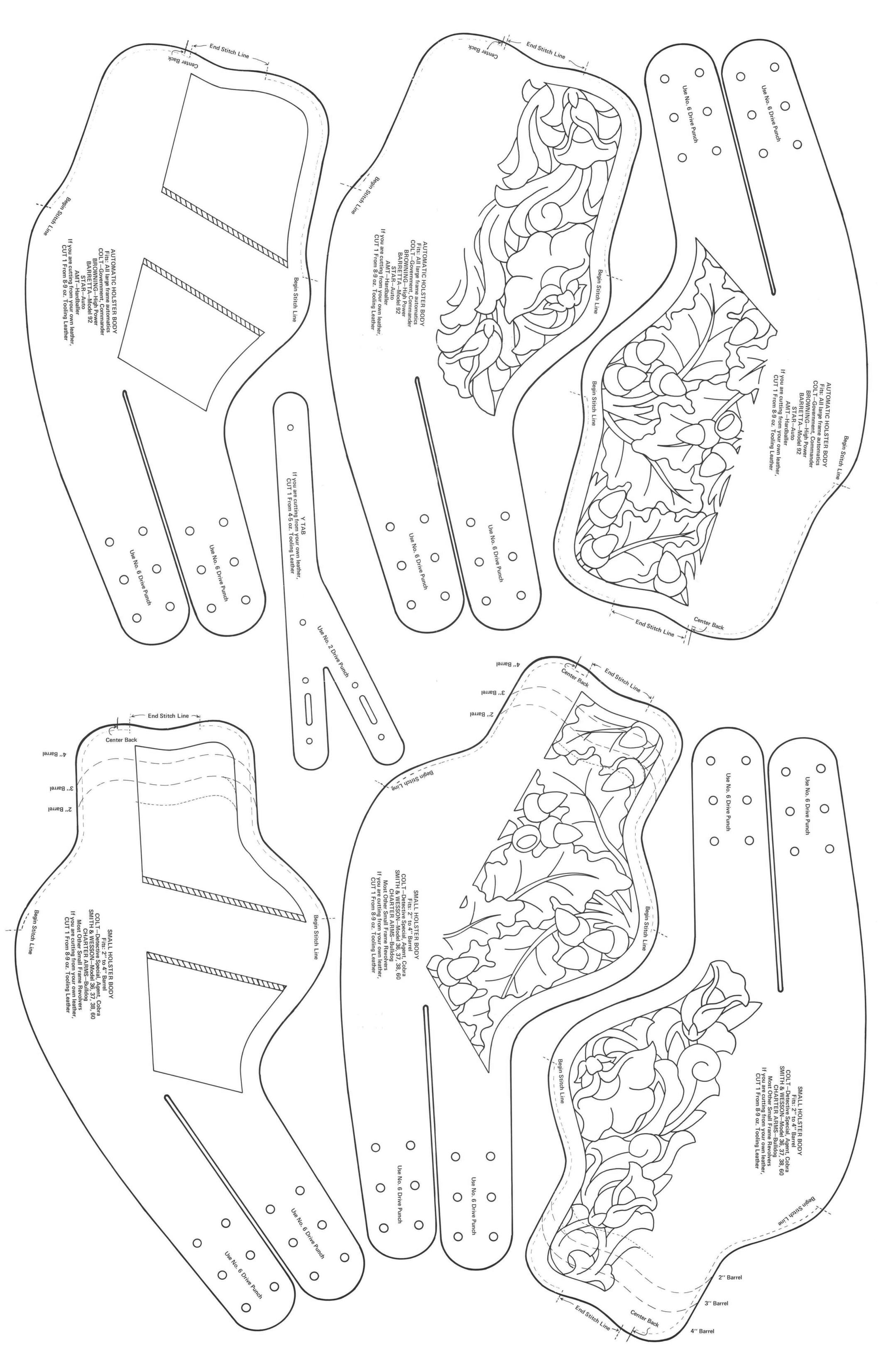


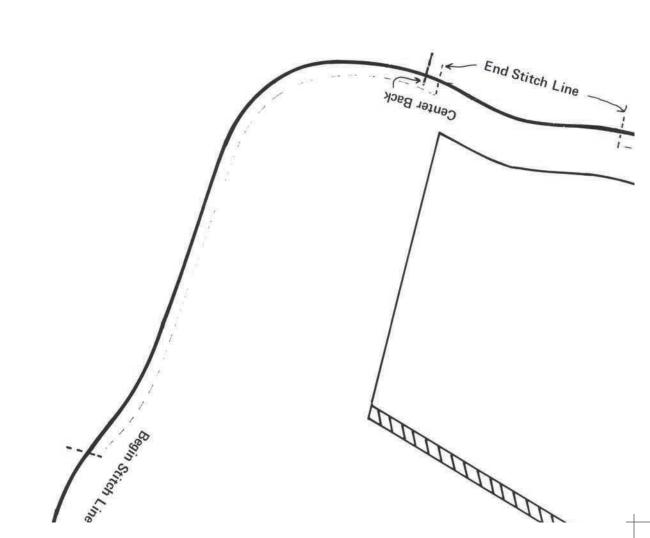


