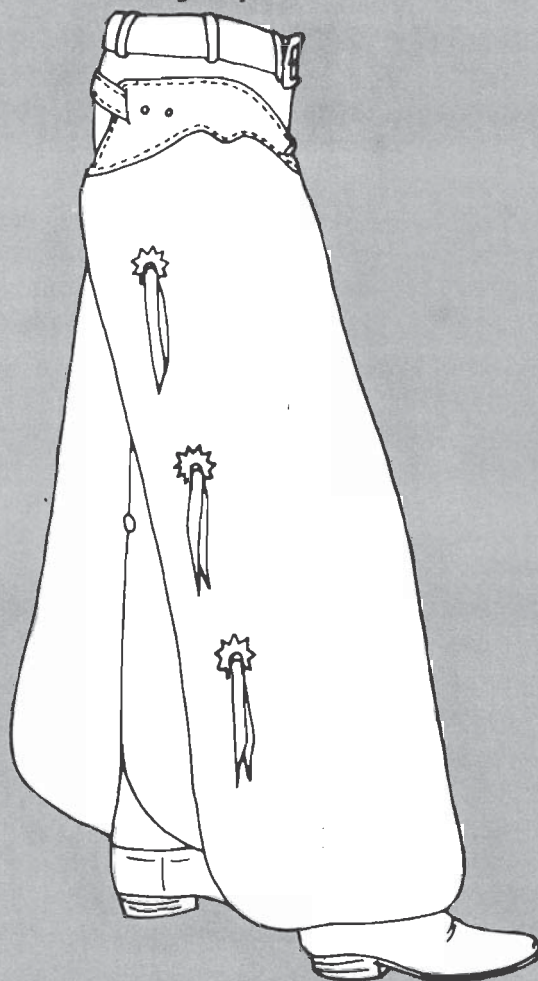


Batwing and Shotgun Chap Patterns

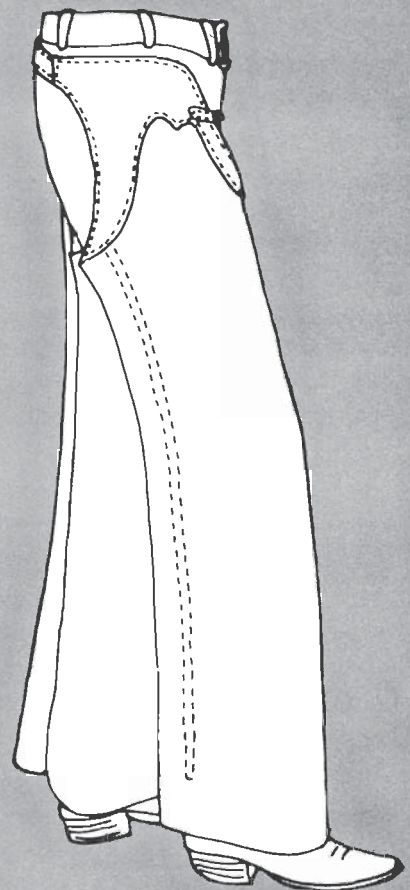
no. 2664

with Step-by-step Instructions

Adult and Childrens Size
Batwing Chaps



Adult Size
Shotgun Chaps



Suggested Leathers:

Rodeo Chap Sides or
Big Sur Splits

**Materials Needed For
Batwing Chaps:**

Chap Leather
Size 000 Harness Needle
1 1/2" Chap Buckle
6-3/4" Chap Snaps
6-5/8" Dee Rings
6-Small Rapid Rivets
8-Medium Rapid Rivets
13 ft. Waxed Thread
Drive Punches no. 0, 5 & 9
Cement

**Materials Needed For
Shotgun Chaps:**

Chap Leather
Size 000 Harness Needle
2 Chap Zippers
3/4" Buckle
18 ft. Waxed Thread
Drive Punches no. 0 & 5
Cement

Tandy
LEATHER COMPANY

PRINTED IN U.S.A.

Distributed by Tandy Warehouse Co.

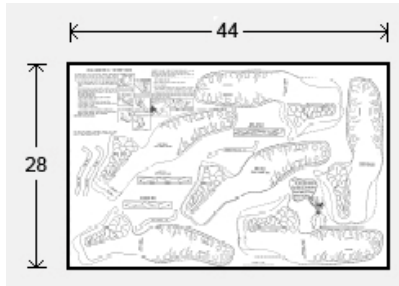
Fort Worth, Texas

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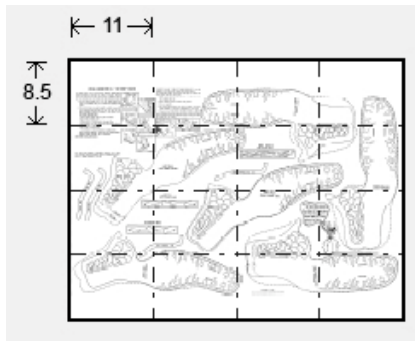
Pattern Digital Download

This PDF file contains 1 (one) full pattern package. The PDF has been put together to give you options when it comes to printing. Pages and patterns that are larger than 8½x11 have been provided in two formats:



1) Full Size

If you would like to have a full size print out, take the full size pages to your local print shop and they can print it for you.



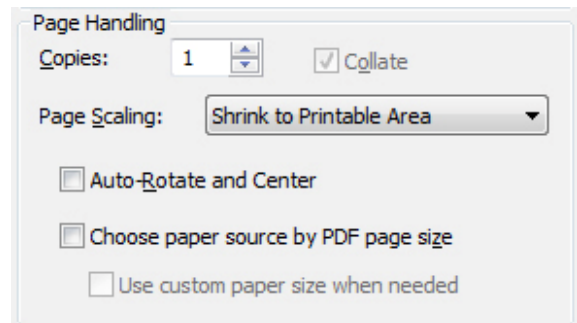
2) Tiled

The tiled pages give you the option of printing the larger patterns at home. You print the tiled pages and then assemble them to make the larger patterns.

The pattern PDF files are typically laid out like this:

Cover(if applicable), instructions sheets (if applicable), pattern 1 – full sized, pattern 1 – tiled, pattern 2 – full sized, pattern 2 – tiled, pattern 3 – full sized, pattern 3 – tiledetc

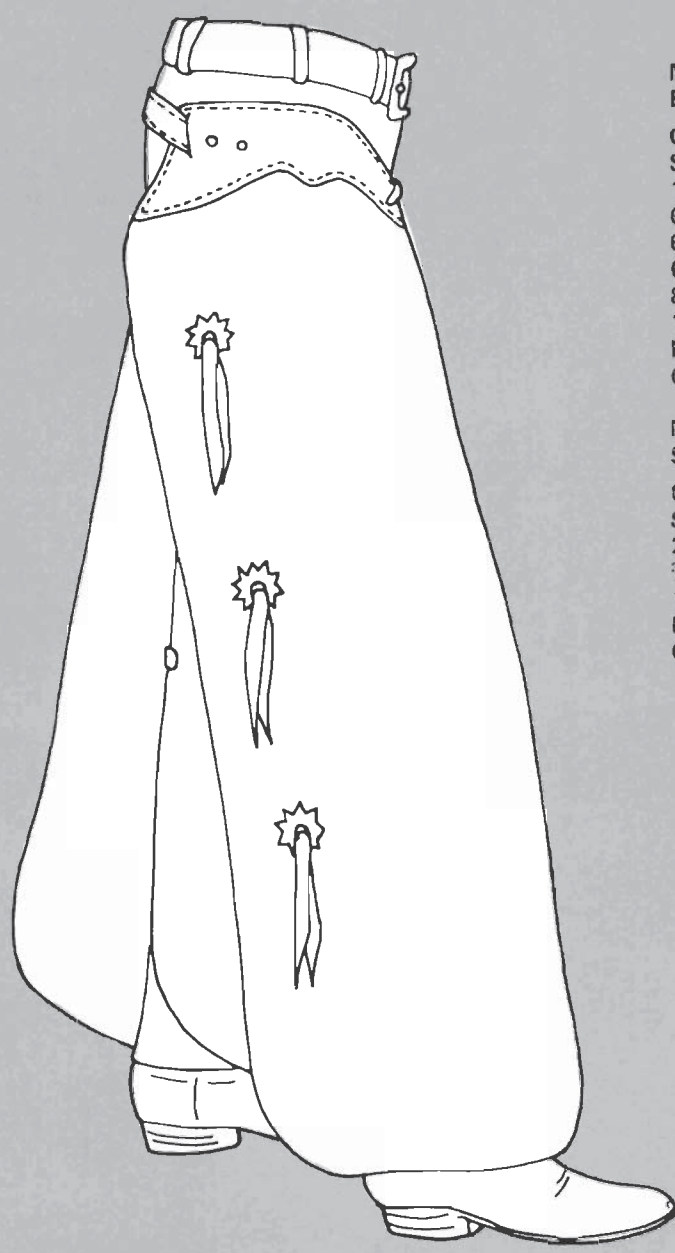
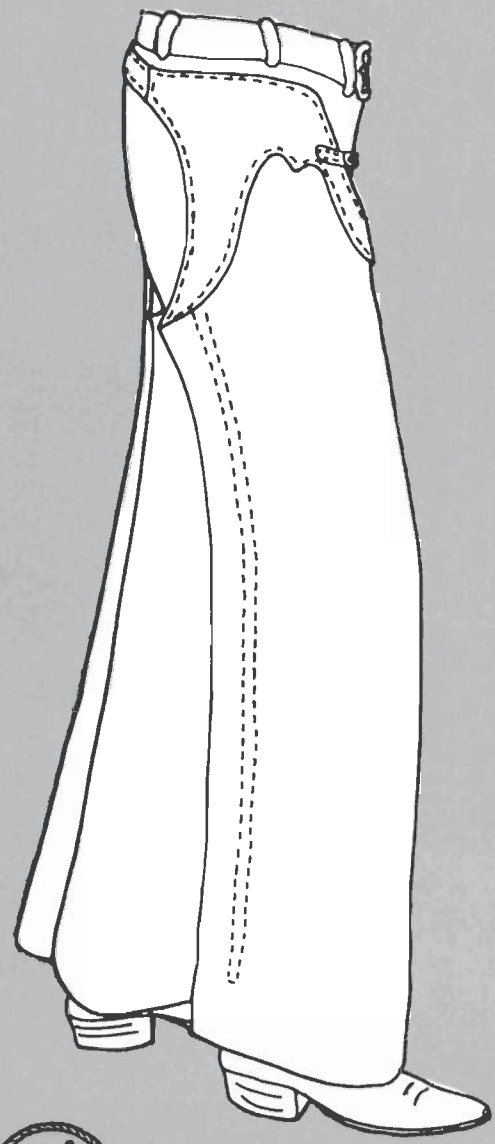
Please note: When printing on a home printer, the edges may get cut off. To avoid this, make sure “Page Scaling” is set to “Shrink to Printable Area” in the Adobe Reader print dialogue box. This will decrease the size of the pattern a very small amount.



You may take this PDF file to your local print shop to have the full-size pages printed for your own personal use.

Batwing & Shotgun Chap Patterns &

Step-by-step Instructions

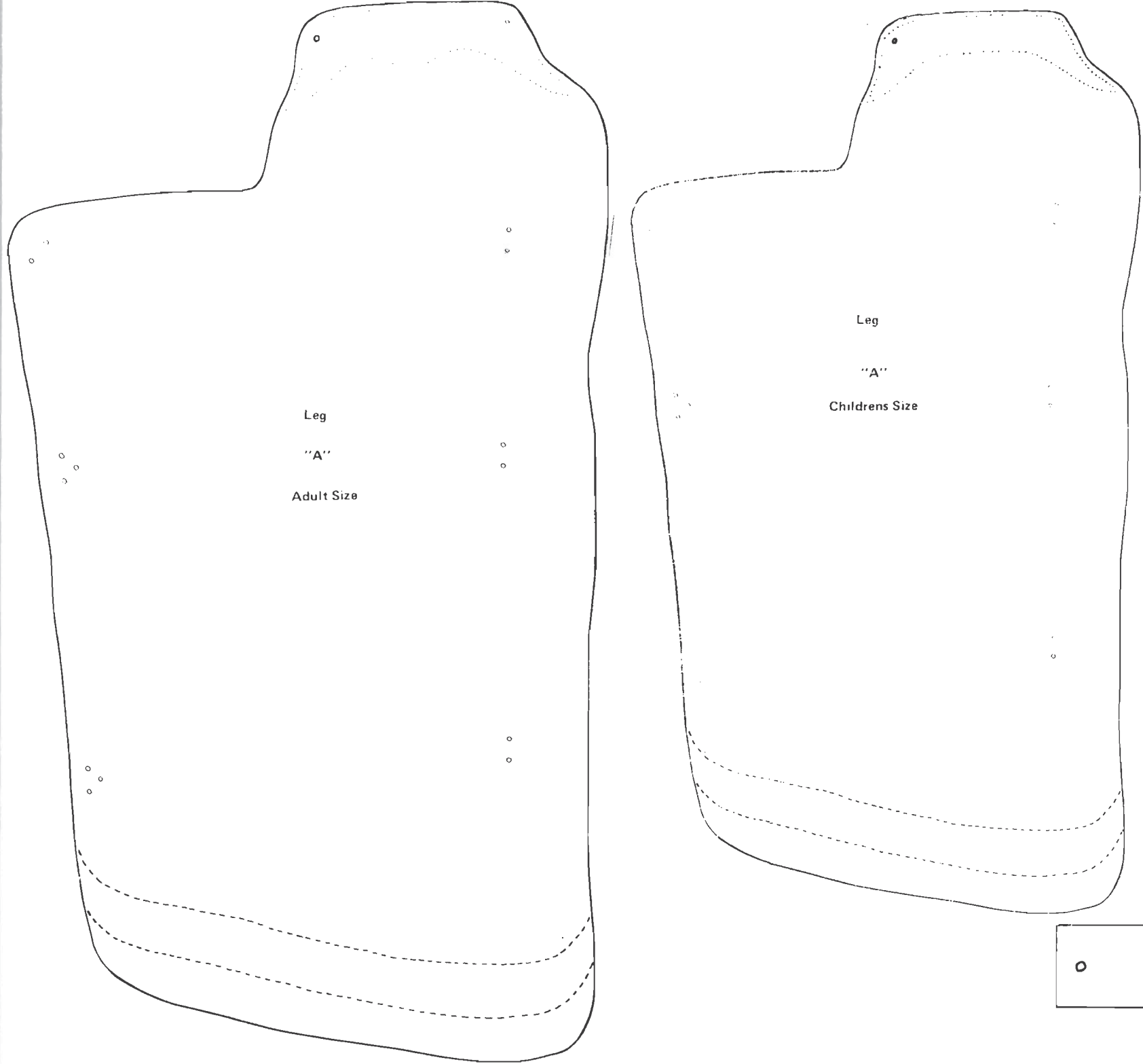


Materials Needed For Batwing Chaps:
Chap Leather
Size 000 Harness Needle
1 1/2" Chap Buckle
6-8" Chap Straps
6-8" Dee Rings
6 Small Rapid Rivets
8 Medium Rapid Rivets
15 ft. Waxed Thread
Drive Punches no. 0, 5 & 9
Cement

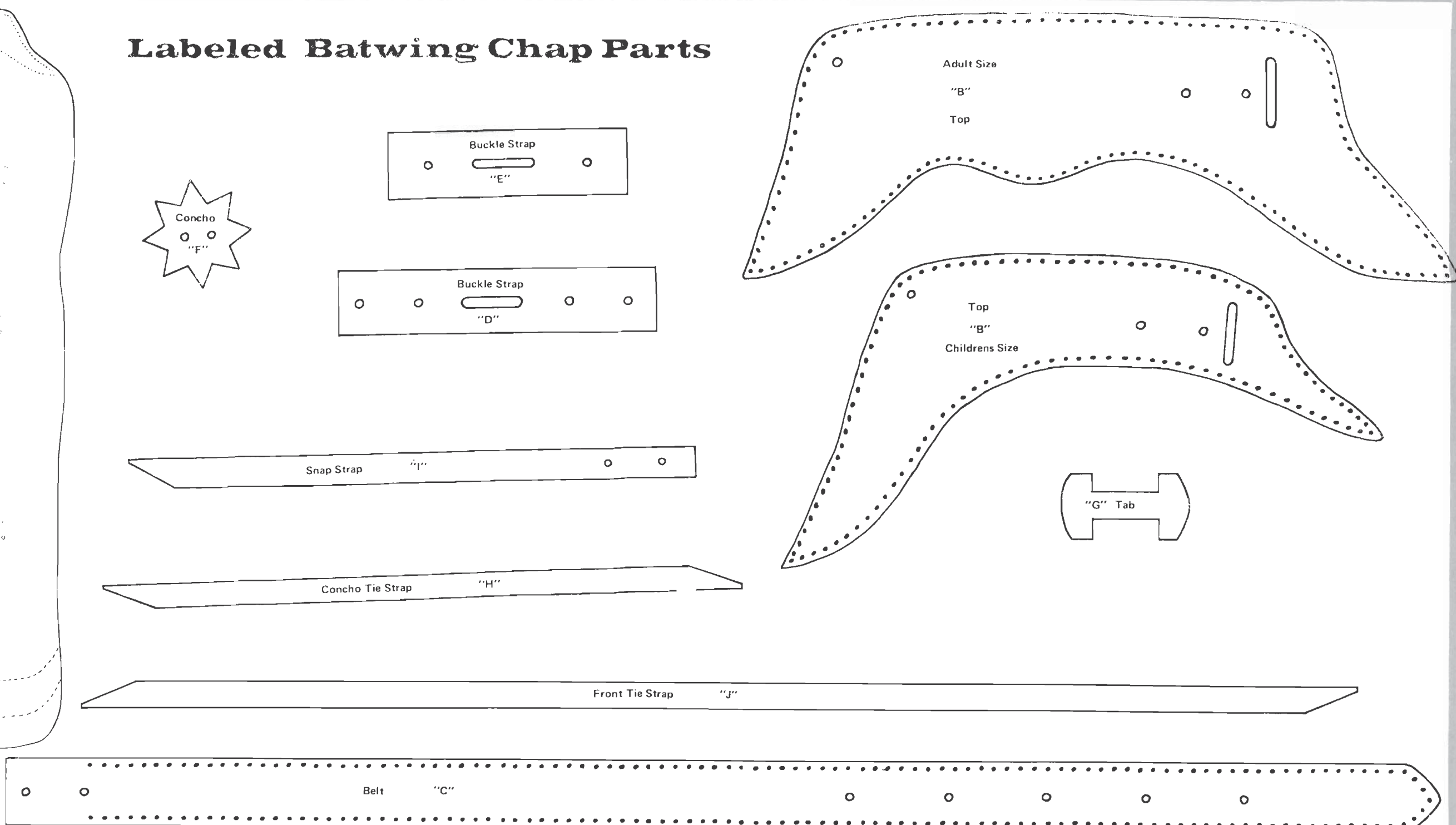
Materials Needed For Shotgun Chaps:
Chap Leather
Size 000 Harness Needle
2 Chap Zippers
1/2" Buckle
15 ft. Waxed Thread
Drive Punches no. 0 & 5
Cement

Distributed by Tandy Warehouse Co.,
A Division of Tandy Leather Co.,
Fort Worth, Texas

Printed in U.S.A.



