TRUCKER'S WALLET

CUT FOUR PIECES FOR INSIDE POCKETS FROM 1½ oz. LEATHER
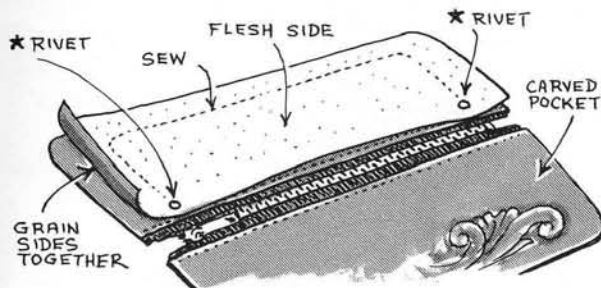
**CUT ONE PIECE FOR OUTSIDE POCKET FROM 3-4 oz. COWHIDE**

—POCKET ASSEMBLY INSTRUCTIONS—

1 Assembly "A" Sew zipper to one of the inside pocket pieces, and to the carved pocket front, as shown at right. Both pieces grain side up.

★ RIVET

SEW — FLESH SIDE — ★ RIVET

CARVED POCKET

GRAIN SIDES TOGETHER

2 Place 2nd inside pocket piece on first and sew together (see pattern position of sewing line) Rivet stress points indicated by "stars".

3 Assembly "B" ··· Take the two remaining pocket pieces, place them grain sides together and sew and rivet them together (at "stars") ··· as a separate unit (see below).

ASSEMBLY "B"

FOLD BACK, TO SEW

ASSEMBLY "A"