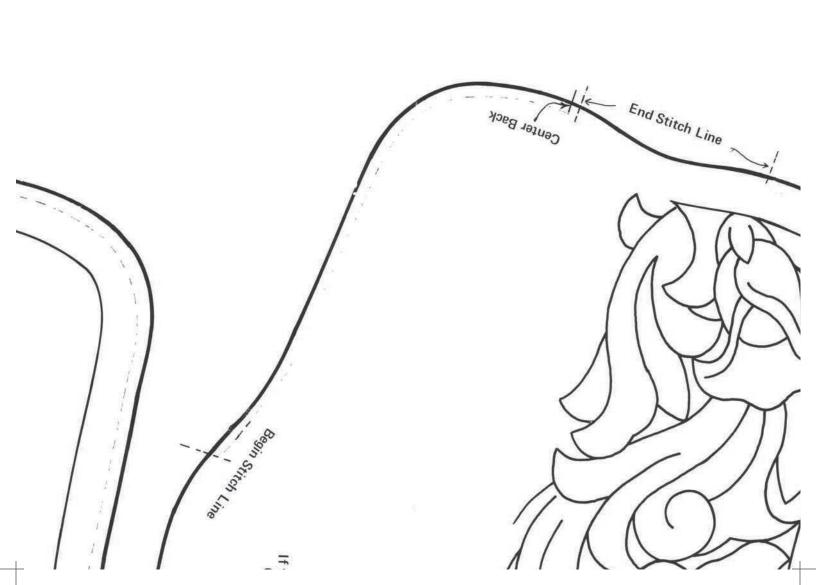


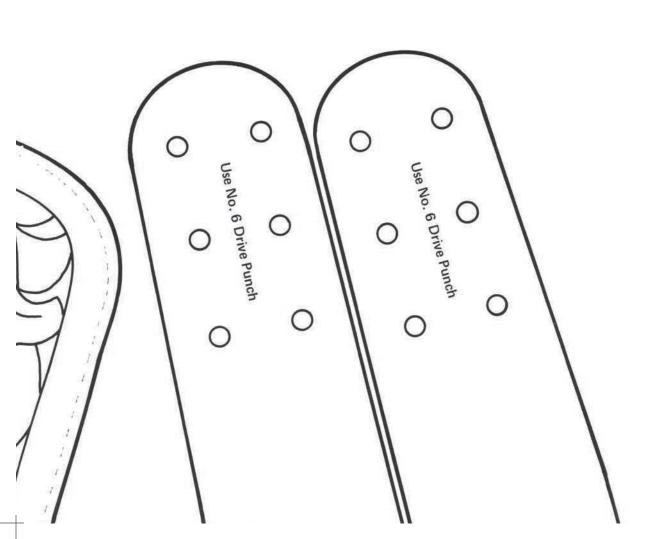