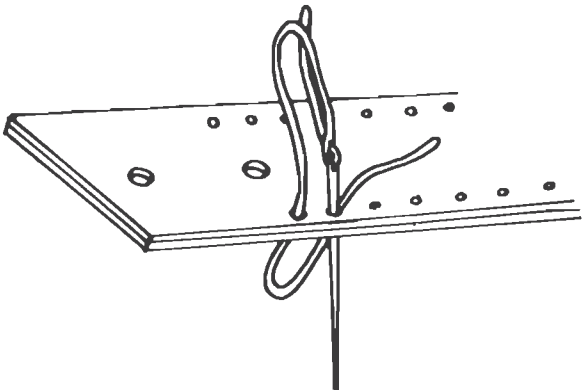
Labeled Batwing Chap Parts



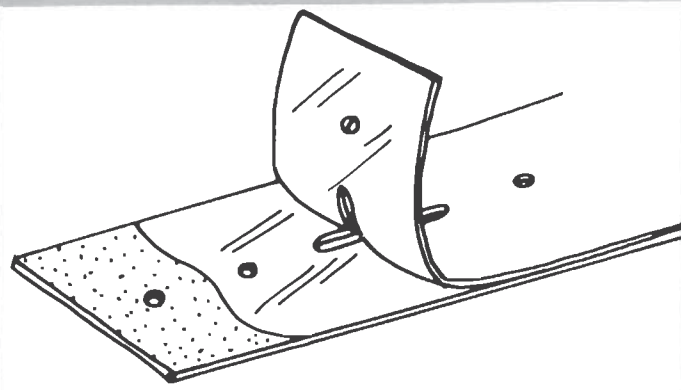
Assembly Instructions For Batwing Chaps

Note: Carefully read the complete assembly instructions before beginning assembly.

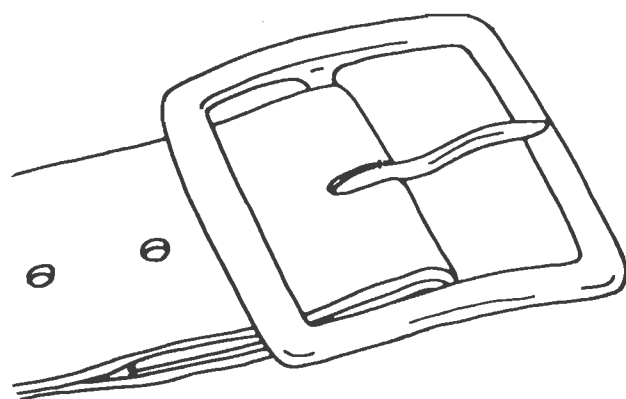
Step 1. Use cutting patterns to cut parts of the chaps from leather of your choice. Use western pieces (shown) to cut parts for left leg. Turn patterns over, cut pattern pieces for right leg. Measure leg in seam to determine length of chap. Punch holes (size indicated on pattern pieces) in leather.



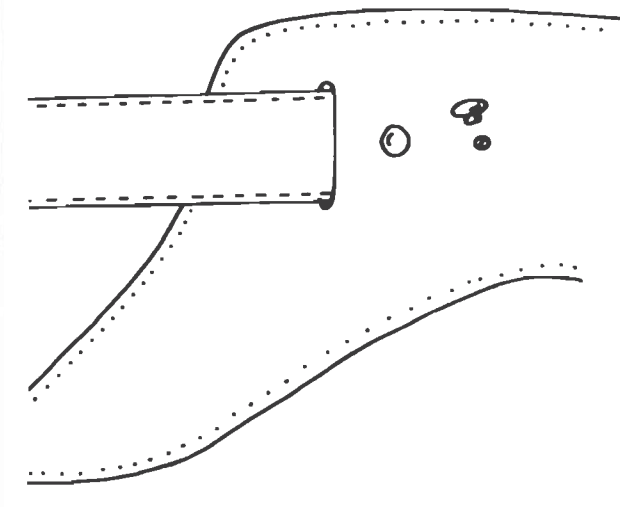
Step 2. Aligning stitching holes, cement (2) belt "C" parts together (flesh side to flesh side). Begin stitching (see stitching instructions).



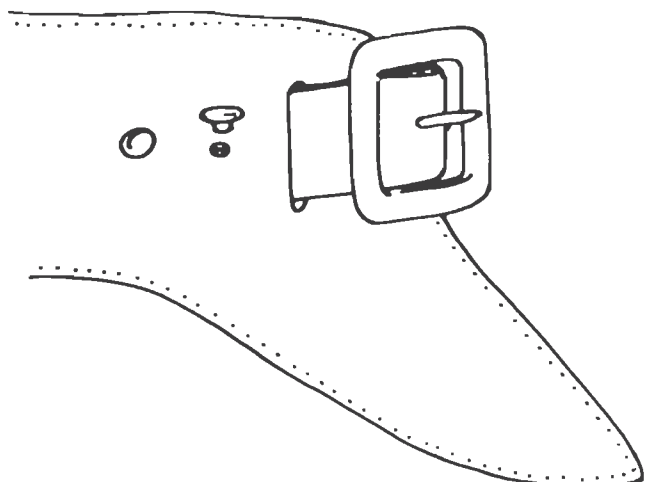
Step 3. Aligning holes in buckle strap "E" with holes in buckle strap "D", cement "E" and "D" together (flesh side to flesh side).



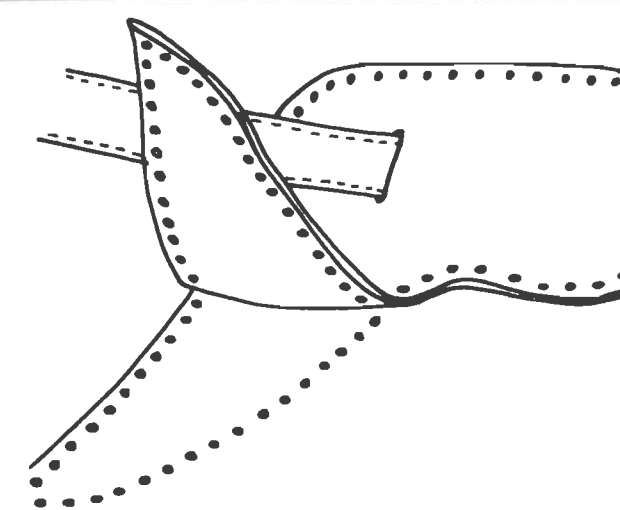
Step 4. Place end of strap through buckle, insert tongue of buckle through slot. Fold and pull strap around center bar of buckle, align rivet holes and cement.



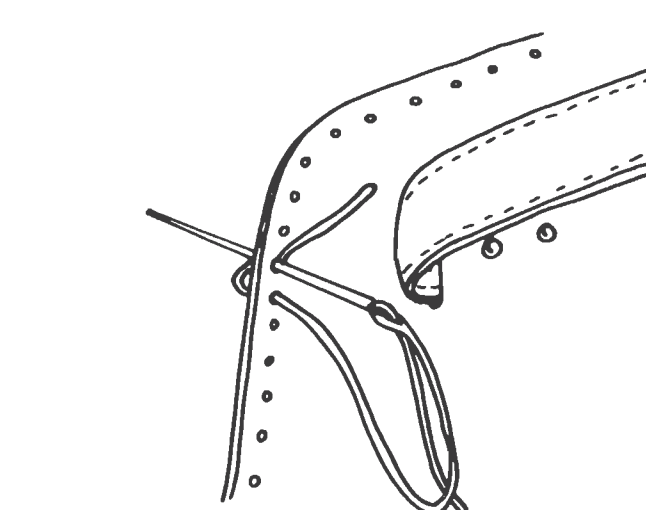
Step 5. Insert end of "C" through slot (2 thicknesses of leather) in "B", see illustration. Align rivet holes in "C" with rivet holes in "B", set 2 Rapid Rivets.



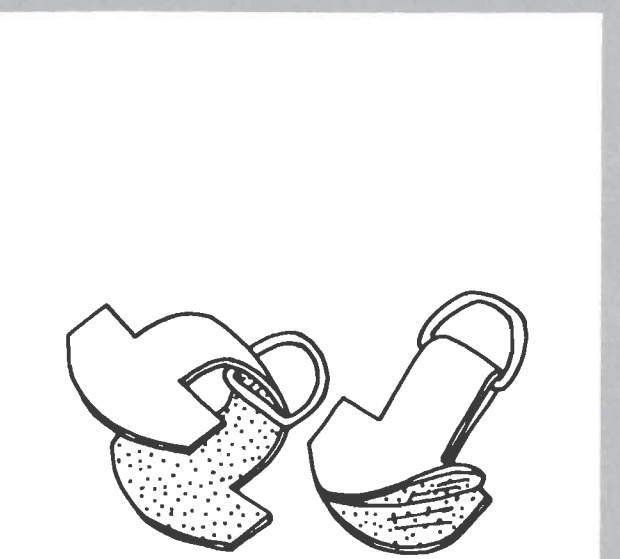
Step 6. Insert assembled buckle strap and end through slot in "C" (see illustration). Align rivet holes, set 2 Rapid Rivets.



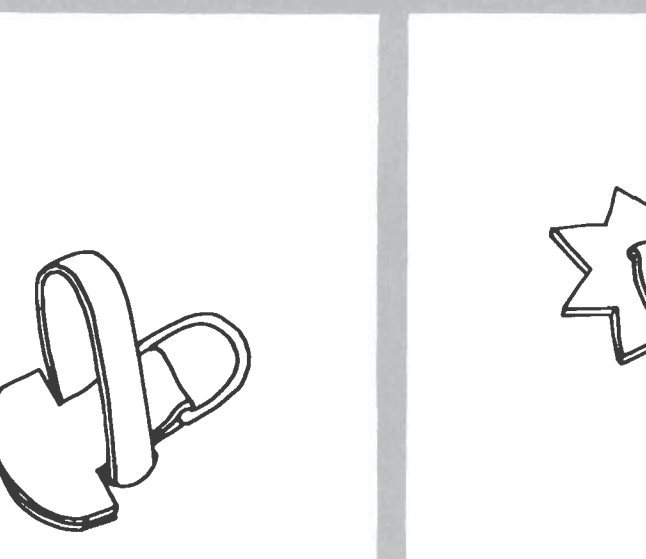
Step 7. Align lacing holes in "B" with lacing holes in top of "A".



Step 8. Begin stitching under strap "C" on right leg and under buckle strap on left leg. (See stitching instructions.)



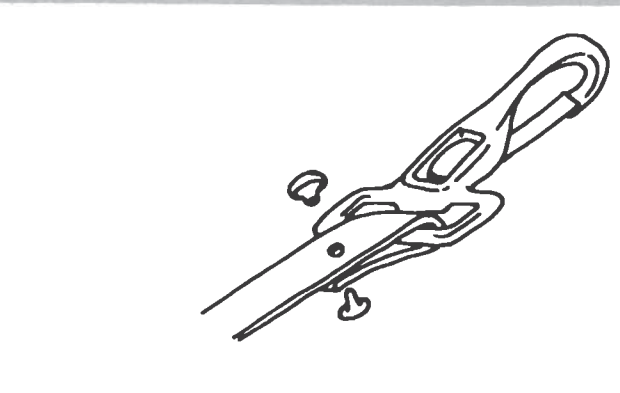
Step 9. Insert tab "G" through Dee Ring, fold over and cement, aligning edges. Fabricate all Dee Rings.



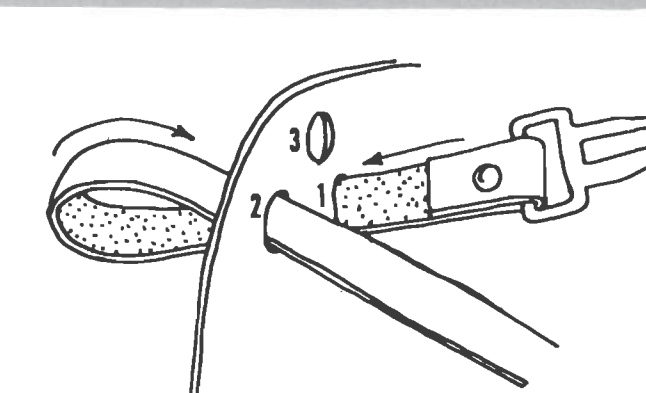
Step 10. Place assembled Dee Ring on flesh side of "A". Center narrow part of "C" between 2 concho holes, insert ends of "H" through the 2 holes (see illustration) on either side of "G". Pull "H" through holes tightly, keeping ends even. Now turn chap leg over (grain side up).



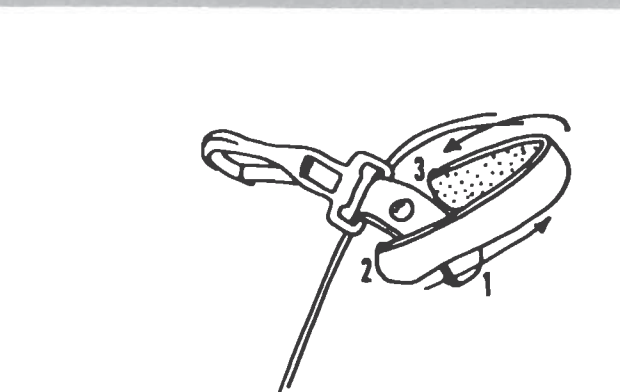
Step 11. On grain side of "A", insert ends of tie strap "H" through holes in concho "F". Using bleed knot, secure "F" to "A" (see bleed knot instructions). Attach all conchos using this procedure.



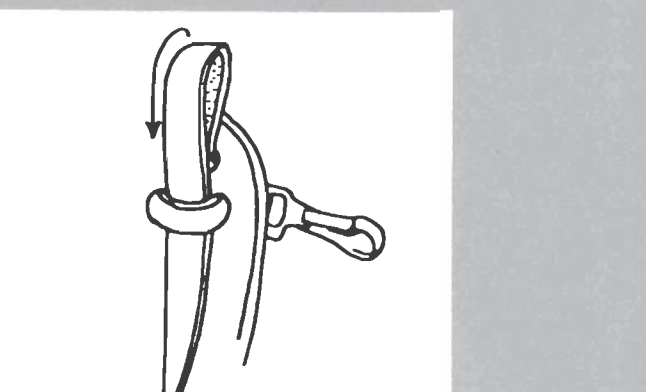
Step 12. Attach strap "I" to Chap Snap with Rapid Rivet as illustrated.



Step 13. From grain side of "A", insert end of "I" through hole no. 3, insert it through loop as illustrated. Secure all Chap Snaps using this procedure.



