

# Vintage Pattern Series

## CUSTOM HOLSTER PATTERN 4418



This versatile pattern has 16 different cutting patterns in the "Border Patrol" style.

Detailed instructions guide you through every step.

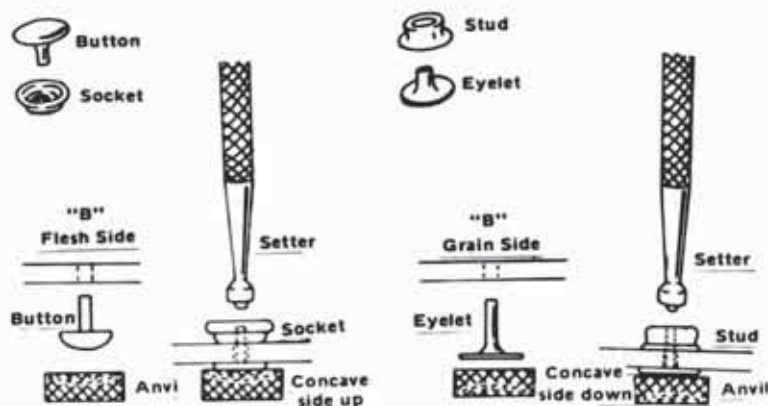
Custom fit your individual holster to any pistol with a 2" to 6-3/4" barrel length.

Tool with the included pattern or one of your own, then dye and stain.



**LeathercraftLibrary.com**  
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## Durable Dot Setting Instructions



**Step 1.** Push the button through the hole in "B" from the grain side of leather, rest the head of the button on concave side of the anvil. Be sure the anvil is on a hard flat surface.

**Step 2.** Place the socket on the leather over the button, then hold the setter firmly on the button and strike it sharply with a mallet until the button and socket are secure. The other button and socket to be set in "B" will be set in the final step of assembly.

**Step 3.** Push the eyelet through hole on front part (carved side) of "A" from the flesh side. Place the eyelet on the anvil (concave side down).

**Step 4.** Put the stud on the leather over the eyelet. Hold the setter firmly on the eyelet and strike it sharply with the mallet until the stud and eyelet are secured. Push the eyelet through the other hole in back part of "A" from grain side and follow same procedure as above.

## Handstitching Instructions



**Step 1.** Push one needle through first hole and pull to center of thread.

**Step 2.** Push needle from front side through second hole.



**Step 3.** Push needle from back side through same hole. Use care not to puncture thread with second needle.



**Step 4.** Pull stitch tight. Push needle from front side through third hole. Push needle from back side through same hole and pull stitch tight.



**Step 5.** To finish off, back stitch through last two holes and cut threads off flush with leathers.

## Holster Pattern Step-by-Step Instructions



**Step 1.** Use the cutting patterns to cut out the holster part "A" and strap part "B" for the holster that you wish to make. Place the cutting patterns on the grain side of the leather with a placement that will allow you to cut out both parts. Trace over the cutting lines with a stylus or ballpoint pen. A light impression will be made in the leather for you to use as a guide. Use a sharp knife to cut along the lines.

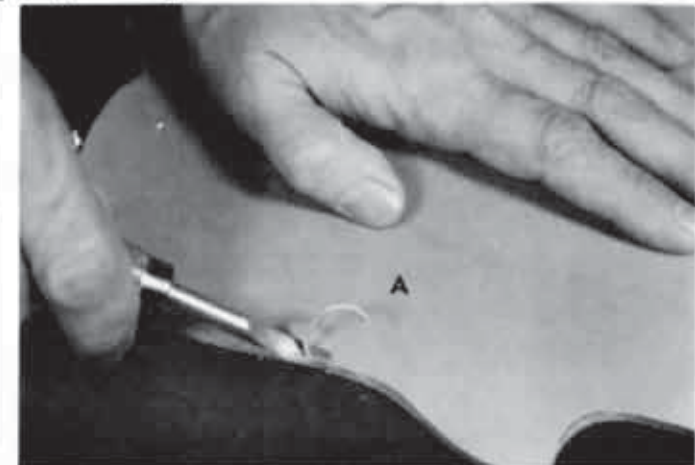


**Step 3.** Tool, dye and apply leather finish to your holster. If you prefer, a very durable and attractive holster can be made by applying Neatsfoot Oil. Apply light coats until you achieve the shade desired. You can experiment with the scrap pieces.



**Step 5.** Set the Durable Dot Snaps with the Durable Dot Snap Setter and Anvil. (See Durable Dot Snap Setting Instructions.) Set the studs and eyelets on "A" and the buttons and sockets on "B" as shown.

**Step 6.** (Optional) A Stitching Groover can be used to groove a line along the stitching row to recess the waxed thread for a more attractive and more durable stitch. Set the spacing guide on the Stitching Groover to make the groove align with the stitching holes indicated on the cutting patterns.

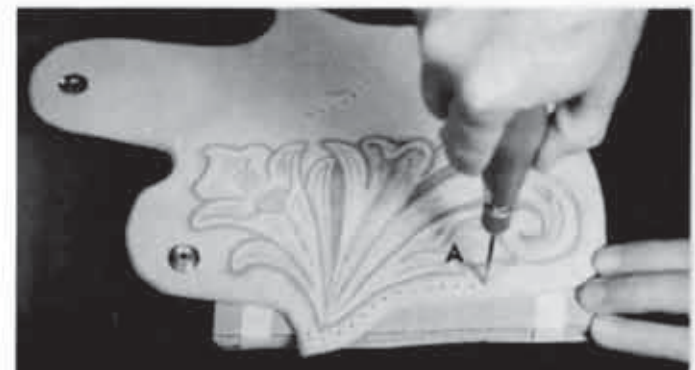


**Step 2.** (Optional) For a more attractive appearance, use an Edge Beveler, size 3 to round the edges. Edge only the grain side of "A" along the edges where it is to be stitched. Edge flesh side and grain side of top edge.



**Step 4.** Use the cutting pattern to locate the holes of the Durable Dot Snaps. Punch the holes with a Size 4 Drive Punch.

**Note:** The hole on the narrow pointed end of "B" is not indicated on the patterns. It will be located and the snap set in the final step of assembly.



**Step 7.** Use cutting pattern to locate stitching holes. Stab the holes through the leather on parts "A" and "B" with a stitching awl. Use a protective pad such as several layers of corrugated board when stabbing the holes.



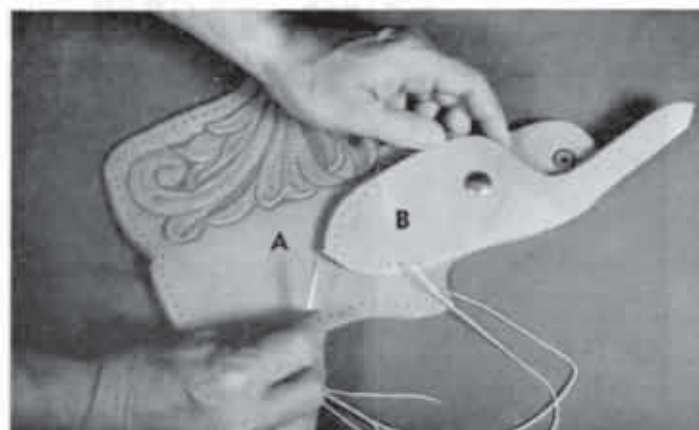


a. Push end of thread through needle eye about  $\frac{1}{2}$ ".

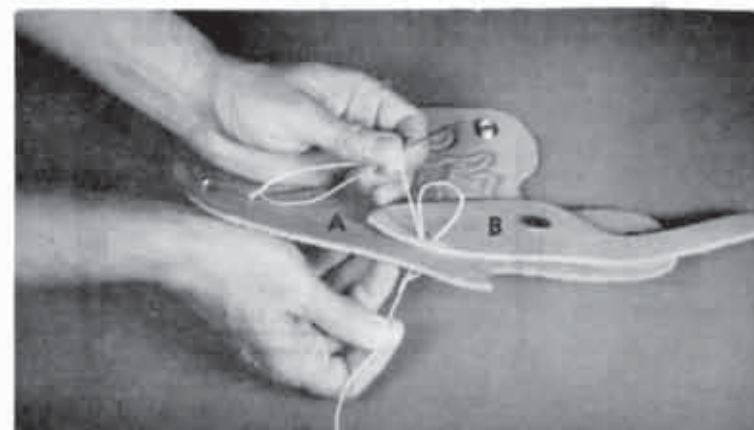
b. Pierce thread with needle point as shown.

c. Push thread up on needle to eye. Pull end of thread through eye as far as it will go. Hold needle and pull thread over eye to lock end of thread.

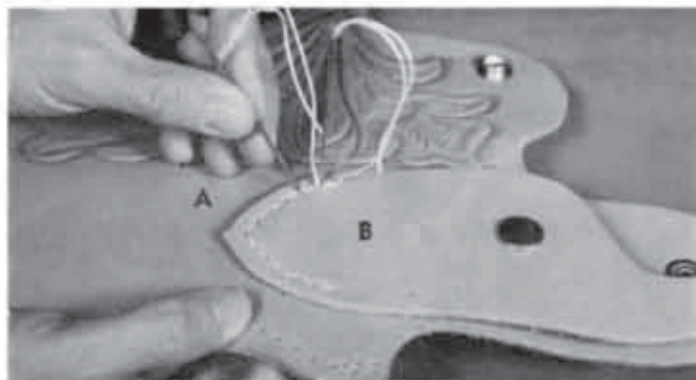
**Step 8.** Cut off 24" of thread and attach a needle to each end of thread.



**Step 9a.** Align the stitching holes in part "B" with part "A". Insert one needle through the first hole. Even up the thread on each side.



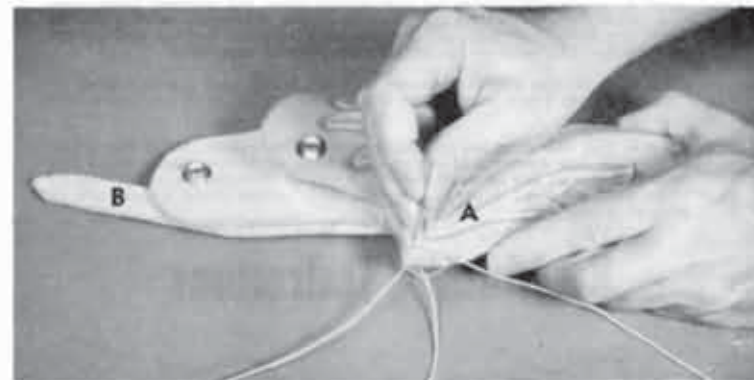
**Step 9b.** Push one needle through the second hole, and the other through the same hole from the other side, as illustrated. Pull thread tight. Continue stitching until last hole has been stitched.



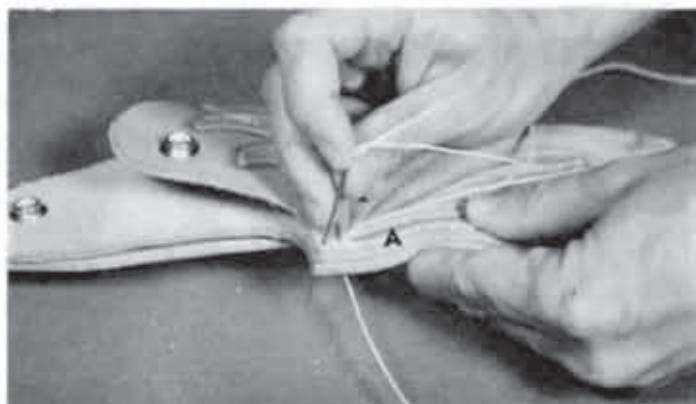
**Step 10.** To end stitching, back stitch through two holes. Cut threads off even with the leather. After finishing, tap down the stitching with a mallet.



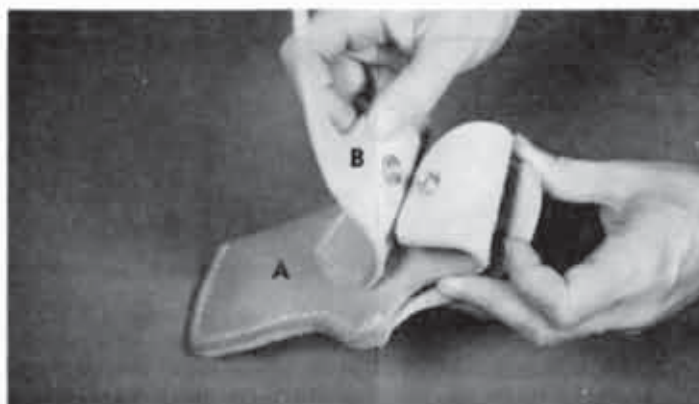
**Step 11.** Attach remaining thread through needles as shown in Step 8. Fold both sides of part "A" against each other and begin stitching in the bottom holes. Even up the thread on each side. Push both needles through second hole. Pull thread tight. Continue stitching around holster to last hole on the edge.



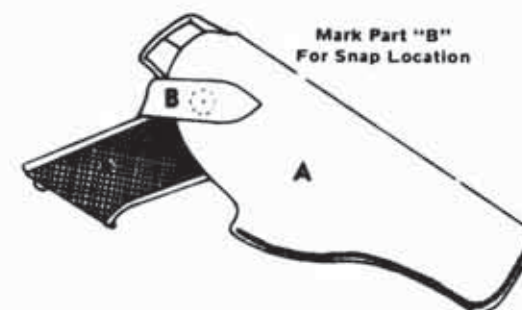
**Step 12a.** After stitching through last hole on the edge, stitch through the holes on the inside row.



**Step 12b.** Back stitch through the holes on the inside row. Pull tight and cut threads off even with the leather. Tap down stitching with a mallet.



**Step 13.** Snap part "B" to part "A" as shown.



**Step 14.** Put your gun in the holster and press it completely down in it. Wrap part "B" over the gun and place it on the snap part (set on part "A") by the trigger. Pull part "B" as tight as possible and mark it over the snap. Punch hole in part "B" with a no. 4 Drive Punch. Push button prong through hole in part "B" from grain side. Place socket on button prong and set (see Durable Dot Setting instructions).

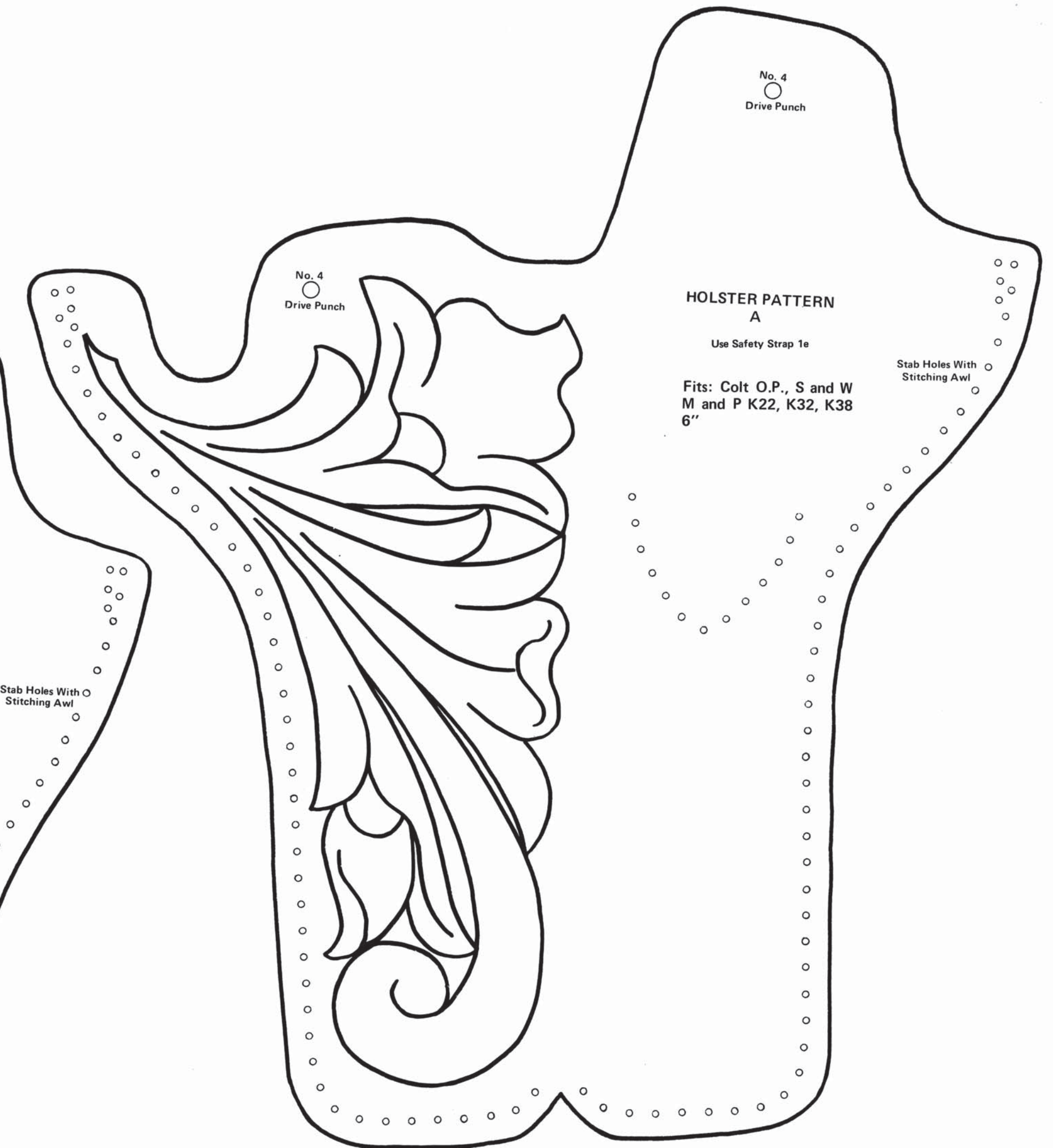
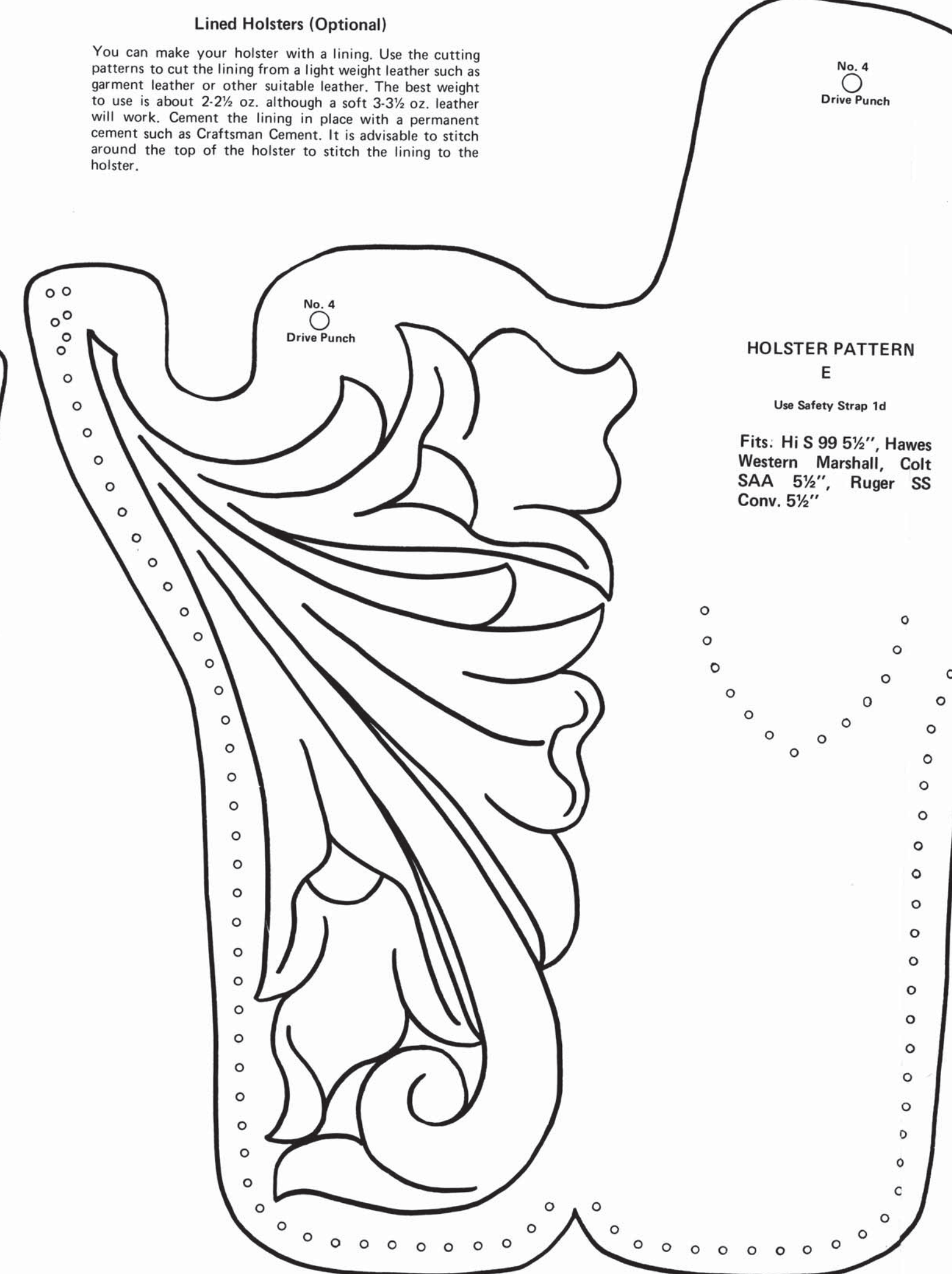
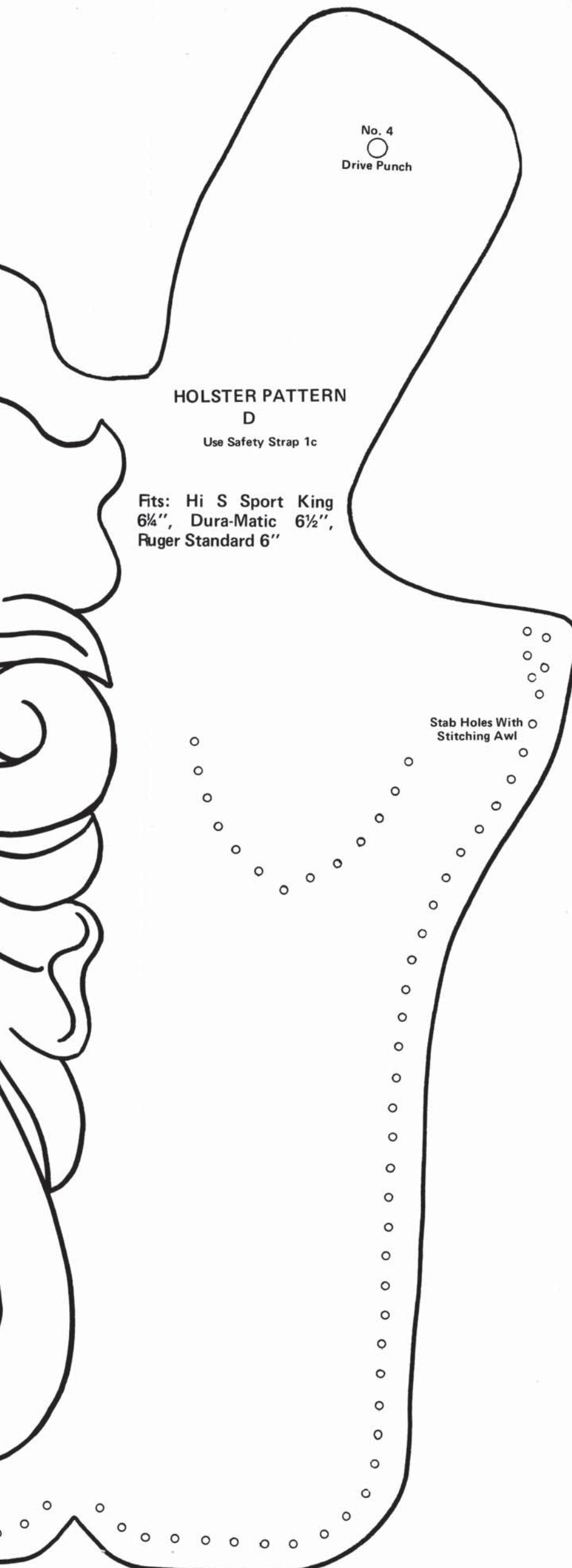
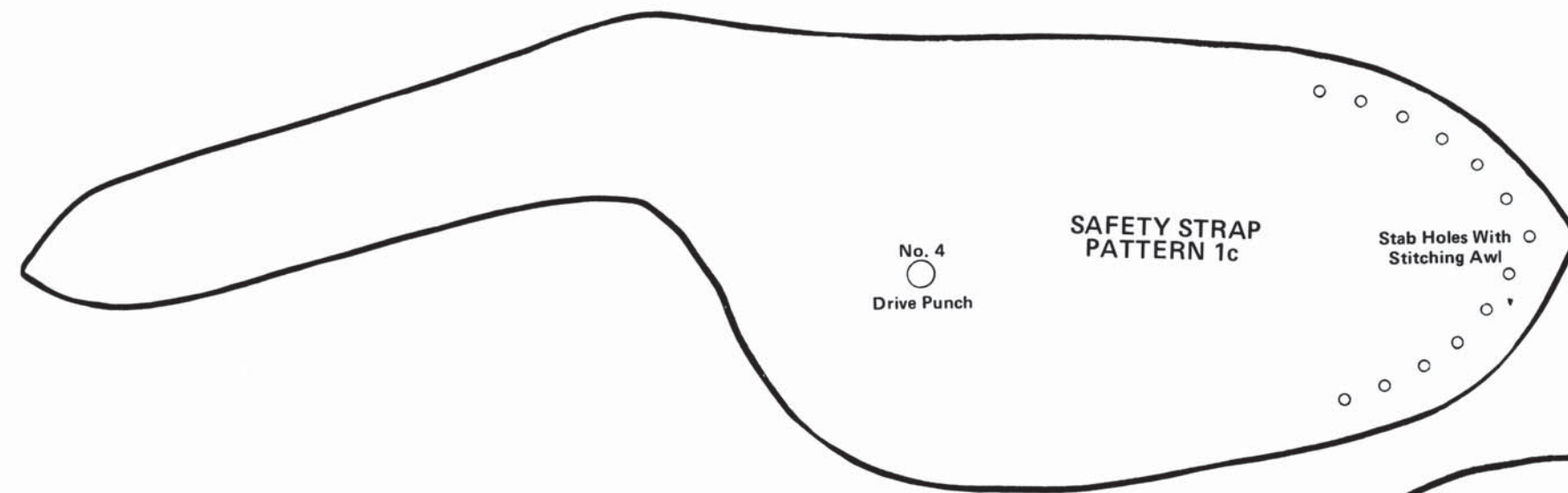
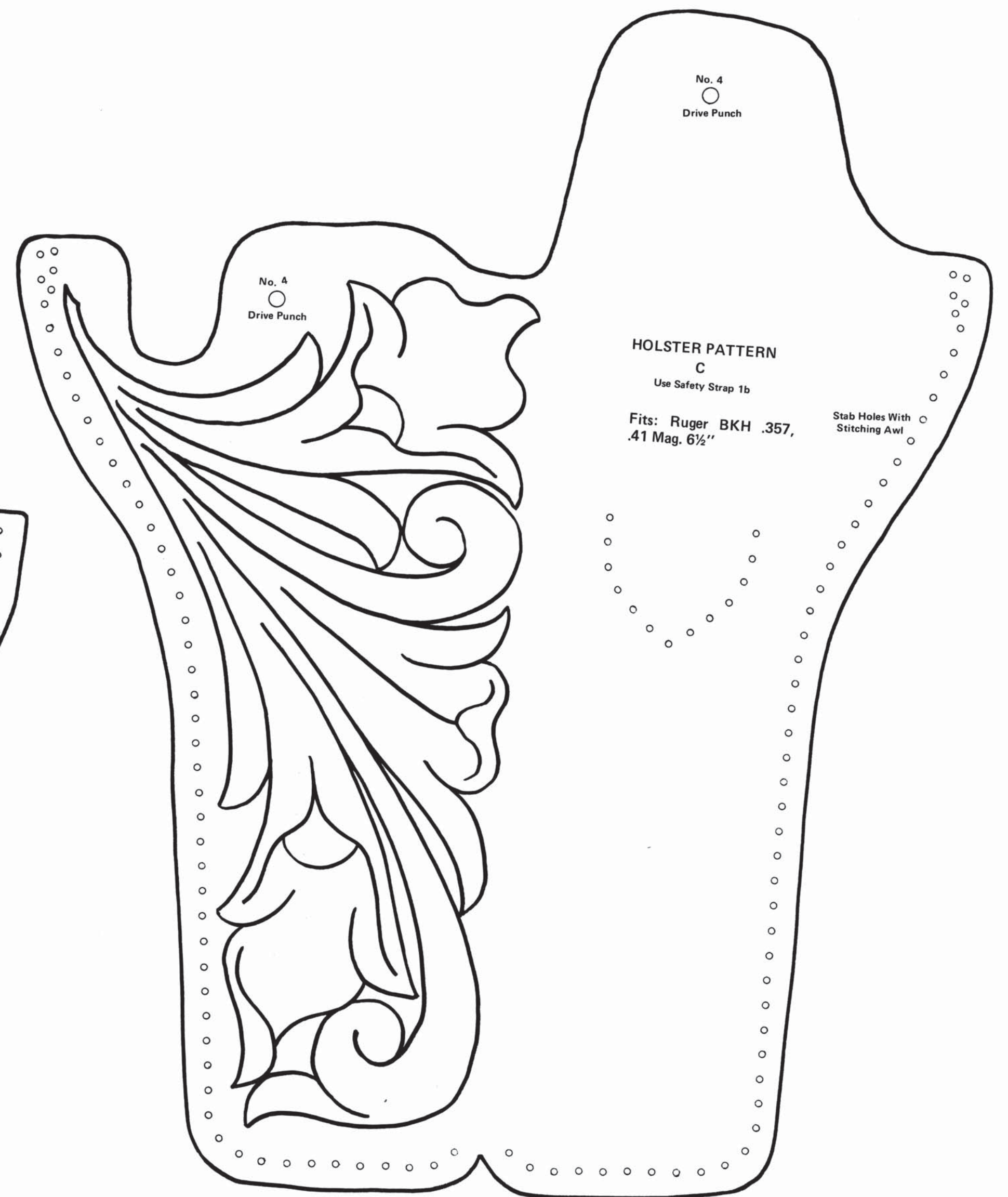
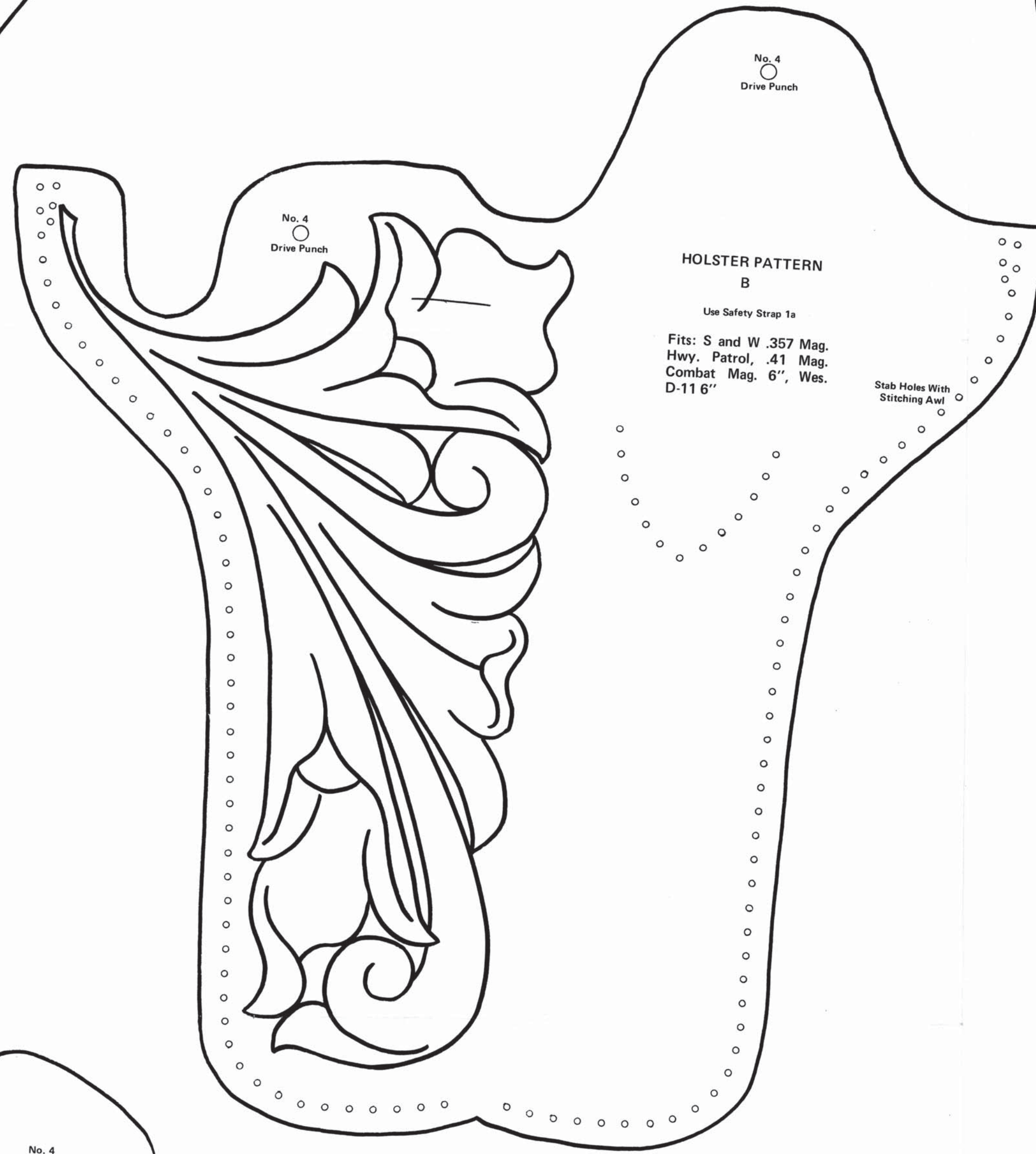
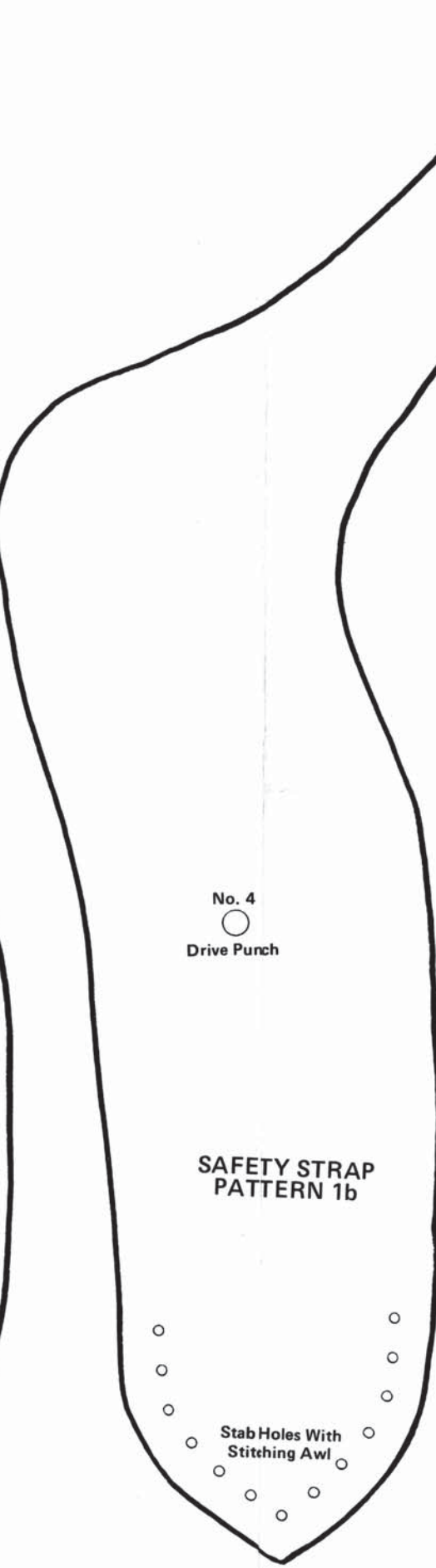
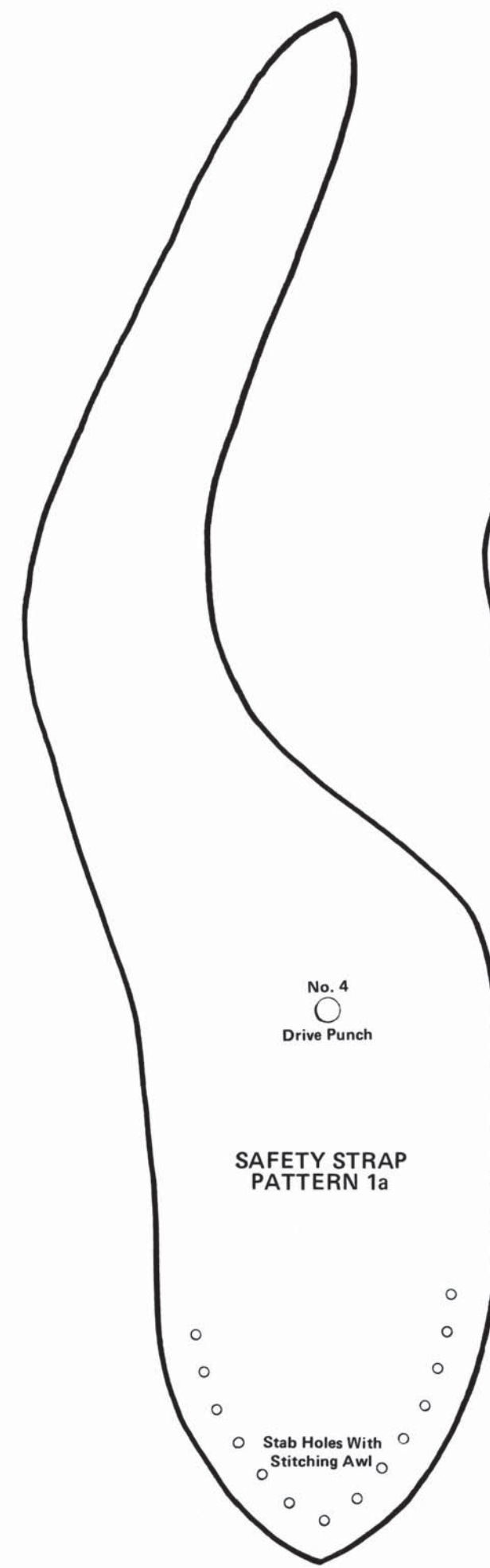
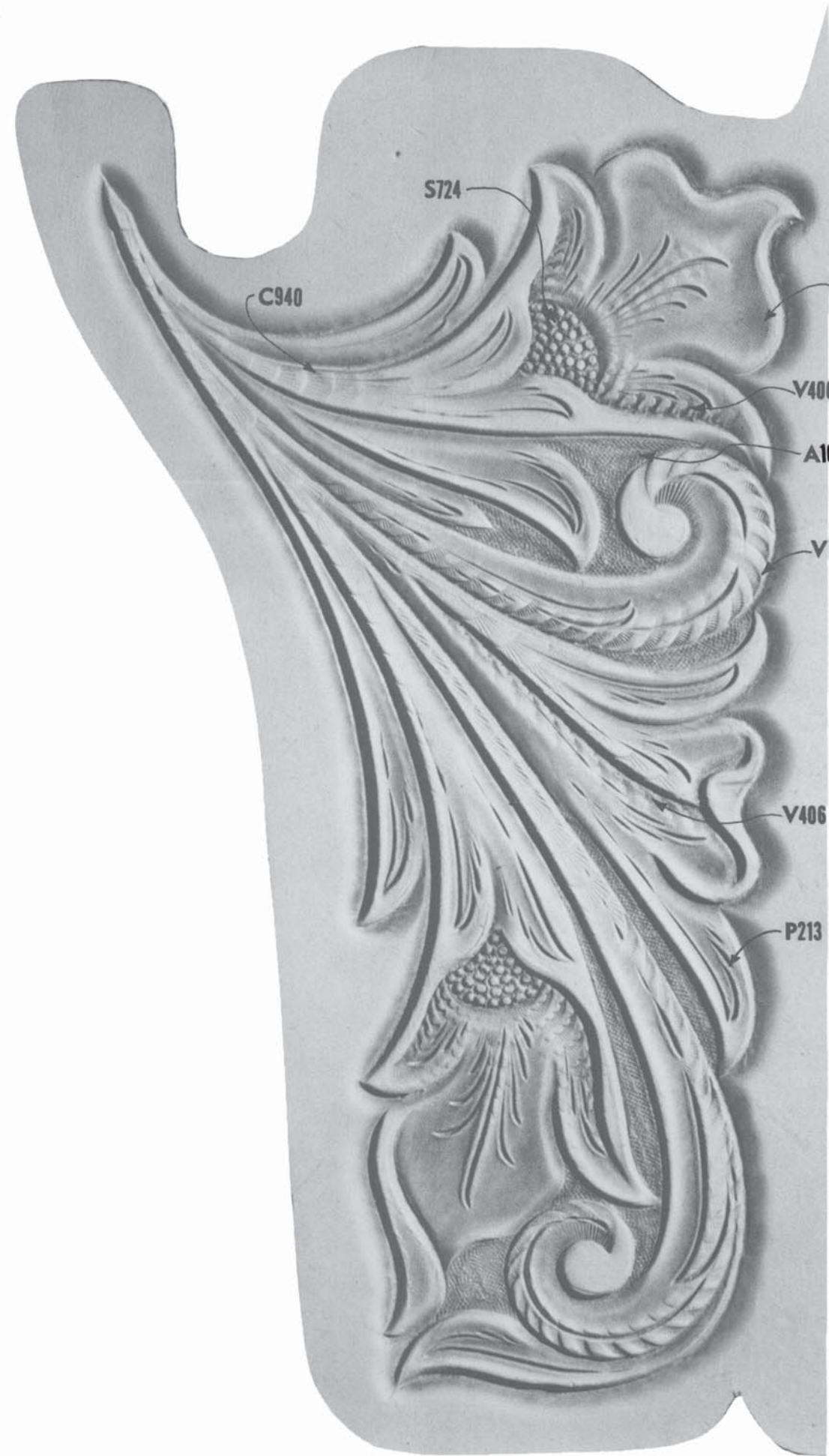
**Step 15.** Your Holster is now finished and ready for years of service. For a matching gun belt, use a Tandy Natural Cowhide Belt Blank.