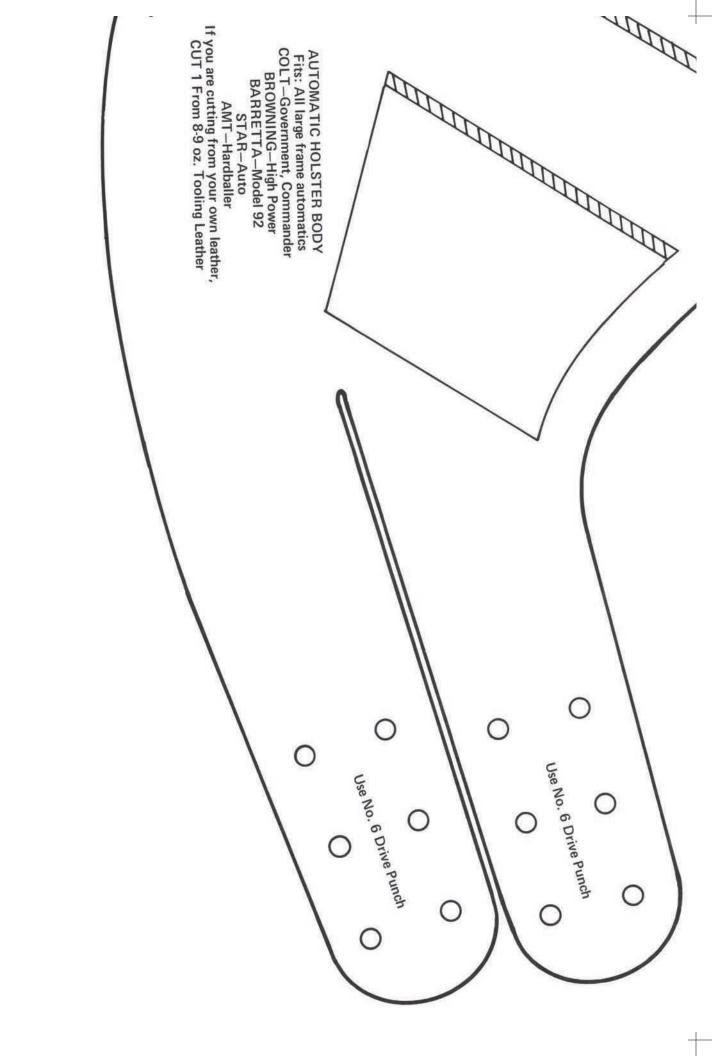


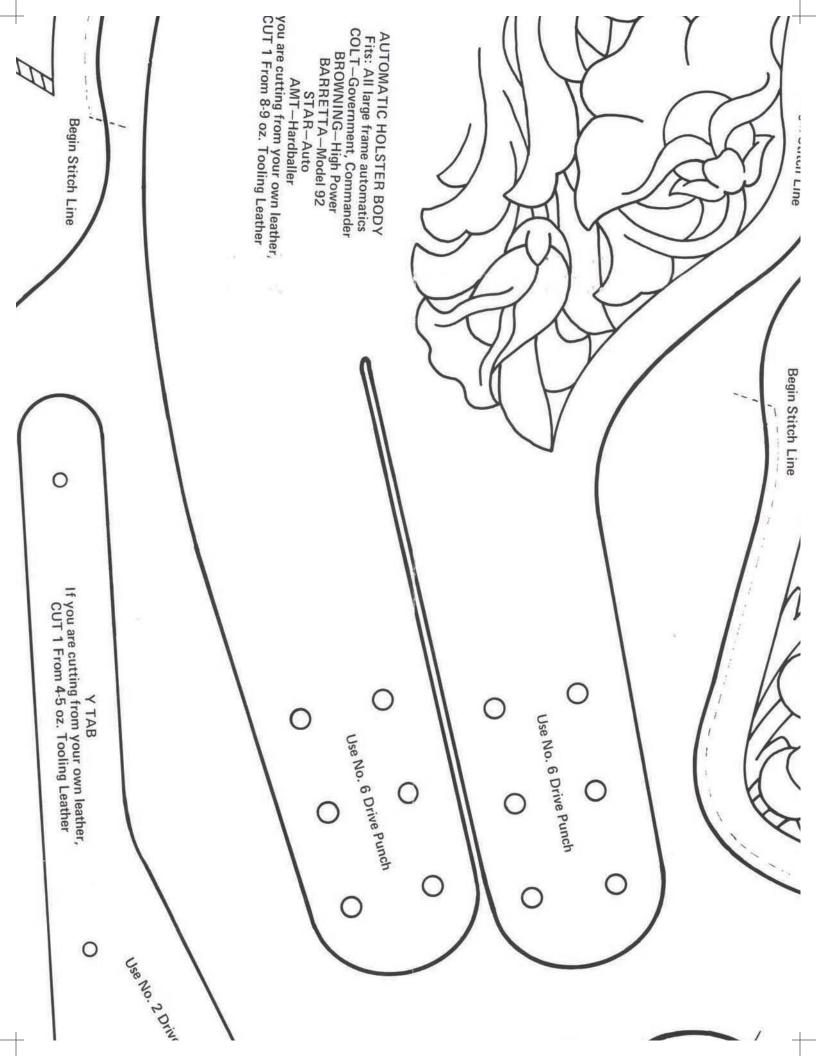