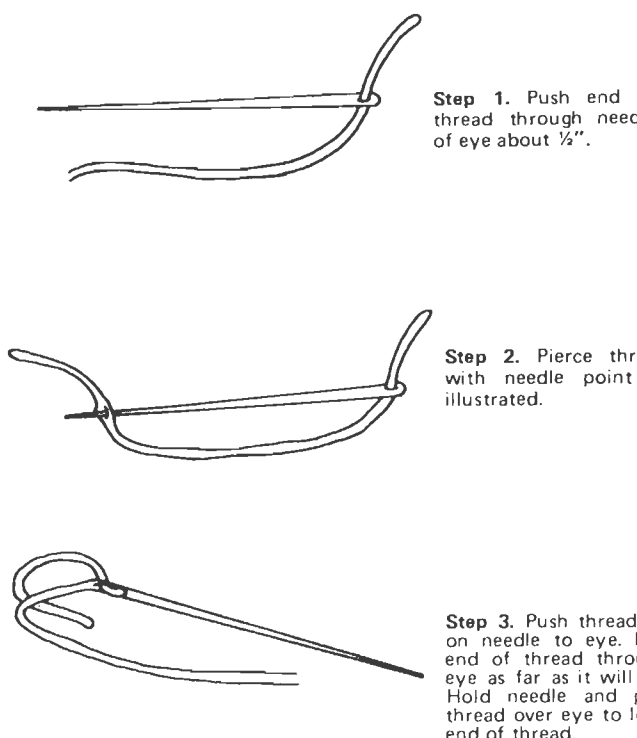
Step 14. Fold Chap Snap over, place snap end of strap between holes no. 2 and no. 3. Insert end of "I" through hole no. 3, over-lapping snap end of strap. Pull "I" tightly through hole no. 3 to secure Chap Snap.



Step 15. After end of "I" has been pulled through hole no. 3, insert it through loop as illustrated. Secure all Chap Snaps using this procedure.

Step 16. Insert strap "J" through no. 9 hole in front of chaps, tie, and then ready to wear.

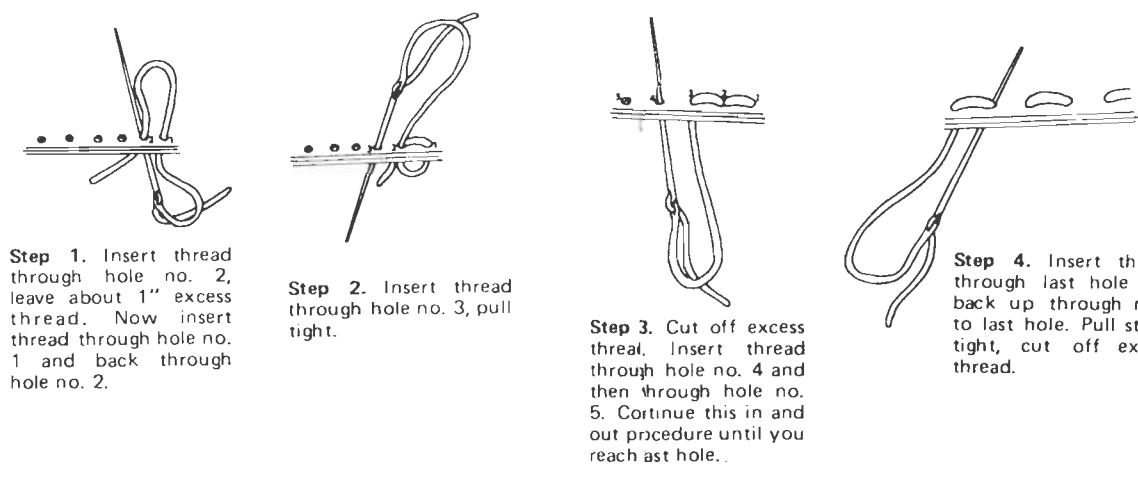
Threading the Needle



Step 1. Push end of thread through needle of eye about 1/2".

Step 2. Pull thread through eye as far as it will go. Hold needle and pull thread over eye to lock end of thread.

Stitching Instructions



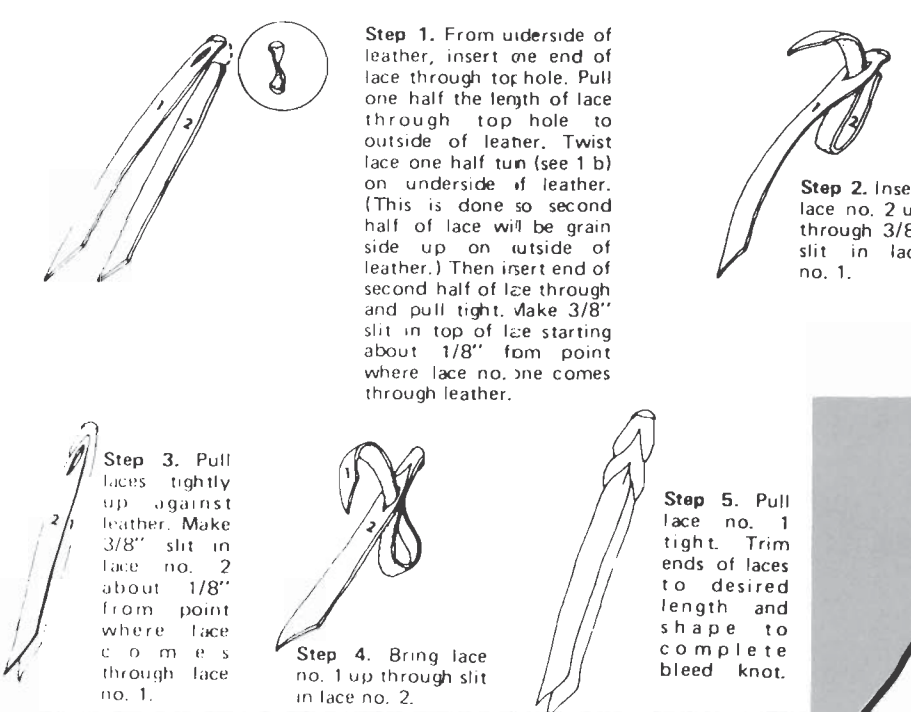
Step 1. Insert thread through hole no. 2, over about 1" excess thread. Now, insert thread through hole no. 1 and back through hole no. 2.

Step 2. Insert thread through hole no. 3, pull tight.

Step 3. Cut off excess thread, insert thread through hole no. 4 and then through hole no. 5. Continue this in and out procedure until you reach last hole.

Step 4. Insert thread through last hole and back up through slot to last hole. Pull stitch tight, cut off excess thread.

Bleed Knot Instructions



Step 1. From underside of leather, insert end of lace through leg hole. Pull one half the length of lace through top hole so outside of leather. Tuck lace one half into (see 1 b) on underside of leather. This is done so second half of lace will be grain side up on outside of leather. Then insert end of second half of lace through and pull right. Lace 3/8" slit in lace starting about 1/8" from point where lace no. has comes through leather.

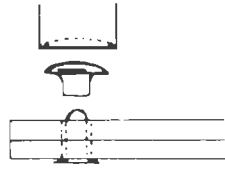
Step 3. Pull lace tightly against leather. Make 3/8" slit in lace no. 2 about 1/8" from point where lace no. 1 is through lace no. 1.

Step 4. Bring lace no. 1 up through slit in lace no. 2.

Step 5. Pull lace no. 1 tight. From end of lace to desired length and shape to complete bleed knot.

Rapid Rivet Instructions

For best results use a rivet setter and rawhide mallet. Use rivet slightly longer than thickness of leathers. Punch hole in leather (use drive or rotary punch) slightly larger than rivet. Place rivet post through leathers and place on hard, smooth, dense surface. Place rivet cap on post. Place concave end of rivet setter on cap (be certain rivet setter is centered so edges of setter will not mark rivet cap) and tap sharply with rawhide mallet once or twice. Check to see that rivet is set tightly in leather and does not turn.



Childrens Size
"A"
Cut 2
1 Left Side
1 Right Side
(Flop Pattern for Right Side)

#9 Drive Punch
Chap Snap Holes

#9 Drive Punch
Chap Snap Holes

#9 Drive Punch
Chap Snap Holes

#9 Drive Punch
Concho Holes

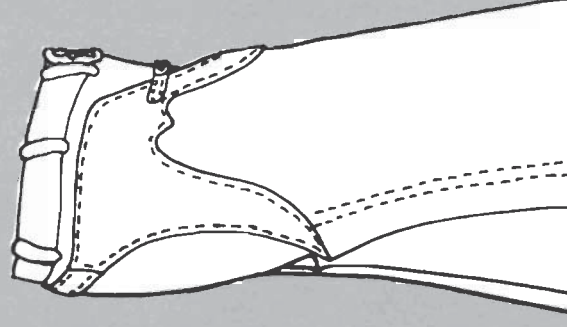
#9 Drive Punch
Concho Holes

#9 Drive Punch
Concho Holes

24" Inseam Length

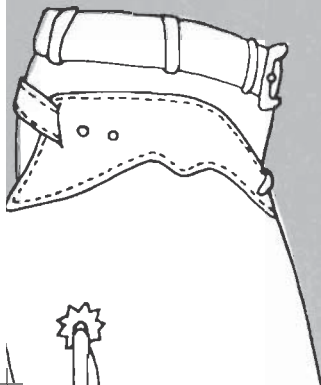
26" Inseam Length

Batwing & Shotgun Chap 1



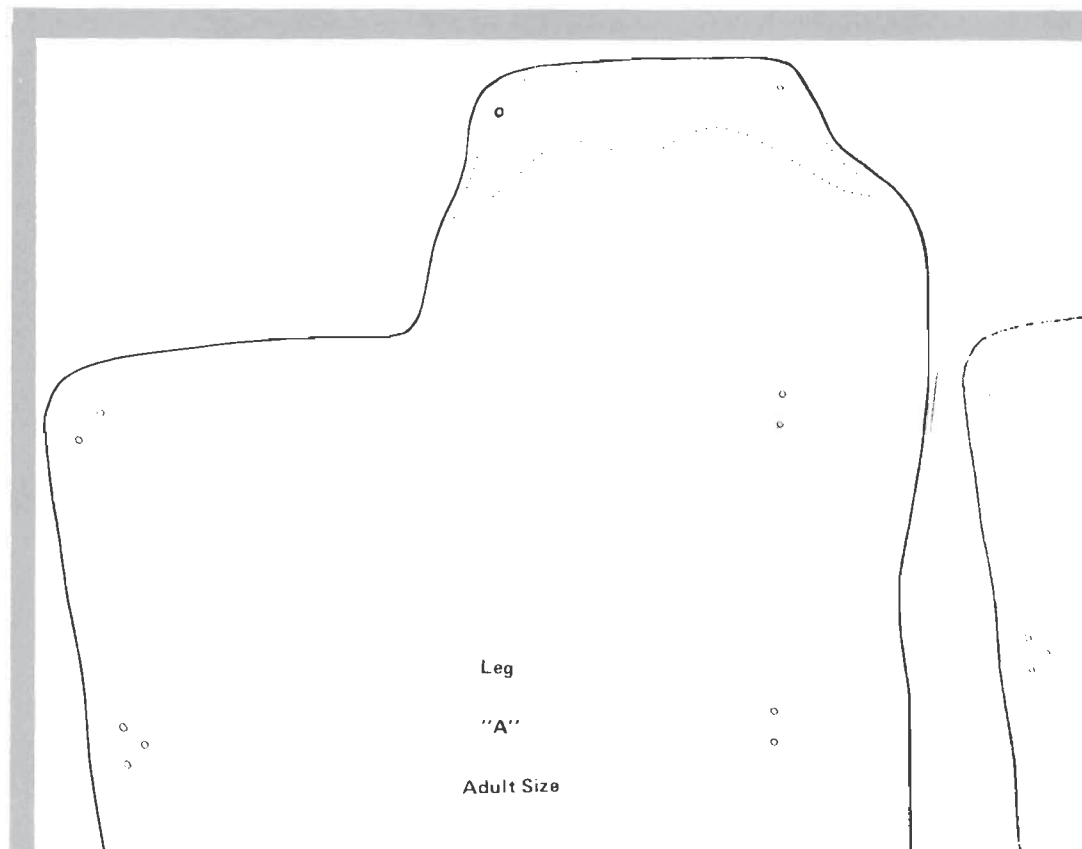
Patterns &

Step-by-step Instructions

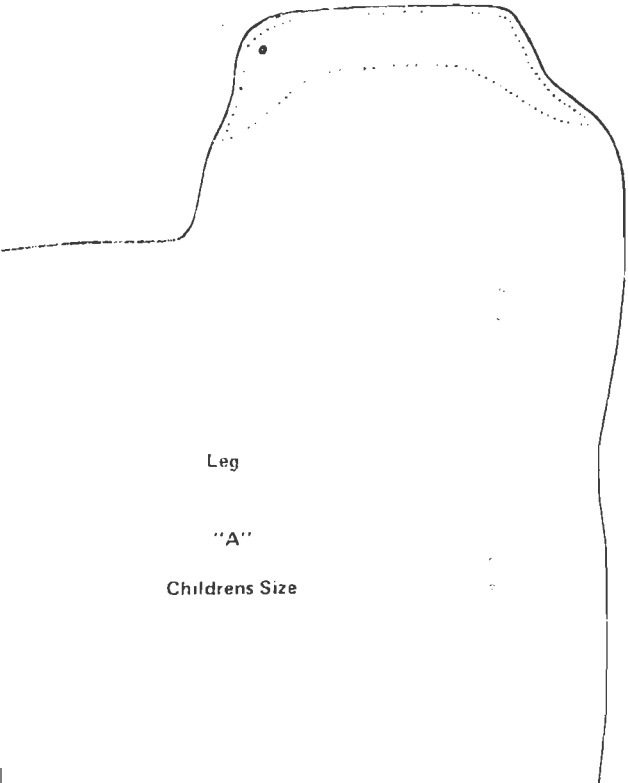


Materials Needed For Batwing Chaps:

Chap Leather
Size 000 Harness Needle
1 1/4" Chap Buckle
6-3/4" Chap Snaps
6-5/8" Dee Rings
6- Small Rapid Rivets
8-Medium Rapid Rivets
13 ft. Waxed Thread
Drive Punches no. 0, 5 & 9
Cement



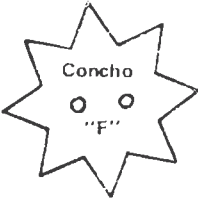
Labeled Batwing Chap Parts



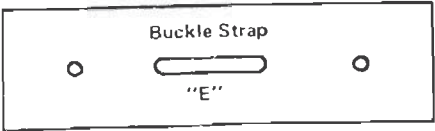
Leg

"A"

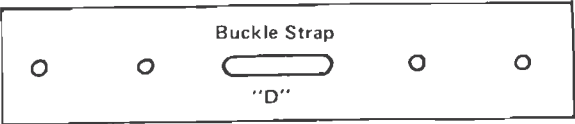
Childrens Size



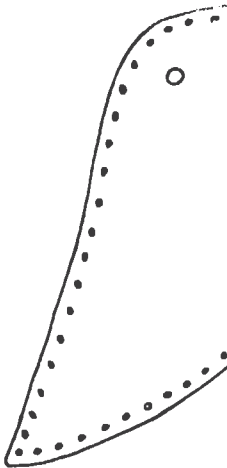
Concho
"F"



Buckle Strap
"E"



Buckle Strap
"D"



Adult Size

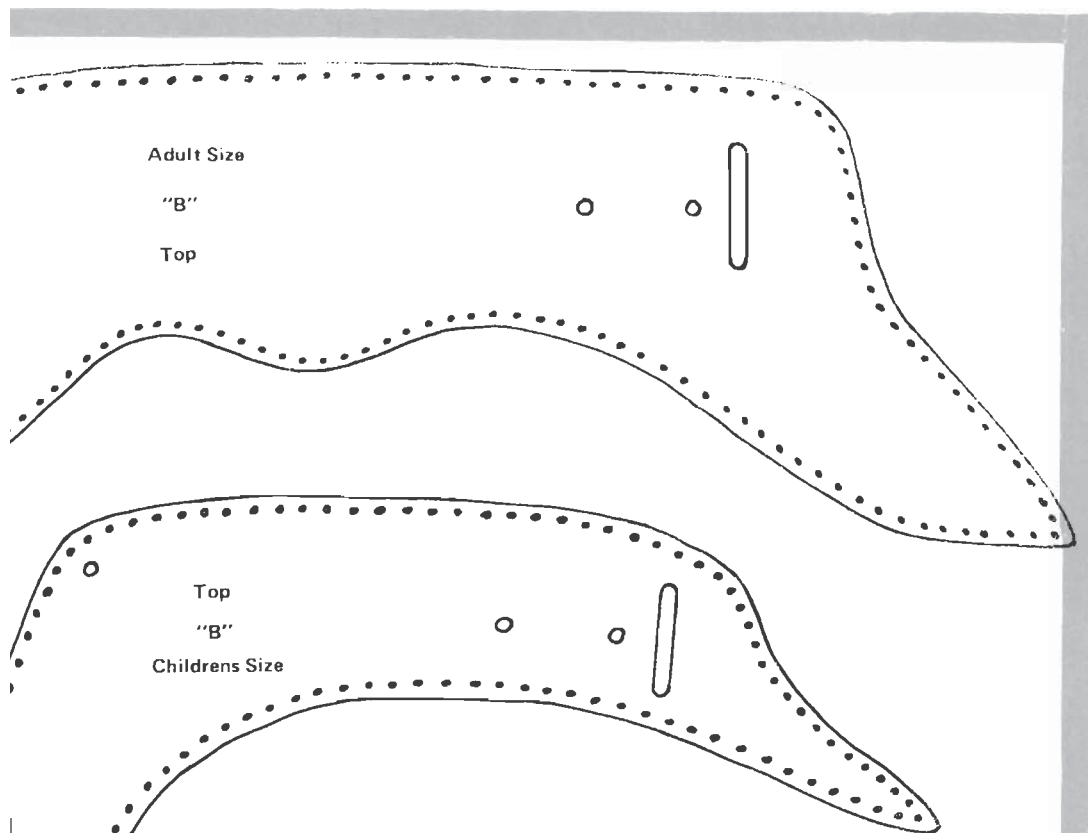
"B"