# No. 4418 Holster Kit

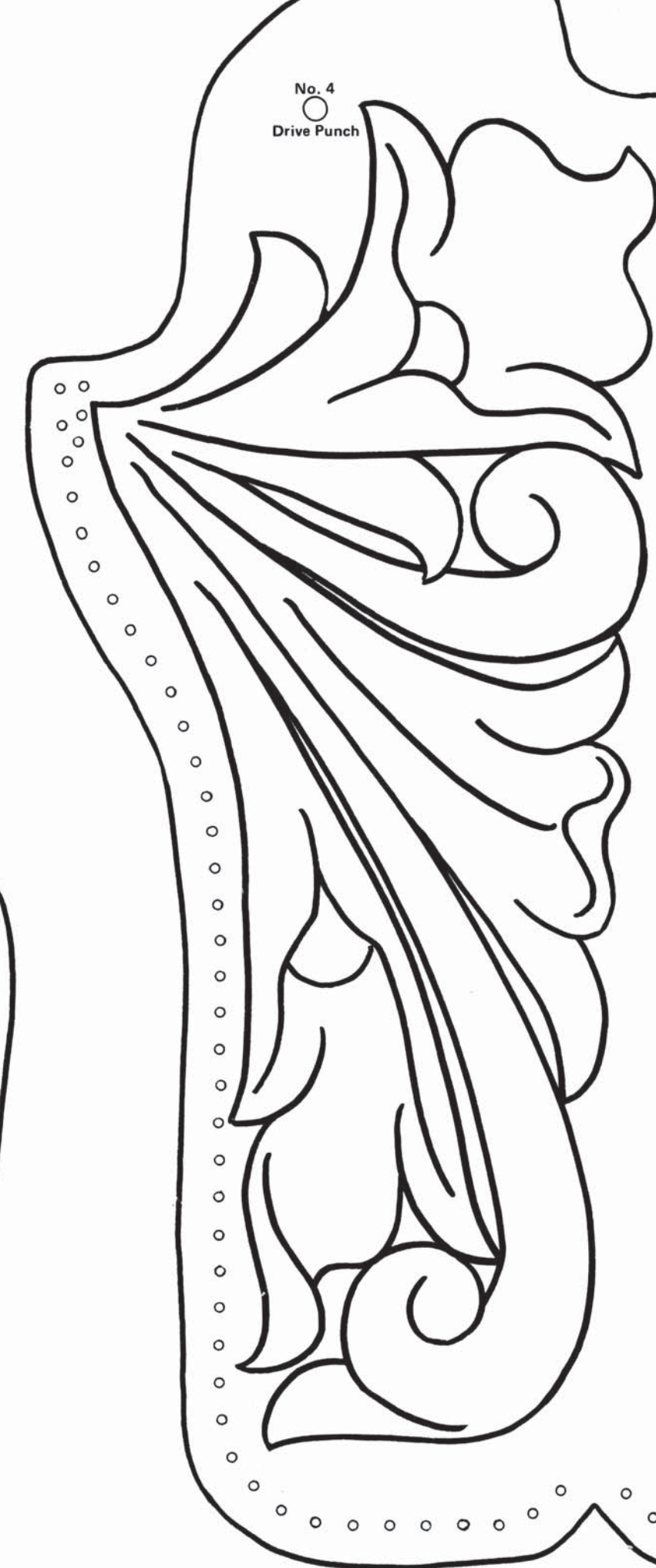
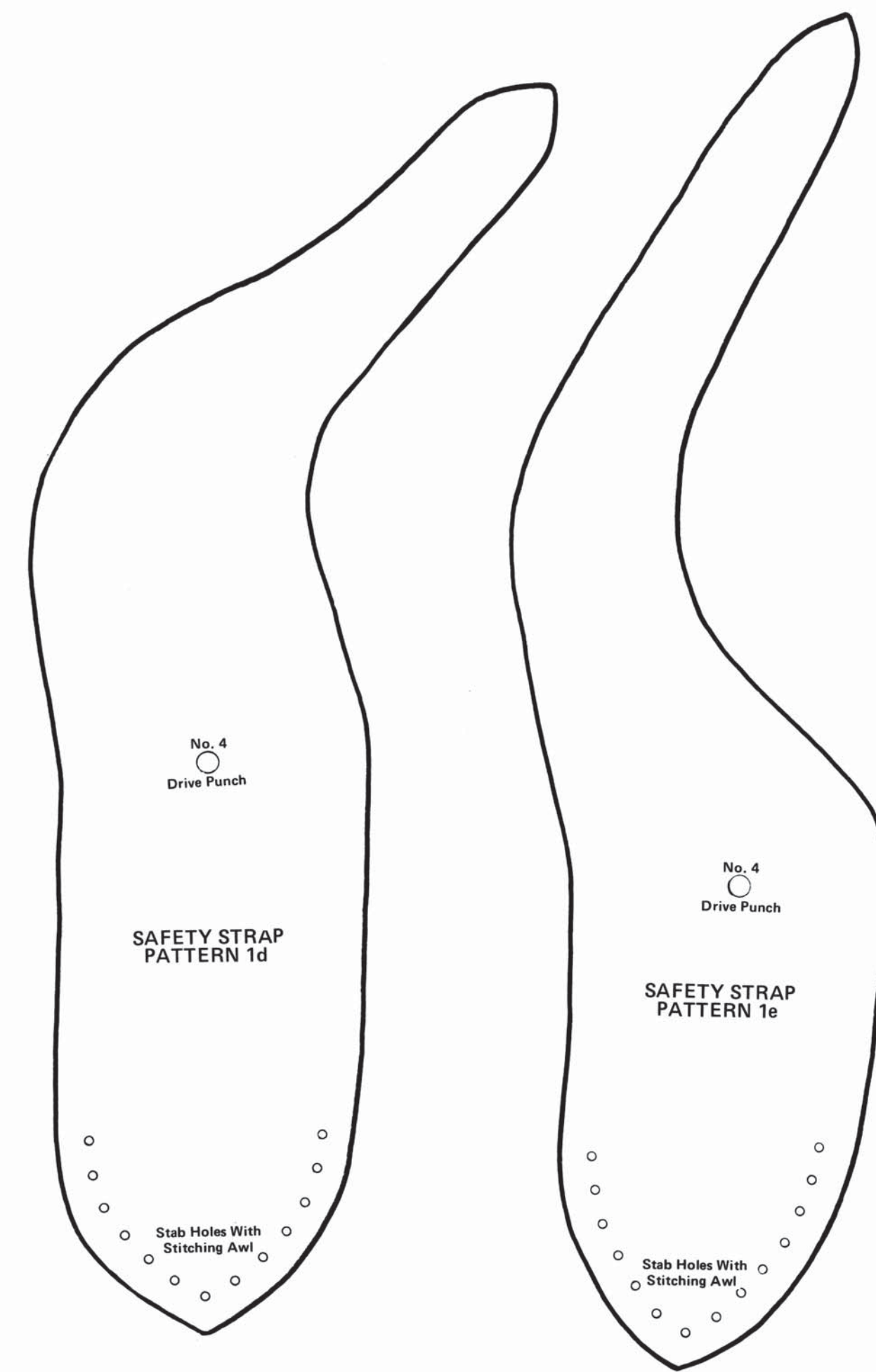
## Photo-Carve Pattern For All Holsters

Use the tracing pattern on the cutting patterns for the holster that you are making, and then refer to this photo-carve pattern.



## Lined Holsters (Optional)

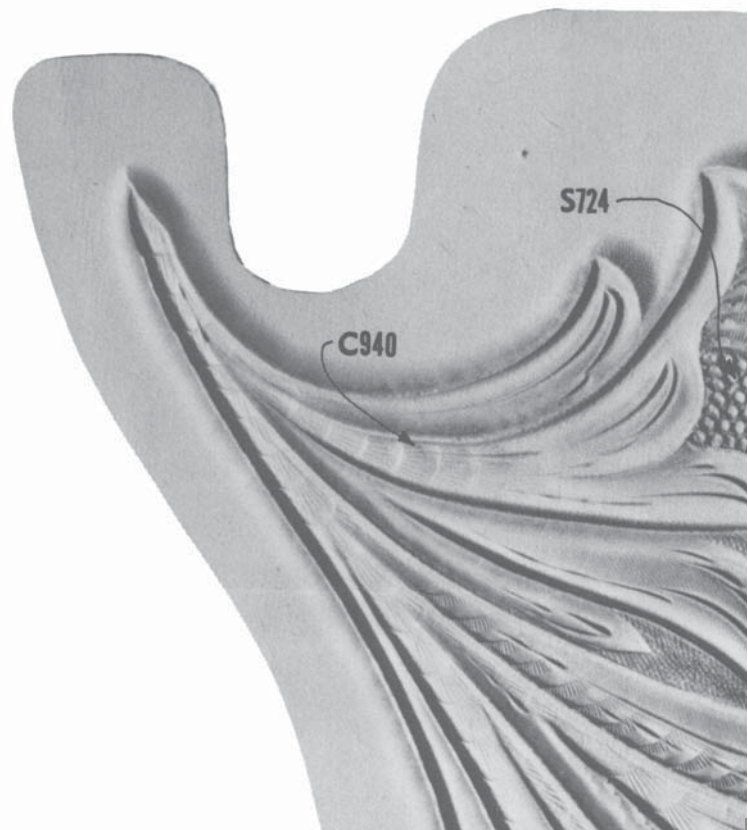
You can make your holster with a lining. Use the cutting patterns to cut the lining from a light weight leather such as garment leather or other suitable leather. The best weight to use is about 2-2 1/2 oz. although a soft 3-3 1/2 oz. leather will work. Cement the lining in place with a permanent cement such as Craftsman Cement. It is advisable to stitch around the top of the holster to stitch the lining to the holster.





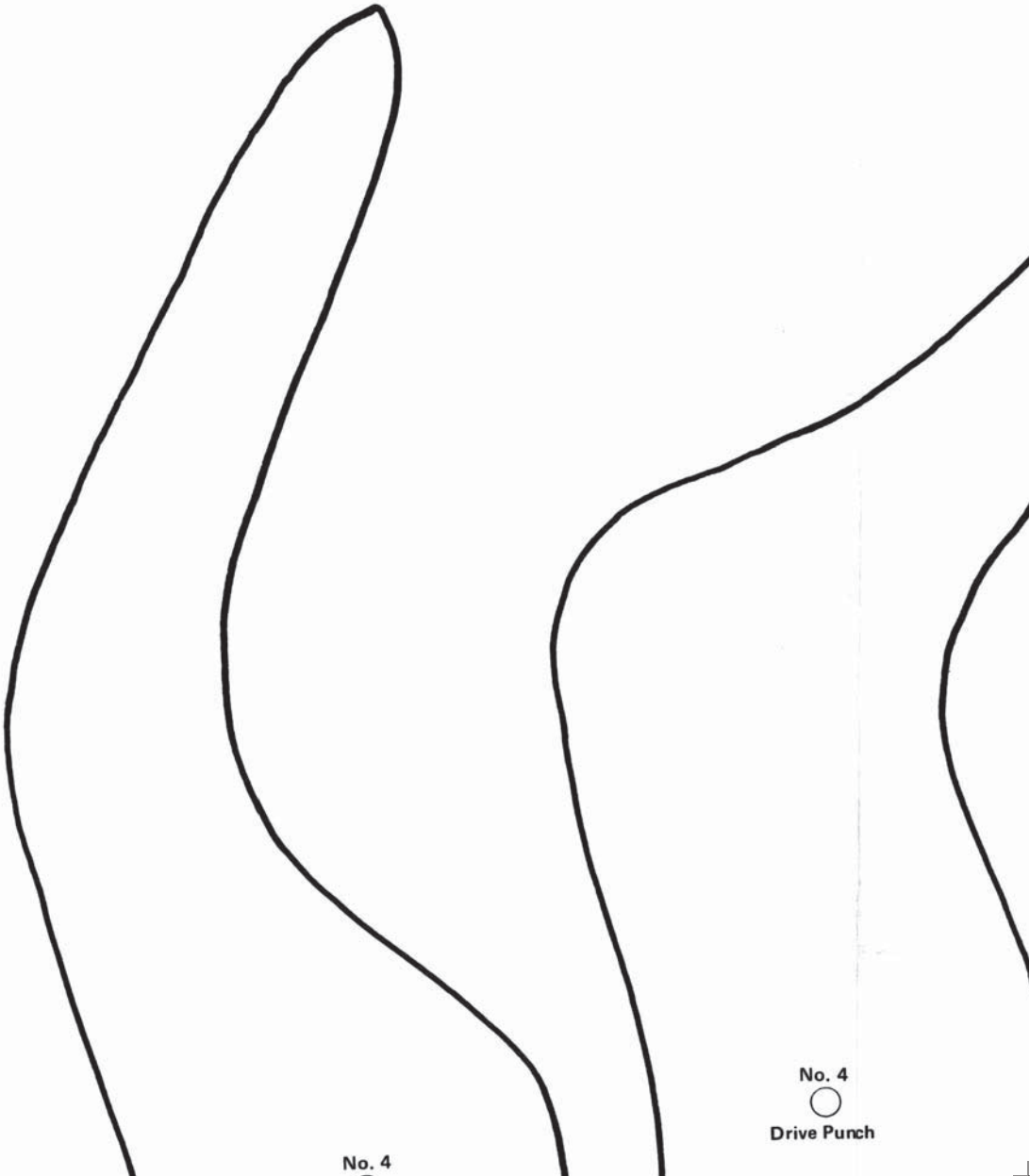
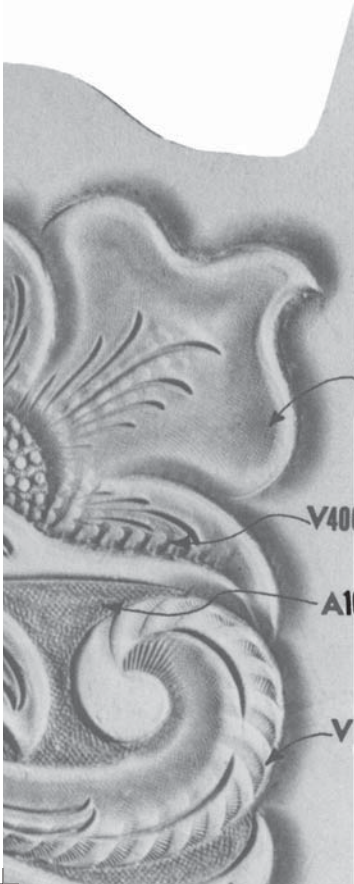
### Photo-Carve Pattern For

Use the tracing pattern on the cutt  
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photo-carve pattern.



**All Holsters**

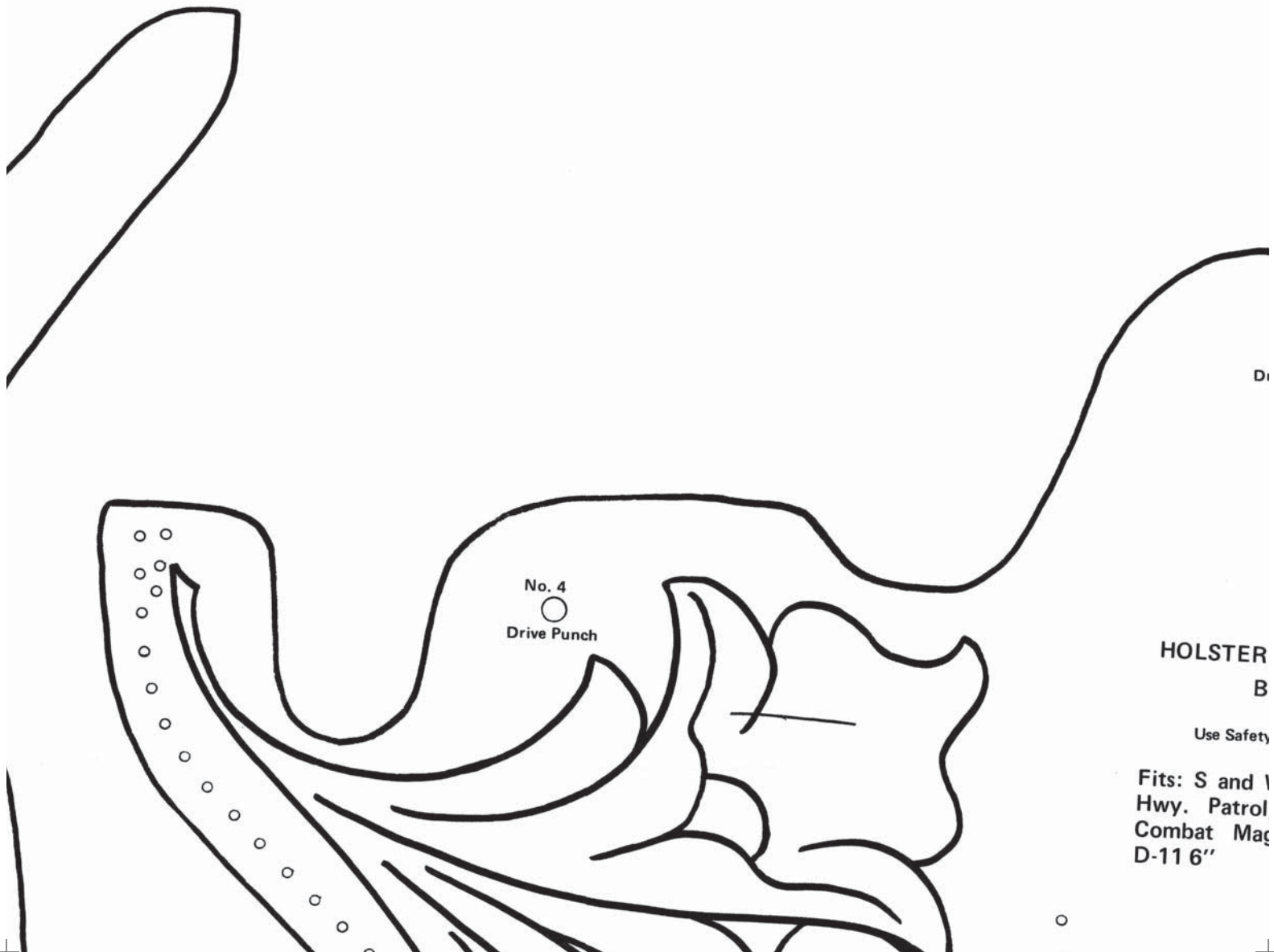
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then refer to this



No. 4

No. 4  
○  
Drive Punch

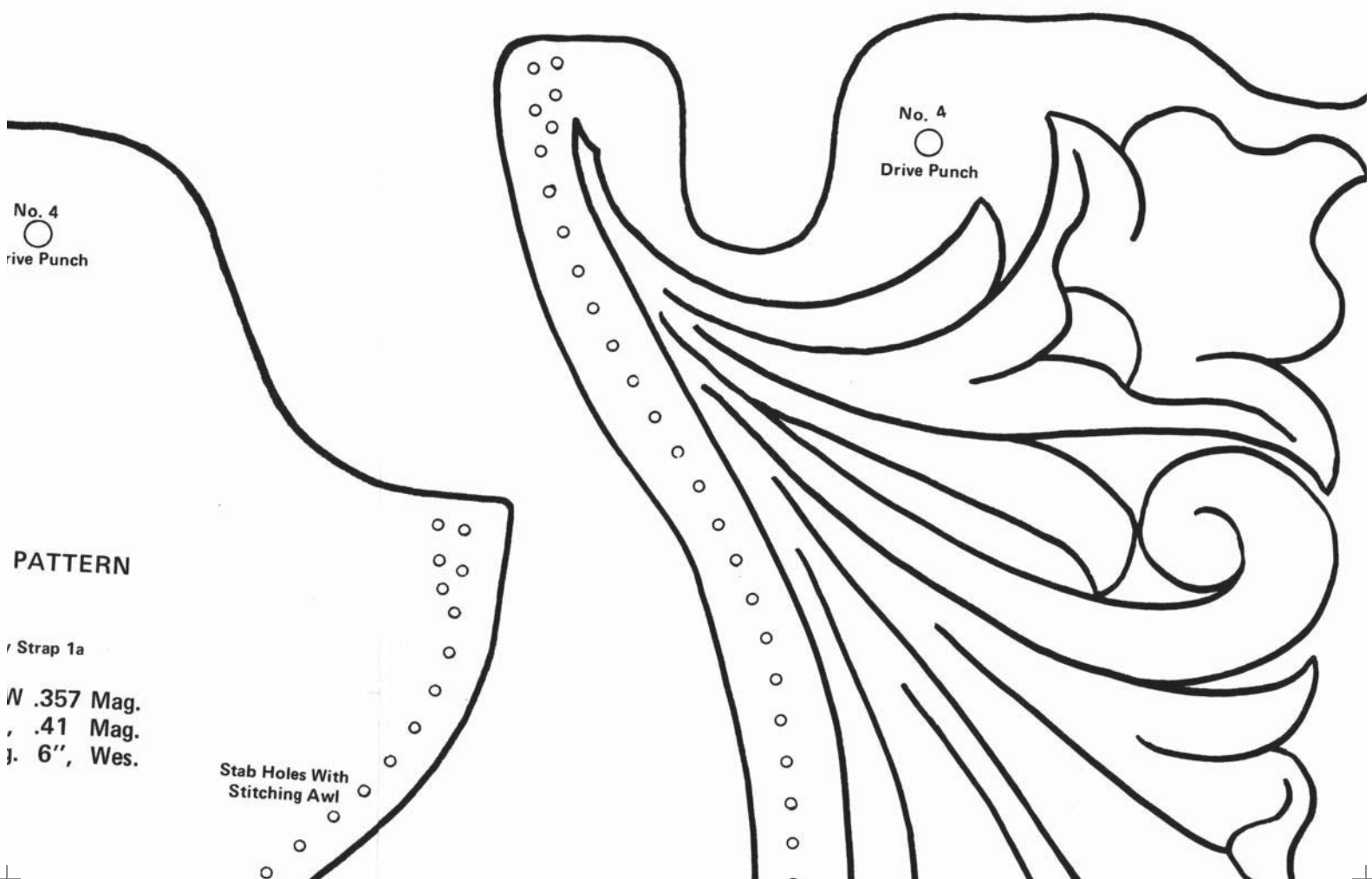
# No. 4418 Holster Kit



HOLSTER  
B

Use Safety

Fits: S and I  
Hwy. Patrol  
Combat Mag  
D-11 6"



No. 4  
Drive Punch

No. 4  
Drive Punch

PATTERN

Strap 1a  
W .357 Mag.  
, .41 Mag.  
J. 6", Wes.