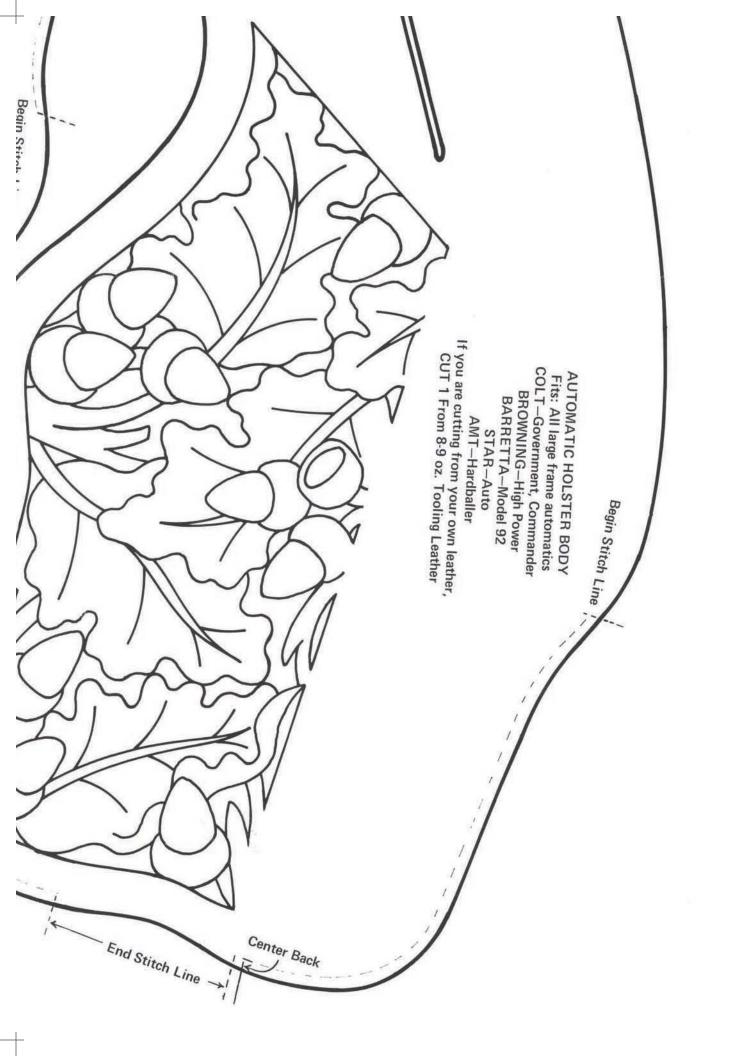


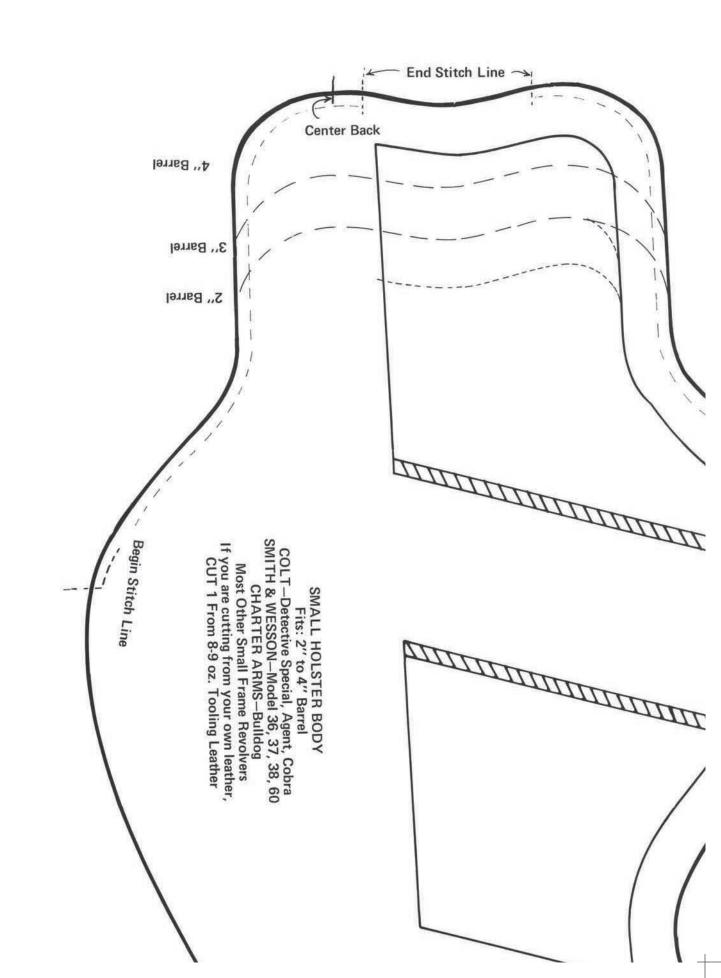