Top

Top

"B"

Childrens Size



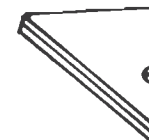


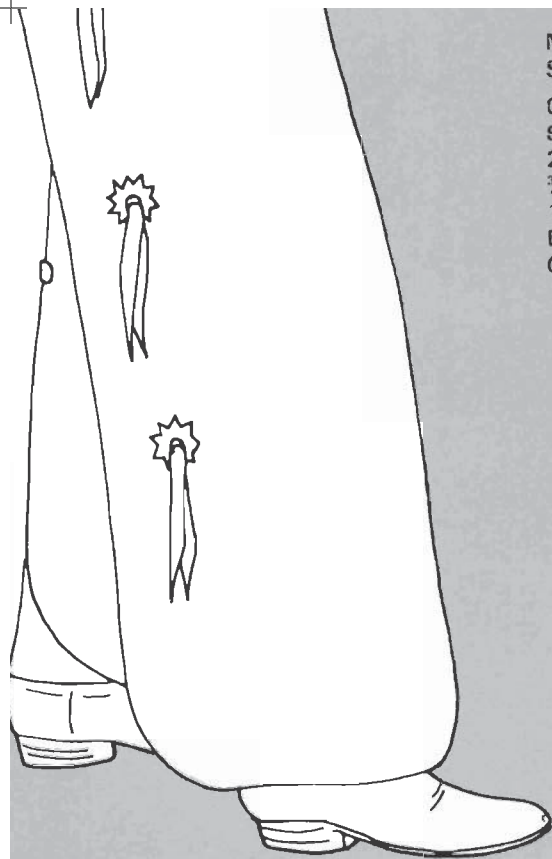
Distributed by Tandy Warehouse Co.,
A Division of Tandy Leather Co.,
Fort Worth, Texas

Assembly Instr For Batwing

Note: Carefully read the complete assembly instructions before beginning assembly.

Step 1. Use cutting patterns to cut parts of the chaps from leather of your choice. Use pattern pieces (shown) to cut parts for left leg. Turn patterns over, cut pattern pieces for right leg.

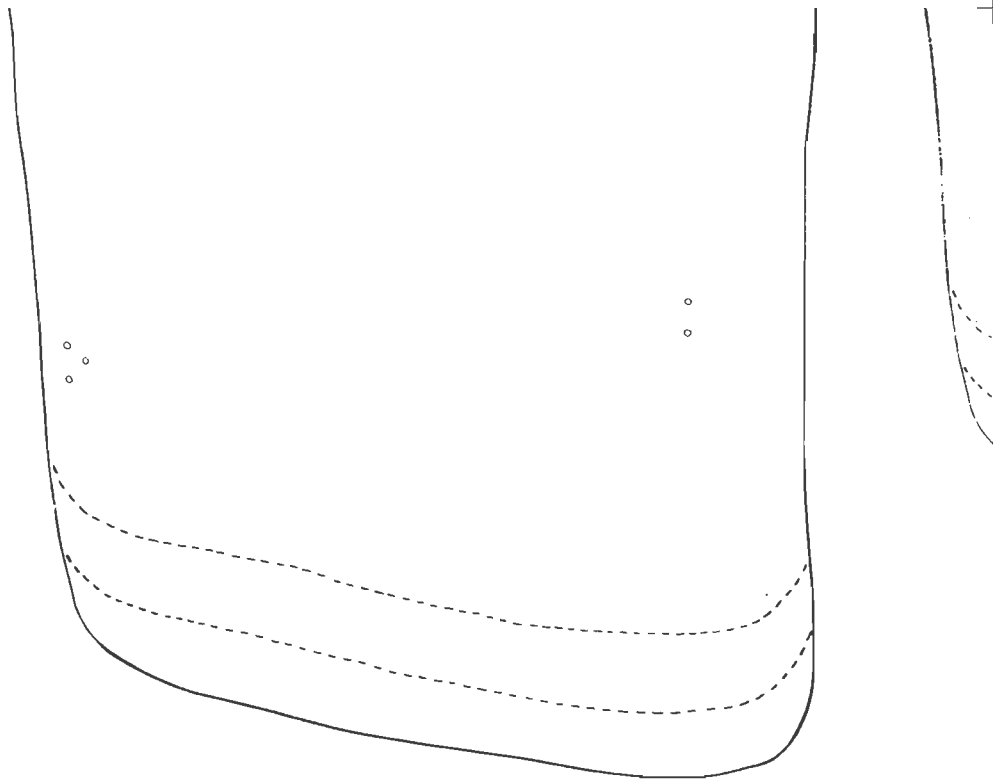




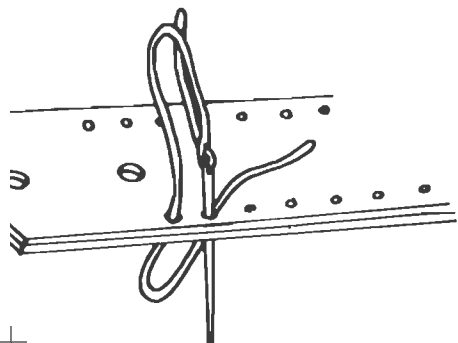
Materials Needed For
Shotgun Chaps:

Chap Leather
Size 000 Harness Needle
2 Chap Zippers
 $\frac{3}{4}$ " Buckle
18 ft. Waxed Thread
Drive Punches no. 0 & 5
Cement

Printed in U.S.A.



Instructions Chaps



Threading the Needle

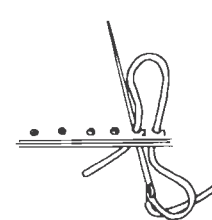


Step 1. Push end of thread through needle of eye about $\frac{1}{2}$ ".

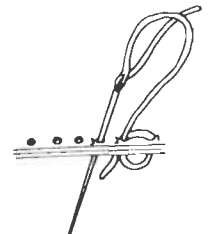


Step 2. Pierce thread with needle point as illustrated.

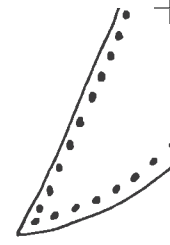
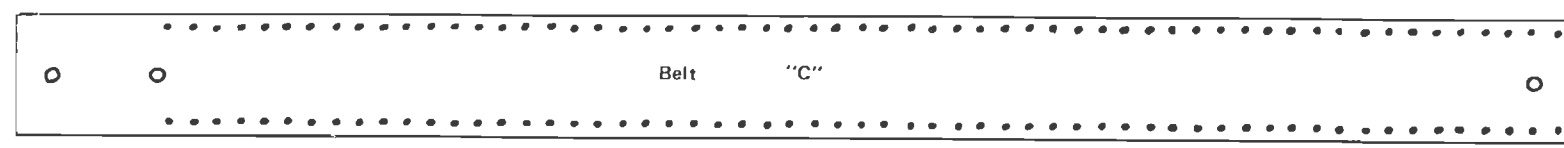
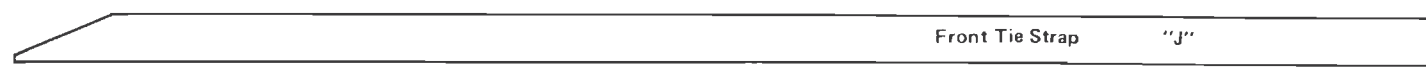
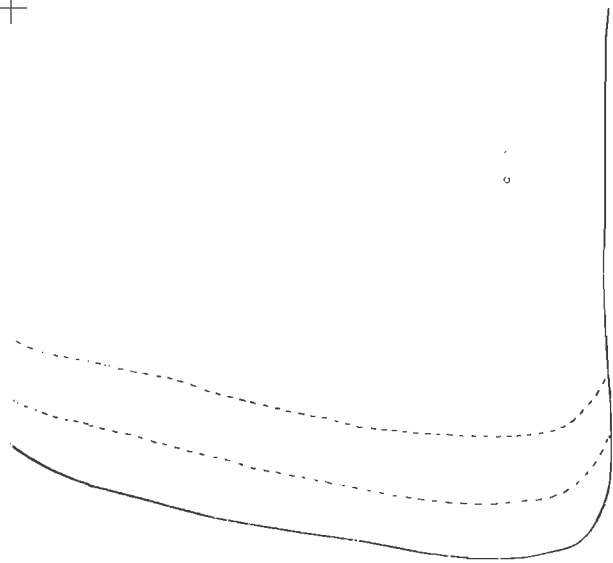
Stitching



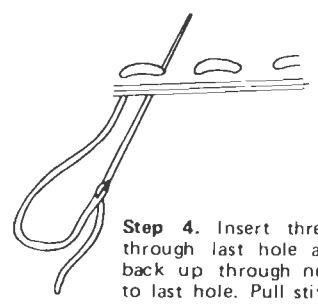
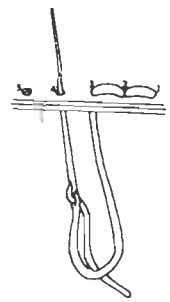
Step 1. Insert thread through hole no. 2, leave about 1" excess thread. Now insert thread through hole no. 1 and back through hole no. 2.



Step 2. Insert thread through hole no. 3, pull tight.

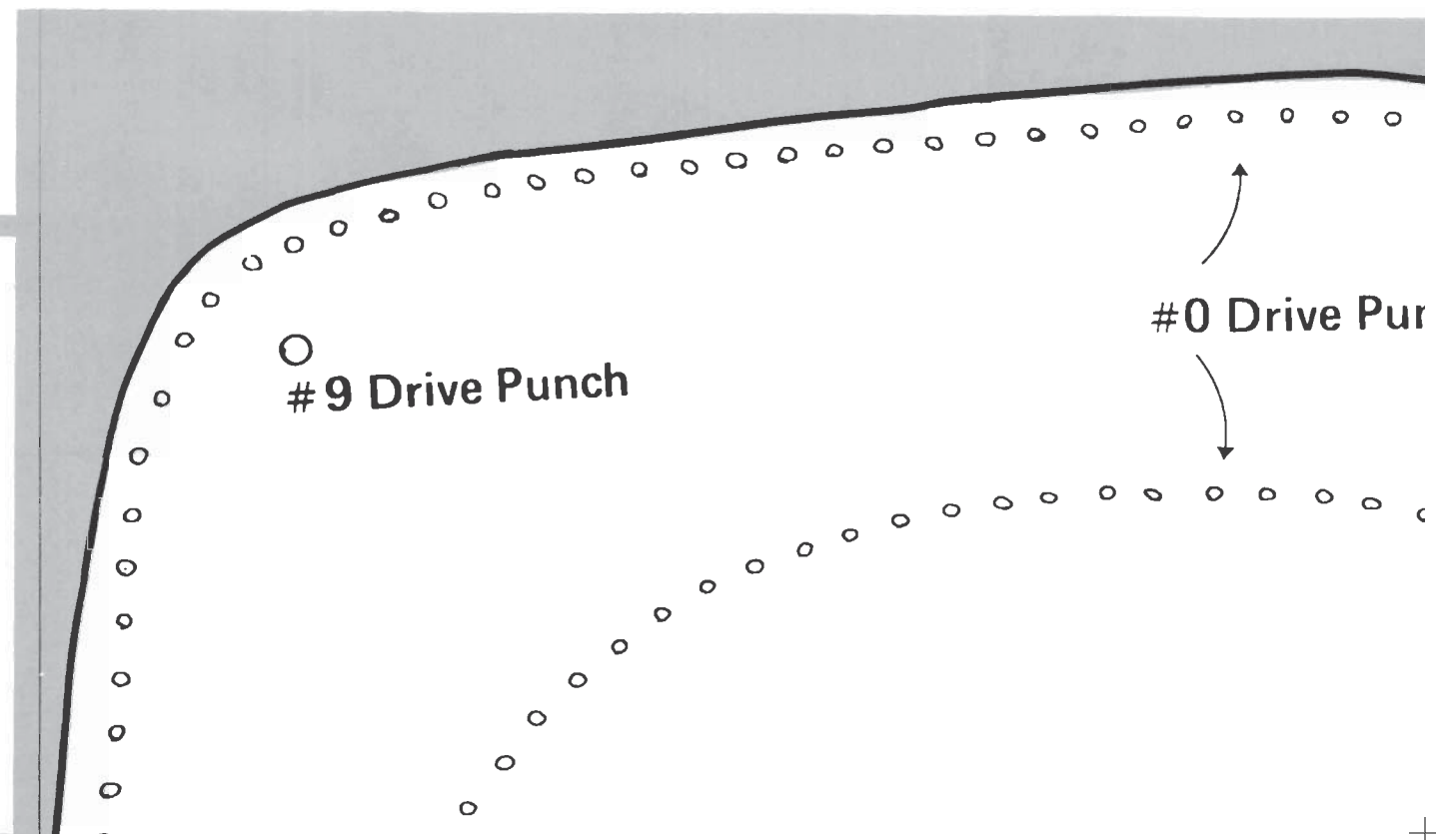


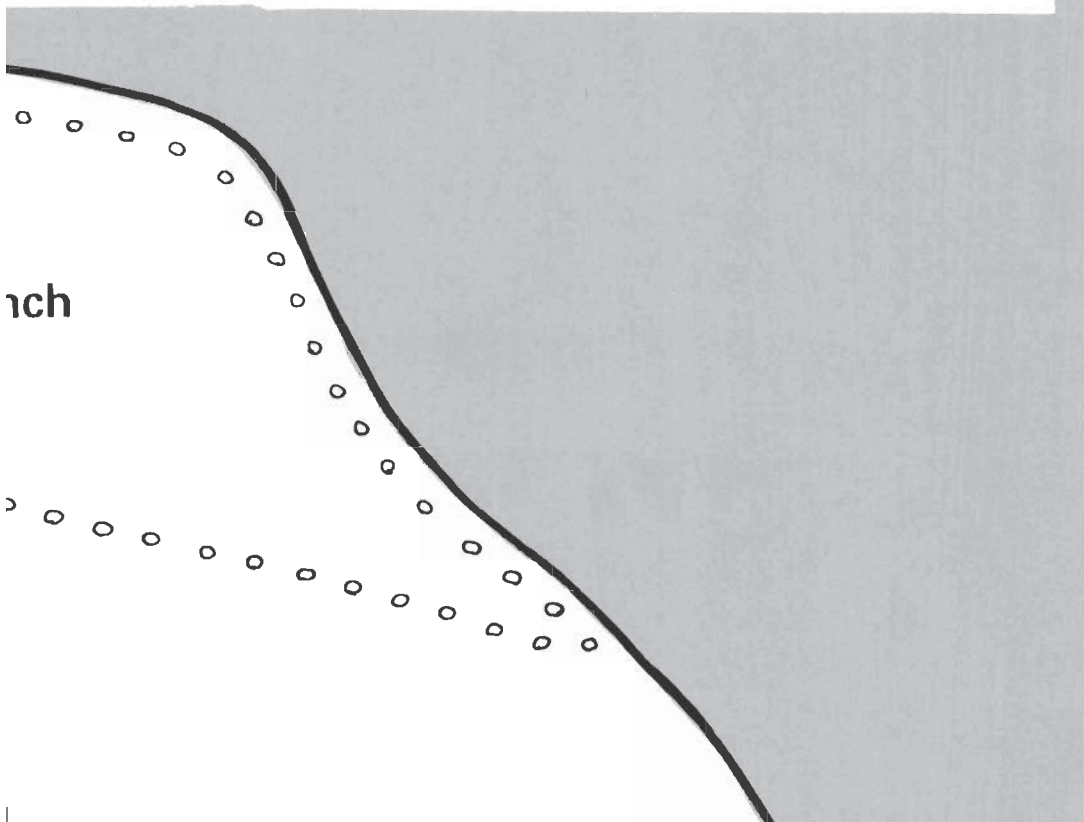
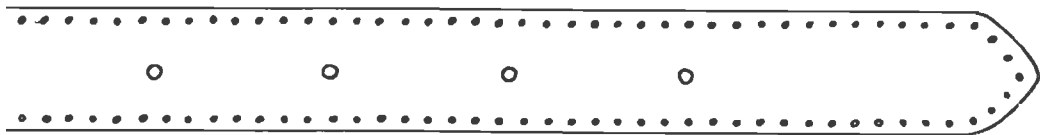
g Instructions



Step 3. Cut off excess thread. Insert thread through hole no. 4 and then through hole no. 5. Continue this in and out procedure until you reach last hole.