SEW   EYELET   SEW
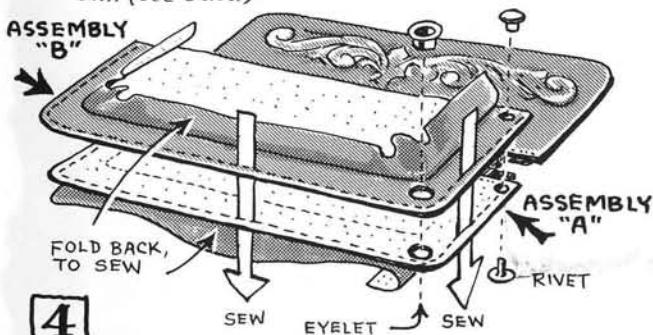
RIVET

4 Place assembly "B" on assembly "A" and sew around outer edges. Top and bottom pocket edges will have to be folded back to permit sewing (see exploded view above). After sewing, rivet corners. Install eyelet for chain, in the two inside pocket leathers only. See pattern for location
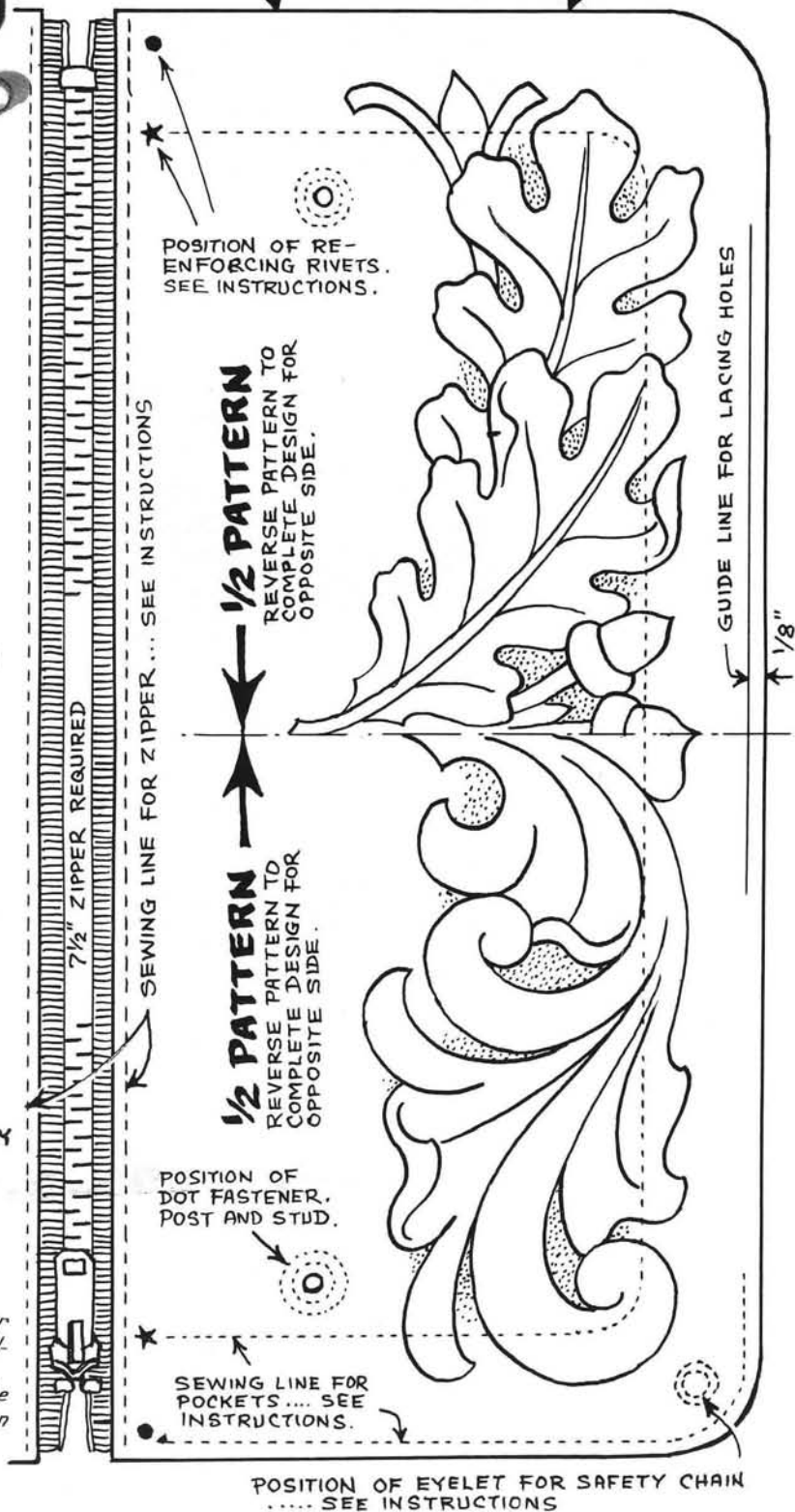
POSITION OF RE-ENFORCING RIVETS. SEE INSTRUCTIONS.

7½" ZIPPER REQUIRED

SEWING LINE FOR ZIPPER ... SEE INSTRUCTIONS

½ PATTERN
REVERSE PATTERN TO COMPLETE DESIGN FOR OPPOSITE SIDE.

½ PATTERN
REVERSE PATTERN TO COMPLETE DESIGN FOR OPPOSITE SIDE.

GUIDE LINE FOR LACING HOLES

⅛"

POSITION OF DOT FASTENER, POST AND STUD.

SEWING LINE FOR POCKETS.... SEE INSTRUCTIONS.