Stab Holes With  
Stitching Awl



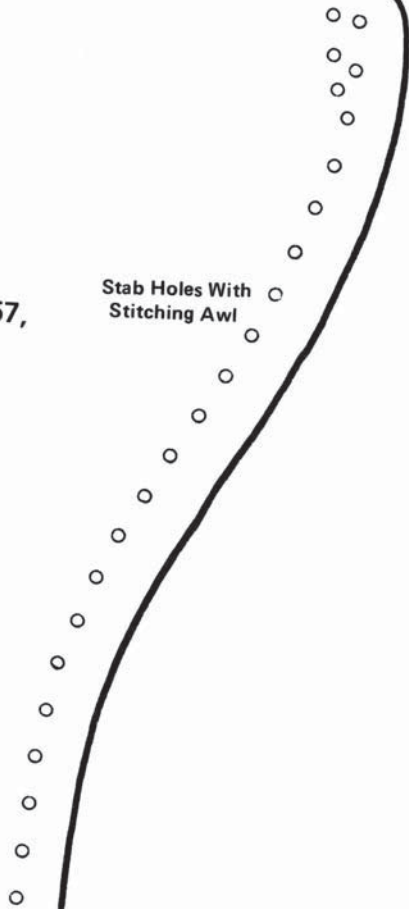
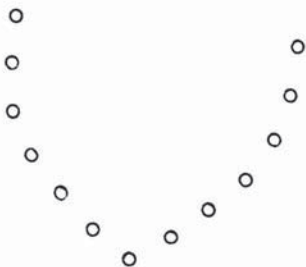
No. 4  
○  
Drive Punch

HOLSTER PATTERN  
C

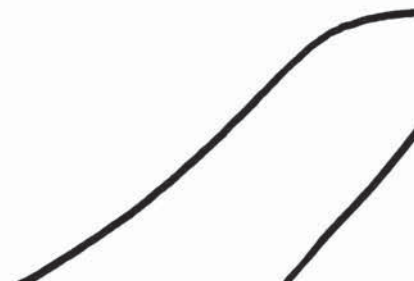
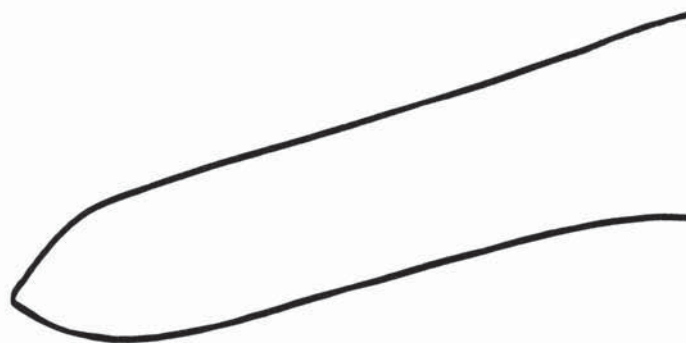
Use Safety Strap 1b

Fits: Ruger BKH .357,  
.41 Mag. 6½"

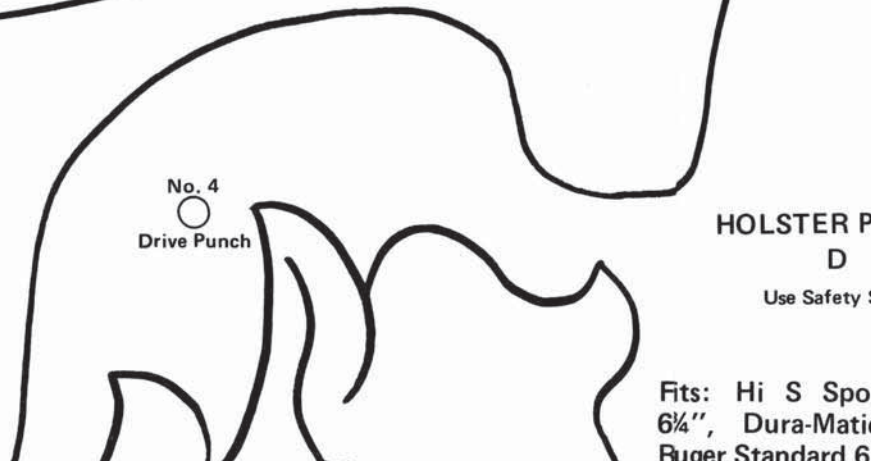
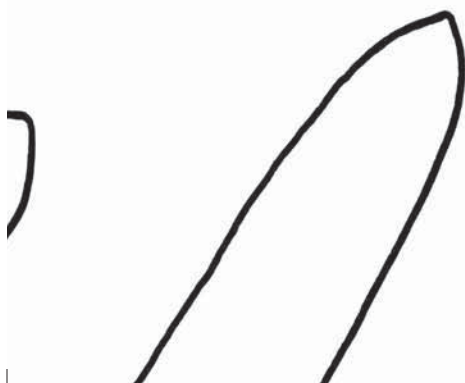
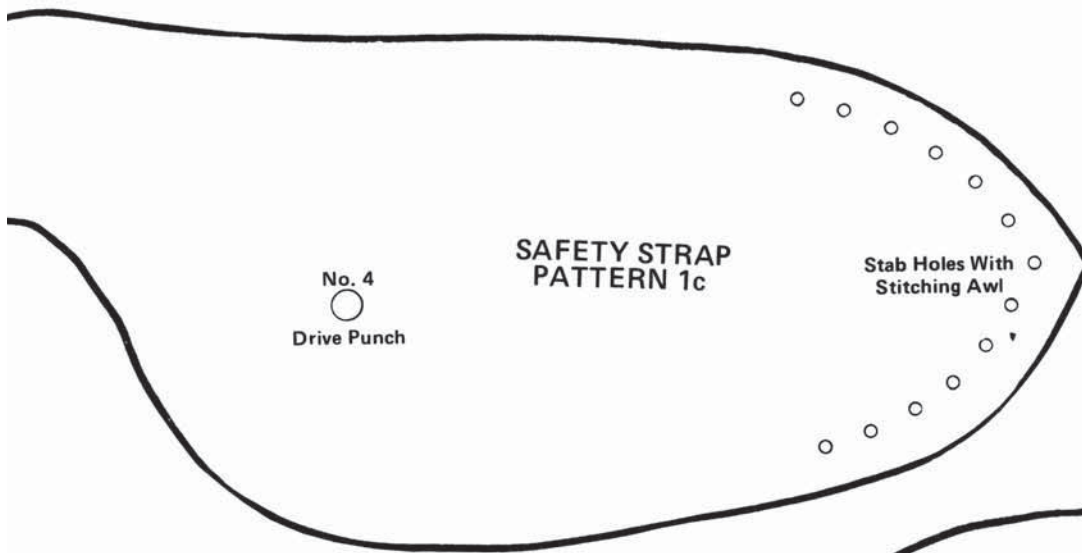
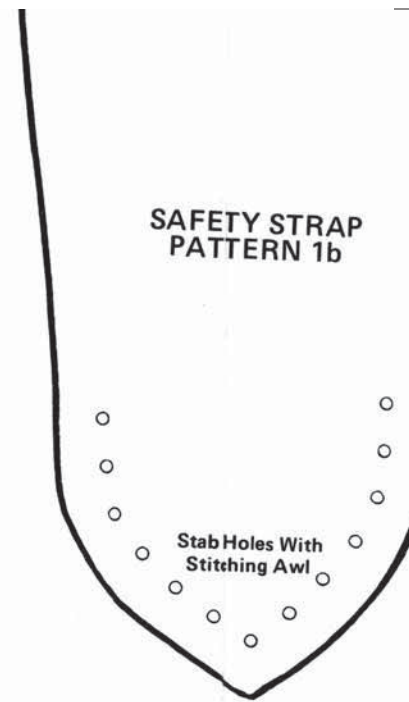
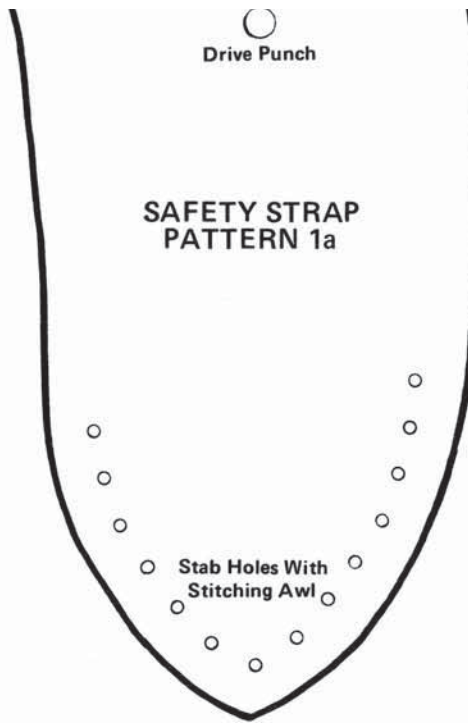
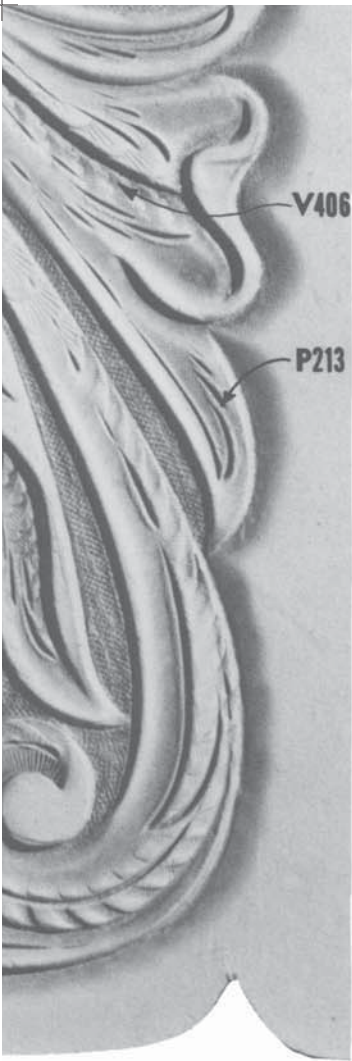
Stab Holes With  
Stitching Awl



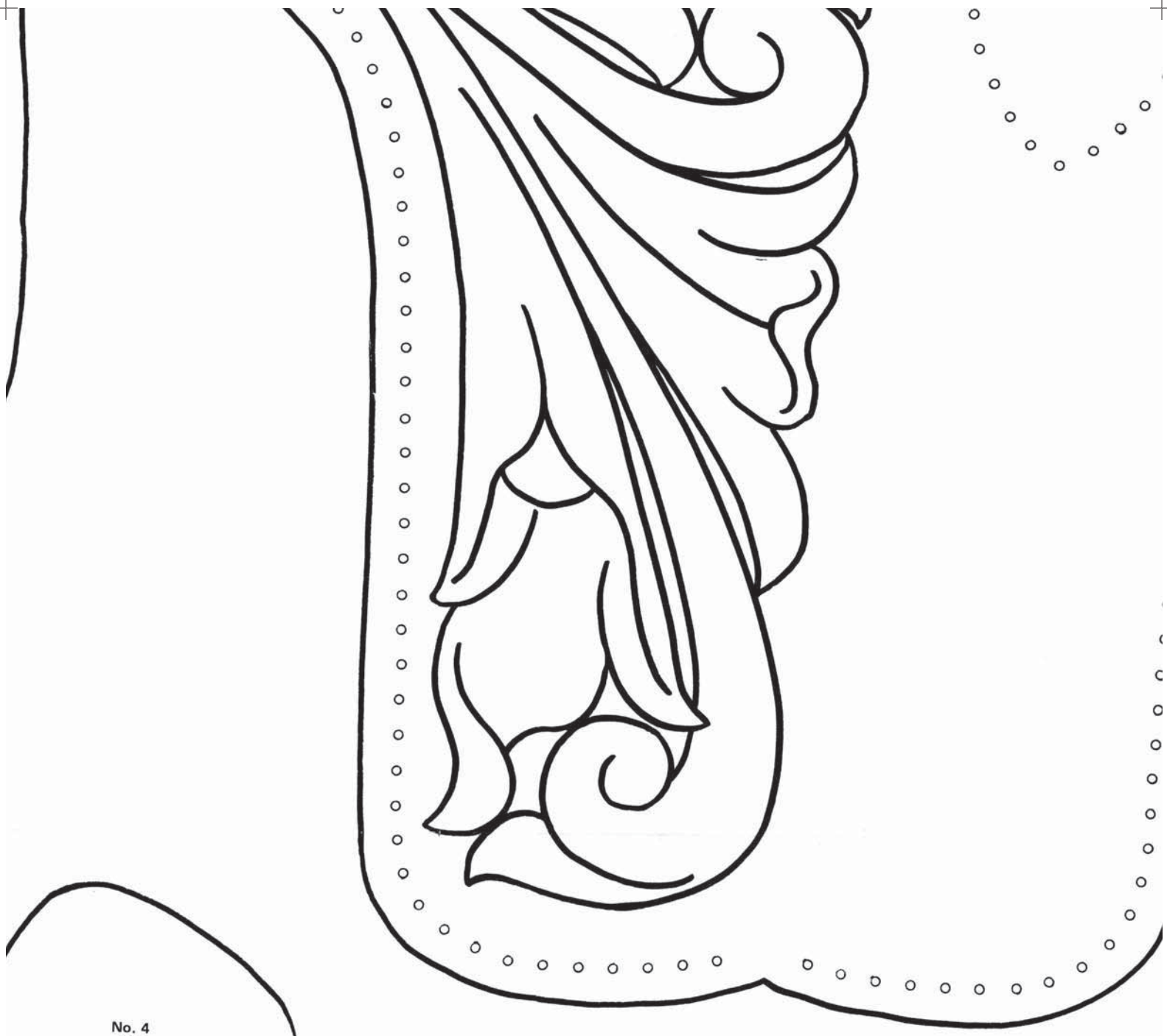












No. 4  
○  
Drive Punch

### Lined Holsters (Optional)

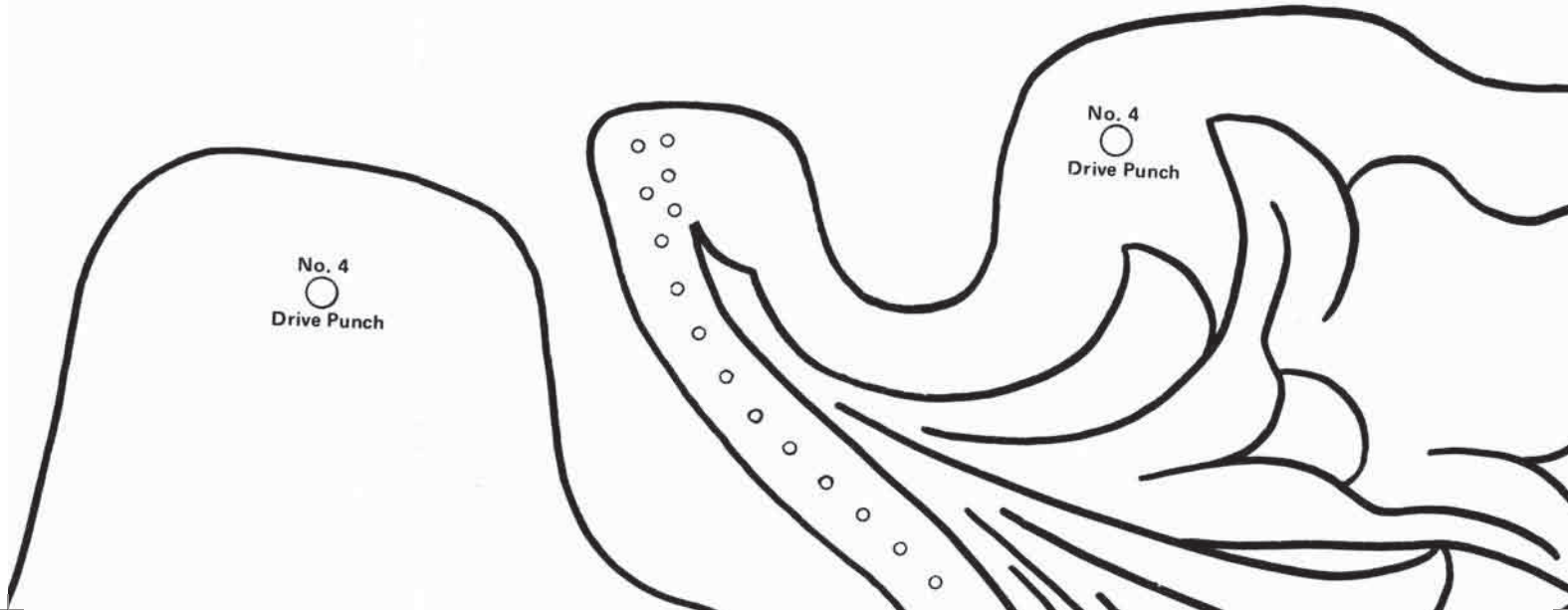
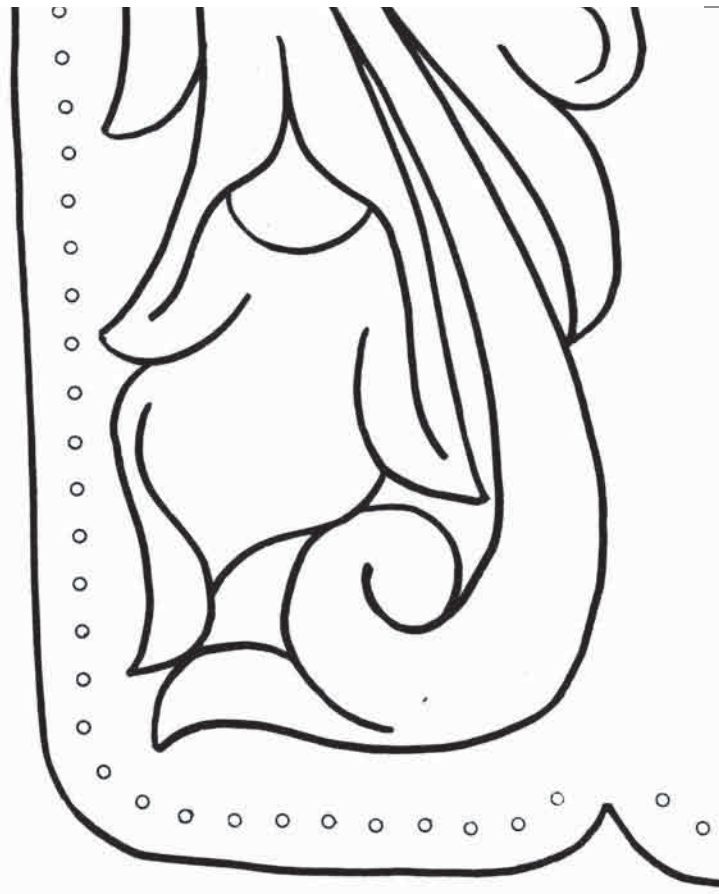
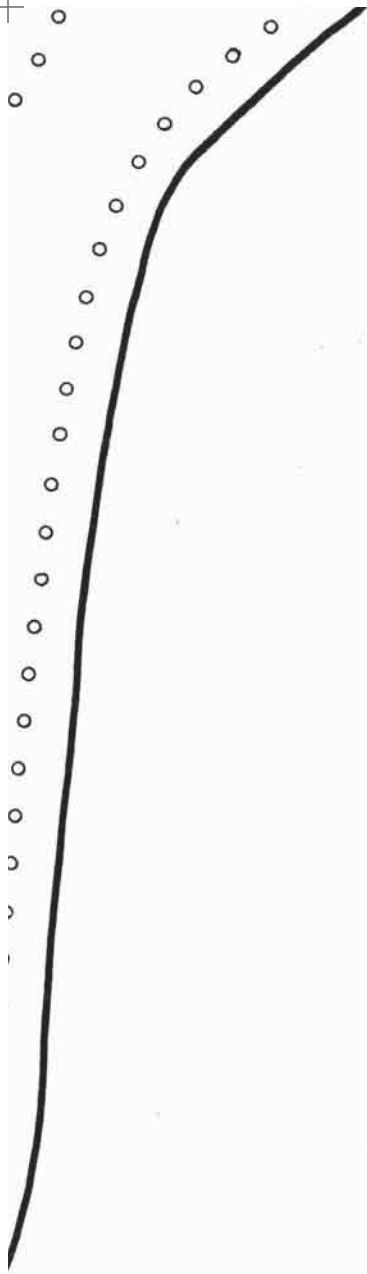
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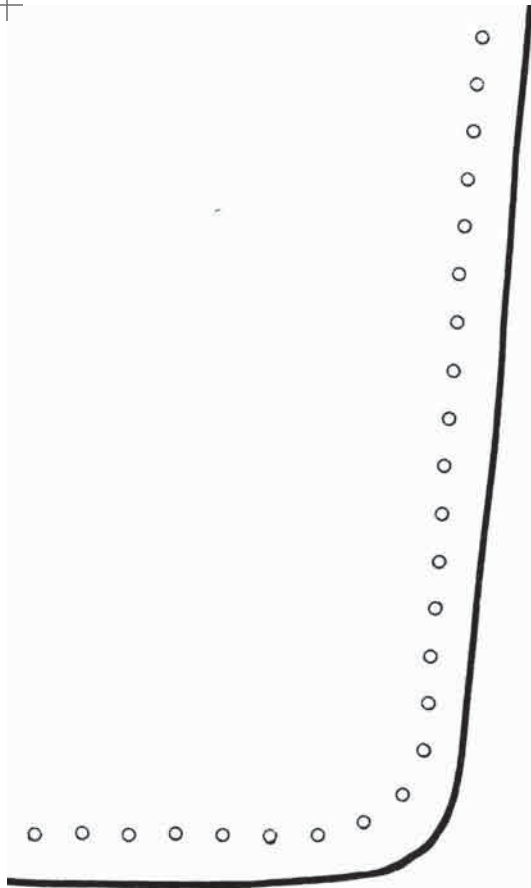
ATTERN

Strap 1c

rt King  
: 6½",  
"







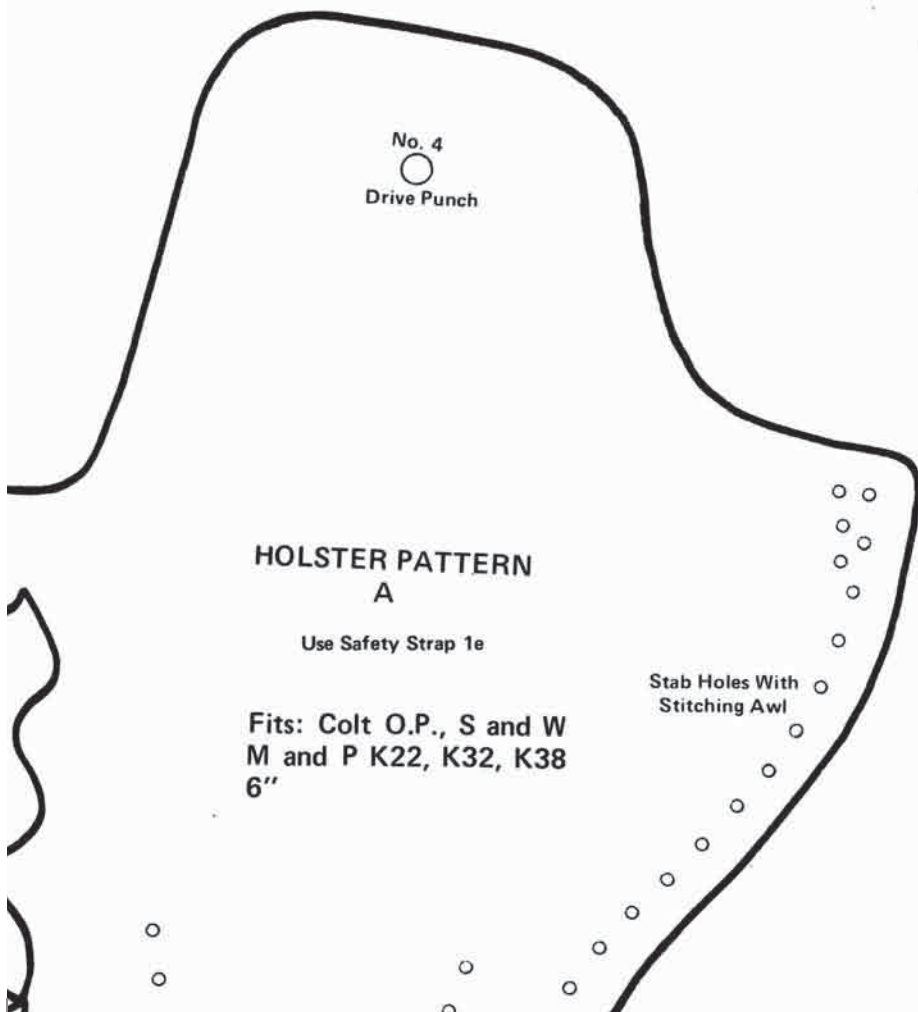
No. 4  
○  
Drive Punch

# HOLSTER PATTERN A

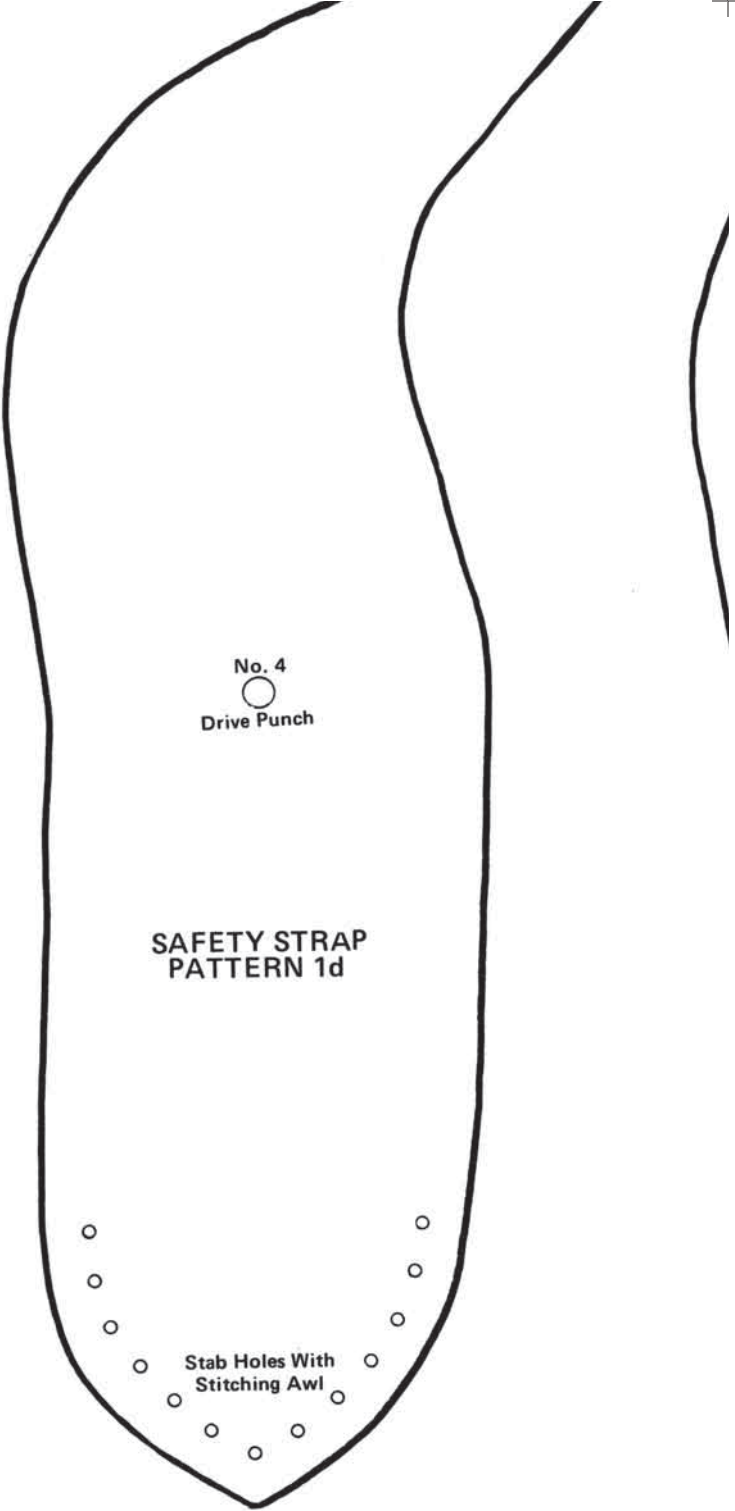
Use Safety Strap 1e

Fits: Colt O.P., S and W  
M and P K22, K32, K38  
6"