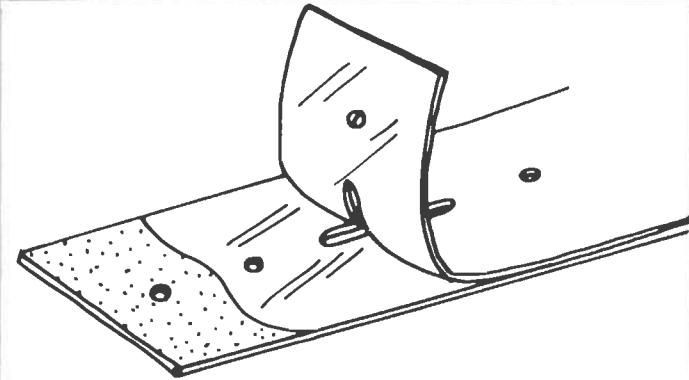
Step 4. Insert thread through last hole and back up through next to last hole. Pull stitch tight, cut off excess thread.





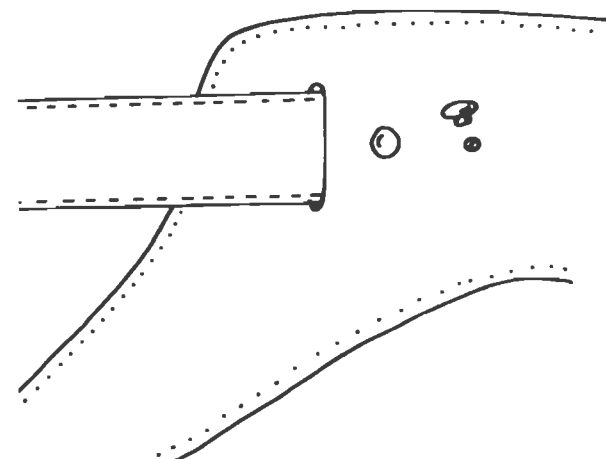
Measure leg inseam to determine length of chap. Punch holes (size indicated on pattern pieces) in leather.

Step 2
"C" p
Begin :

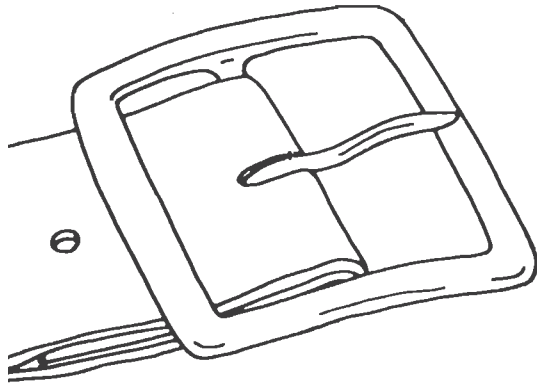


Step 3. Aligning holes in buckle strap "E" with holes in buckle strap "D". cement "E" and "D" together (flesh side to flesh side).

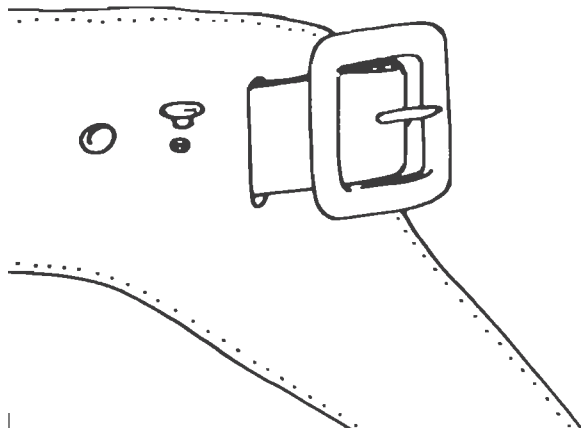
Step
tong
strap
holes



1. Aligning stitching holes, cement (2) belt parts together (flesh side to flesh side). stitching (see stitching instructions).

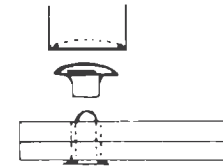


4. Place end of strap through buckle, insert end of buckle through slot. Fold and pull around center bar of buckle, align rivet and cement.



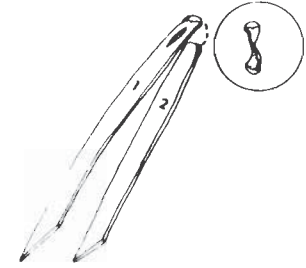
Step 3. Push thread up on needle to eye. Pull end of thread through eye as far as it will go. Hold needle and pull thread over eye to lock end of thread.

Rapid Rivet Instructions



For best results use a rivet setter and rawhide mallet. Use rivet slightly longer than thickness of leathers. Punch hole in leather (use drive or rotary punch) slightly larger than rivet. Place rivet post through leathers and place on hard, smooth, dense surface. Place rivet cap on post. Place concave end of rivet setter on cap (be certain rivet setter is centered so edges of setter will not mark rivet cap) and tap sharply with rawhide mallet once or twice. Check to see that rivet is set tightly in leather and does not turn.

Bleed Knot



Step 1. leather, lace through one half through outside, lace one on under (This is half of side up leather.) second half and pull slit in to about where lace through



Step 3. Pull laces tightly up against leather. Make 3/8" slit in lace no. 2 about 1/8" from point where lace comes through lace no. 1.

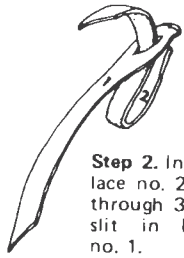


Step 4. Bring no. 1 up through in lace no. 2.

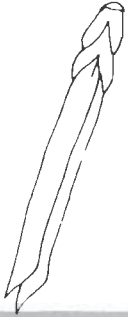
#9 Drive Punch
Chap Snap Holes

Instructions

From underside of insert one end of rough top hole. Pull the length of lace to top hole to of leather. Twist half turn (see 1 b) inside of leather. done so second lace will be grain on outside of Then insert end of half of lace through tight. Make $3/8''$ top of lace starting $1/8''$ from point lace no. one comes leather.



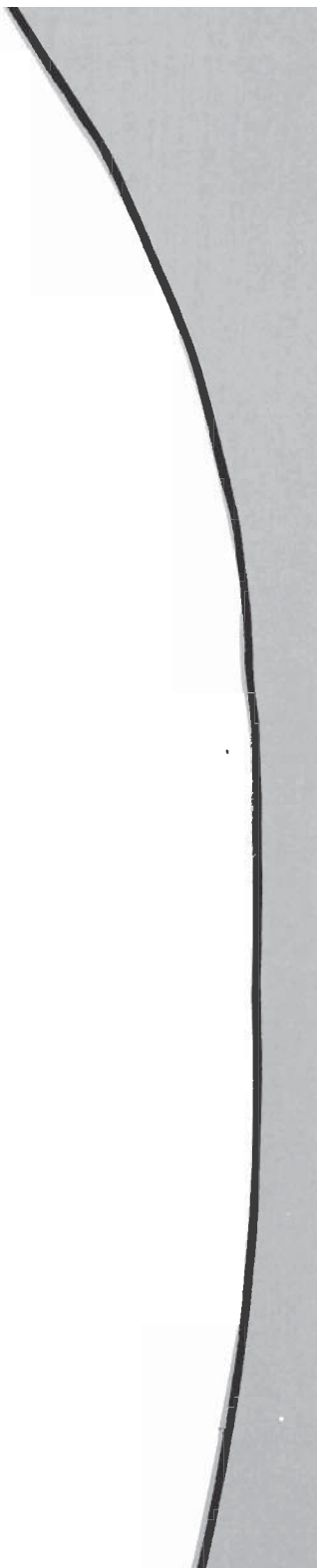
Step 2. Insert lace no. 2 up through 3/8" slit in lace no. 1.



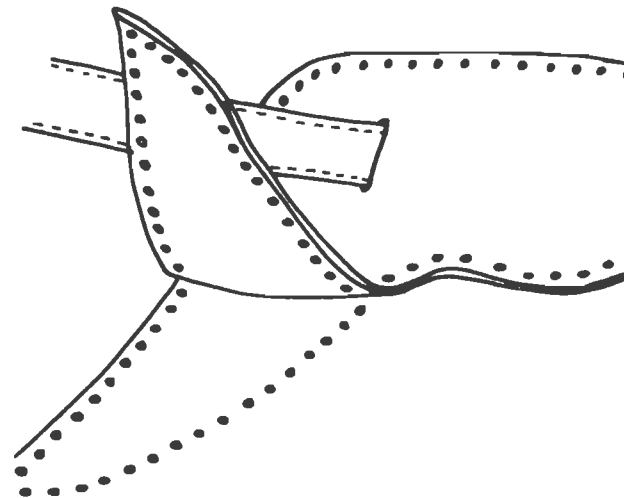
Step 5. Pull lace no. 1 tight. Trim ends of laces to desired length and shape to complete bleed knot.

lace
a slit

-
- #9 Drive Punch**
- Concho Holes



Step 5. Insert end of "C" through slot (2 thicknesses of leather) in "B", see illustration. Align rivet holes in "C" with rivet holes in "B", set 2 Rapid Rivets.

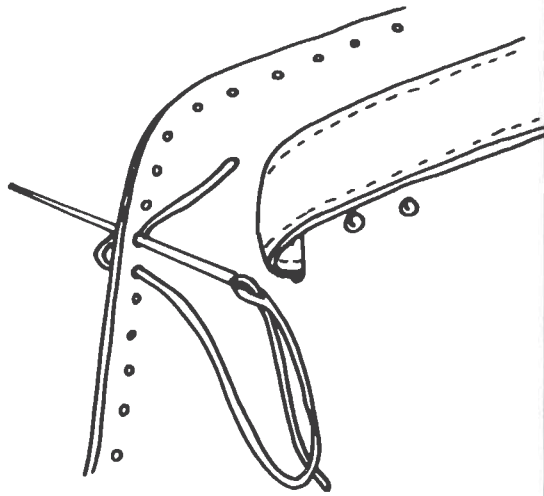


Step 7. Align lacing holes in "B" with lacing holes in top of "A".

Step
thro
rive

Step
leg
stitch

p 6. Insert assembled buckle strap end
ough slot in "C" (see illustration). Align
t holes, set 2 Rapid Rivets.



8. Begin stitching under strap "C" on right
and under buckle strap on left leg. (See
ning instructions.)



#9 Drive Punch
Chap Snap Holes

Childrens Size

"A"

Cut 2

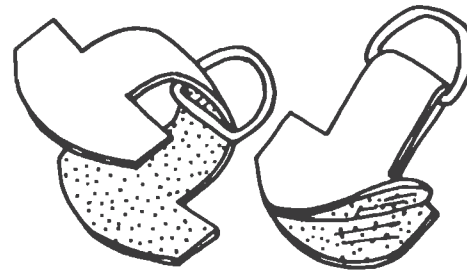
1 Left Side

1 Right Side

(Flop Pattern for Right Side)

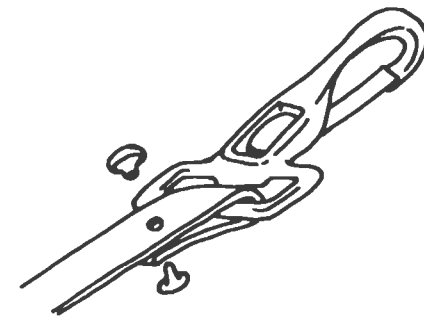
○
#9 Drive Punch
○ Concho Holes

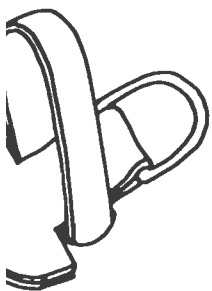




Step 9. Insert tab "G" through Dee Ring, fold over and cement, aligning edges. Fabricate all Dee Rings.

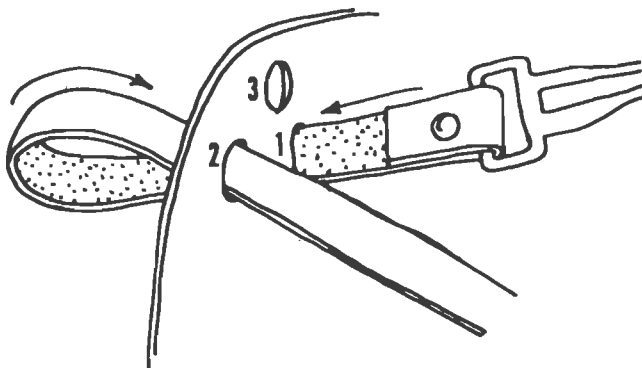
Step 10. Place flesh side of "A" "G" between 2 of "H" (through illustration) on "H" through hole even. Now turn up).





assembled Dee Ring on
". Center narrow part of
concho holes, insert ends
ugh the 2 holes (see
either side of "G". Pull
les tightly, keeping ends
chap leg over (grain side

Step 11. On grain side of "A", insert
ends of tie strap "H" through holes in
concho "F". Using bleed knot, secure
"F" to "A" (see bleed knot
instructions). Attach all conchos using
this procedure.



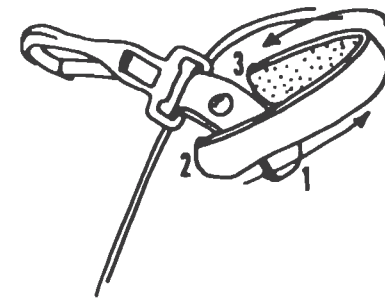
#9 Drive Punch
Chap Snap Holes



- #9 Drive Punch
- Concho Holes



Step 12. Attach strap "I" to Chap Snap with Rapid Rivet as illustrated.

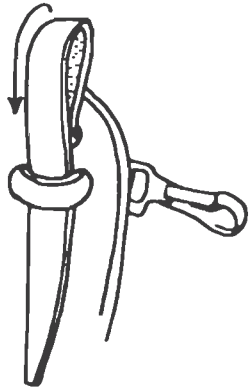


Step 14. Fold Chap Snap over, place snap end of strap between holes no. 2 and no. 3. Insert end of "I" through hole no. 3, overlapping snap end of strap. Pull "I" tightly through hole no. 3 to secure Chap Snap.

Step 15. pulled th through Chap Sna

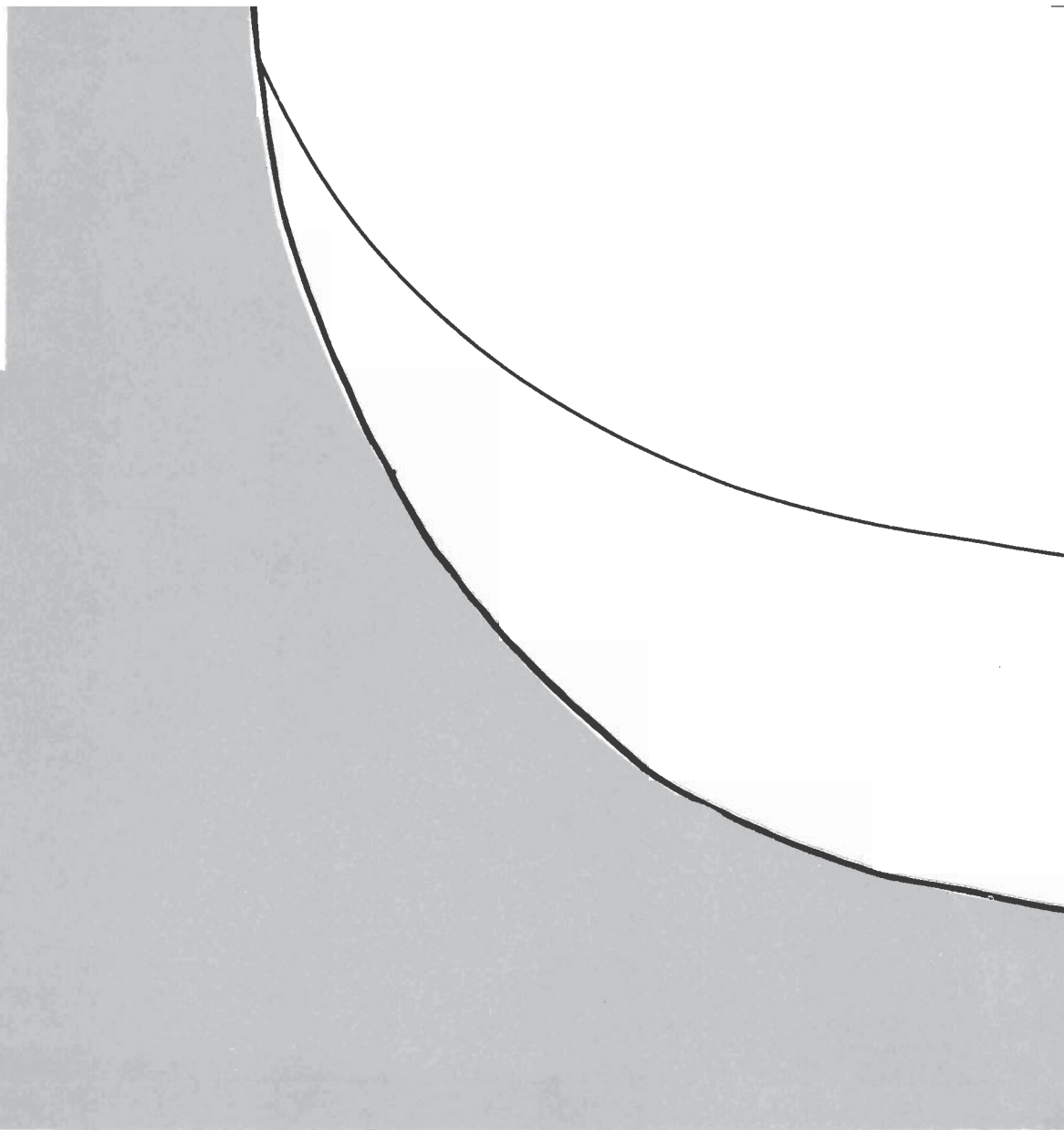
Step 16. hole in f ready to v

Step 13. From grain side of "A", insert end of "I" through hole no. 1 to flesh side. From flesh side of "A" insert "I" through hole no. 2 (see illustration).