POSITION OF EYELET FOR SAFETY CHAIN ..... SEE INSTRUCTIONS

POCKETS

CARVED FRONT POCKET

FLESH SIDE

EYELET

5 Pocket assembly should look like illustration at right ...now ready for final assembly.

**6** Install snaps, and punch lacing holes in front and back pieces (see patterns)

7 Apply rubber cement to edges of flesh sides of zippered pocket...at arrows.

8 Fold and stick edges together. Re-punch through holes to make holes in inside pocket piece.

9 Lay pocket and front piece assembly on back piece. Mark top of pockets. Cement edges on flesh sides; stick together. Repunch holes through back piece into inside pocket... same as procedure in step 8.
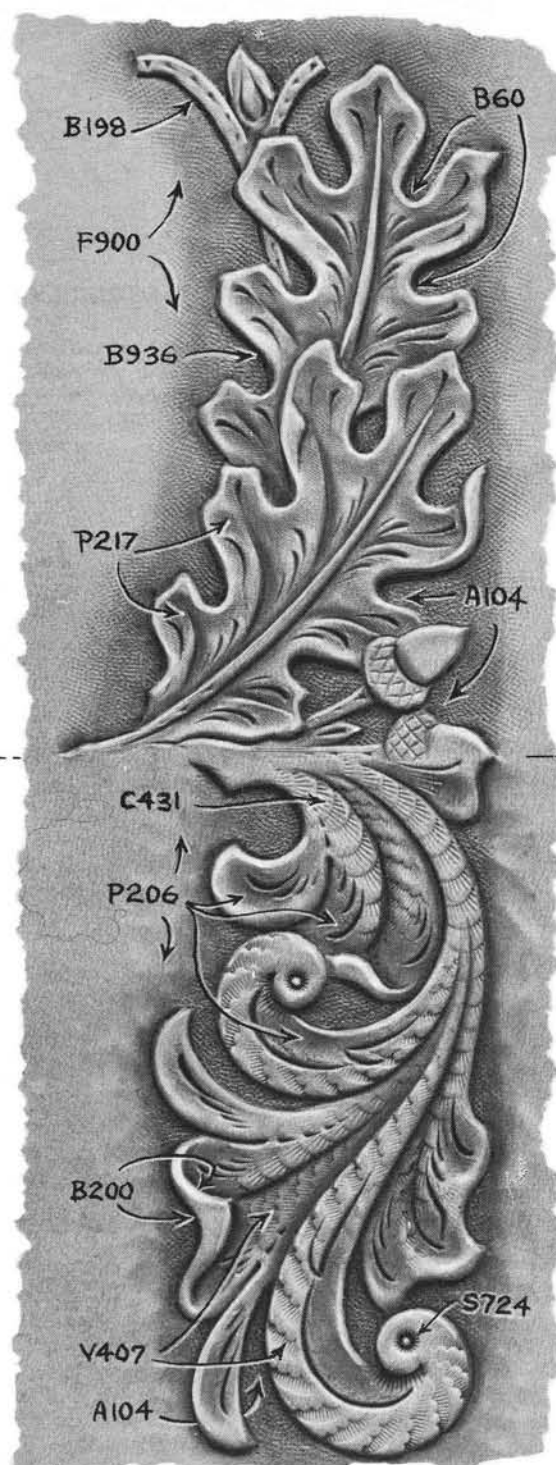
MARK

CEMENT EDGES ONLY

10 Now the project can be completely laced. use 1/8" lacing double loop stitch.

11 Spread eye on chain hook and insert in eyelet. Re-clamp with pliers.

½ PATTERN

½ PATTERN

B198

B60

F900

B936

P217

A104

C431

P206

B200

S724

V407

A104
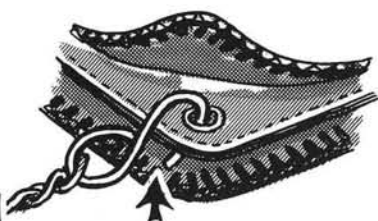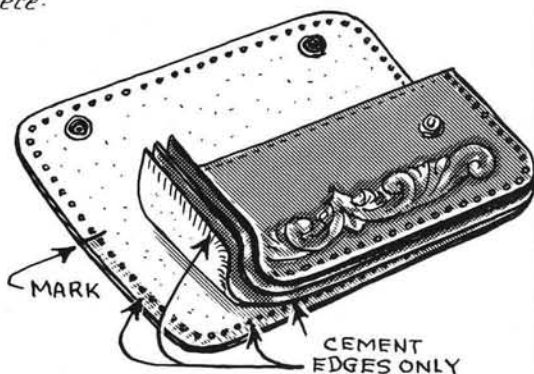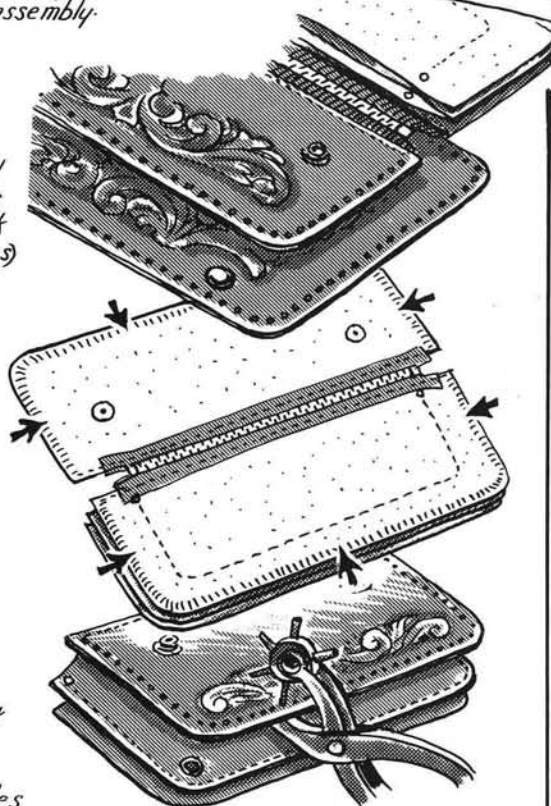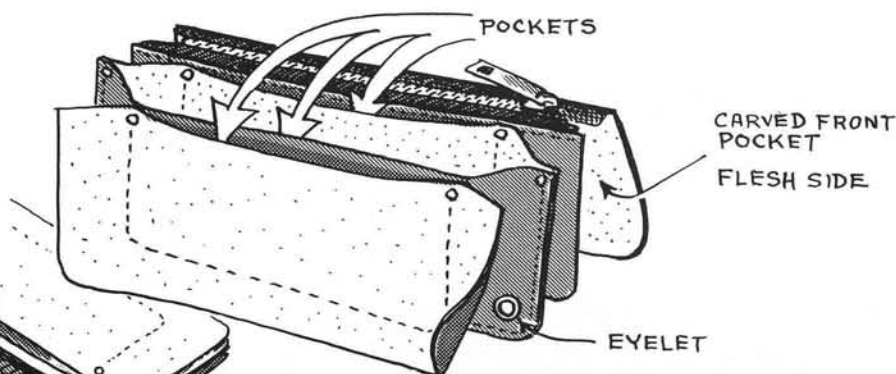
USE SINGLE PRONG PUNCH AT CORNERS