Stab Holes With  
Stitching Awl



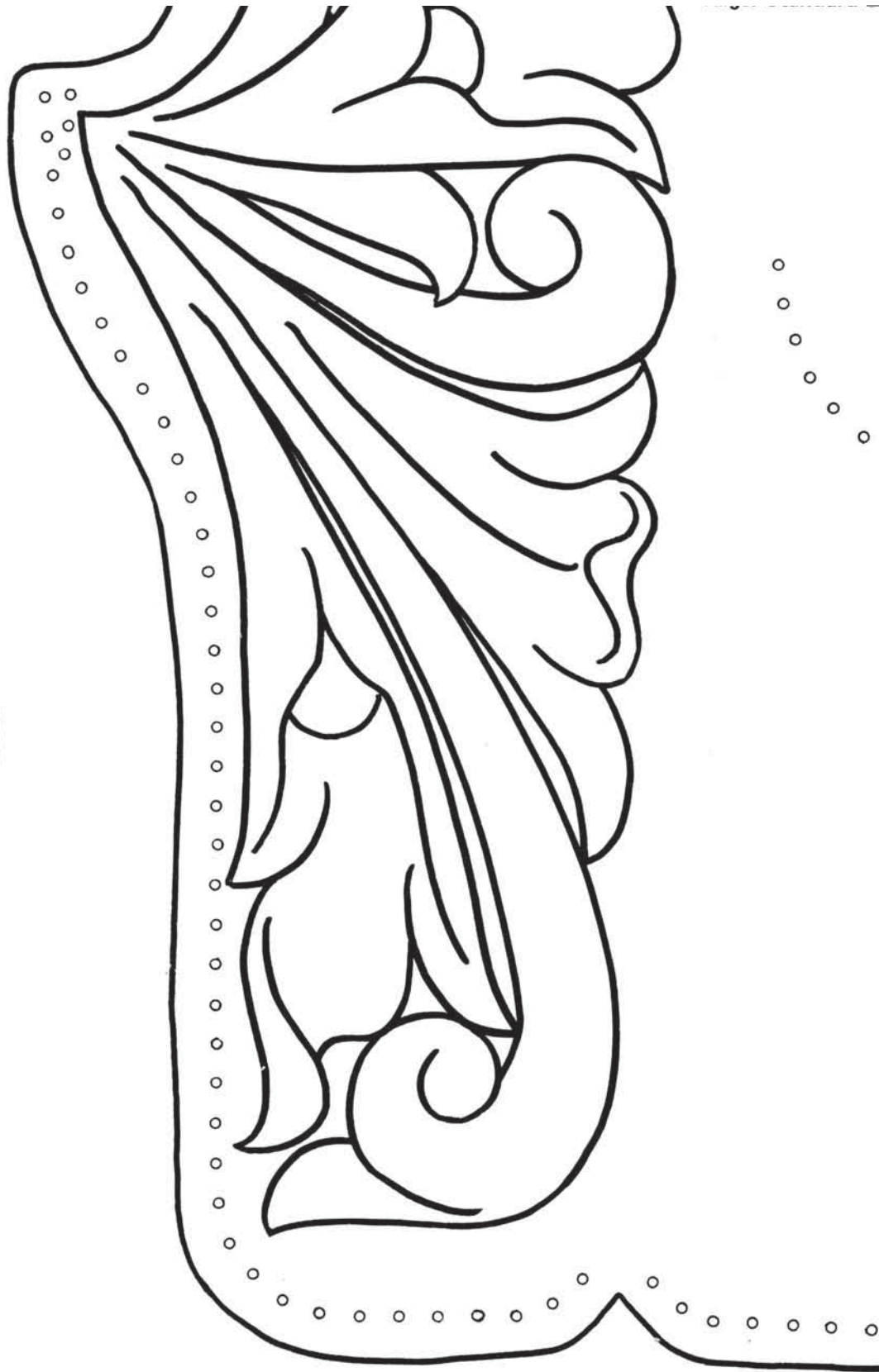
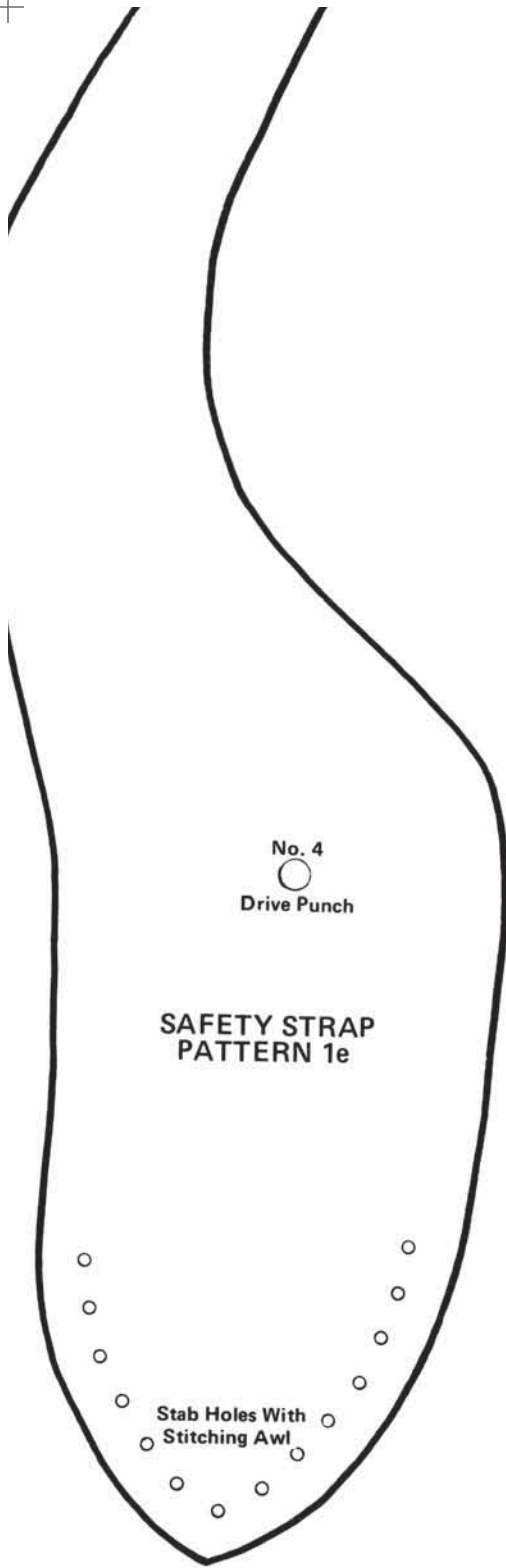




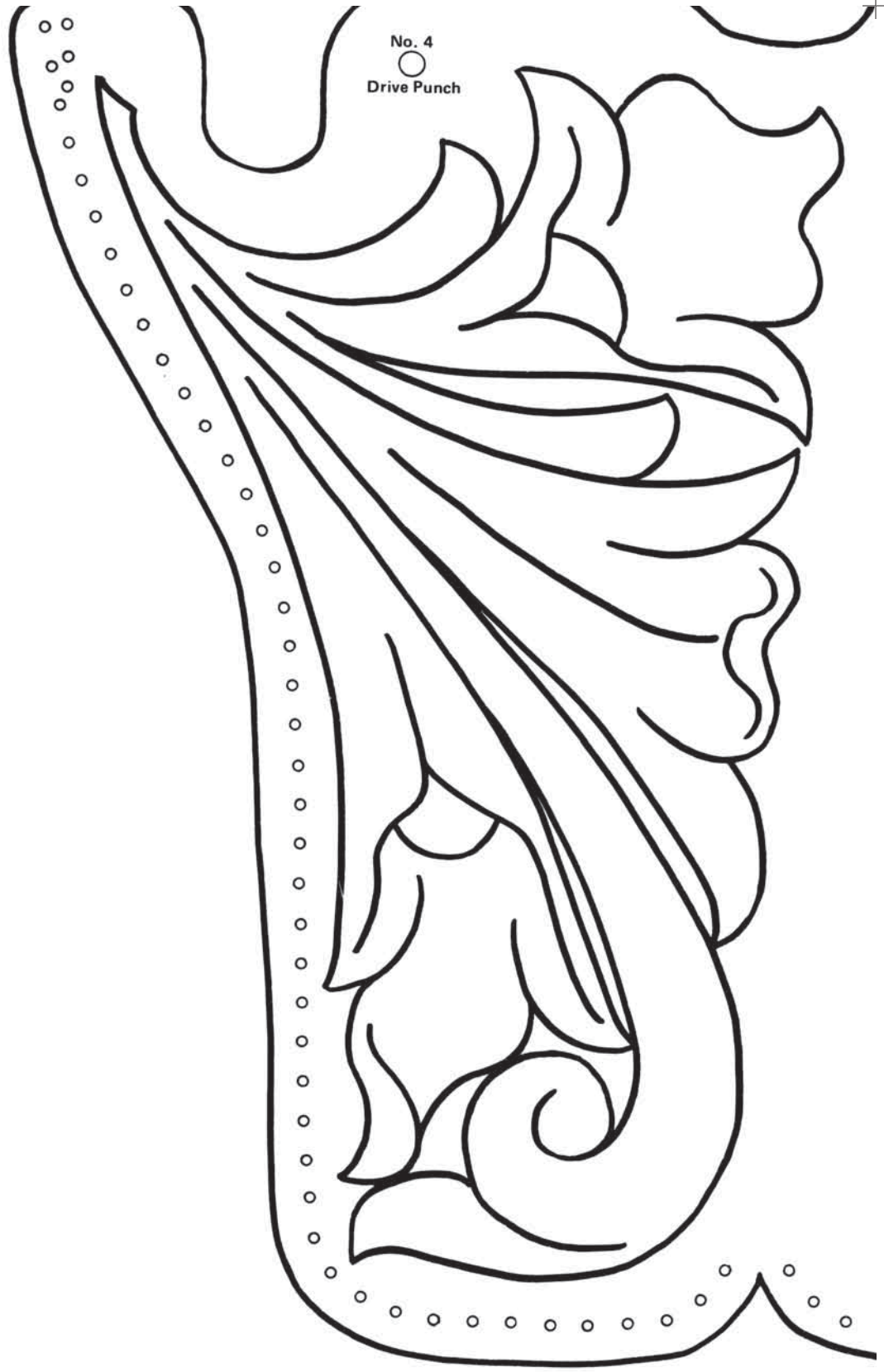
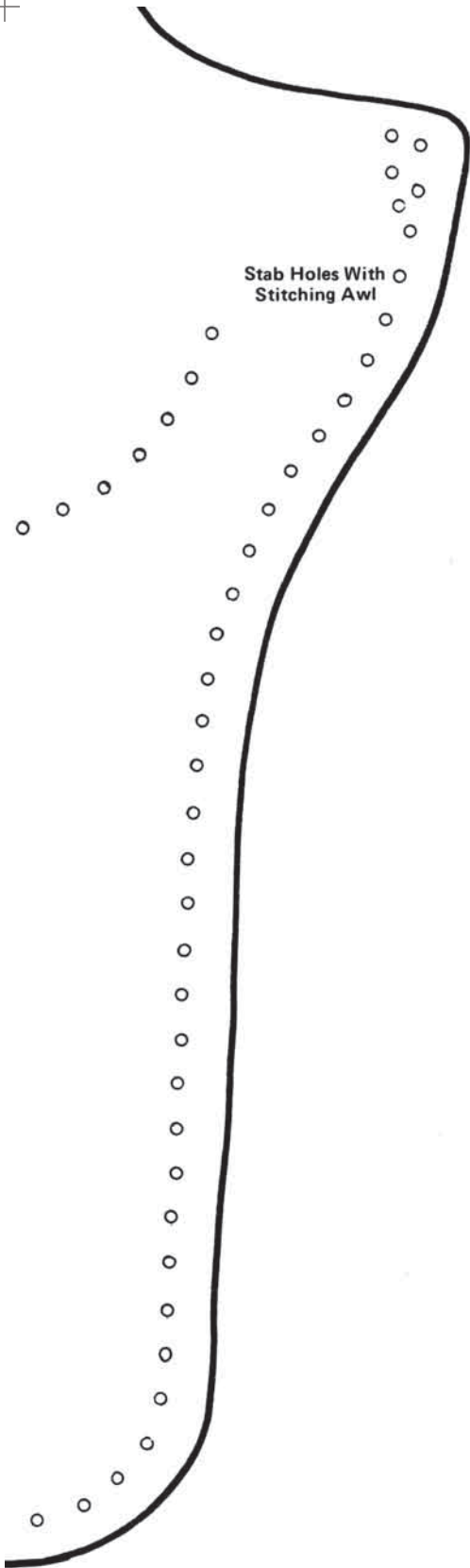
No. 4  
Drive Punch

SAFETY STRAP  
PATTERN 1d

Stab Holes With  
Stitching Awl





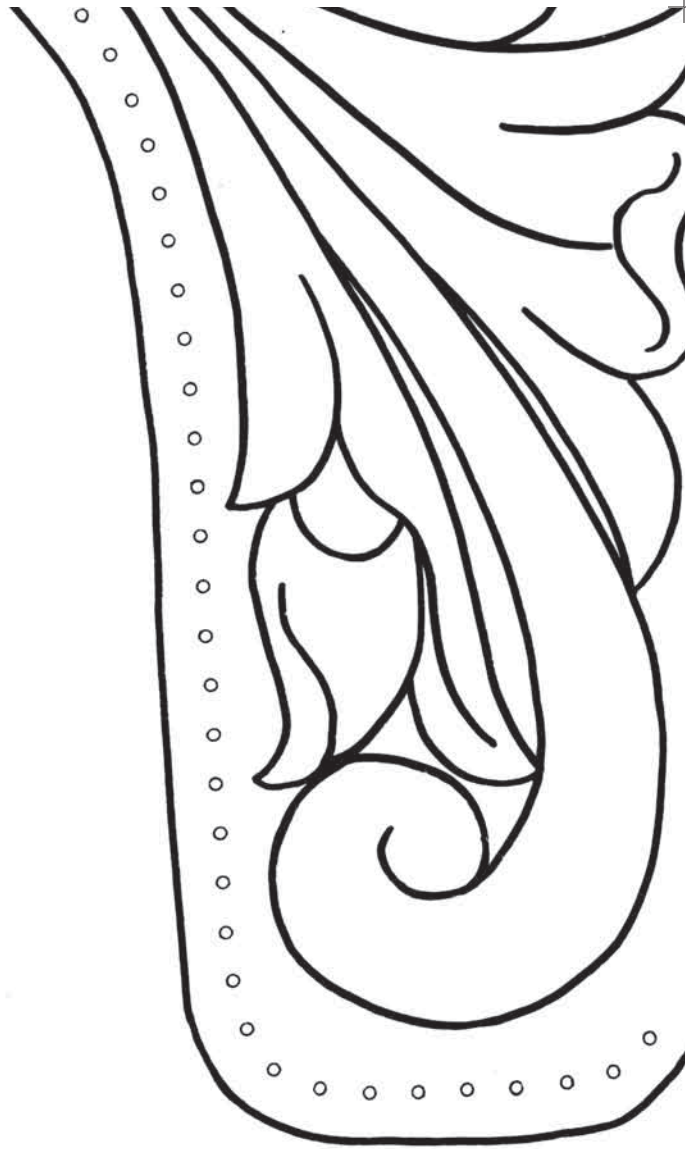
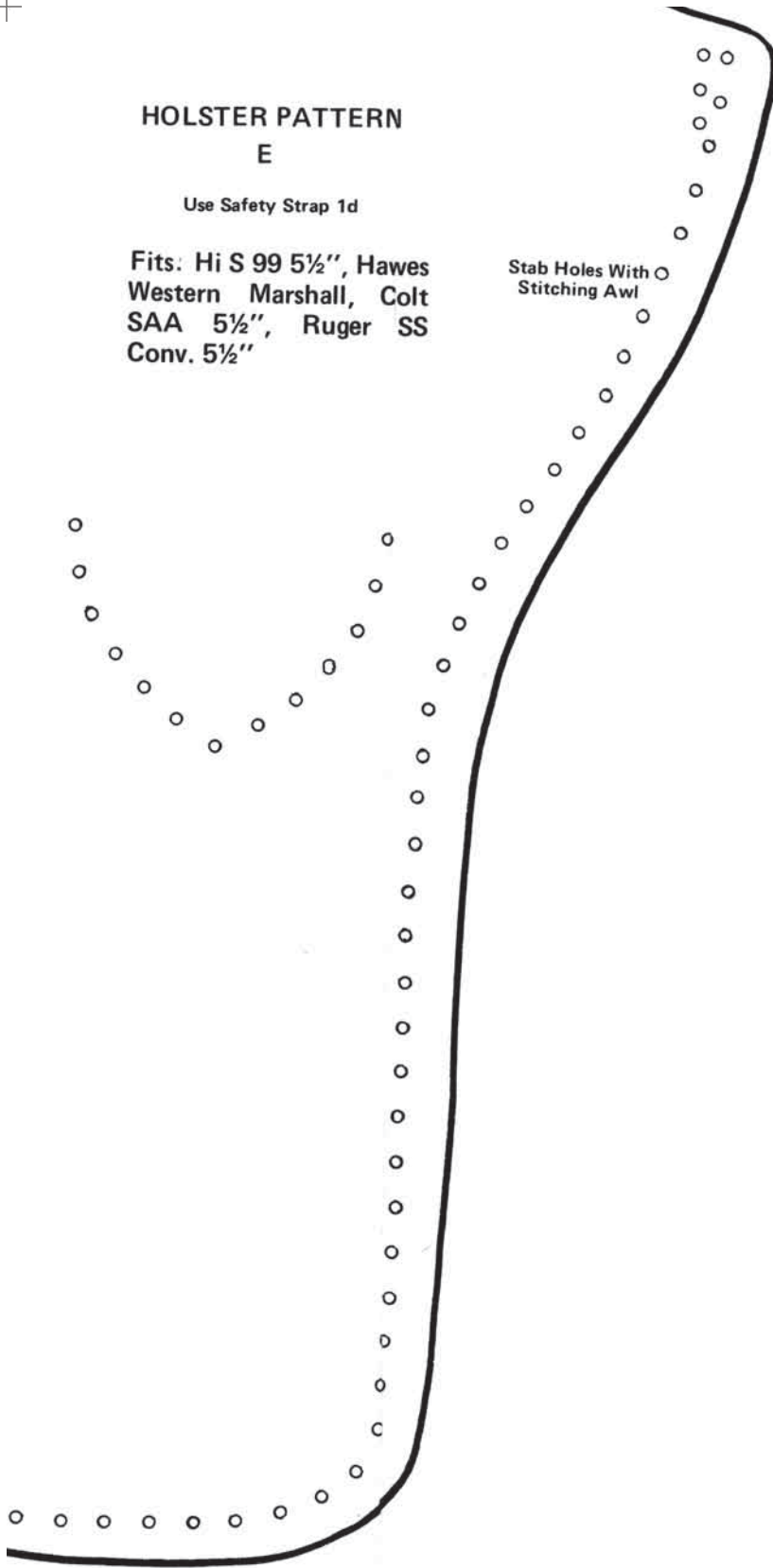


# HOLSTER PATTERN E

Use Safety Strap 1d

Fits: Hi S 99 5½", Hawes  
Western Marshall, Colt  
SAA 5½", Ruger SS  
Conv. 5½"