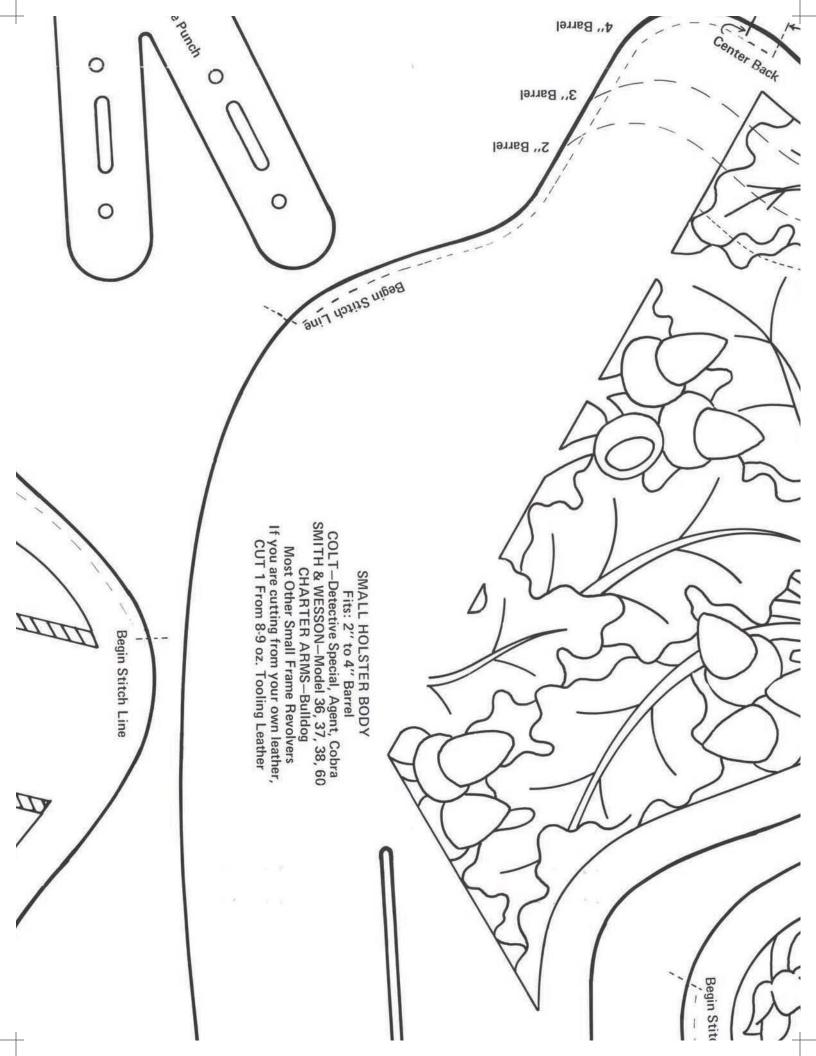


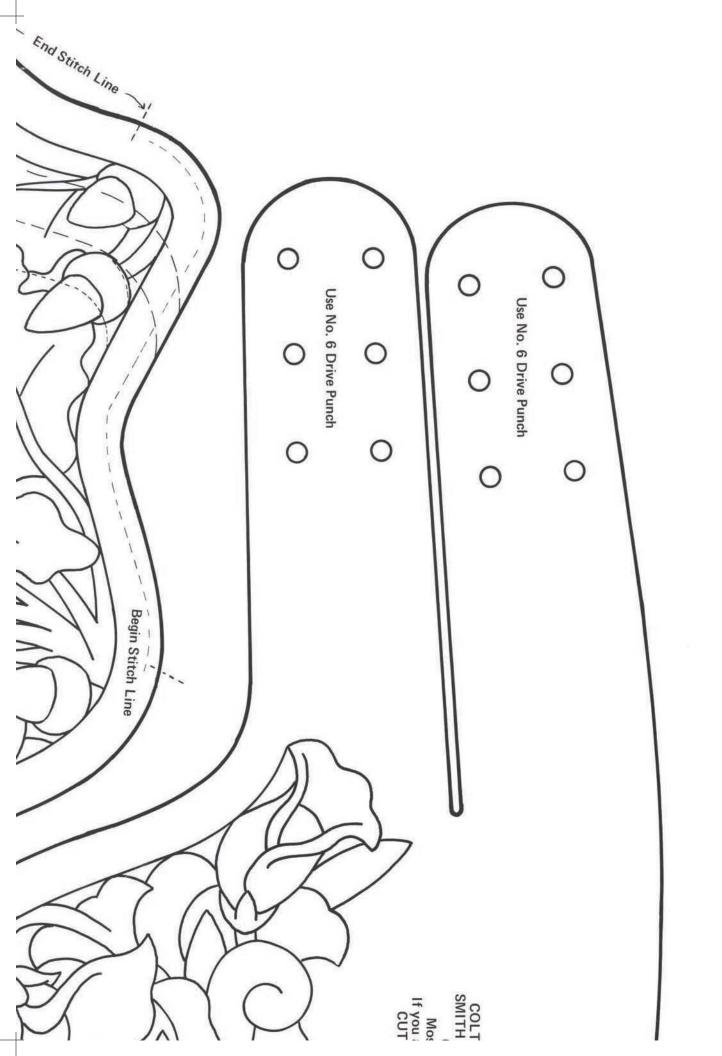