After end of "I" has been through hole no. 3, insert it loop as illustrated. Secure all ps using this procedure.

Insert strap "J" through no. 9 front of chaps, tie, and their wear.





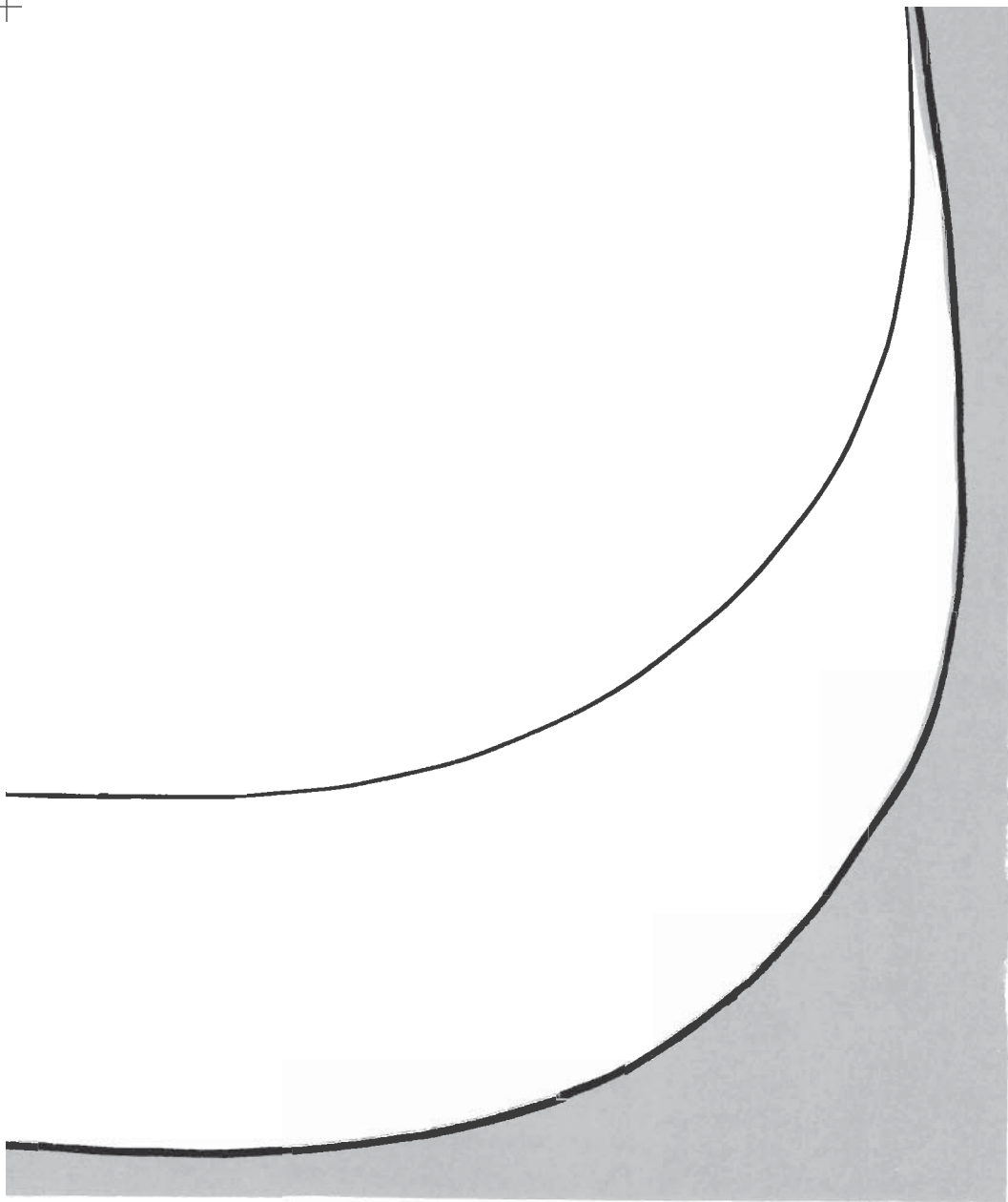
24" Inseam Length

A black line representing the inseam of a pair of pants, starting from the crotch and extending to the hem. The line is slightly curved, following the natural shape of a leg. The text "24" Inseam Length" is positioned above the line, indicating the total length of the inseam.



26" Inseam Length

A black line representing the inseam of a pair of pants, starting from the crotch and extending to the hem. The line is slightly curved, following the natural shape of a leg. The text "26" Inseam Length" is positioned above the line, indicating the total length of the inseam. The line is shaded in gray, and a vertical line is drawn from the crotch to the hem, dividing the inseam into two equal halves of 13 inches each.



Batwing Chap Patterns

Adult and Childrens Sizes

"E" Buckle Strap Cut 1

#5 Drive Punch

Adult Size "B"

Cut 2

1 Right Side

1 Left Side

(Flop Pattern for Right Side)

#9 Drive Punch

#5 Drive Punch

Stitching Holes #0 Drive Punch

#0 Drive Punch

#9 Drive Punch

Childrens Size "B"

Cut 2

1 Left Side

1 Right Side

(Flop Pattern for Right Side)

#9 Drive Punch

#0 Drive Punch

#5 Drive Punch

Concho

Cut 6

"F"

#9 Drive Punch

#9 Drive Punch

Chap Snap Holes

#9 Drive Punch

Chap Snap Holes

Adult Size "A"

Batwing Chaps

Cut 2

1 Left Leg

1 Right Leg

(Flop Pattern for Right Leg)

#9 Drive Punch

Concho Holes

#9 Drive Punch

Concho Holes

#9 Drive Punch

Chap Snap Holes

28" Inseam Length

30" Inseam Length

32" Inseam Length

34" Inseam Length

"G" Tab Cut 6

"D" Buckle Strap Cut 1

#5 Drive Punch

Adult and Childrens Sizes

Concho Tie Strap "H" Cut 6 Adult and Childrens Sizes

Adult and Childrens Sizes

Chap Snap Strap "I" Cut 6 #5 Drive Punch

Front Tie Strap "J" Cut 1

Adult and Childrens Sizes

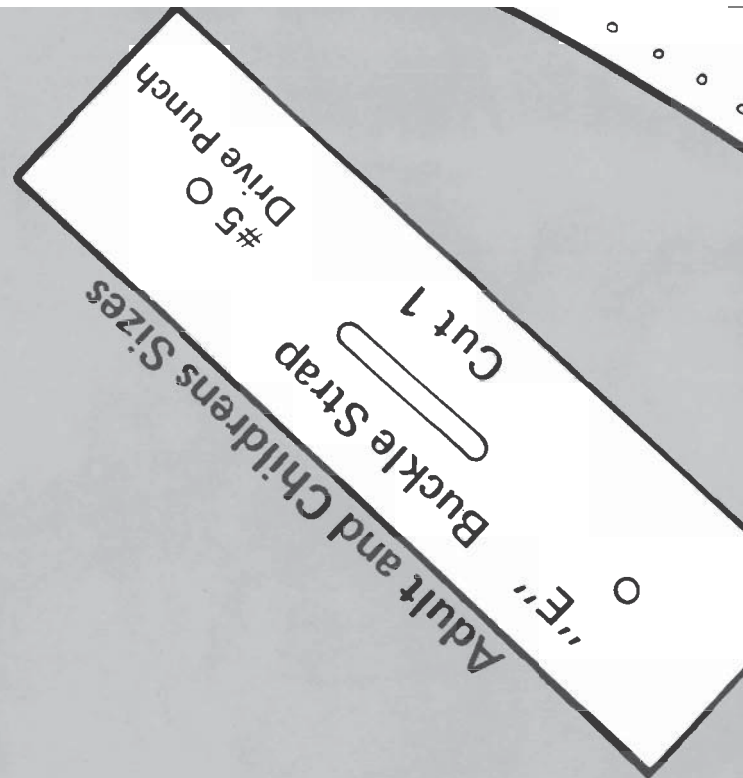
#5 Drive Punch

Adult and Childrens Sizes

Belt "C" Cut 2 Proper Length for Waist Size

#5 Drive Punch

#0 Drive Punch



Batwing Chap

○ #9
Drive Punch

Adult Size
"B"

Cut 2

1 Right Side

1 Left Side

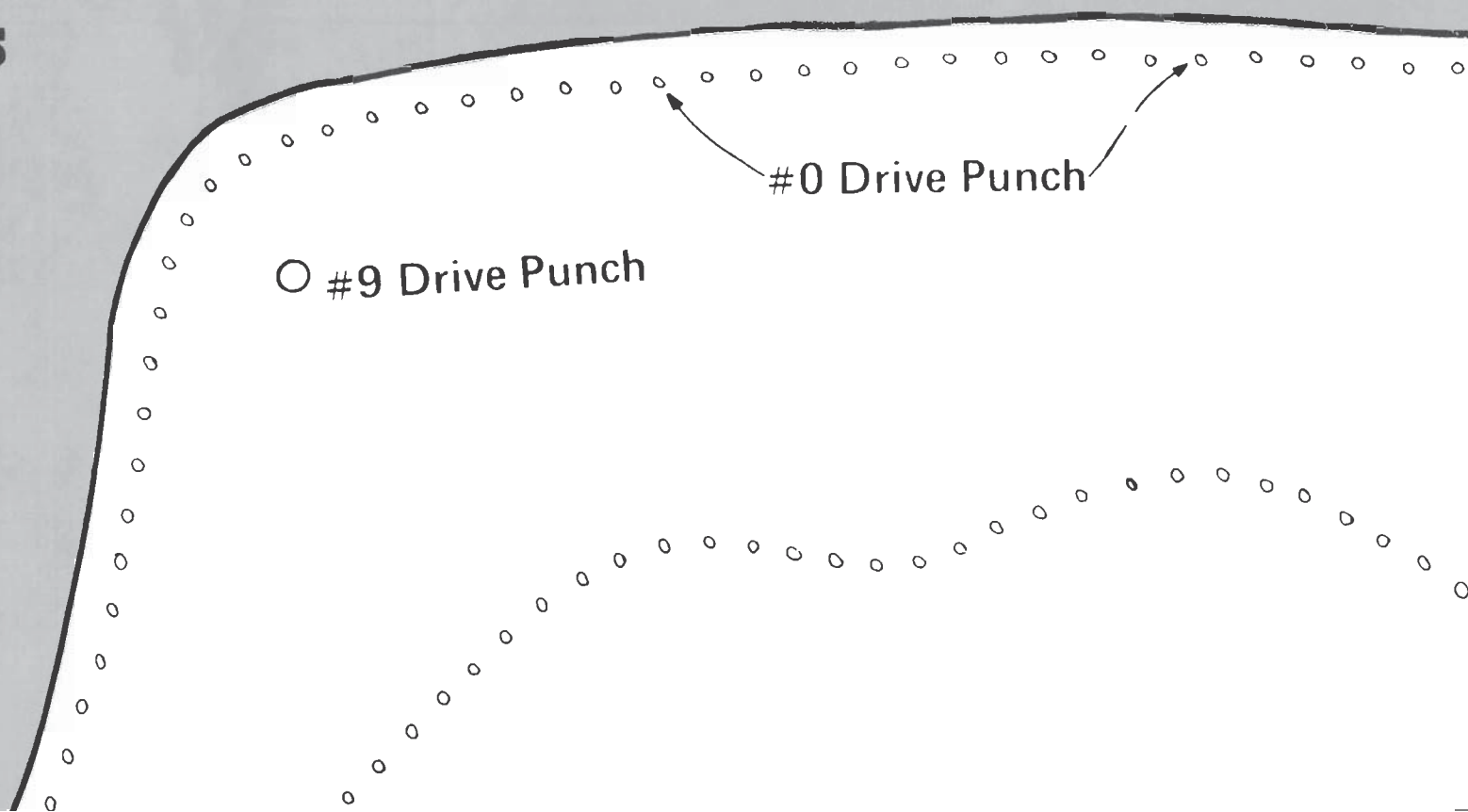
(Flop Pattern for Right Side)