Stab Holes With  
Stitching Awl





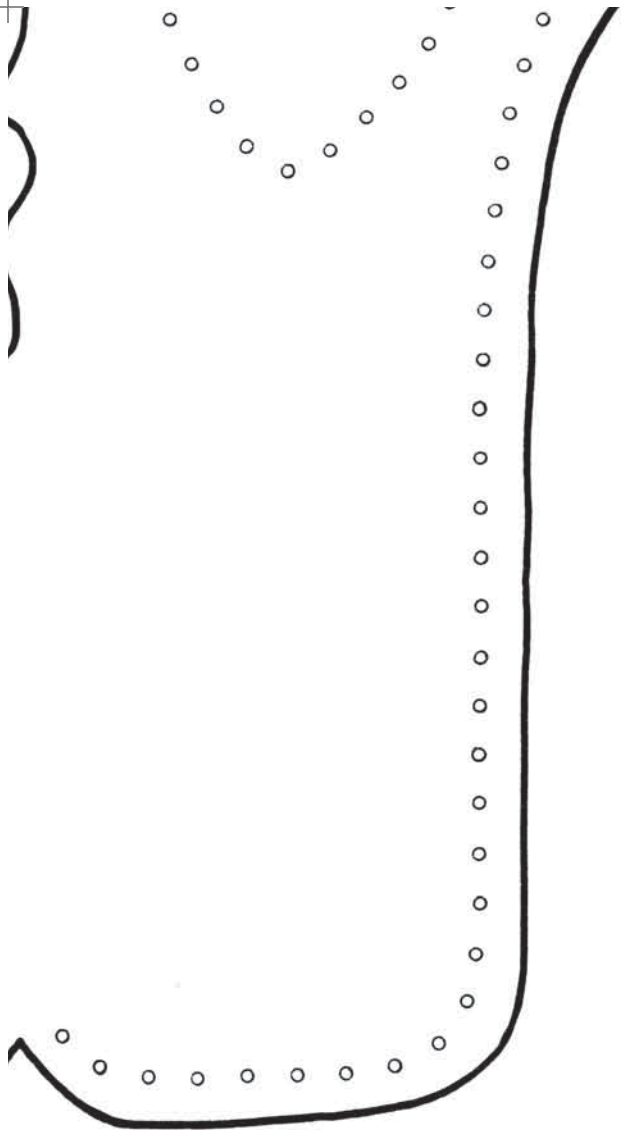
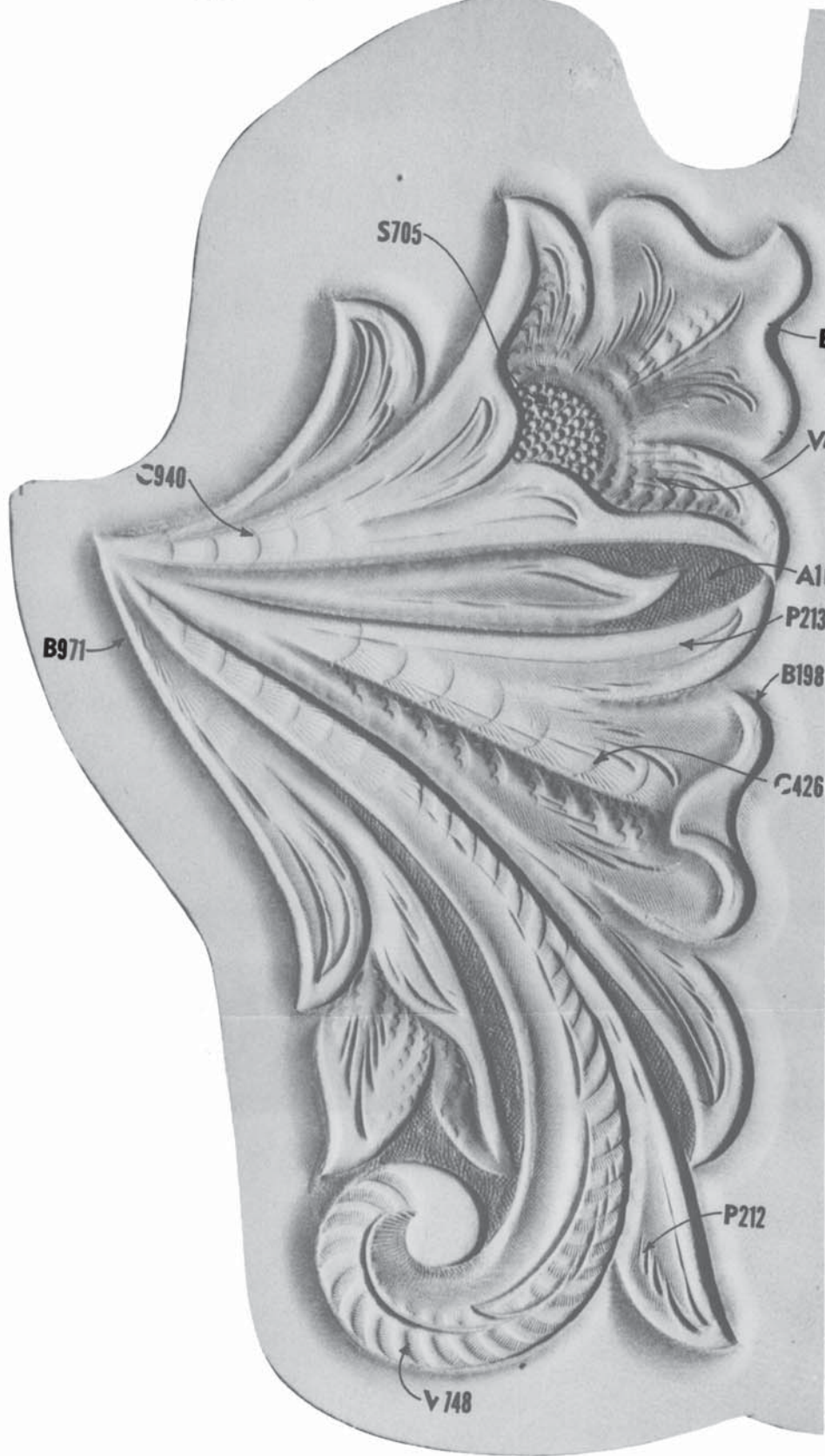
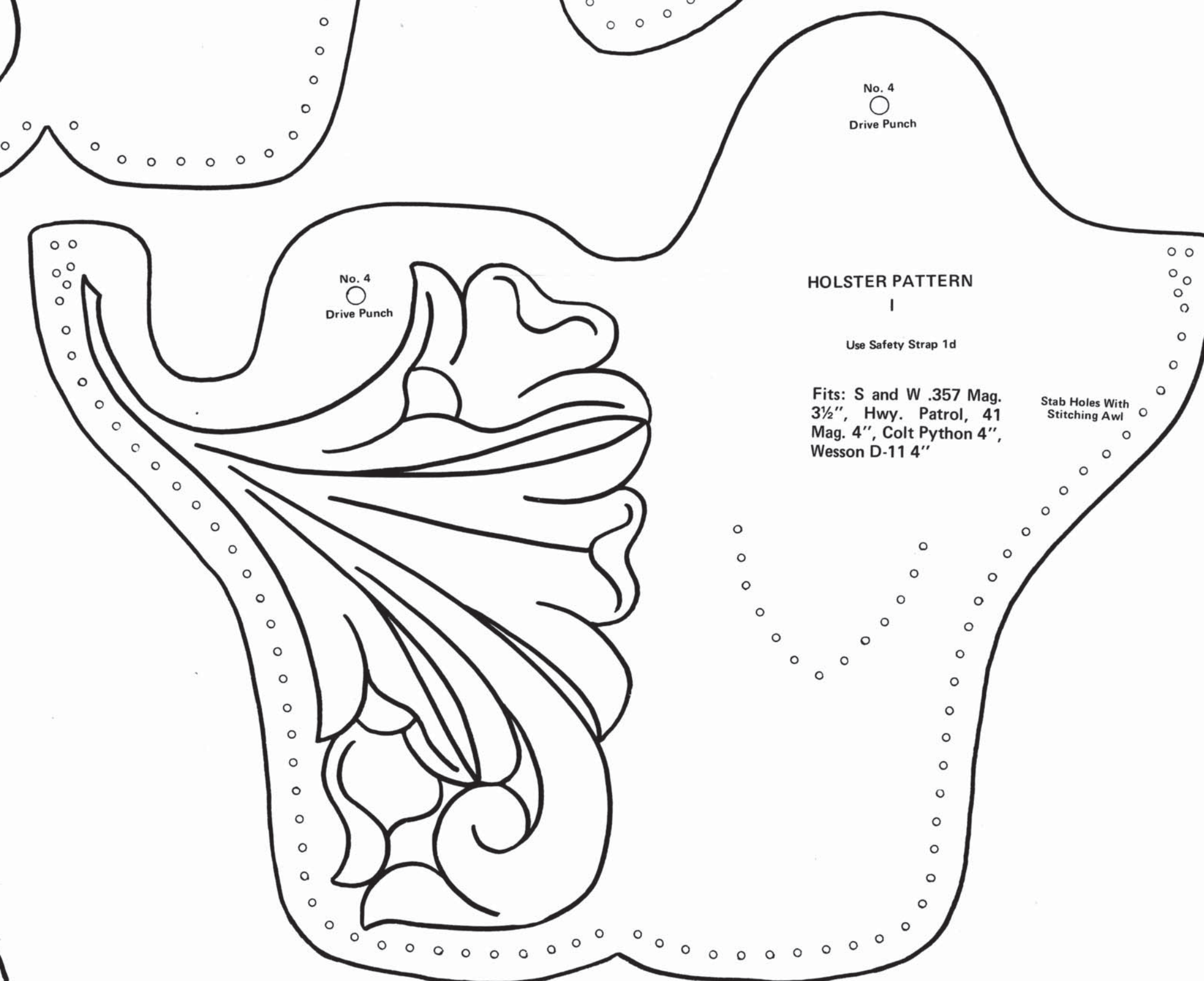
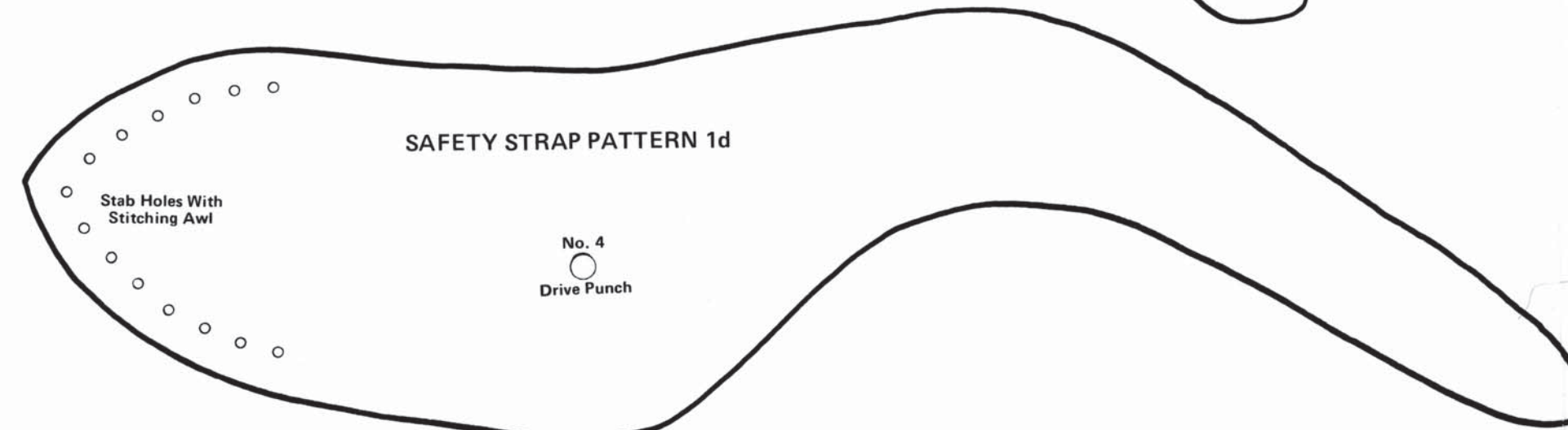
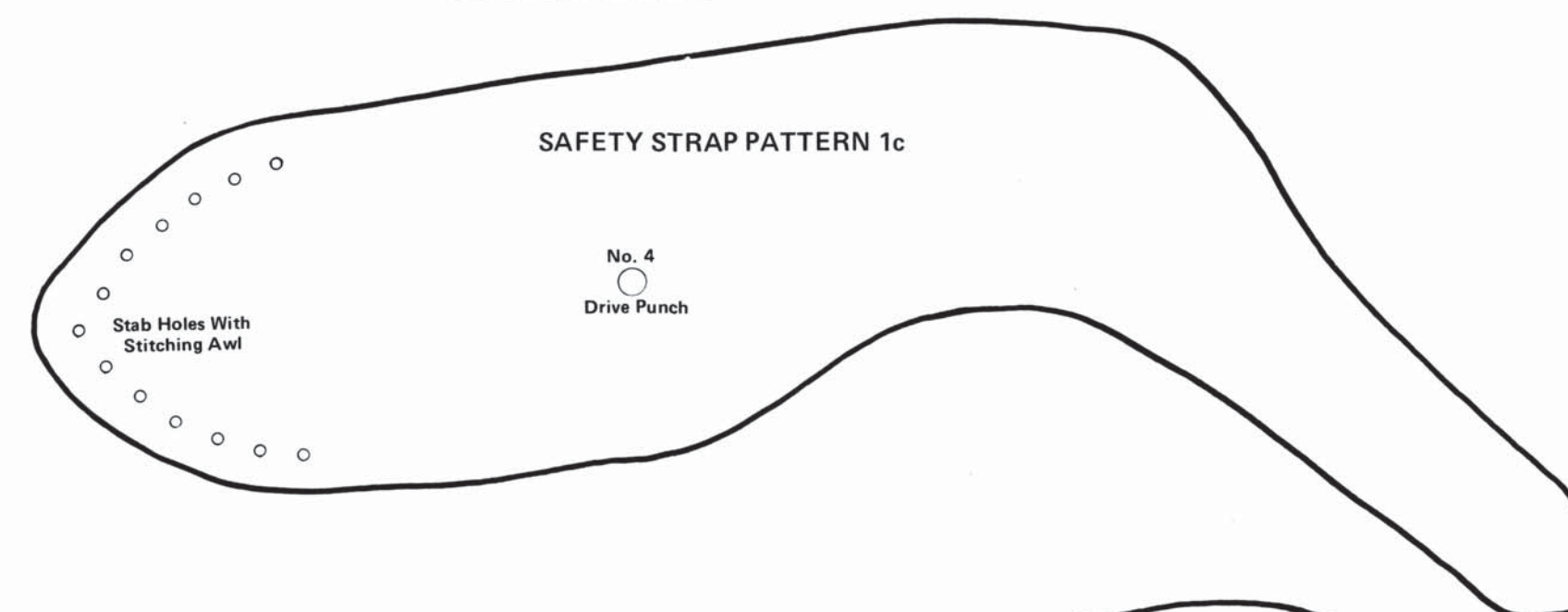
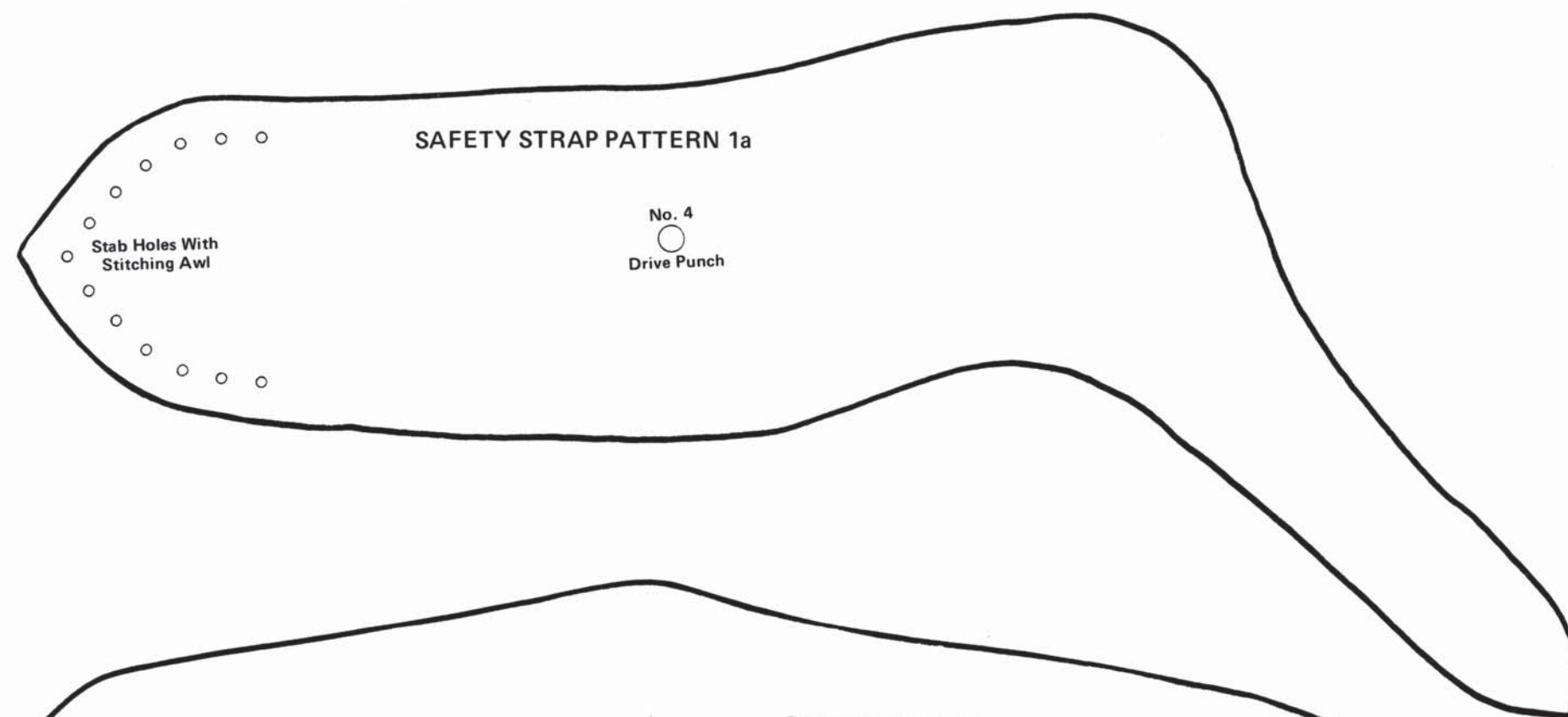
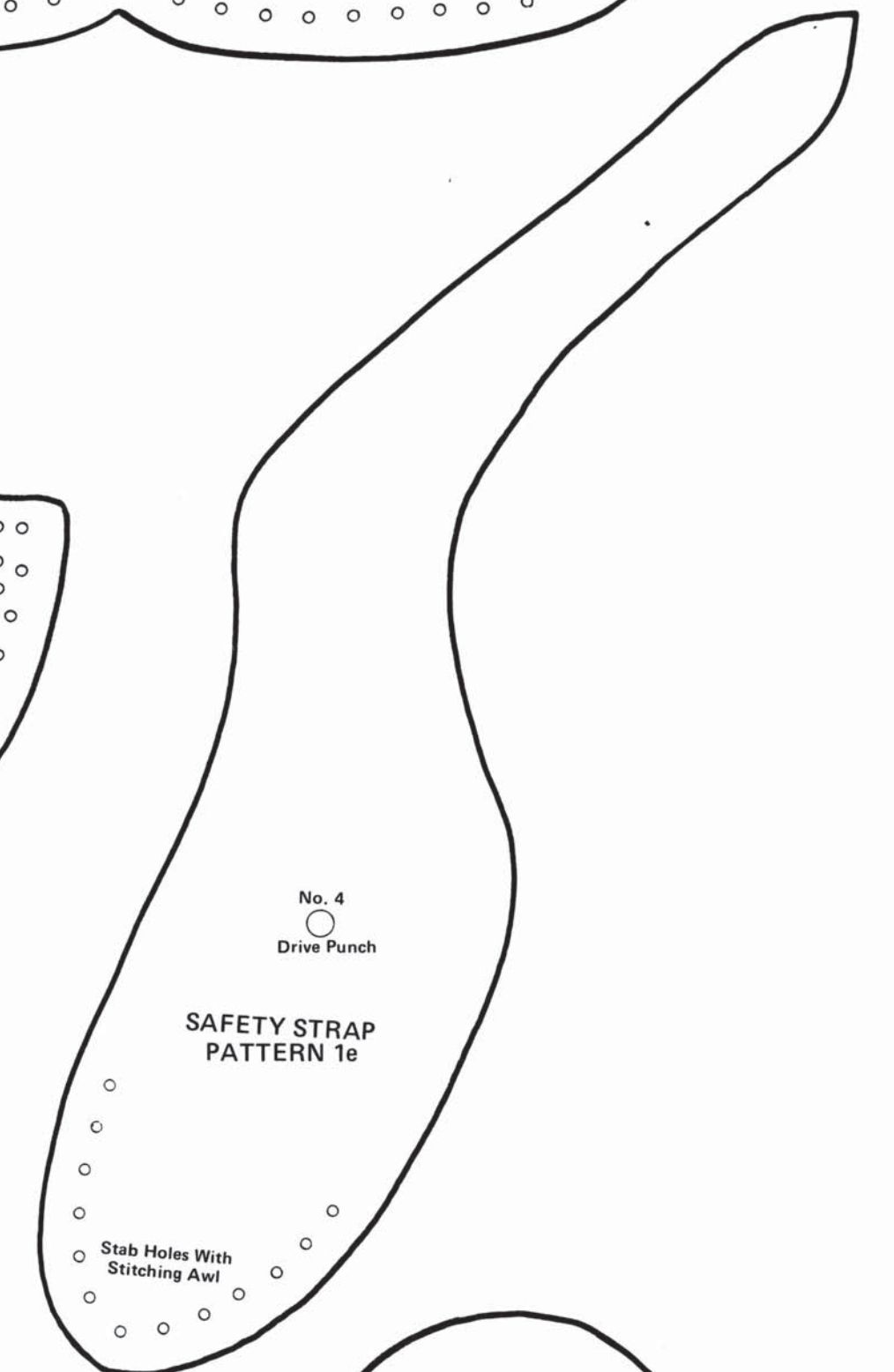
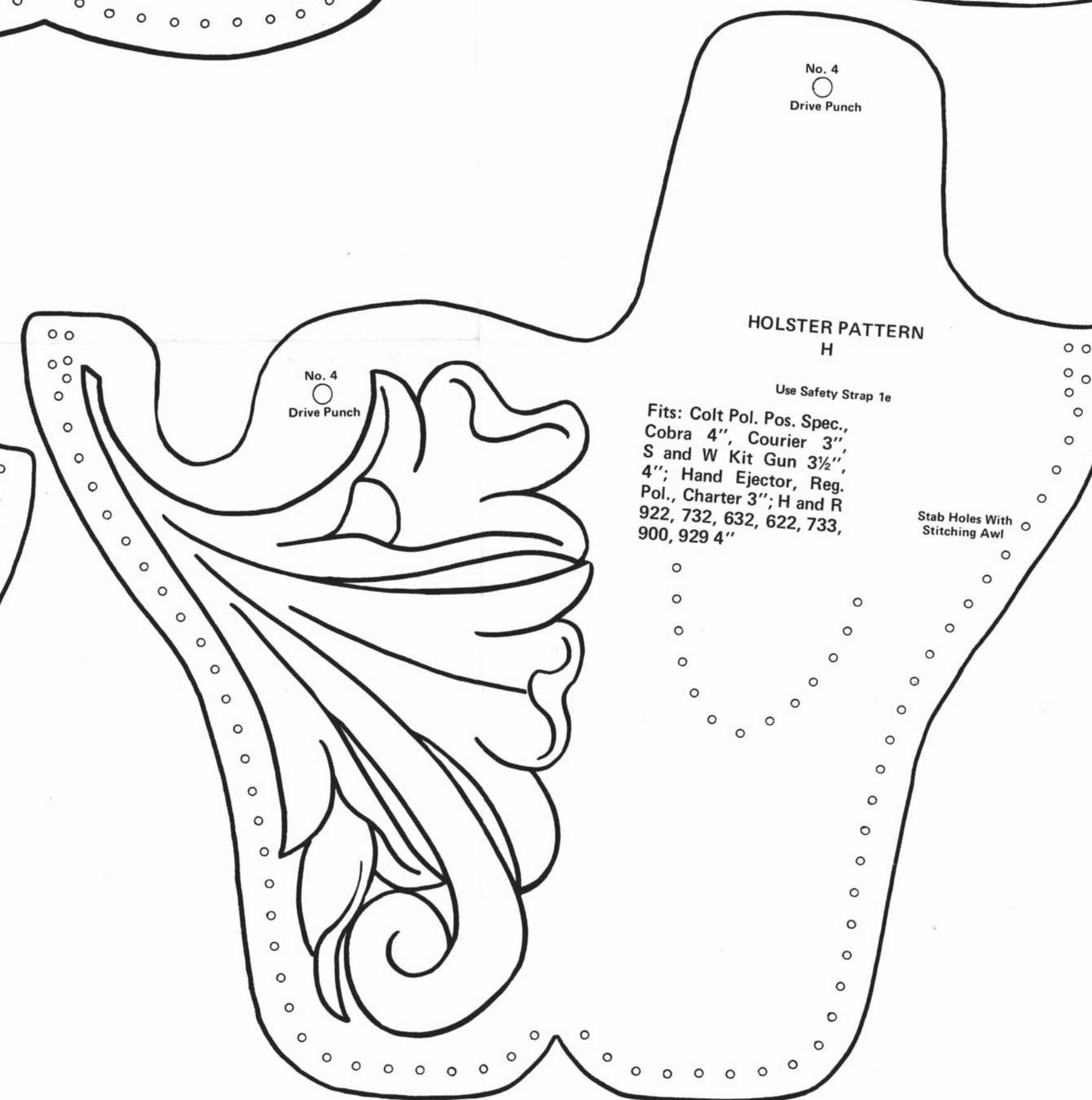
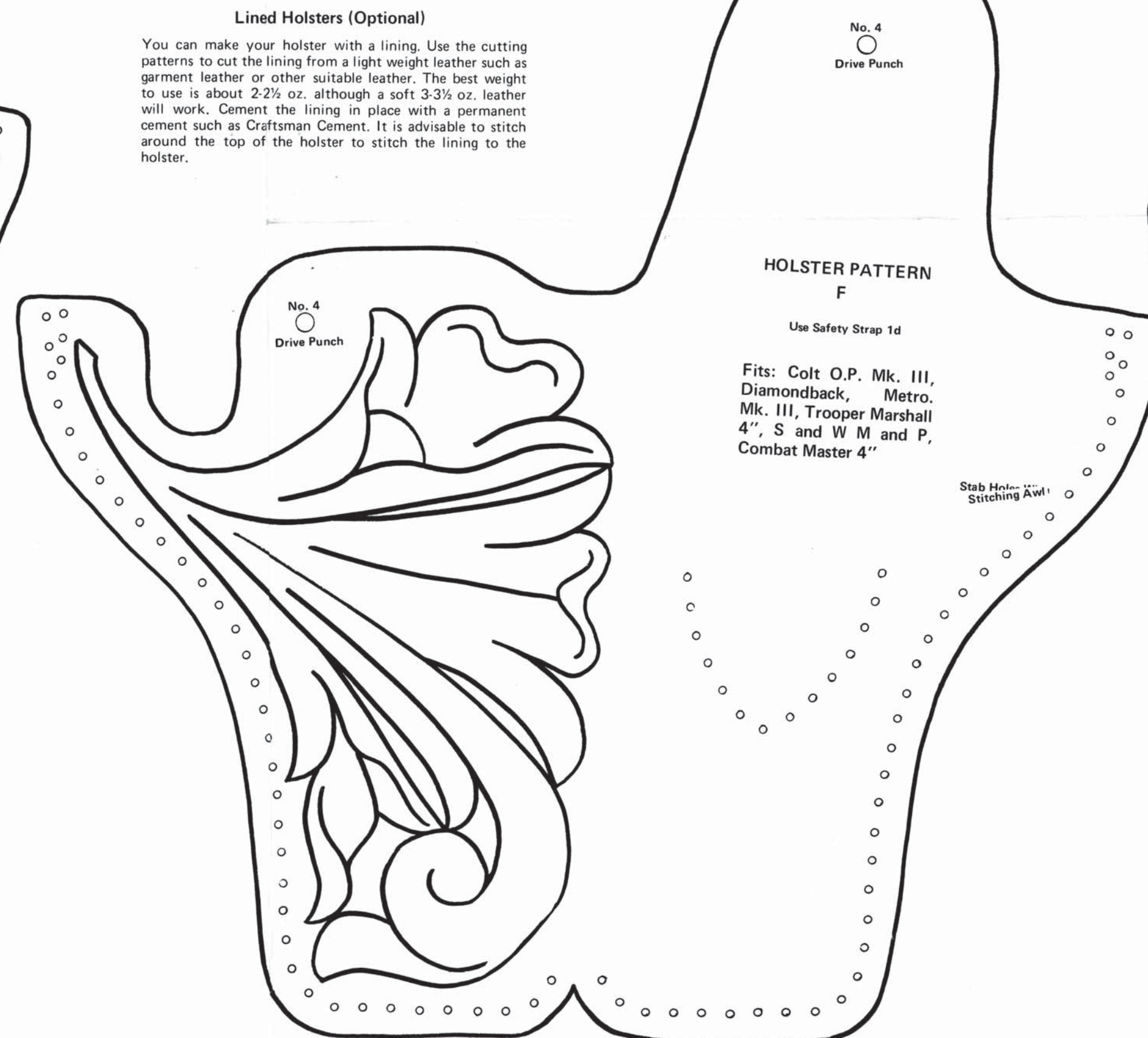
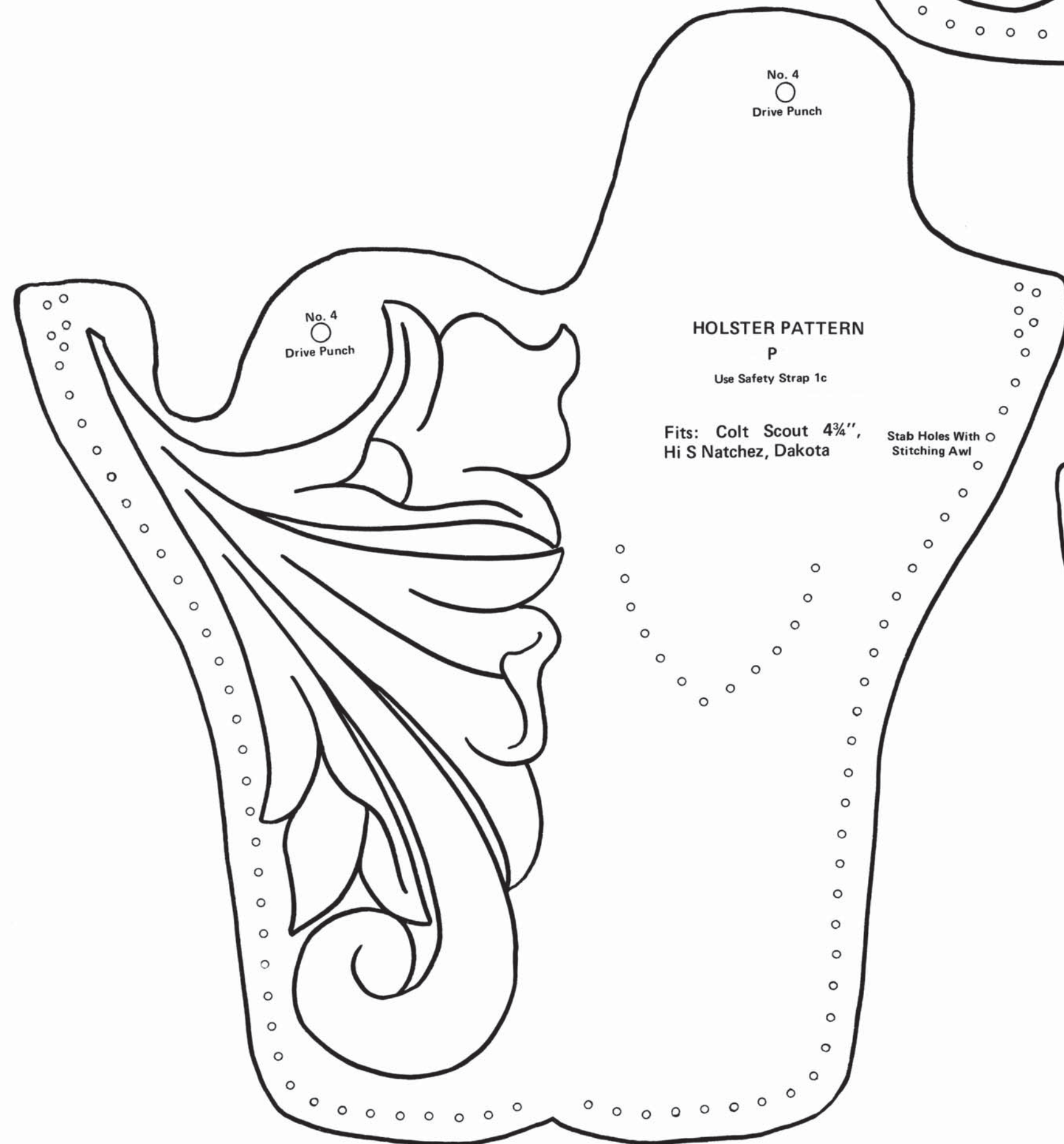
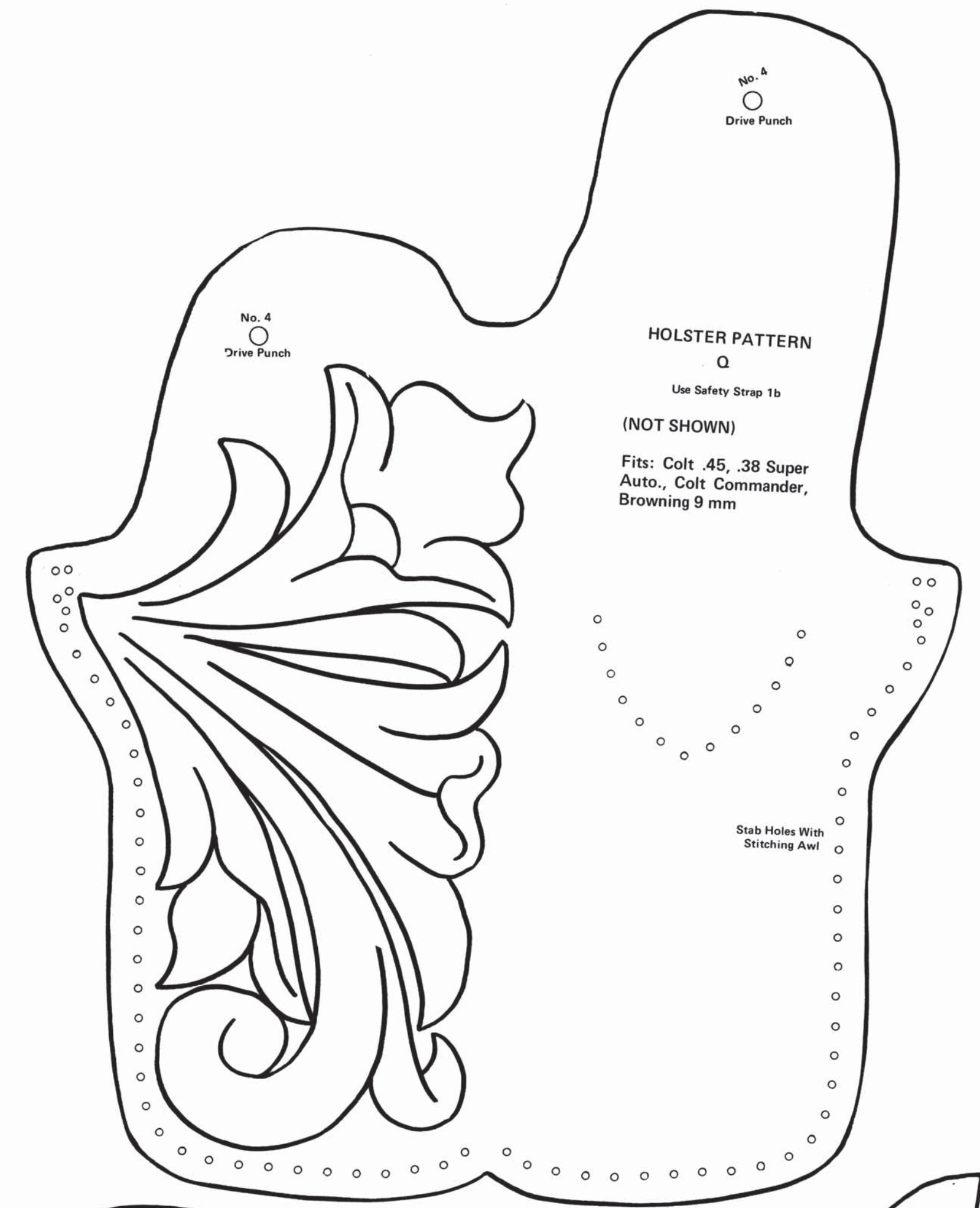
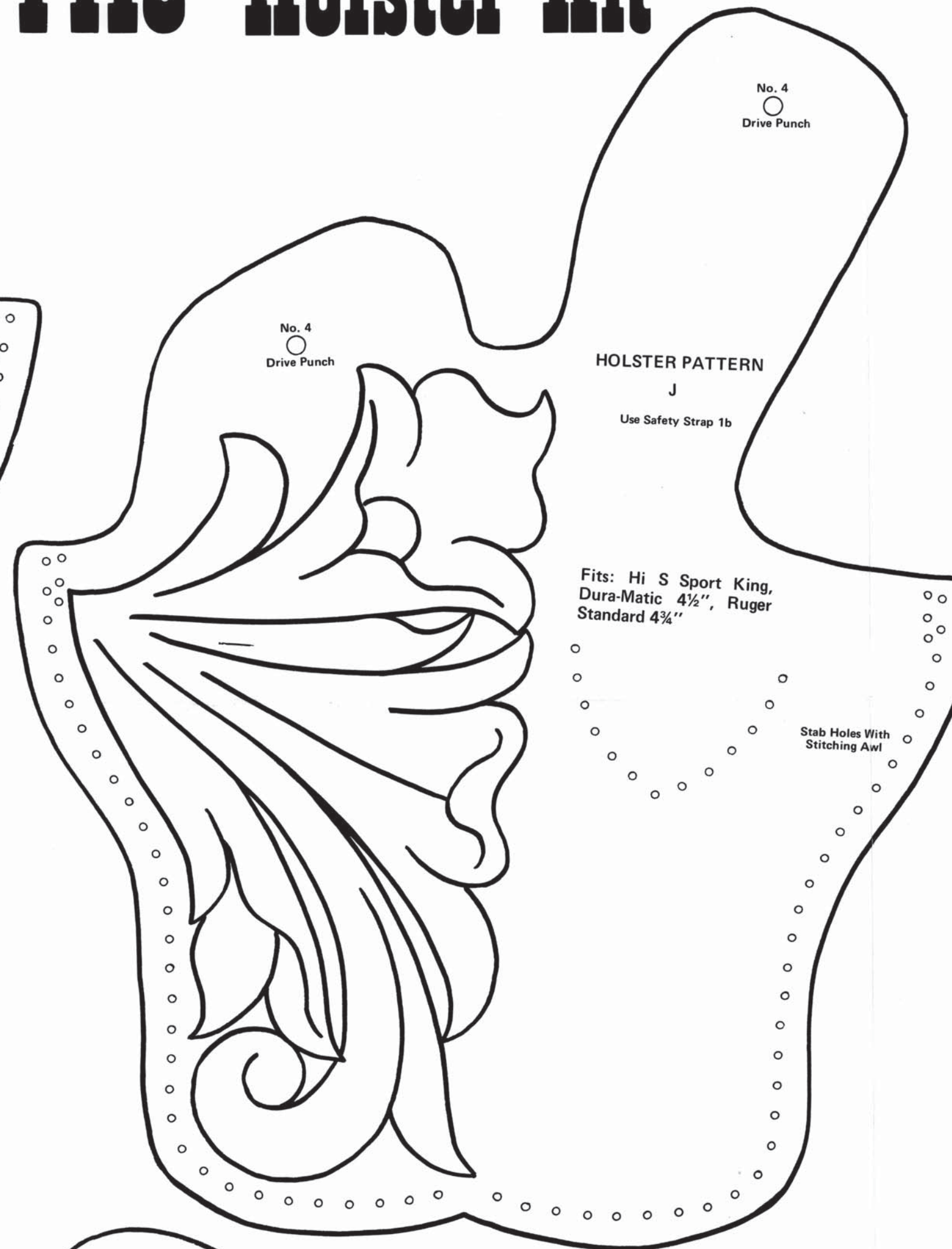
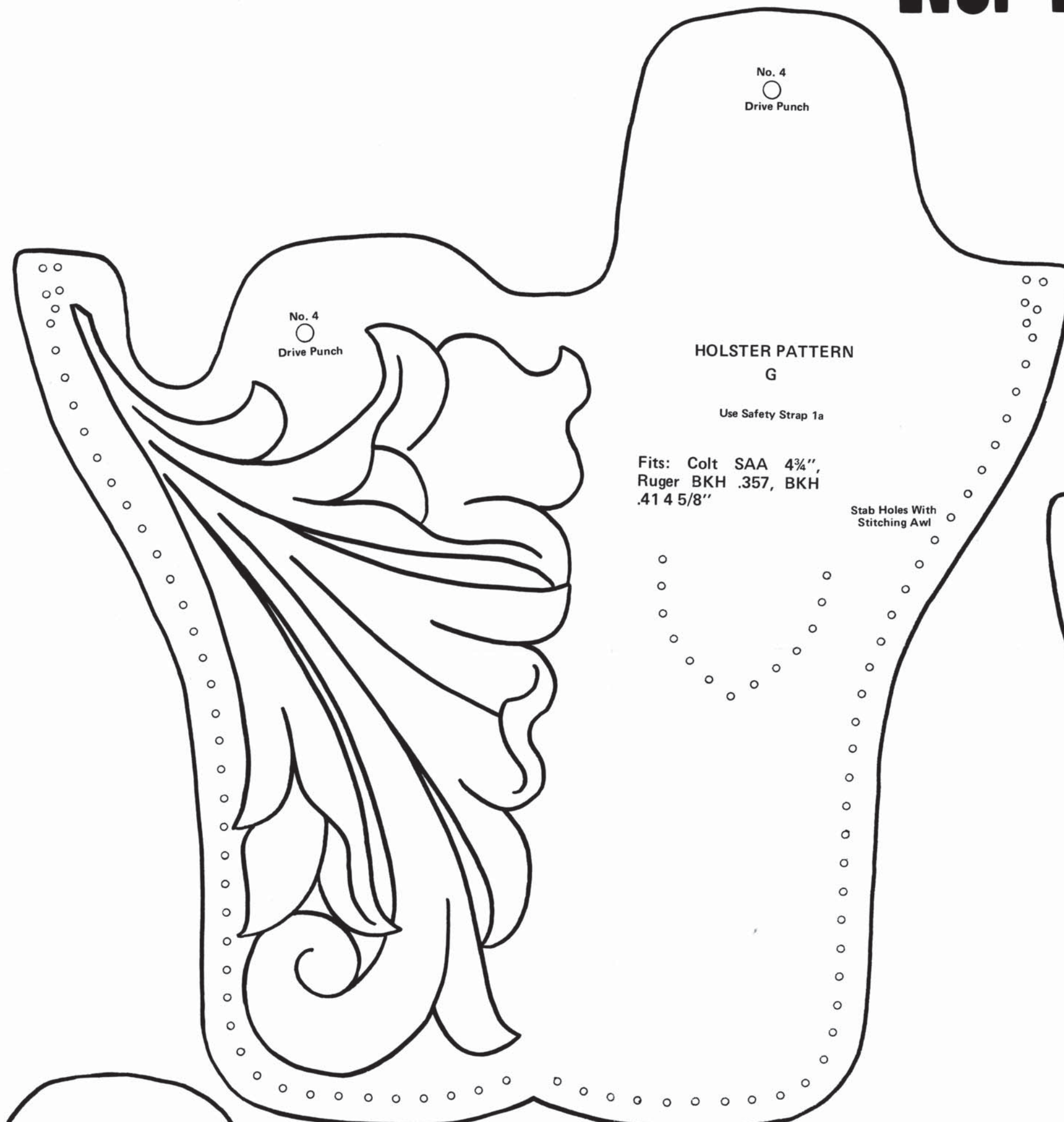