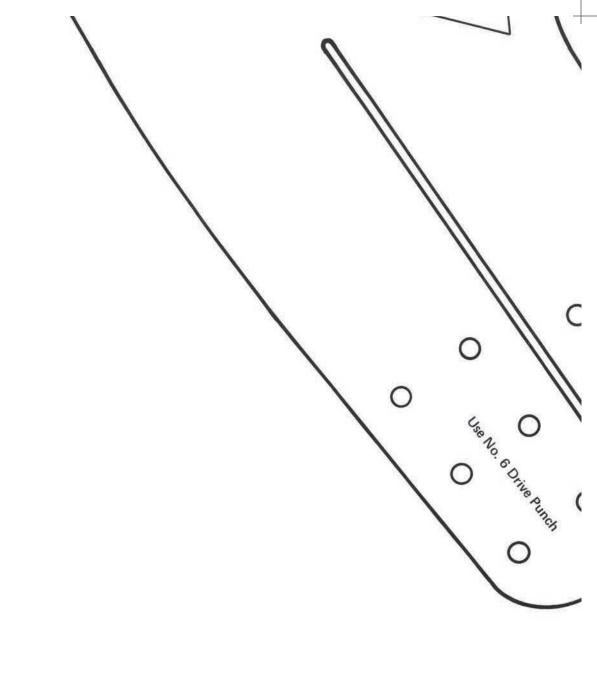












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