USE A FOUR PRONG 1/8" LACING CHISEL, IF LACING SLITS ARE DESIRED.

CRAFTOOL SPACER

No. 6 WHEEL

IF ROUND LACING HOLES ARE DESIRED, USE No. 6 SPACING WHEEL TO MARK; USE No. 0 PUNCH.

No. 0 PUNCH

POSITION OF DOT FASTENER BUTTON & SOCKET.

SET SNAPS WITH 7057 DURABLE DOT SETTER

SOCKET

1/8"

BUTTON

ANVIL

← 1/2 PATTERN →

1/2 PATTERN

GUIDE LINE FOR LACING HOLES

BACK PIECE

CUT FROM 4/5 oz. COWHIDE

71

No. 6 PUNCH EYELET HOLES

BELT LOOP
CUT FROM 3-4 oz. COWHIDE

EDGE AND
BURNISH
EDGES
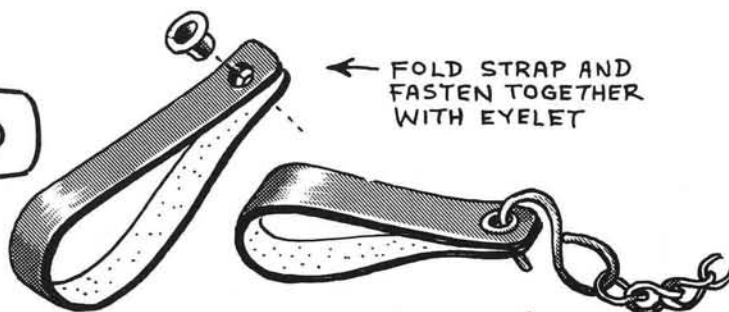
FOLD STRAP AND
FASTEN TOGETHER
WITH EYELET

SPREAD EYE
IN CHAIN.....
HOOK AND
INSERT IN
EYELET. RE-
CLAMP WITH
PLIERS.

B936   B198   B971

B60

F900

F898

A104

P217

C431

P206

C431

V407

C431
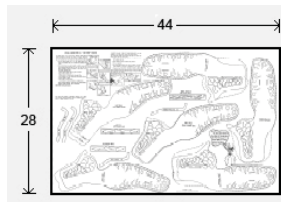
½ PATTERN
REVERSE PATTERN TO
COMPLETE DESIGN
FOR OPPOSITE SIDE

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REVERSE PATTERN TO
COMPLETE DESIGN
FOR OPPOSITE SIDE

S724

A104

B200

V407

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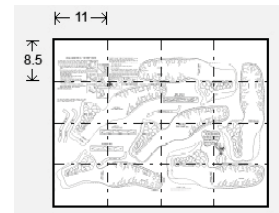
Pattern PDF files are typically laid out as follows: Cover (if applicable), instructions sheets (if applicable), pattern 1 – full sized, pattern 1 – tiled, pattern 2 – full sized, pattern 2 – tiled, pattern 3 – full sized, pattern 3 – tiled. …Etc.

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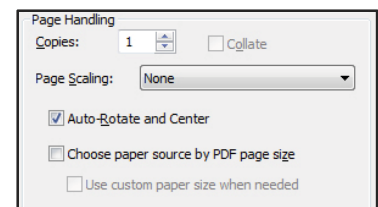
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