Photo-Carve Pattern For All Holsters  
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# No. 4418 Holster Kit

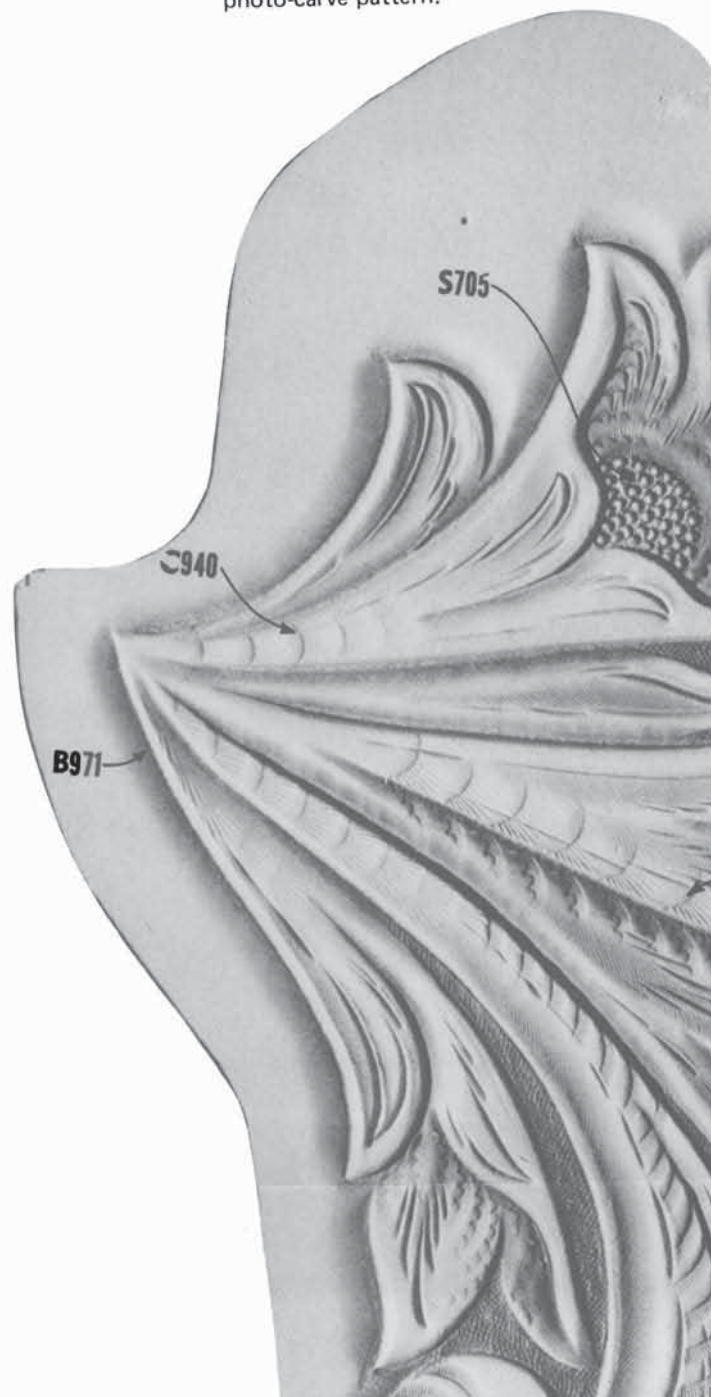


**Lined Holsters (Optional)**  
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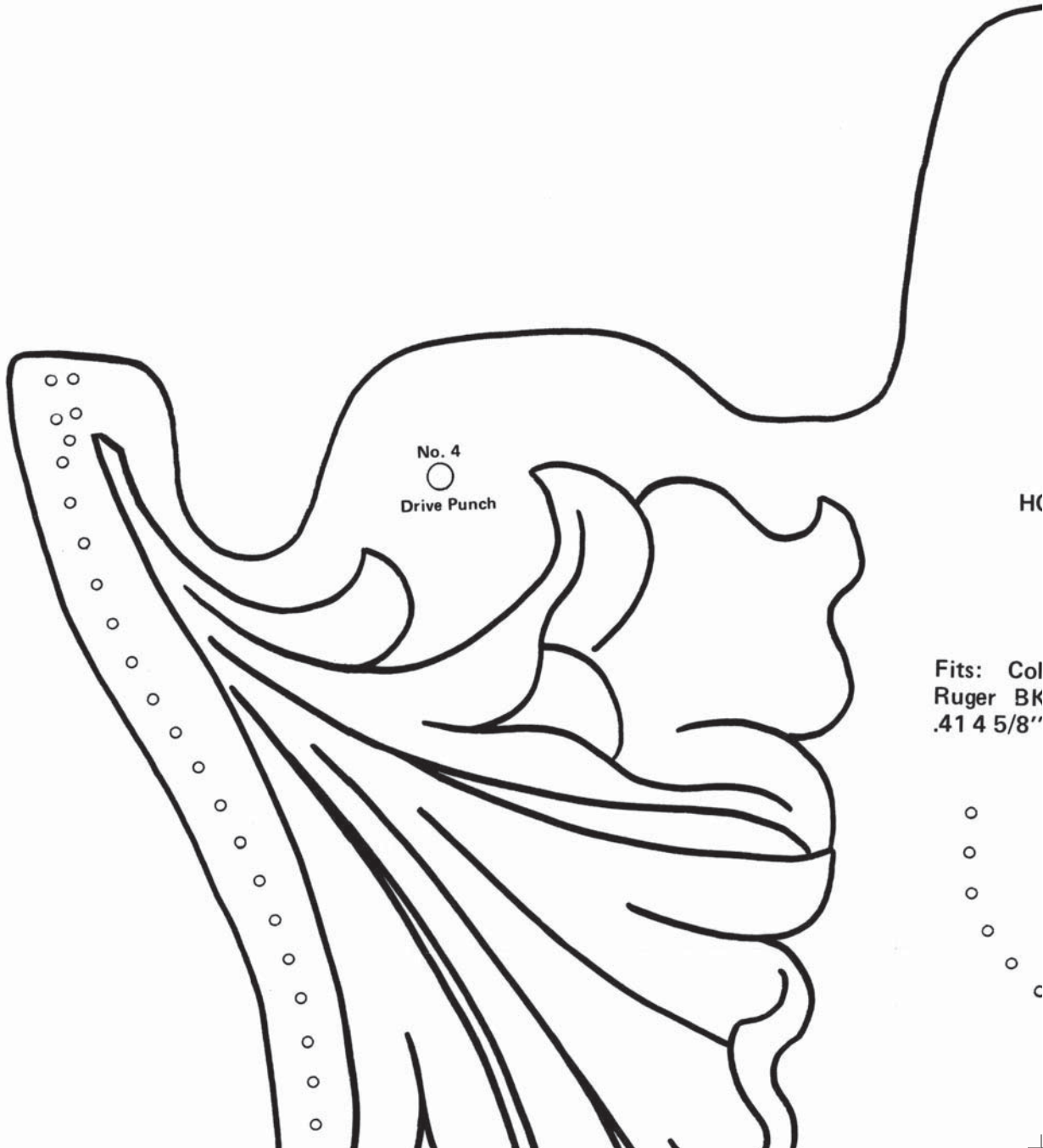
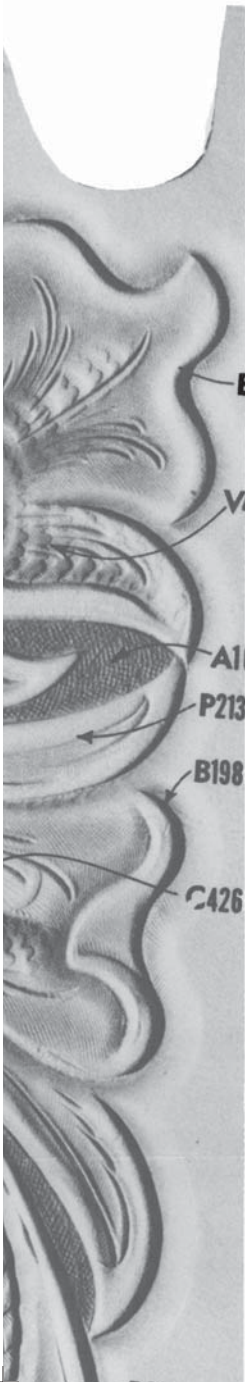


### Photo-Carve Pattern For All Ho

Use the tracing pattern on the cutting pa  
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photo-carve pattern.



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refer to this



Fits: Col  
Ruger BK  
.41 4 5/8"

HK



# No. 4418 Holster Kit

No. 4  
○  
Drive Punch

HOLSTER PATTERN  
G

Use Safety Strap 1a

t SAA 4¾",  
H .357, BKH

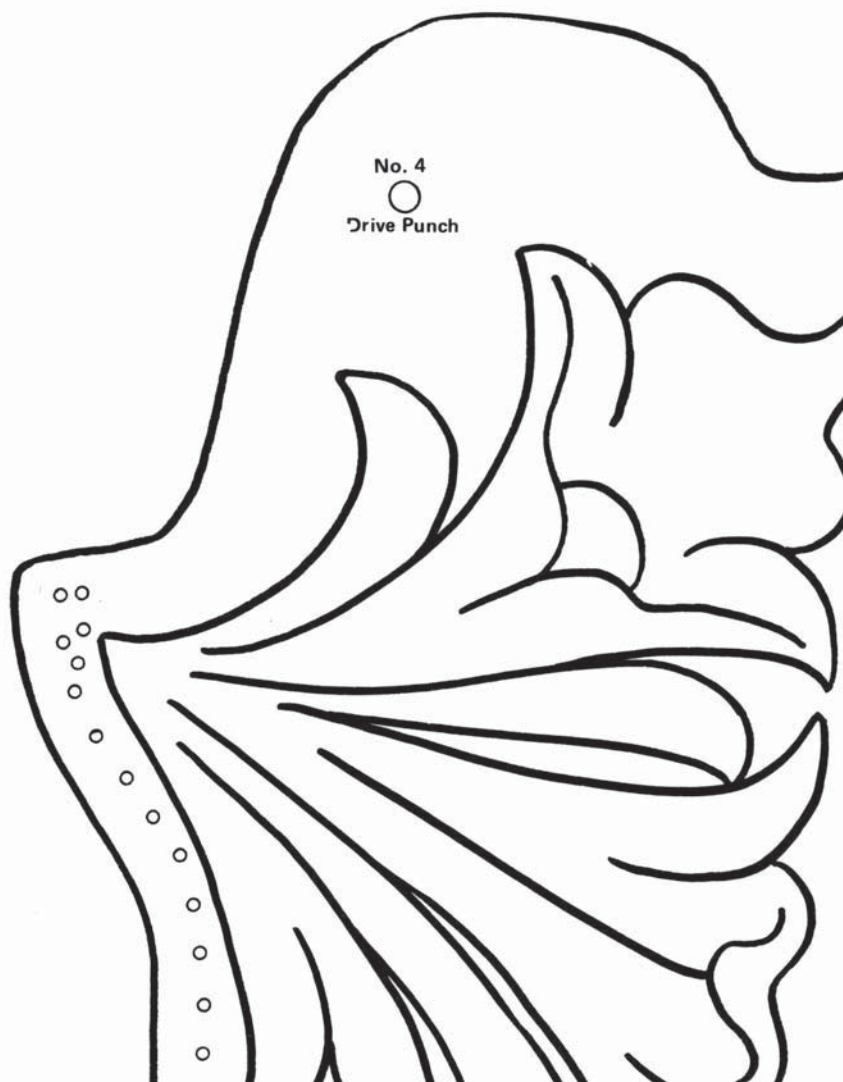
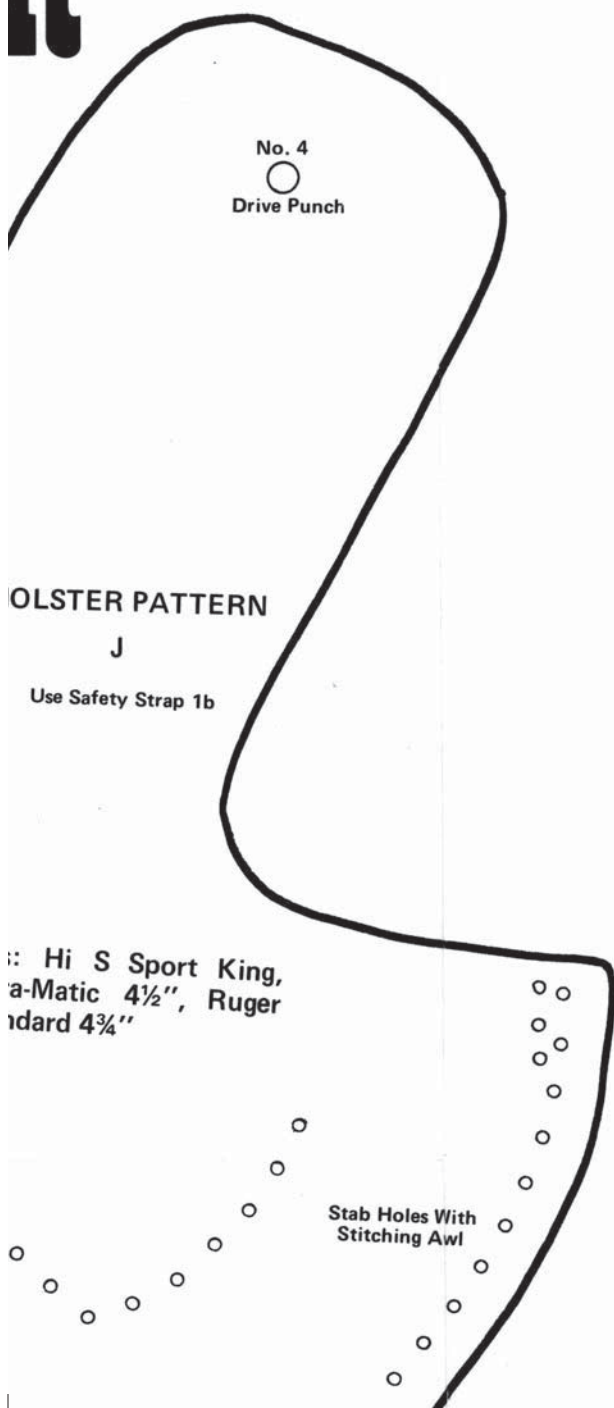
Stab Holes With  
Stitching Awl

No. 4  
○  
Drive Punch

H

Fits  
Dur  
Star

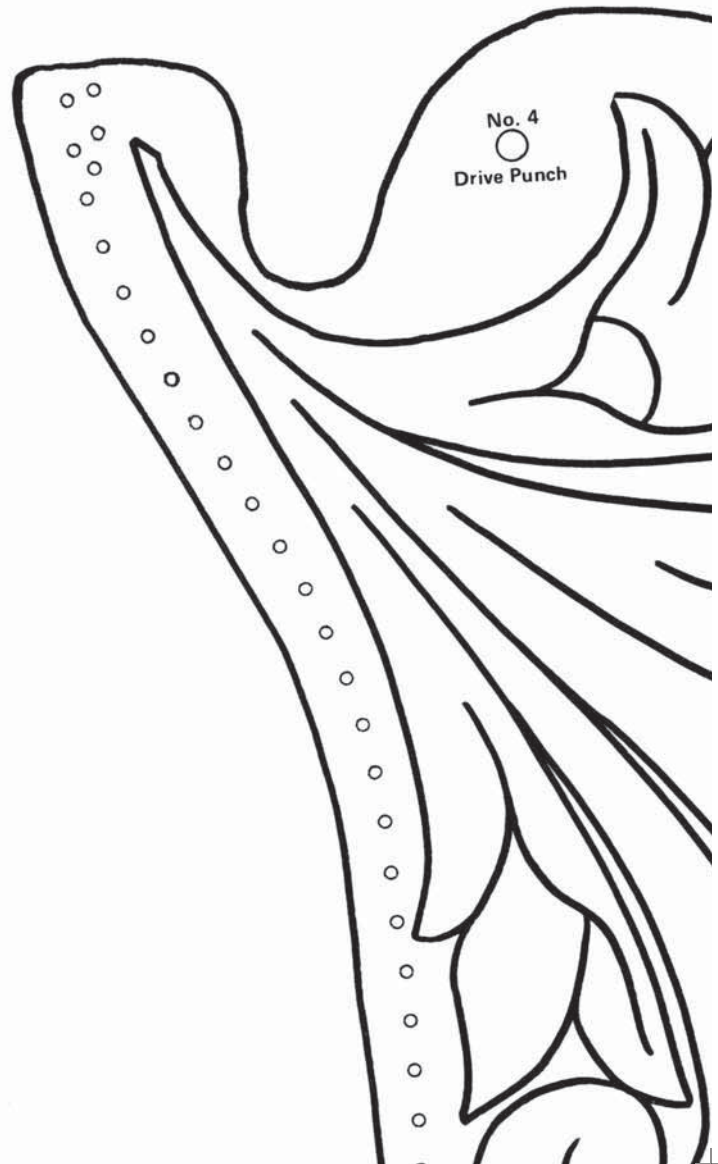
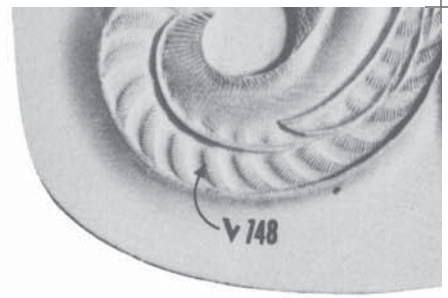
it





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### Stab Holes With Stitching Awl







No. 4  
○  
Drive Punch

# HOLSTER PATTERN

P

Use Safety Strap 1c

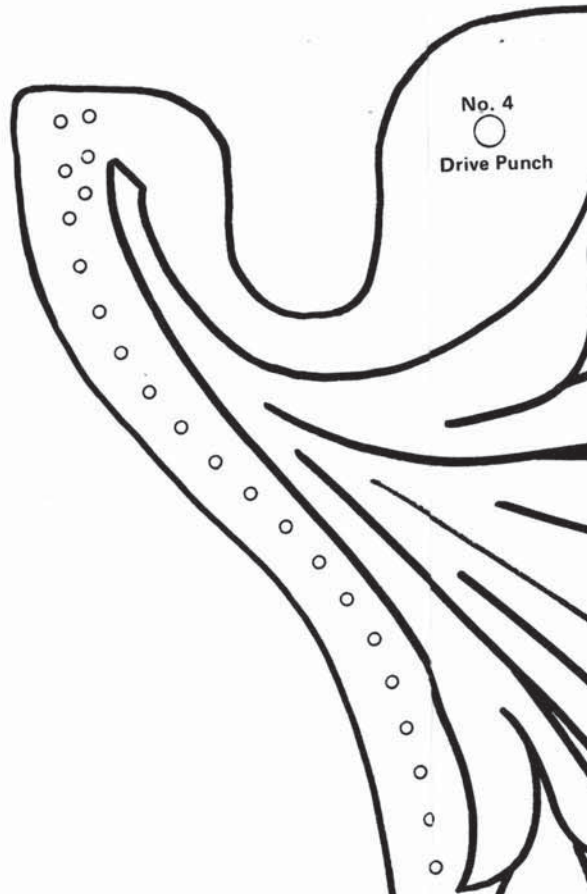
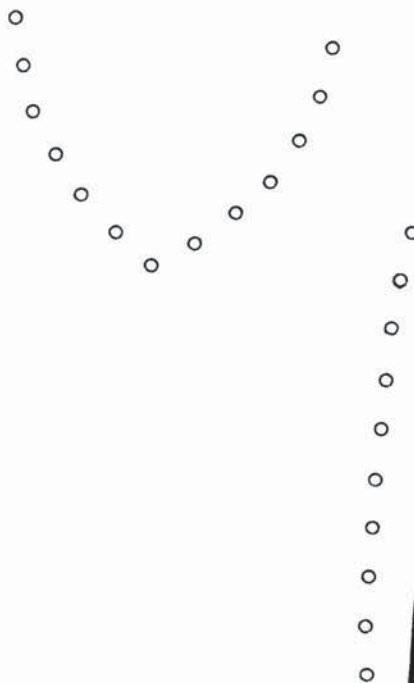
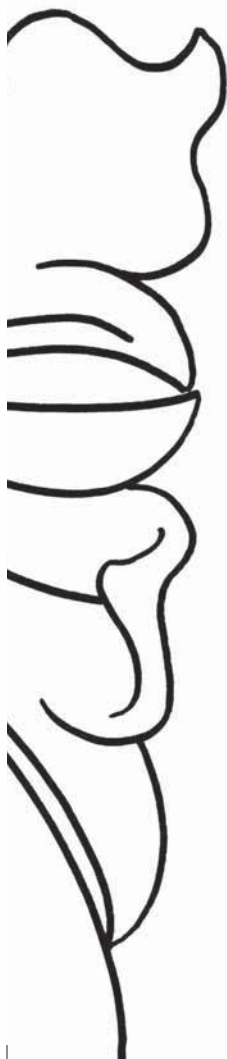
Fits: Colt Scout 4<sup>3</sup>/<sub>4</sub>"  
Hi S Natchez, Dakota

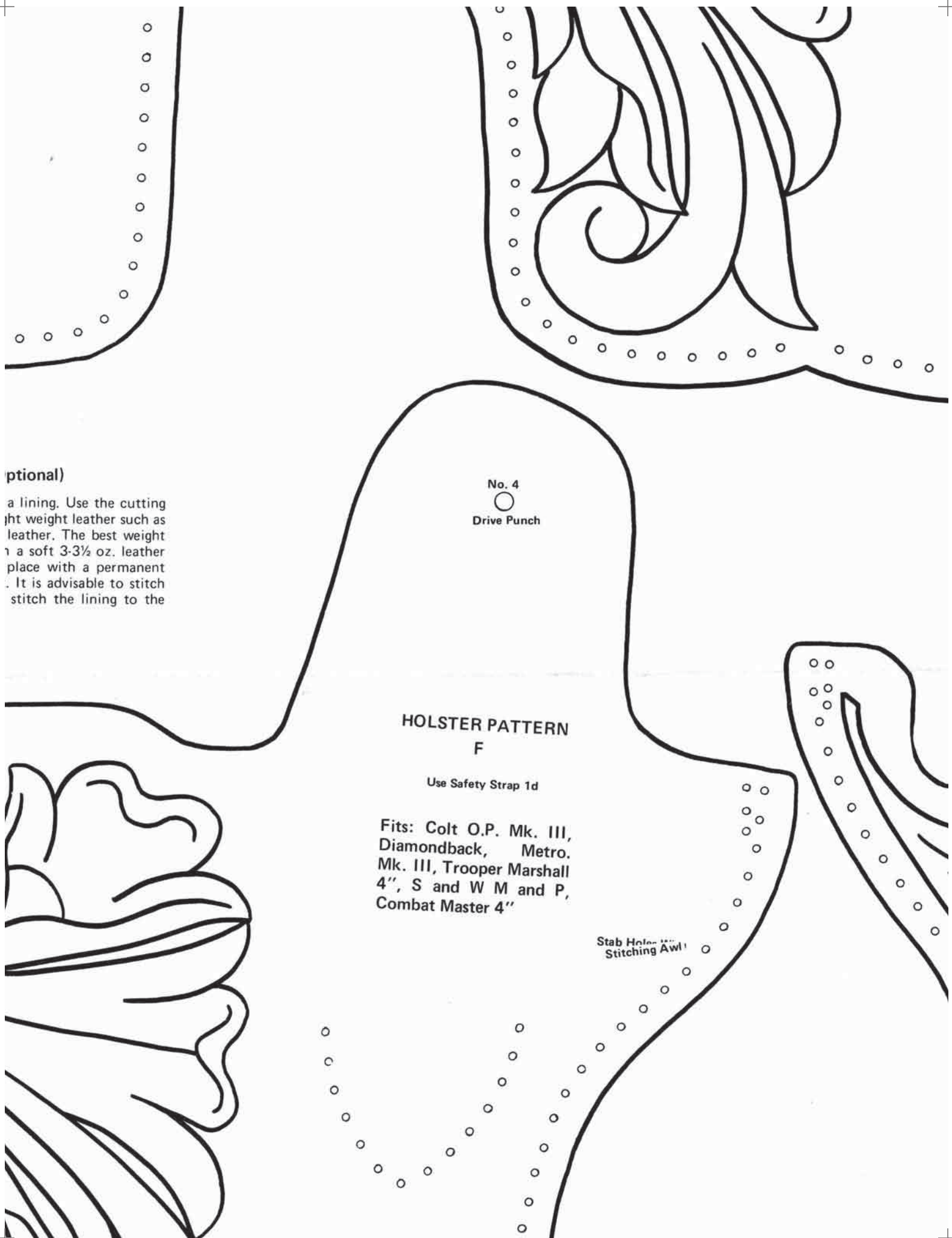
Stab Holes With  
Stitching Awl

## Lined Holsters (O

You can make your holster with patterns to cut the lining from a lig garment leather or other suitable to use is about 2-2½ oz. although will work. Cement the lining in cement such as Craftsman Cement around the top of the holster to holster.

No. 4  
○  
Drive Punch





ptional)

a lining. Use the cutting  
ght weight leather such as  
leather. The best weight  
a soft 3-3½ oz. leather  
place with a permanent  
. It is advisable to stitch  
stitch the lining to the

No. 4  
○  
Drive Punch

# HOLSTER PATTERN F

Use Safety Strap 1d

Fits: Colt O.P. Mk. III,  
Diamondback, Metro.  
Mk. III, Trooper Marshall  
4", S and W M and P,  
Combat Master 4"

Stab Hole  
Stitching Awl

No. 4  
○  
Drive Punch

No. 4  
○  
Drive Punch

# HOLSTER PATTERN H

Use Safety Strap 1e

Fits: Colt Pol. Pos. Spec.,  
Cobra 4", Courier 3",  
S and W Kit Gun 3½",  
4"; Hand Ejector, Reg.  
Pol., Charter 3"; H and R  
922, 732, 632, 622, 733,  
900, 929 4"

Stab Holes With  
Stitching Awl

Stab Ho  
Stitchir



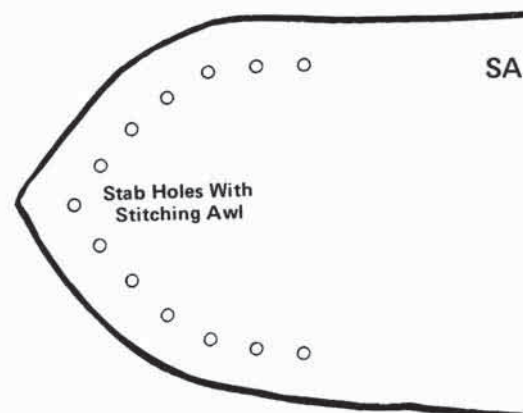
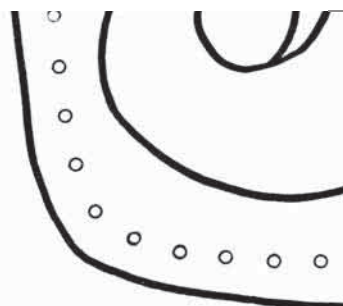
No. 4

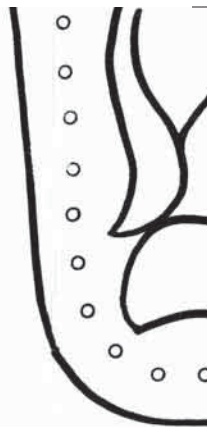
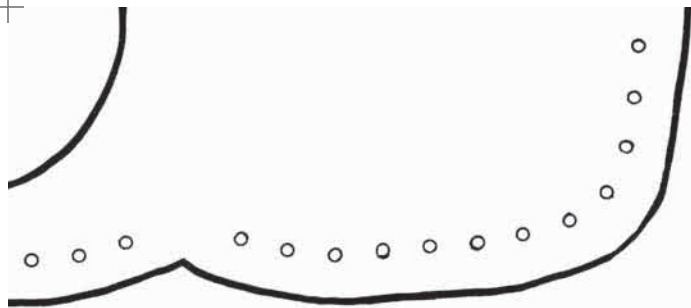