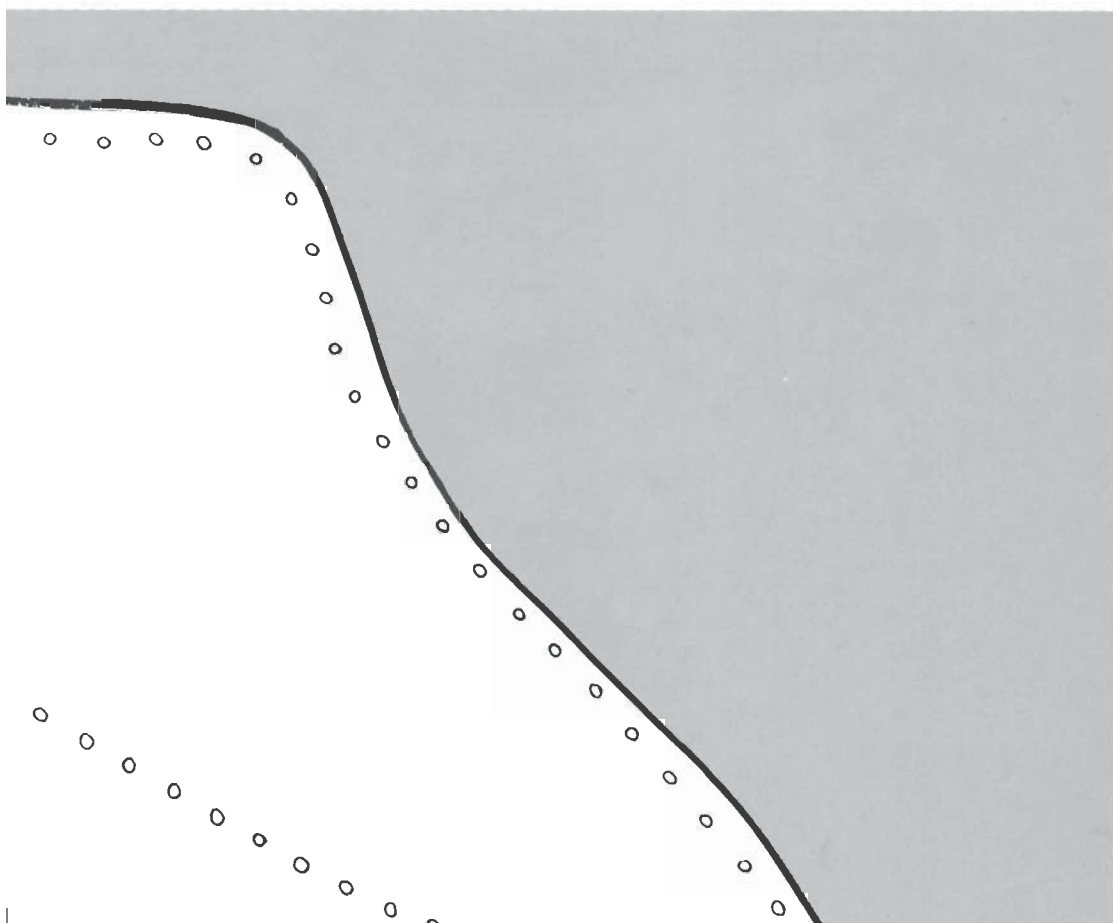
#5 Drive Punch

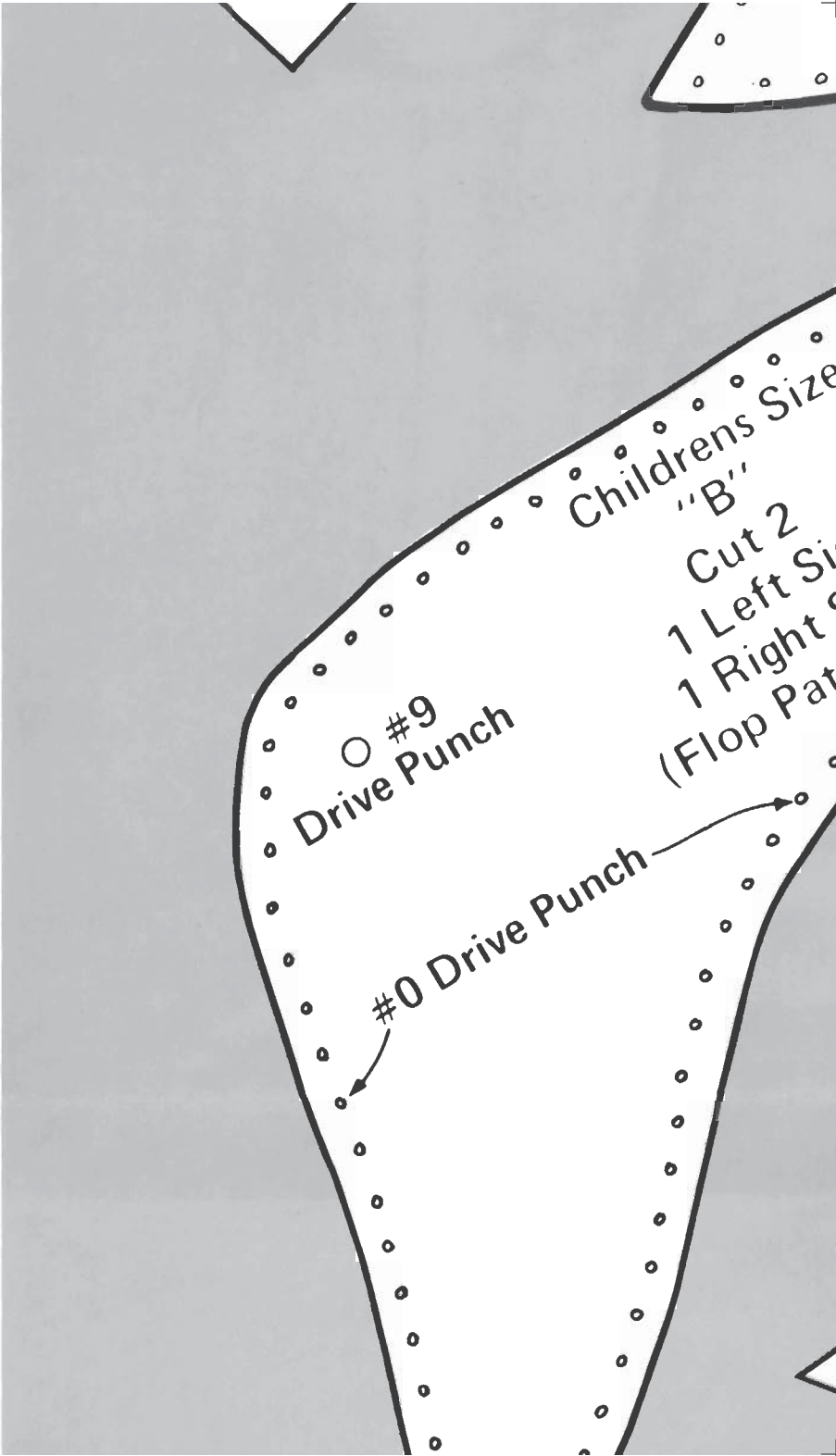


Stitching Holes
#0 Drive Punch

Patterns







#5 Drive Punch

de
Side
tern for Right Side)

#9 Drive Punch

Chap Snap Holes

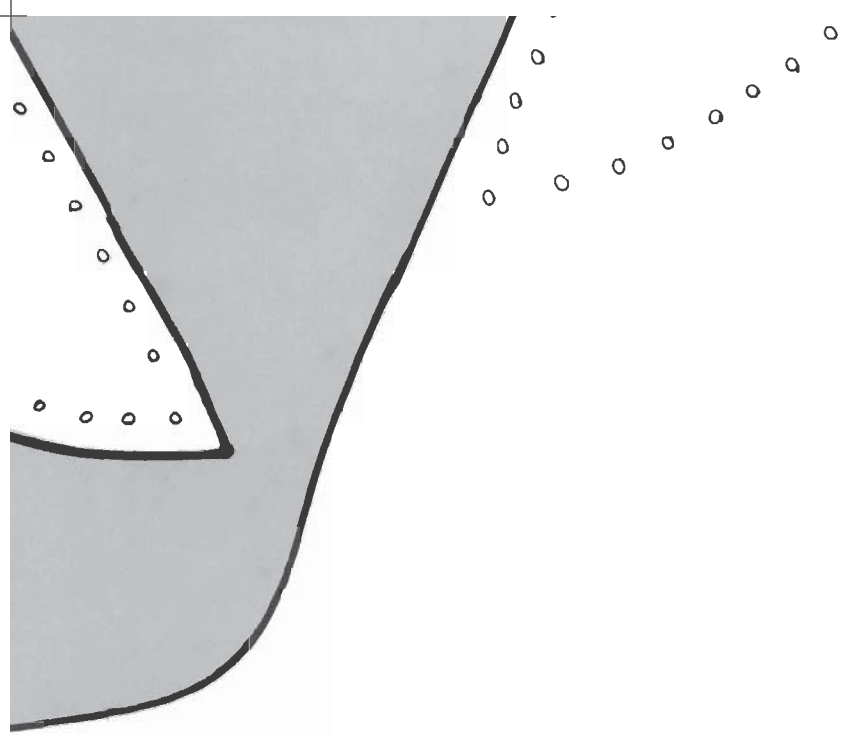
Concho

Cut 6

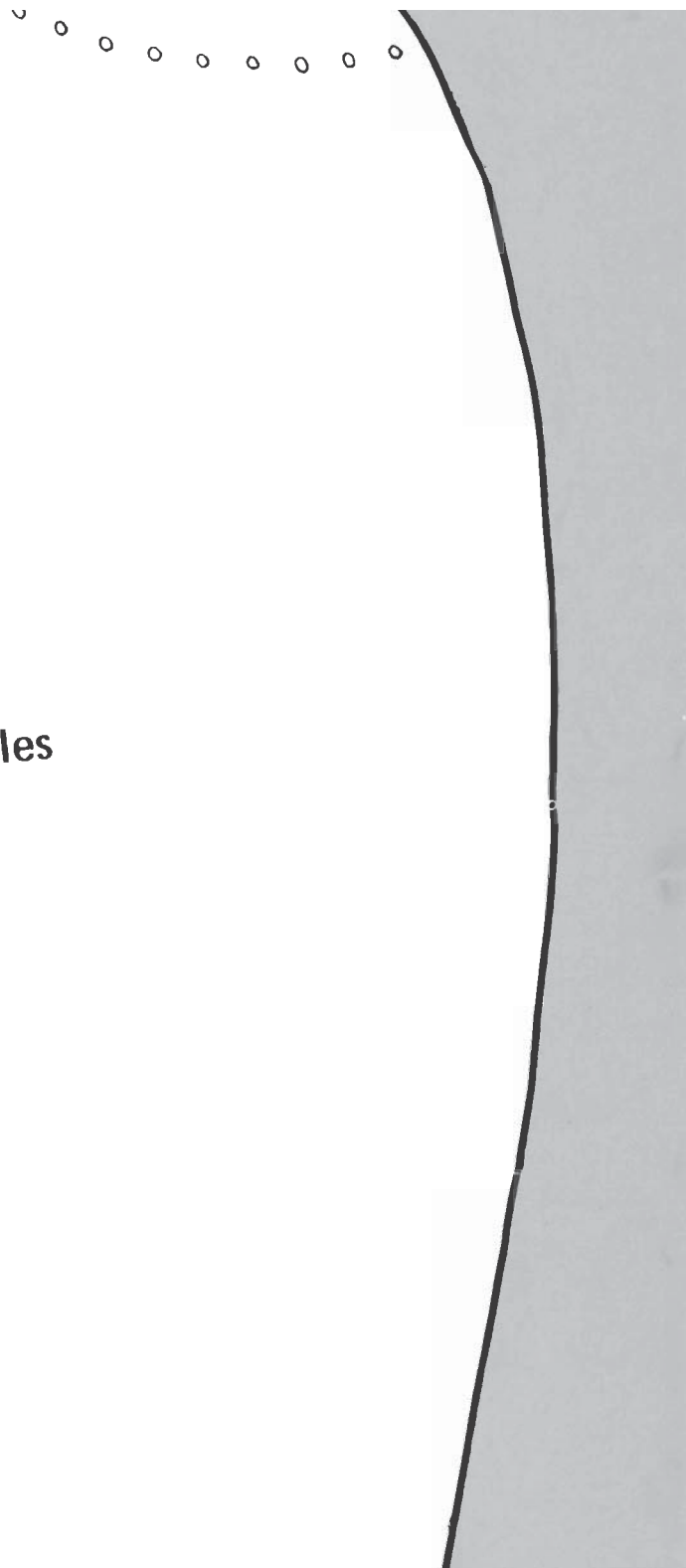
"F"

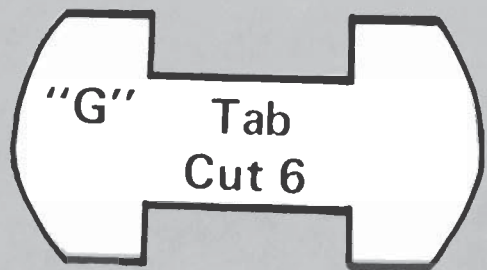
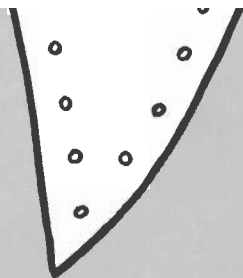
#9

Drive



○
#9 Drive Punch
○ Concho Holes





Punch

○
#5 Drive Punch

○
Adult and Childrens Size

○ #9 Drive Punch
○
○ Chap Snap Holes

Adult Size

“A”

Batwing Chaps

Cut 2

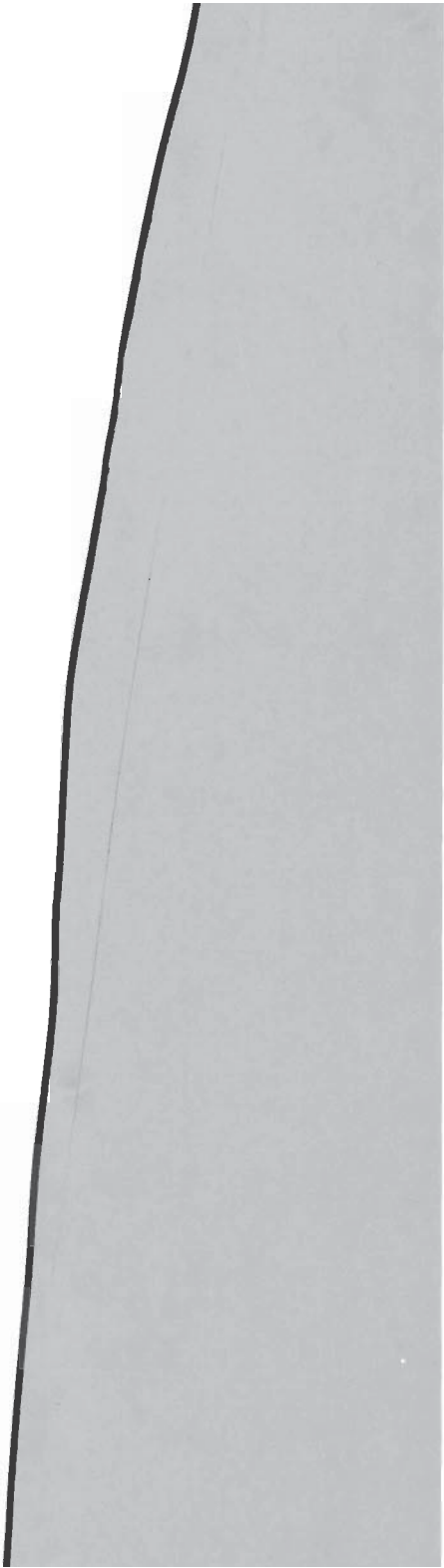
1 Left Leg

1 Right Leg

(Flop Pattern for Right Leg)

○
#9 Drive Punch
○ Concho I

Holes



Front Tie Strap

"J"

Cut 1

"D" Buckle Strap



Drive Punch

Cut 1

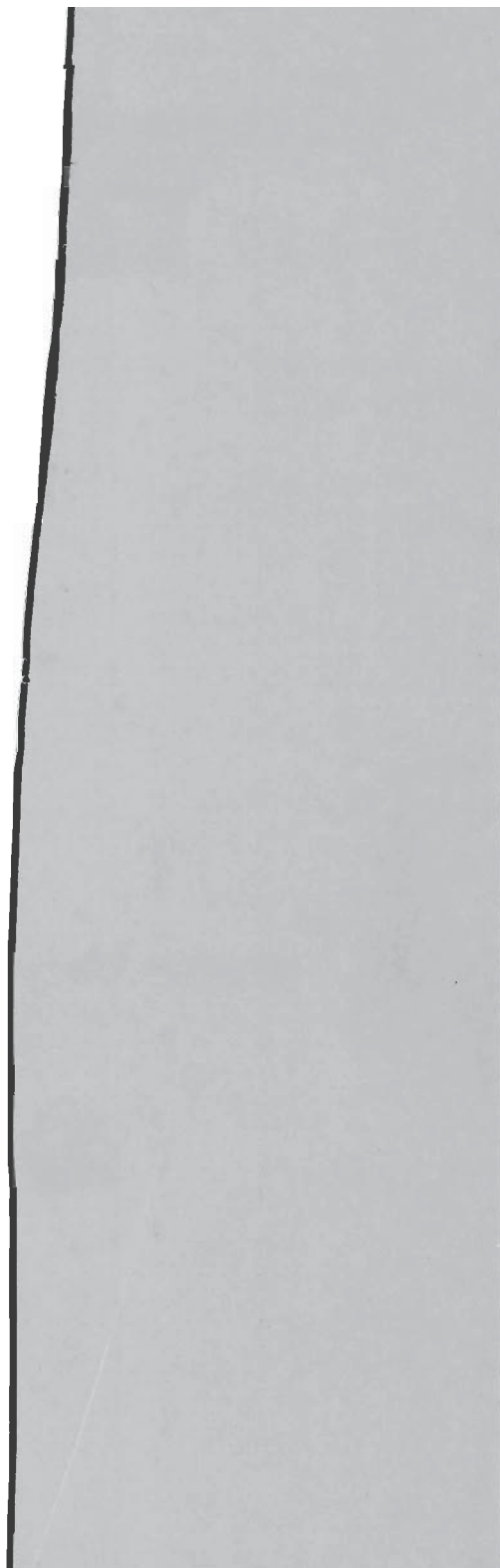
Adult and Childrens Sizes

- #9 Drive Punch
-
- Chap Snap Holes

is Belt "C" Cut 2 Proper Length



○
#9 Drive Punch
○ Concho Holes



Adult and Childrens Sizes

Concho Tie Strap

“H”