Drive Punch

SAFETY STRAP  
PATTERN 1e

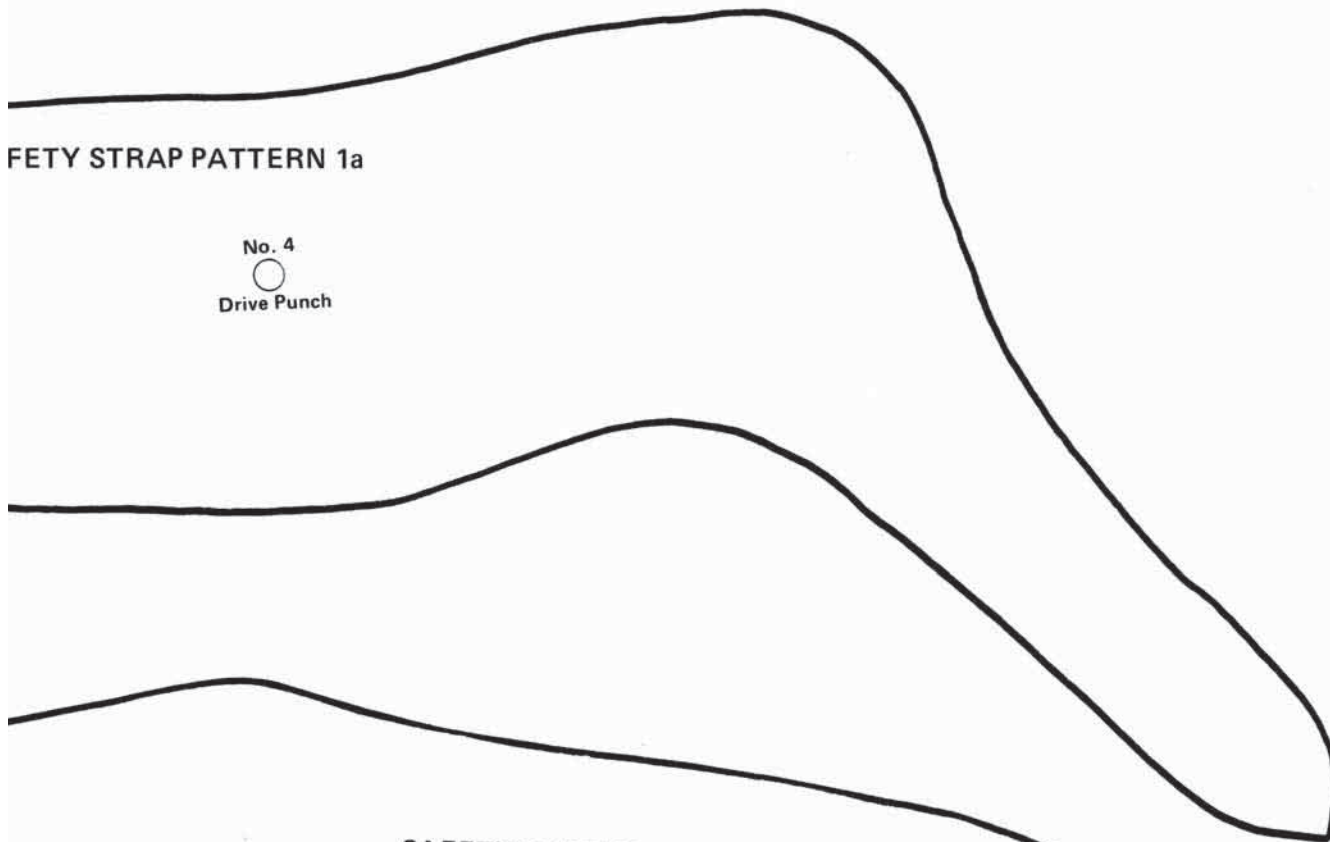
les With  
ig Awl





**SAFETY STRAP PATTERN 1a**

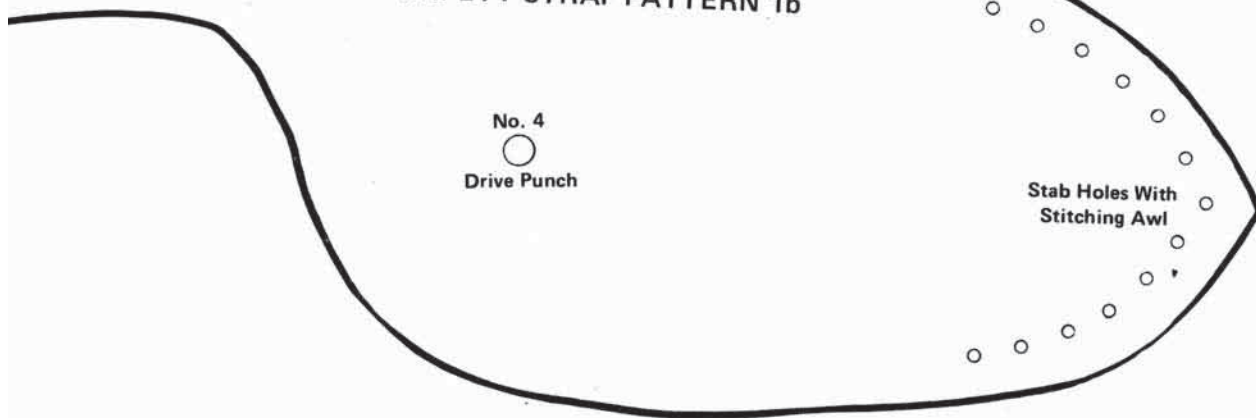
No. 4  
○  
Drive Punch



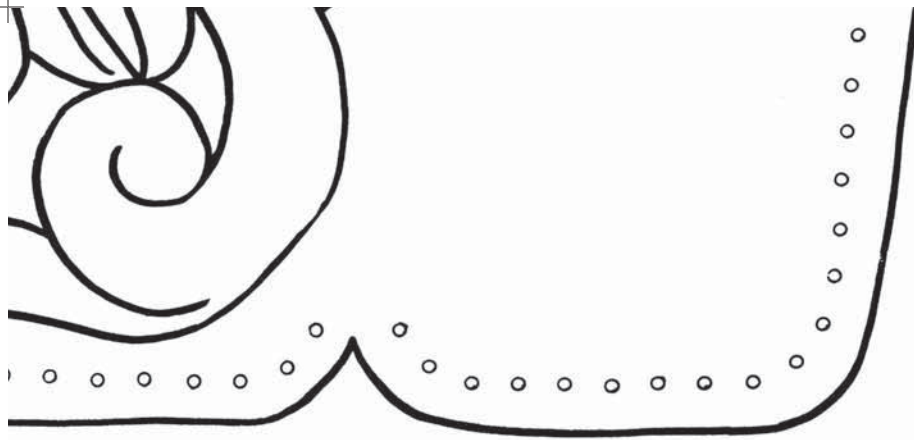
**SAFETY STRAP PATTERN 1b**

No. 4  
○  
Drive Punch

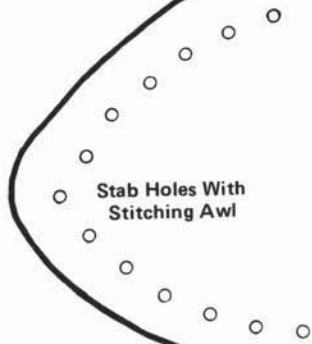
Stab Holes With  
Stitching Awl







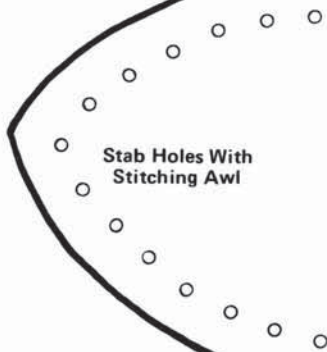
SAFETY STRAP PATTERN 1c



Stab Holes With  
Stitching Awl

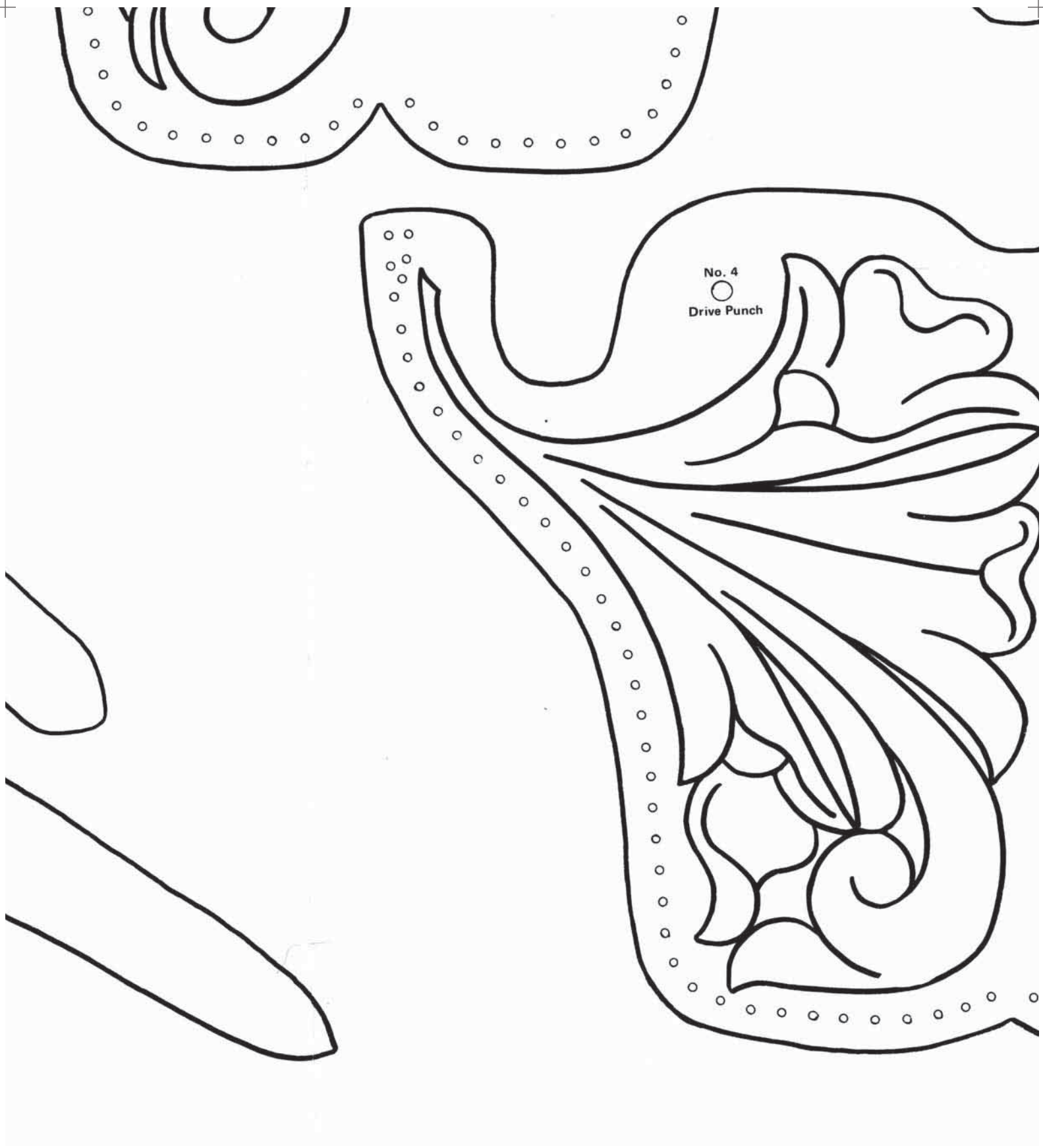
No. 4  
Drive Punch

SAFETY STRAP PATTERN 1d



Stab Holes With  
Stitching Awl

No. 4  
Drive Punch



No. 4  
○  
Drive Punch

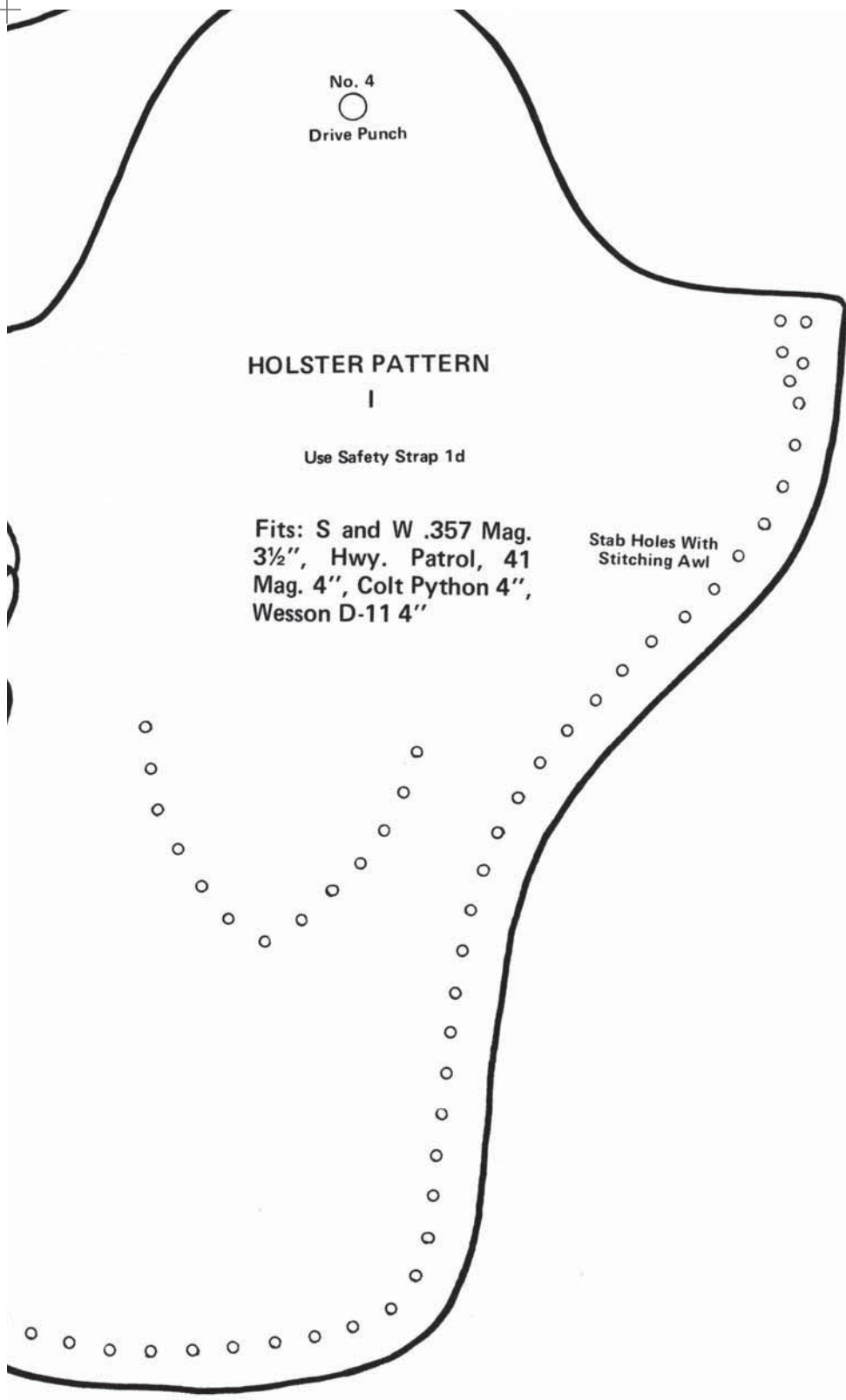
## HOLSTER PATTERN

I

Use Safety Strap 1d

Fits: S and W .357 Mag.  
3½", Hwy. Patrol, 41  
Mag. 4", Colt Python 4",  
Wesson D-11 4"

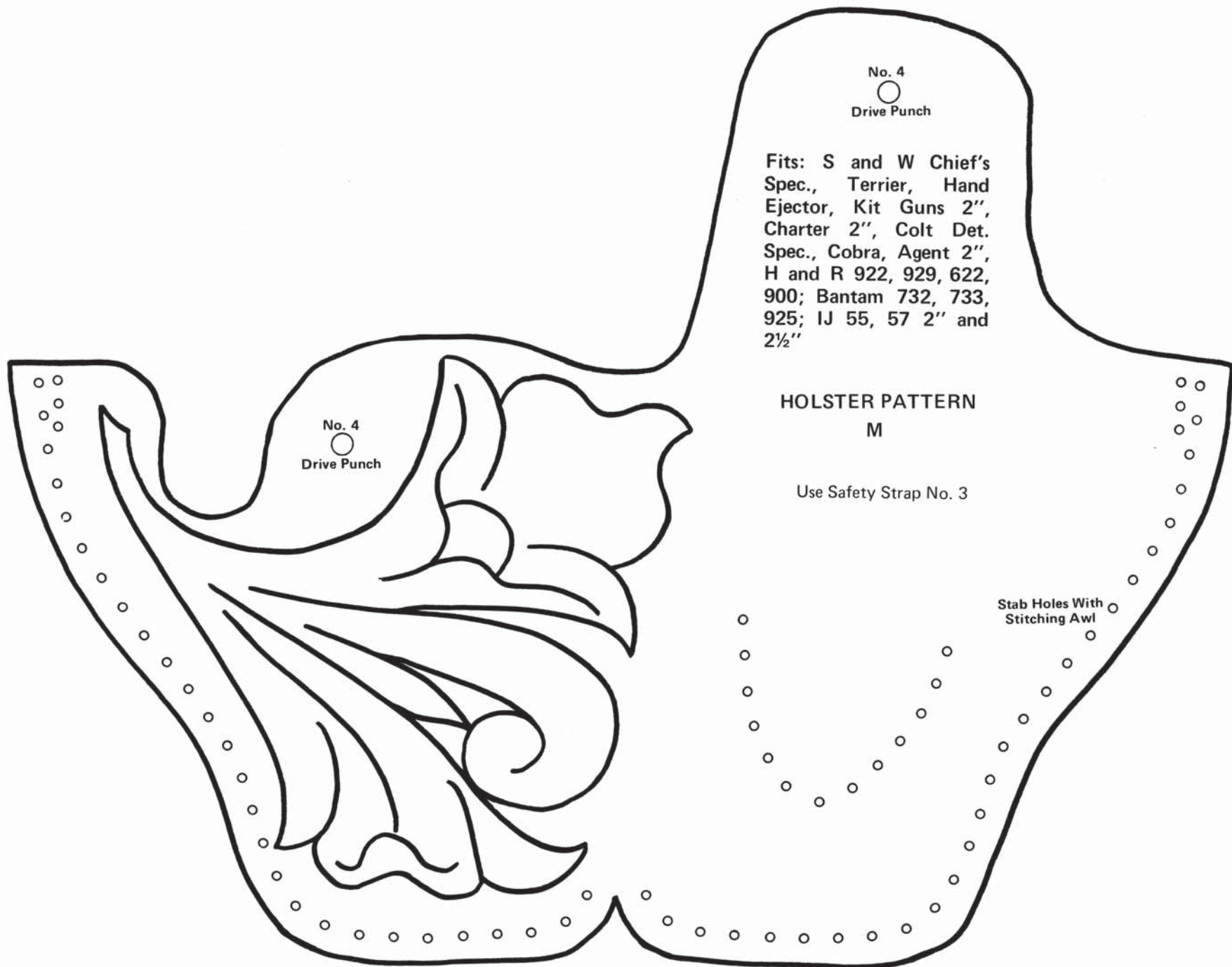
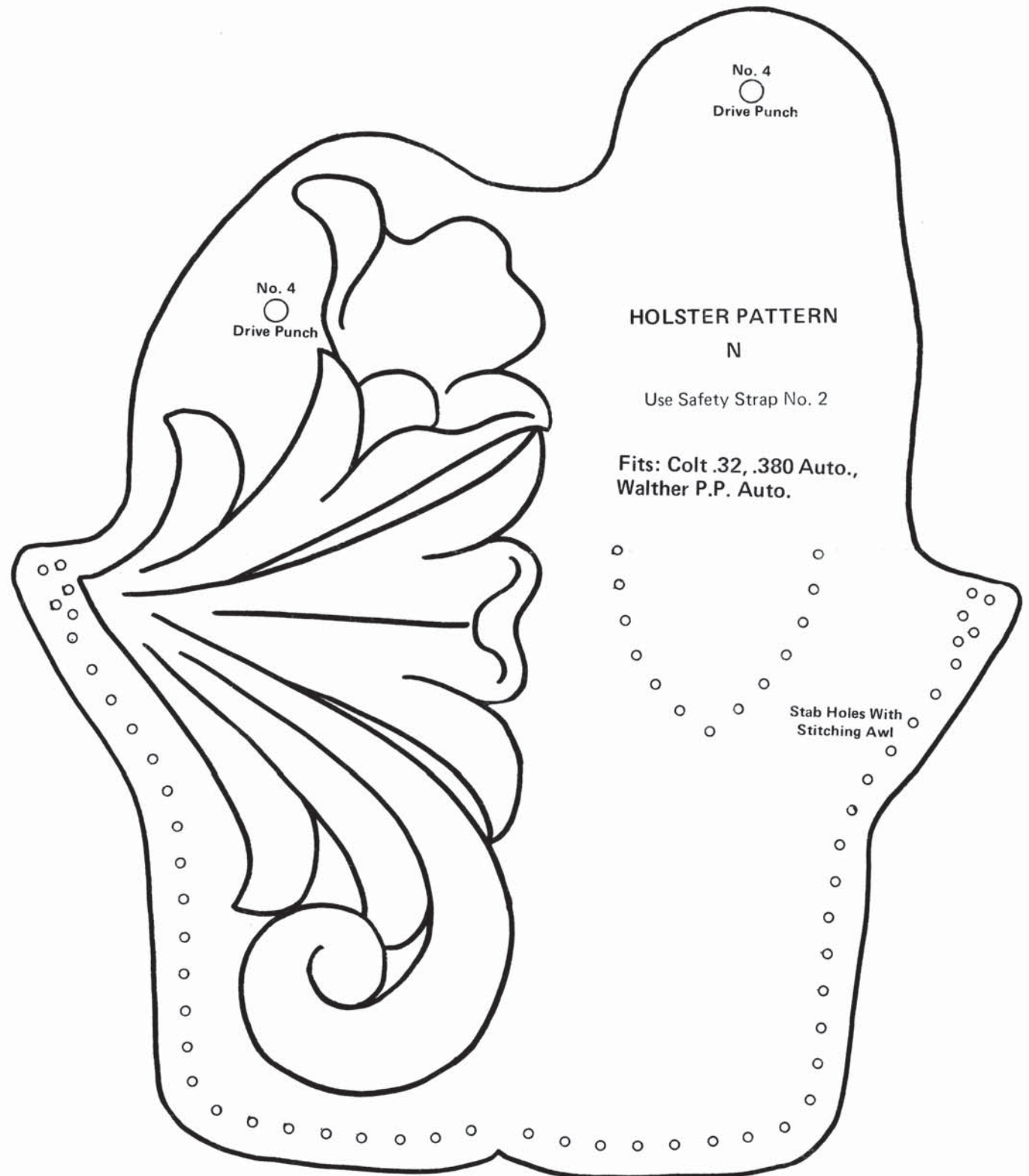
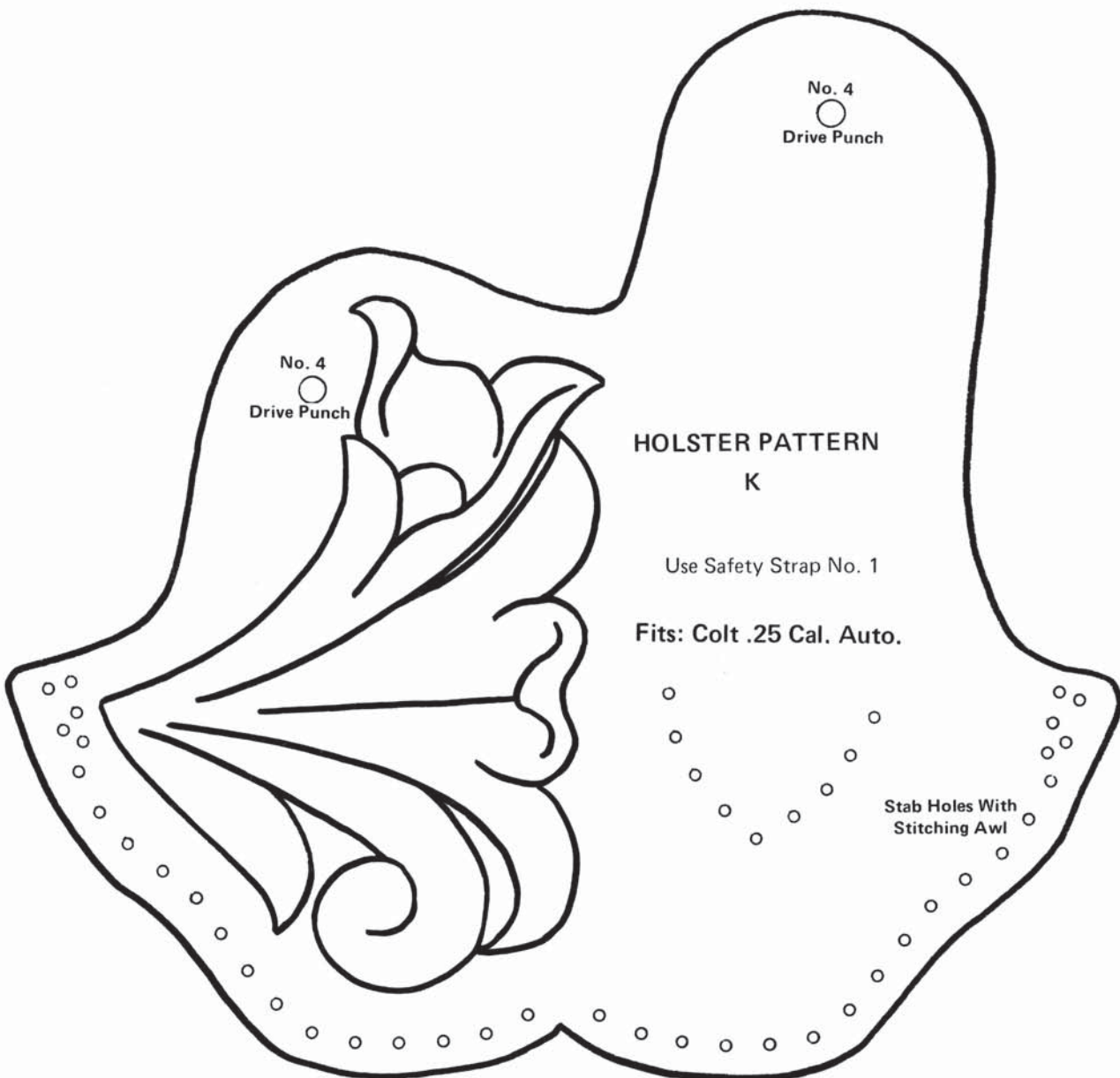
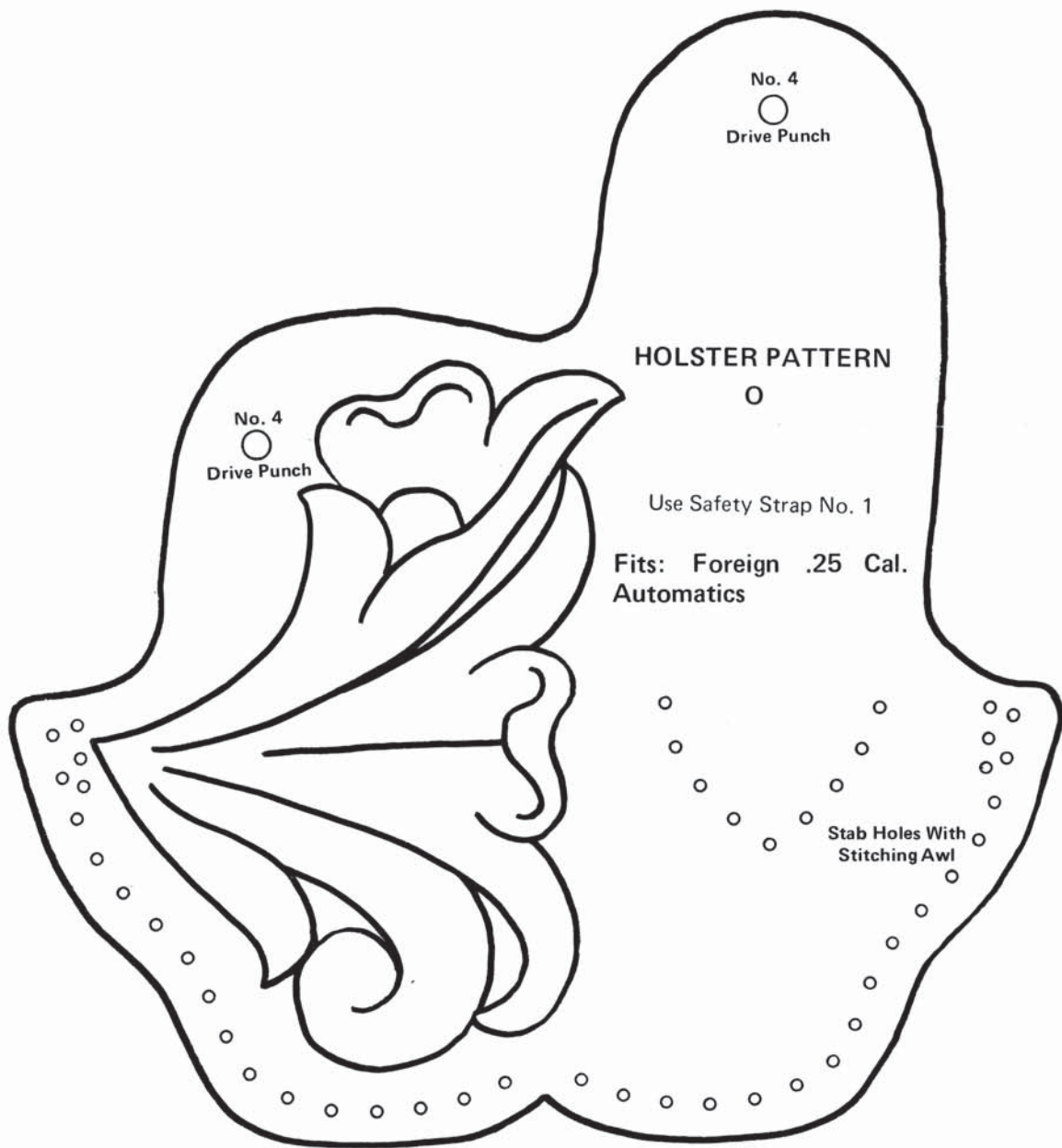
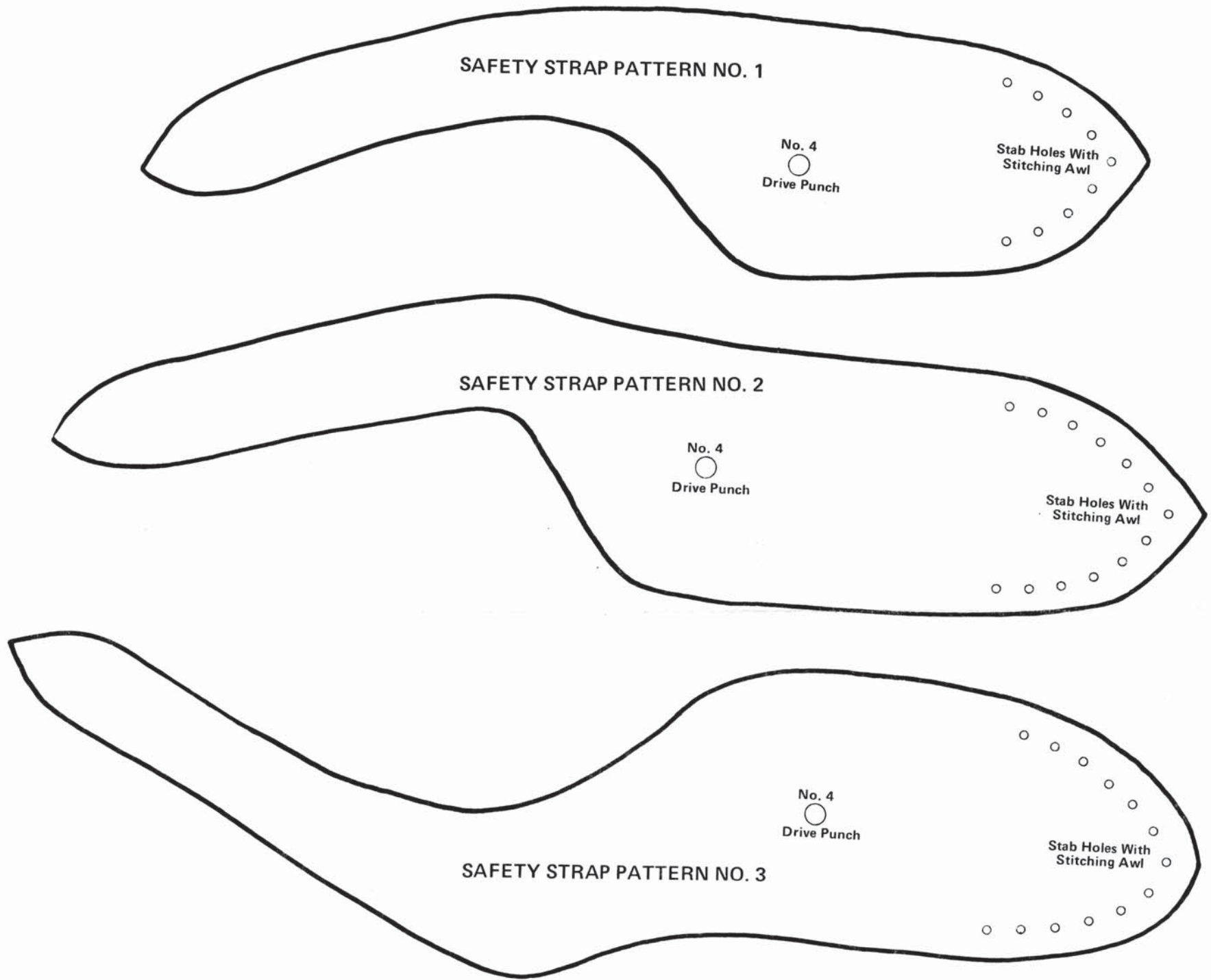
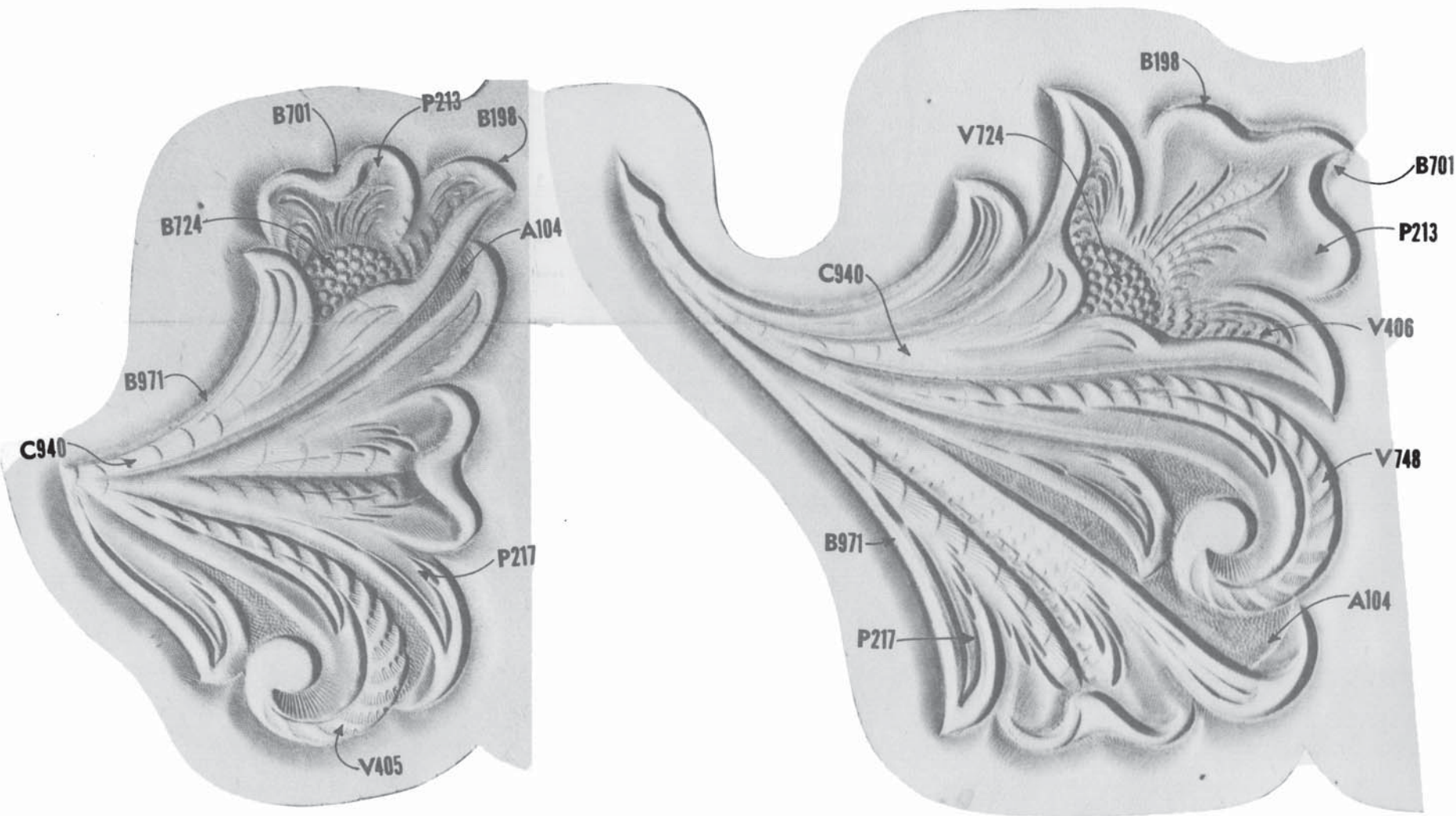
Stab Holes With  
Stitching Awl



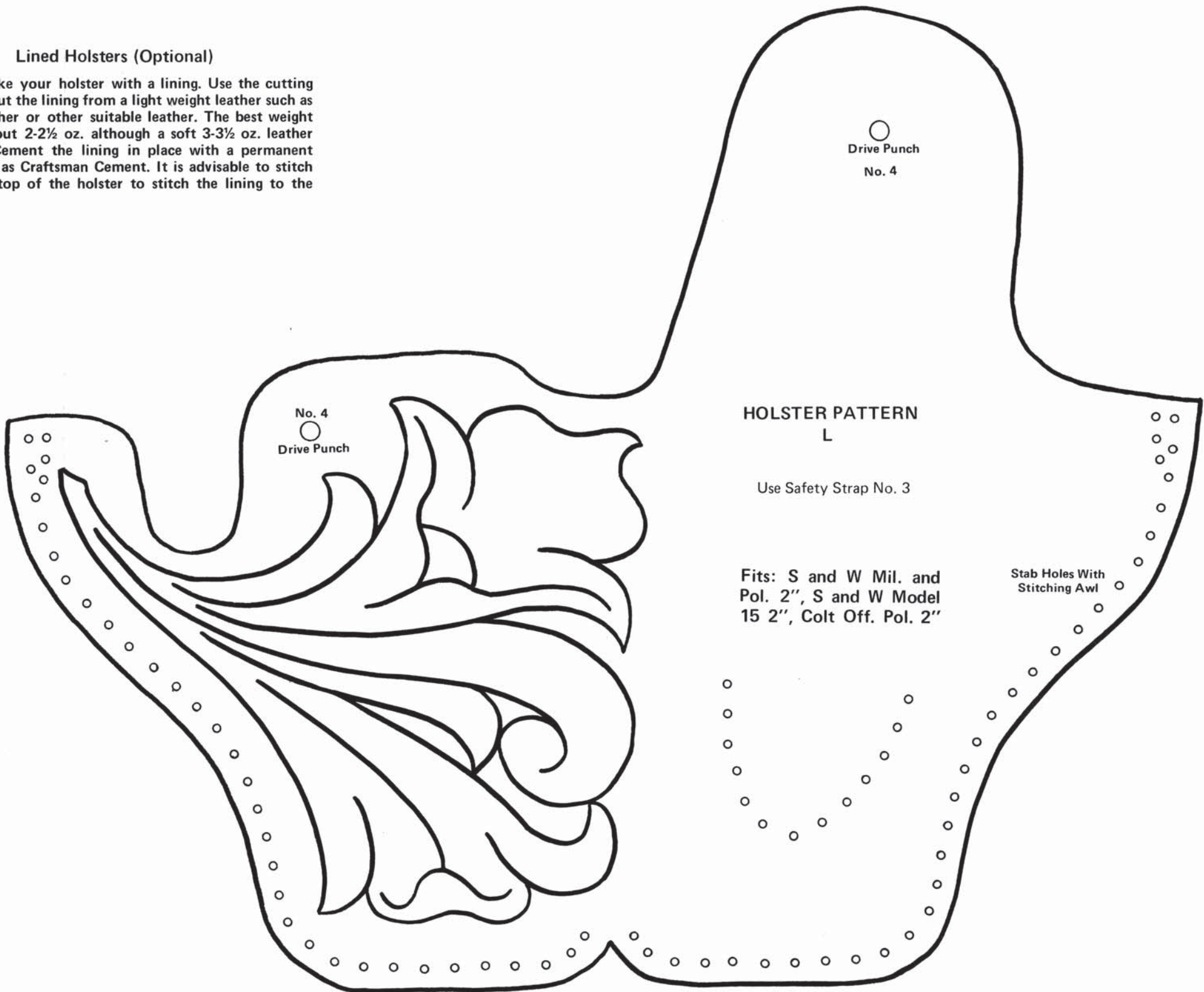


# No. 4418 Holster Kit

Photo-Carve Pattern For All Holsters  
Use the tracing pattern on the cutting patterns for the holster that you are making, and then refer to this photo-carve pattern.



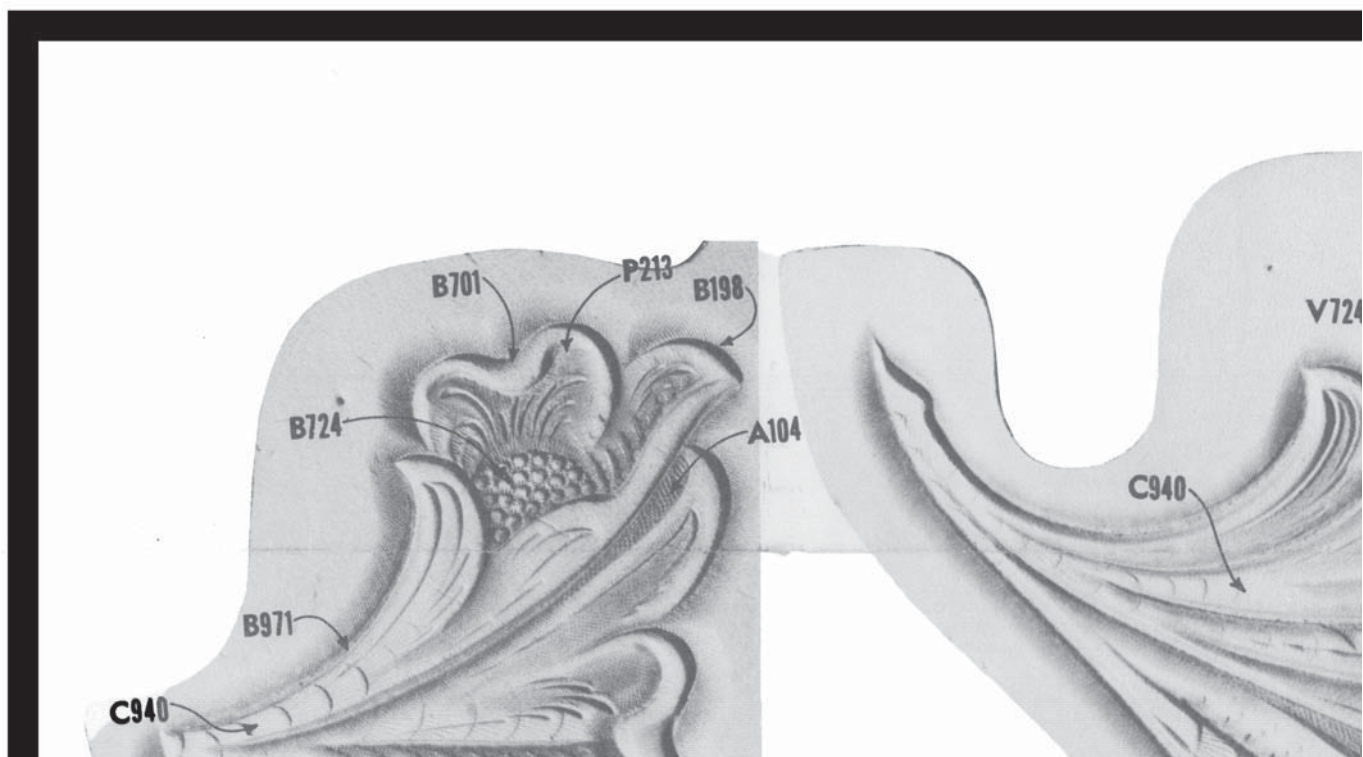
Lined Holsters (Optional)  
You can make your holster with a lining. Use the cutting patterns to cut the lining from a light weight leather such as garment leather or other suitable leather. The best weight to use is about 2-2½ oz. although a soft 3-3½ oz. leather will work. Cement the lining in place with a permanent cement such as Craftsman Cement. It is advisable to stitch around the top of the holster to stitch the lining to the holster.



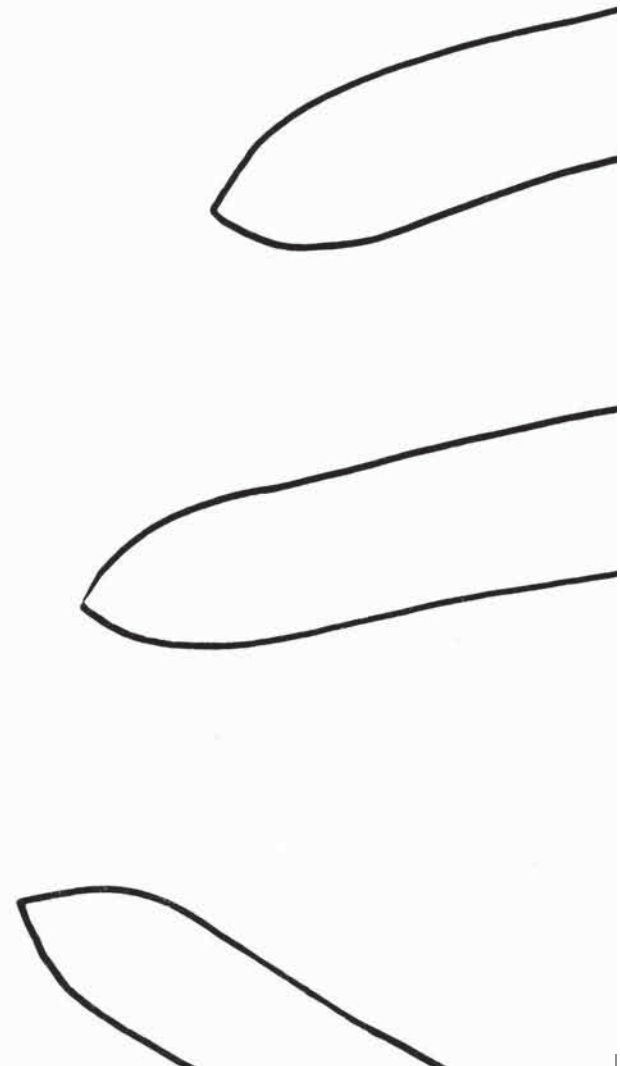
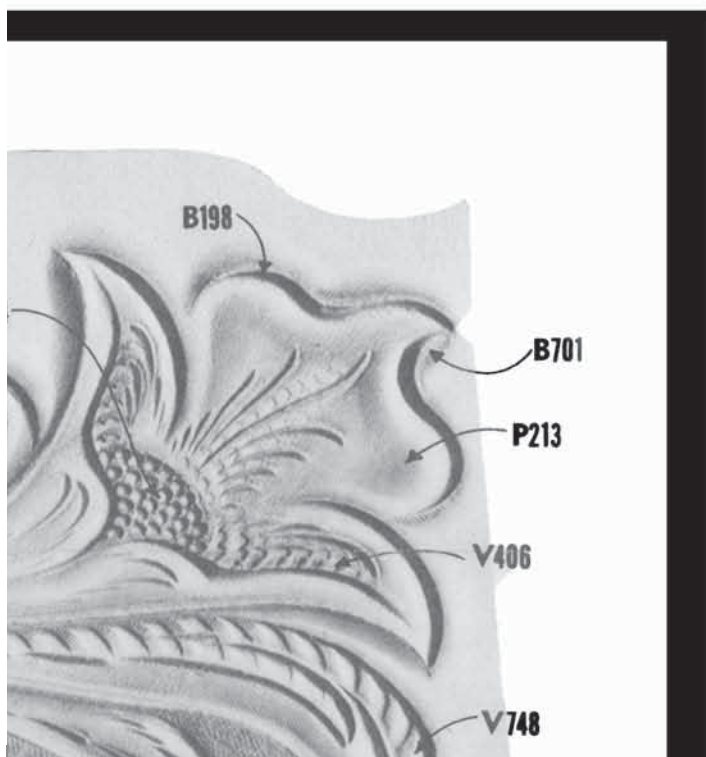


### Photo-Carve Pattern For All Holsters

Use the tracing pattern on the cutting patterns for the holster that you are making, and then refer to this photo-carve pattern.



# No. 4418 Holster Kit





SAFETY STRAP PATTERN NO. 1

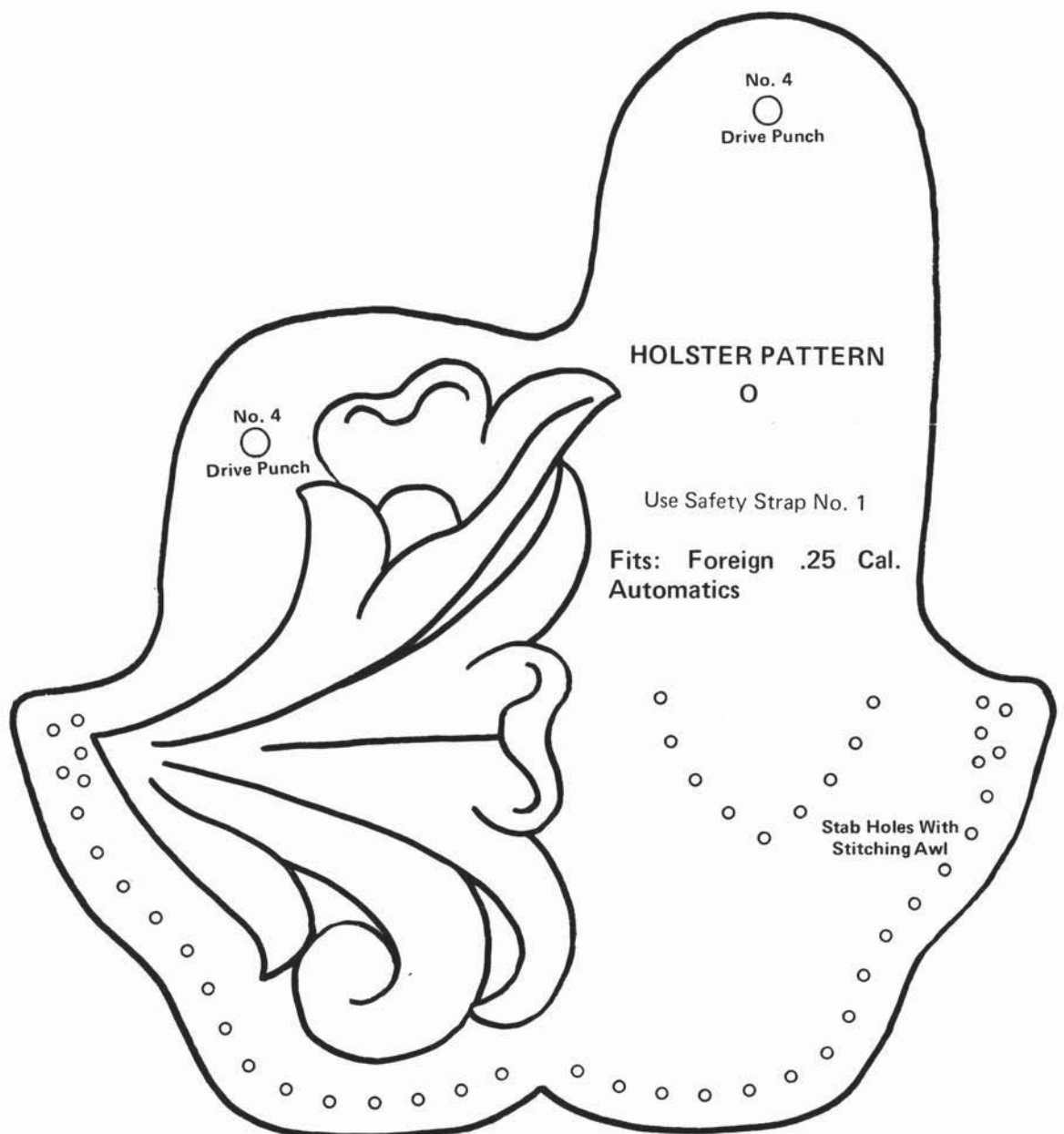
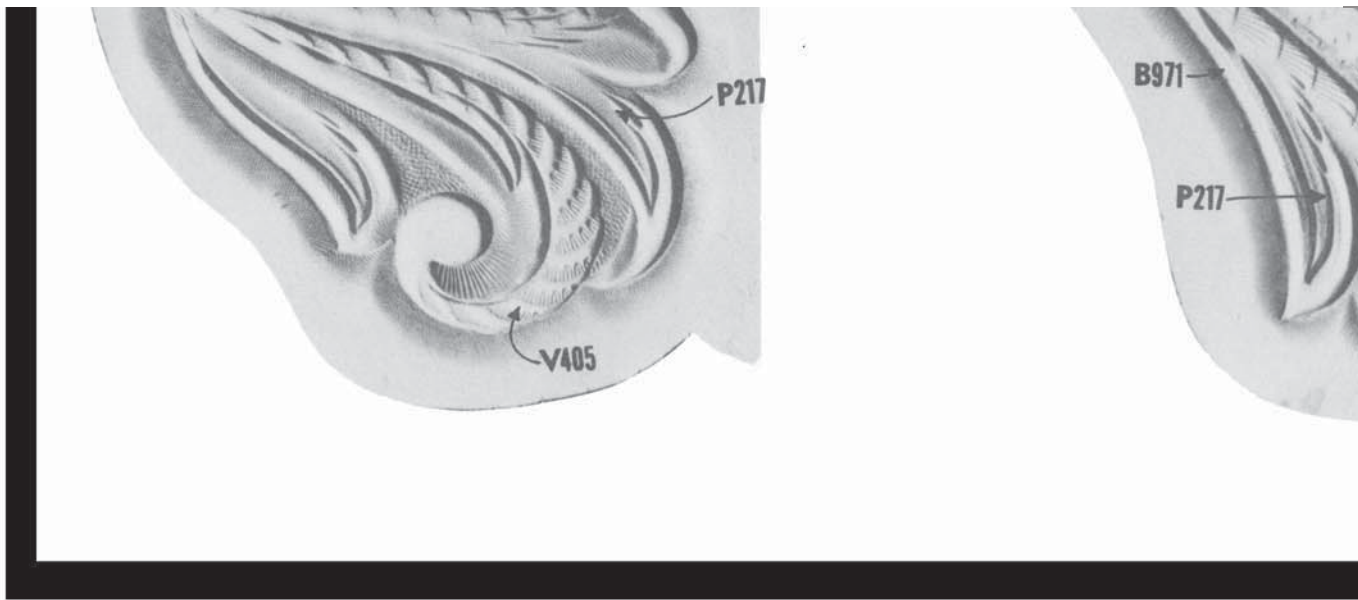
No. 4  
○  
Drive Punch

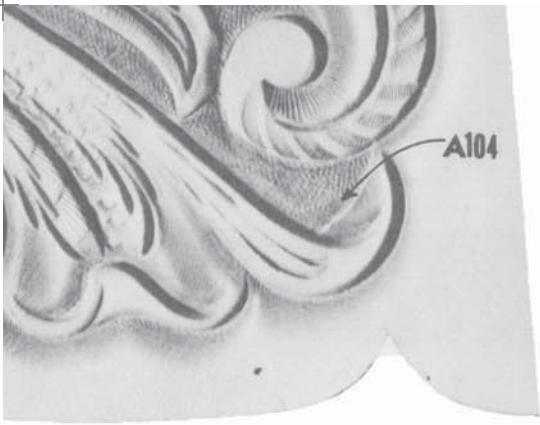
Stab Holes With  
Stitching Awl

SAFETY STRAP PATTERN NO. 2

No. 4  
○  
Drive Punch

Stab Holes With  
Stitching Awl





A104

No. 4  
○  
Drive Punch

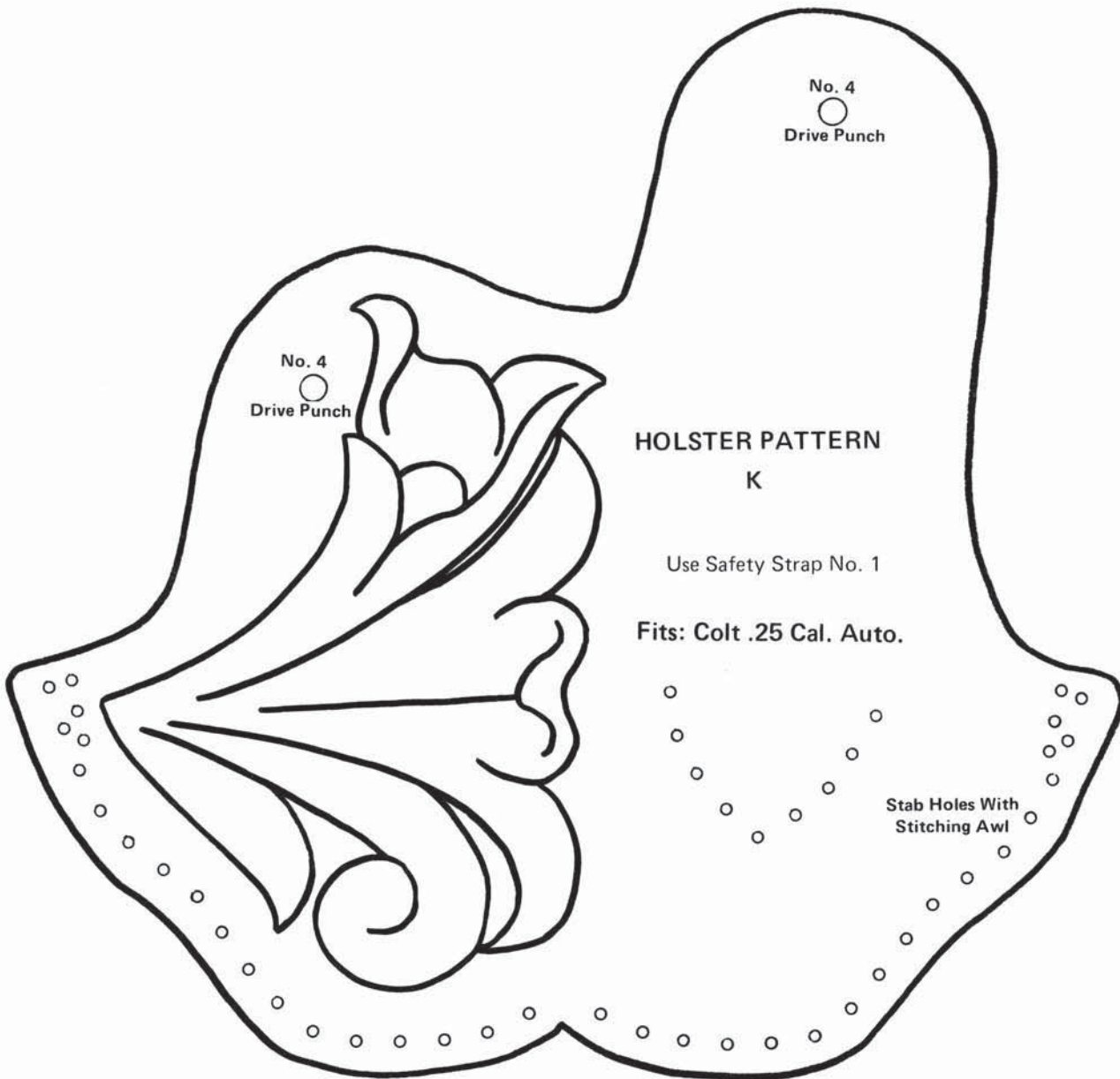
No. 4  
○  
Drive Punch

# HOLSTER PATTERN K

Use Safety Strap No. 1

Fits: Colt .25 Cal. Auto.

Stab Holes With  
Stitching Awl





No. 4  
○  
Drive Punch

Stab Holes With  
Stitching Awl

SAFETY STRAP PATTERN NO. 3

No. 4  
○  
Drive Punch

No. 4  
○  
Drive Punch

# HOLSTER PATTERN N

Use Safety Strap No. 2

Fits: Colt .32, .380 Auto.,  
Walther P.P. Auto.

Stab Holes With  
Stitching Awl

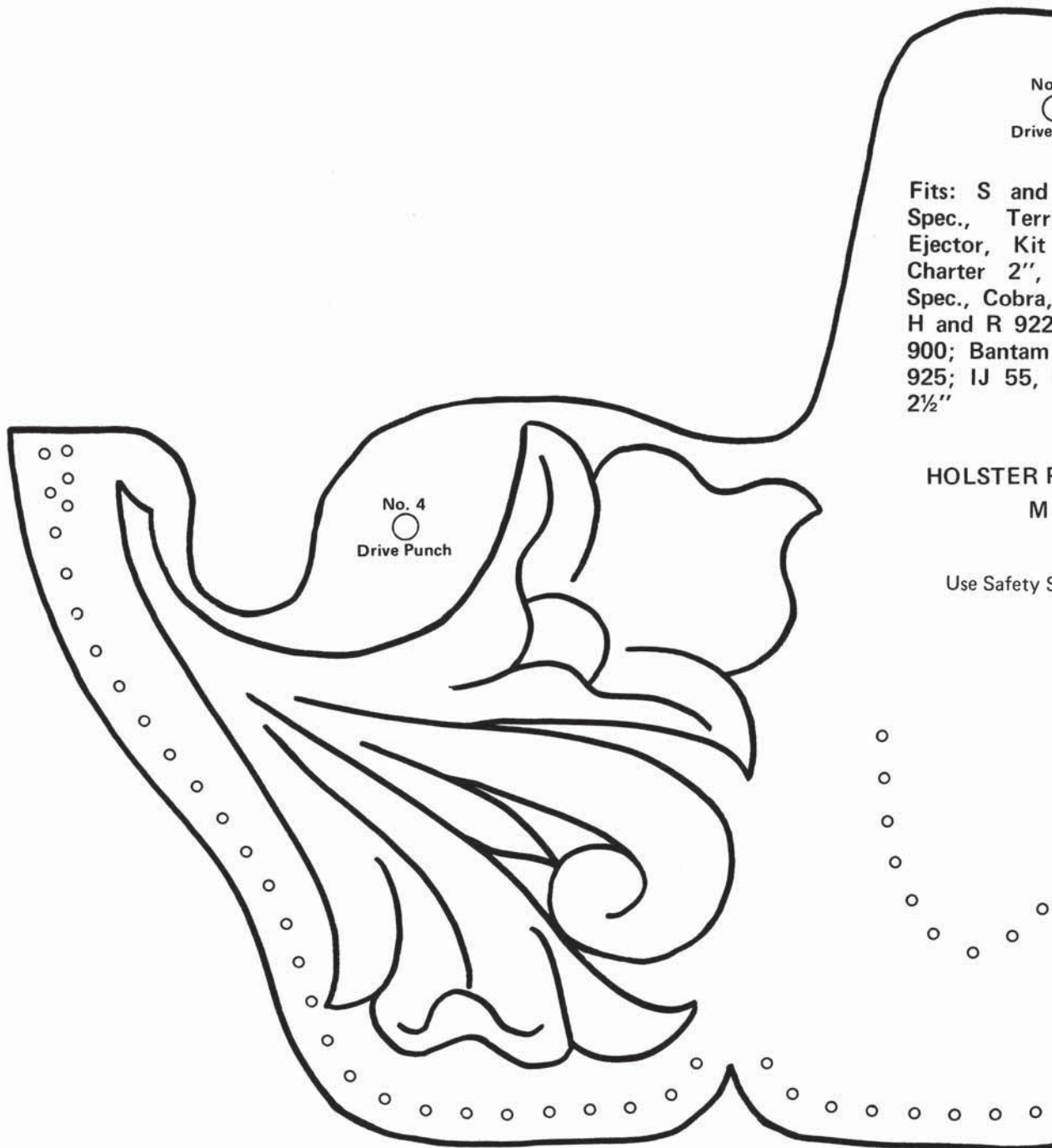
No.  
(  
Drive

Fits: S and  
Spec., Terri  
Ejector, Kit  
Charter 2",  
Spec., Cobra,  
H and R 922  
900; Bantam  
925; IJ 55,  
2½"

HOLSTER F  
M

Use Safety S

No. 4  
○  
Drive Punch



### Lined Holsters (Optional)

You can make your holster with a lining. Use the cutting patterns to cut the lining from a light weight leather such as garment leather or other suitable leather. The best weight to use is about 2-2½ oz. although a soft 3-3½ oz. leather will work. Cement the lining in place with a permanent cement such as Craftsman Cement. It is advisable to stitch around the top of the holster to stitch the lining to the holster.

No. 4  
Punch

W Chief's  
er, Hand  
Guns 2",  
Colt Det.  
Agent 2",  
, 929, 622,  
732, 733,  
57 2" and

PATTERN

itrap No. 3

Stab Holes With  
Stitching Awl

No. 4  
Drive Punch





Drive Punch  
No. 4

HOLSTER PATTERN  
L

Use Safety Strap No. 3

Fits: S and W Mil. and  
Pol. 2", S and W Model  
15 2", Colt Off. Pol. 2"

Stab Holes With  
Stitching Awl