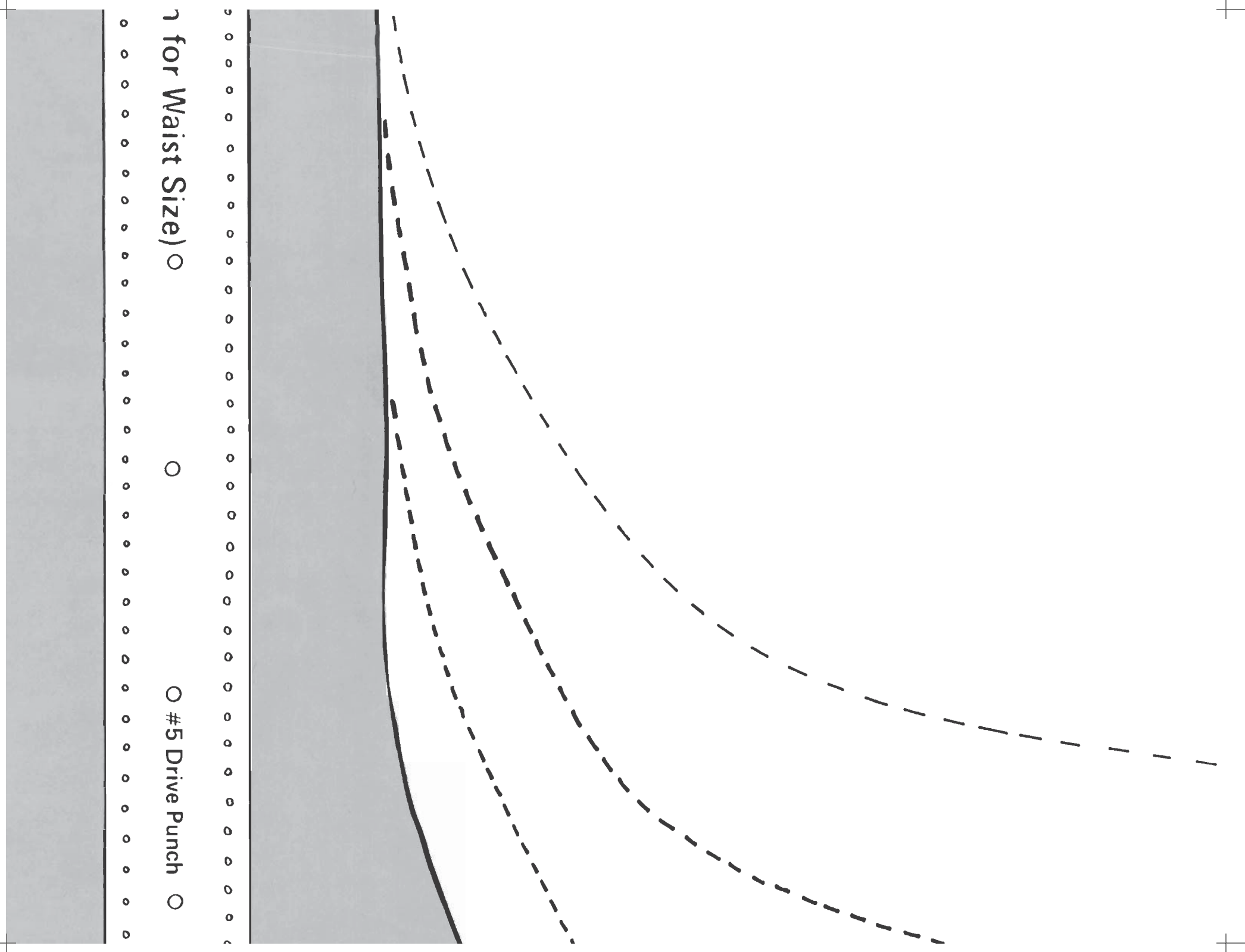
Cut 6 Adult and Chil

Adult and Childrens Sizes

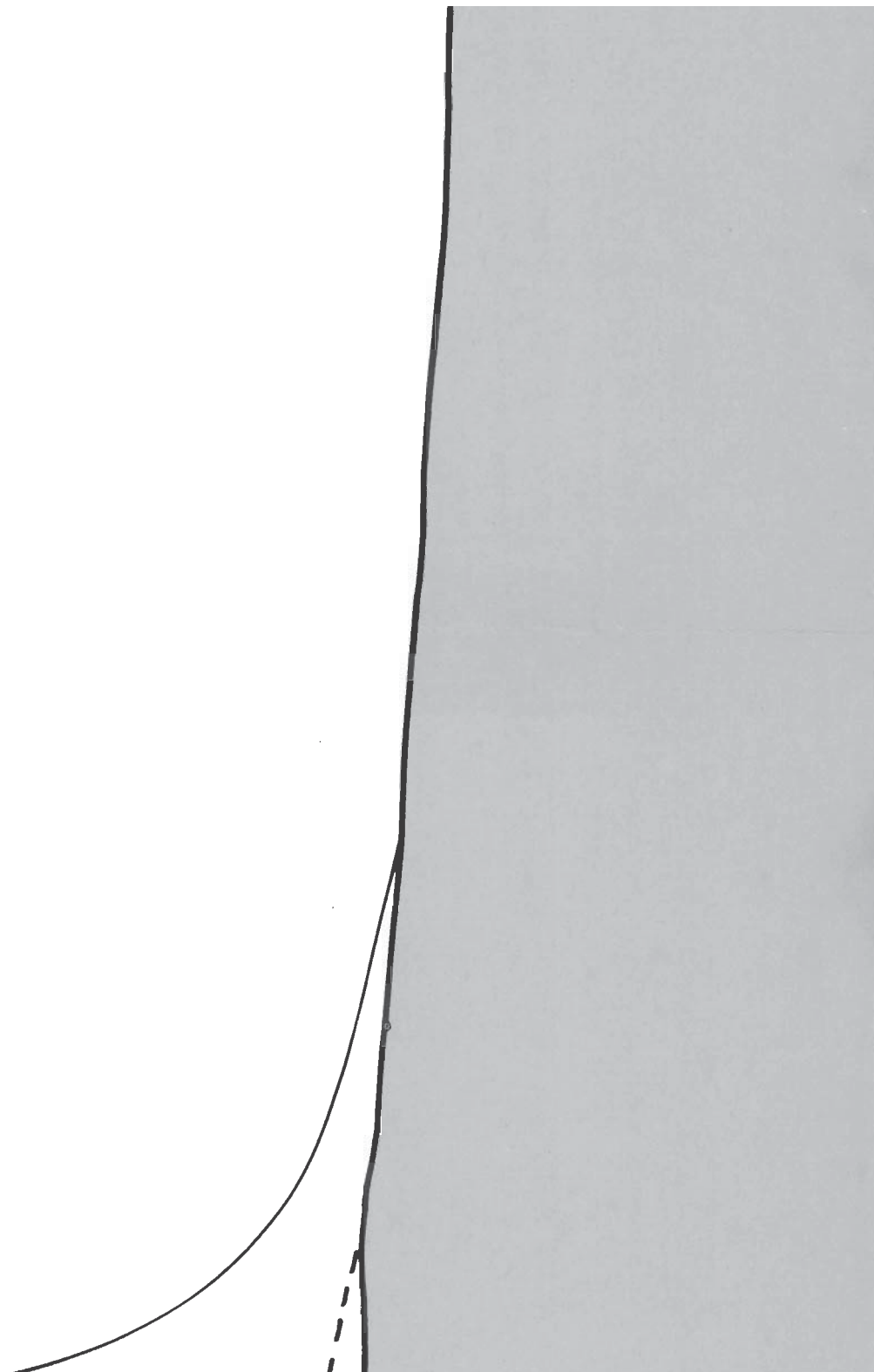
“I”
Chap Snap Strap

Cut 6

#5 Drive P

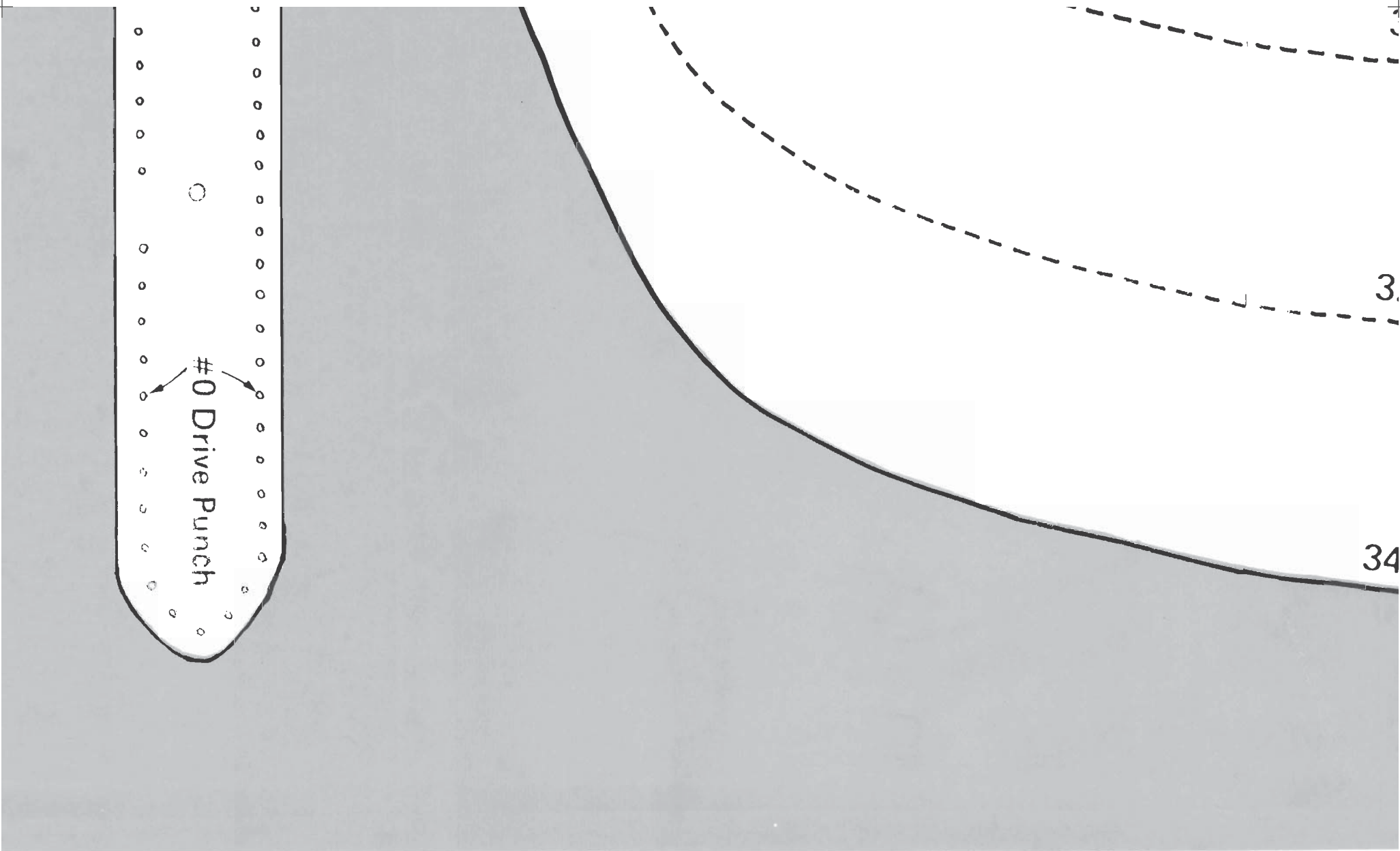


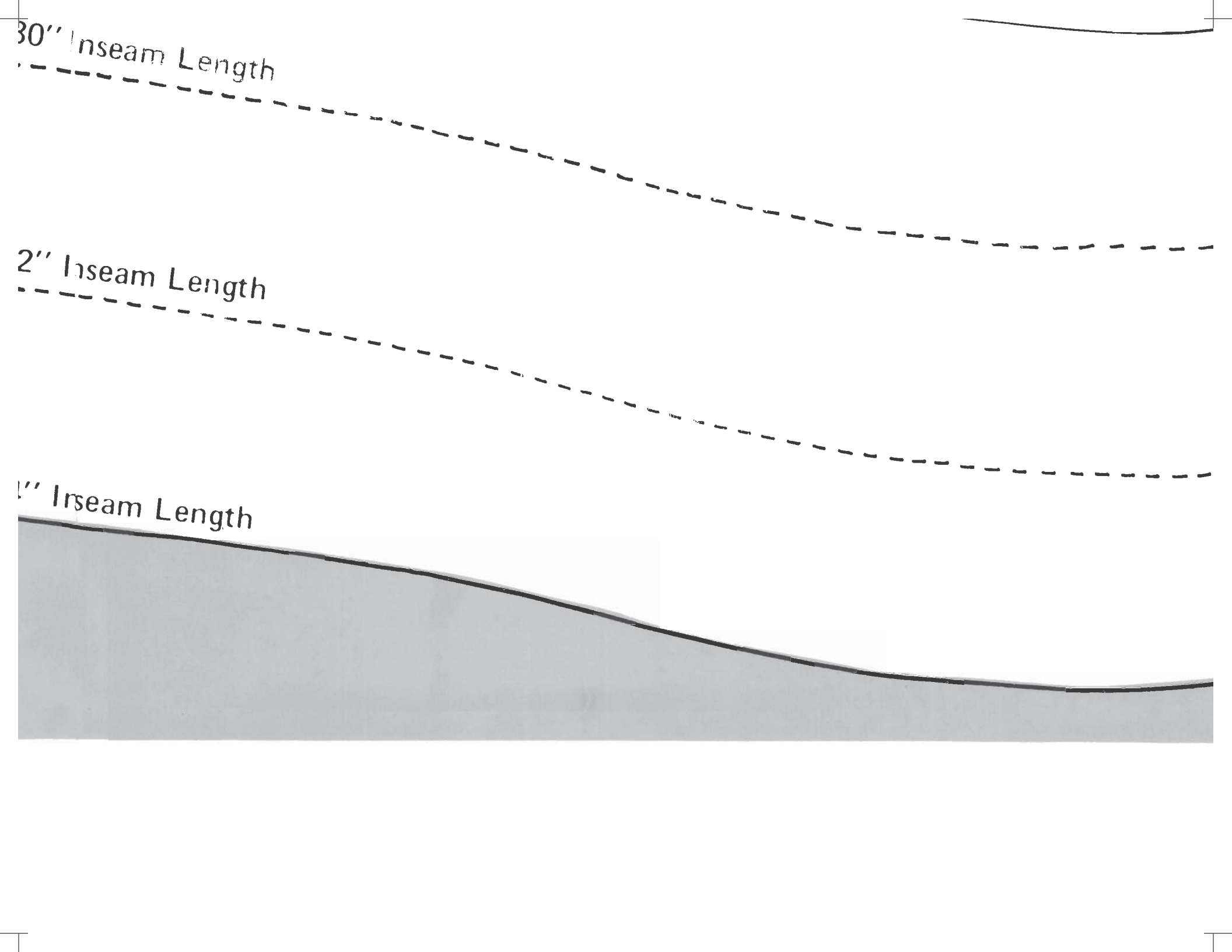
28" Inseam Length

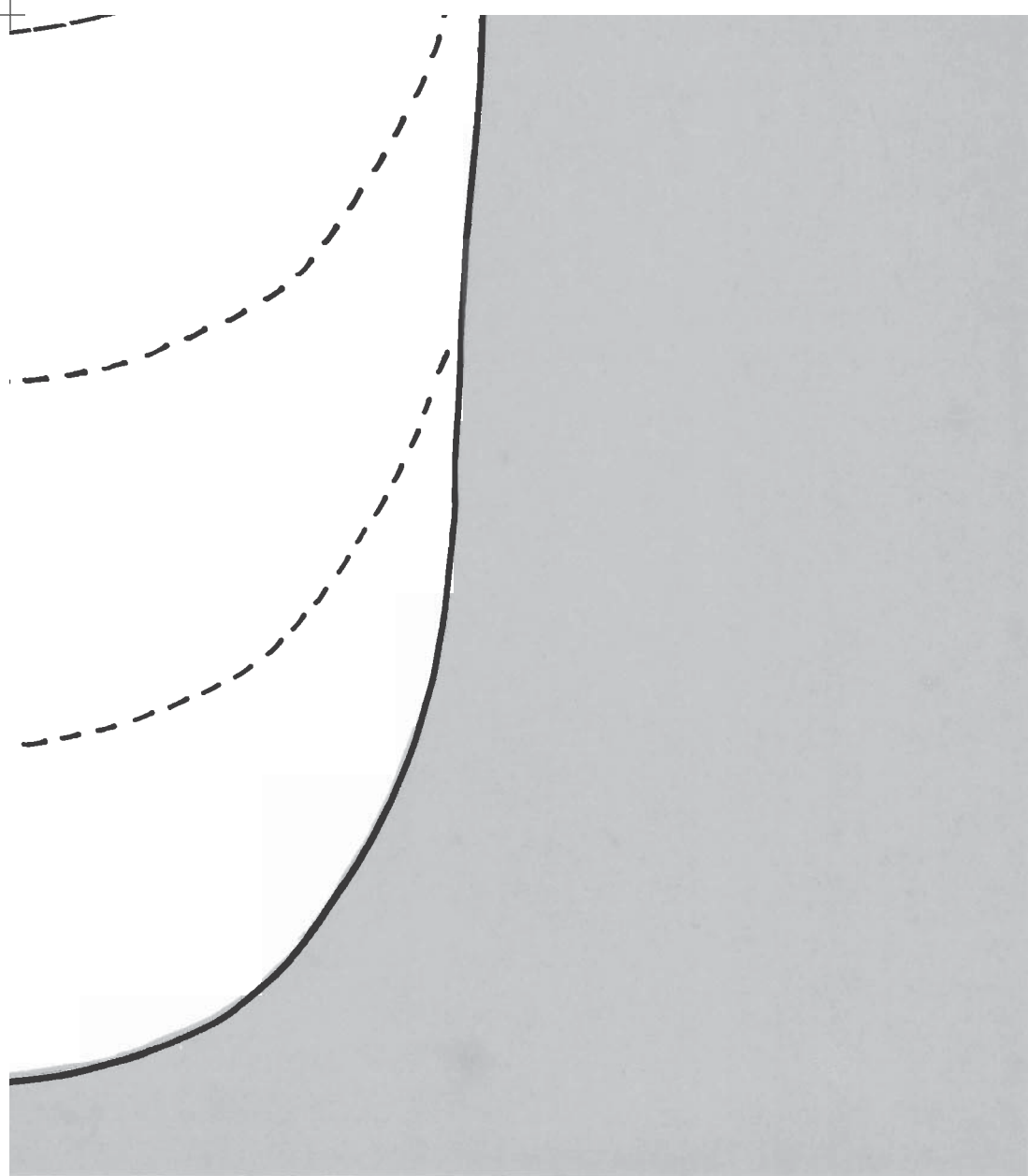


mens Sizes

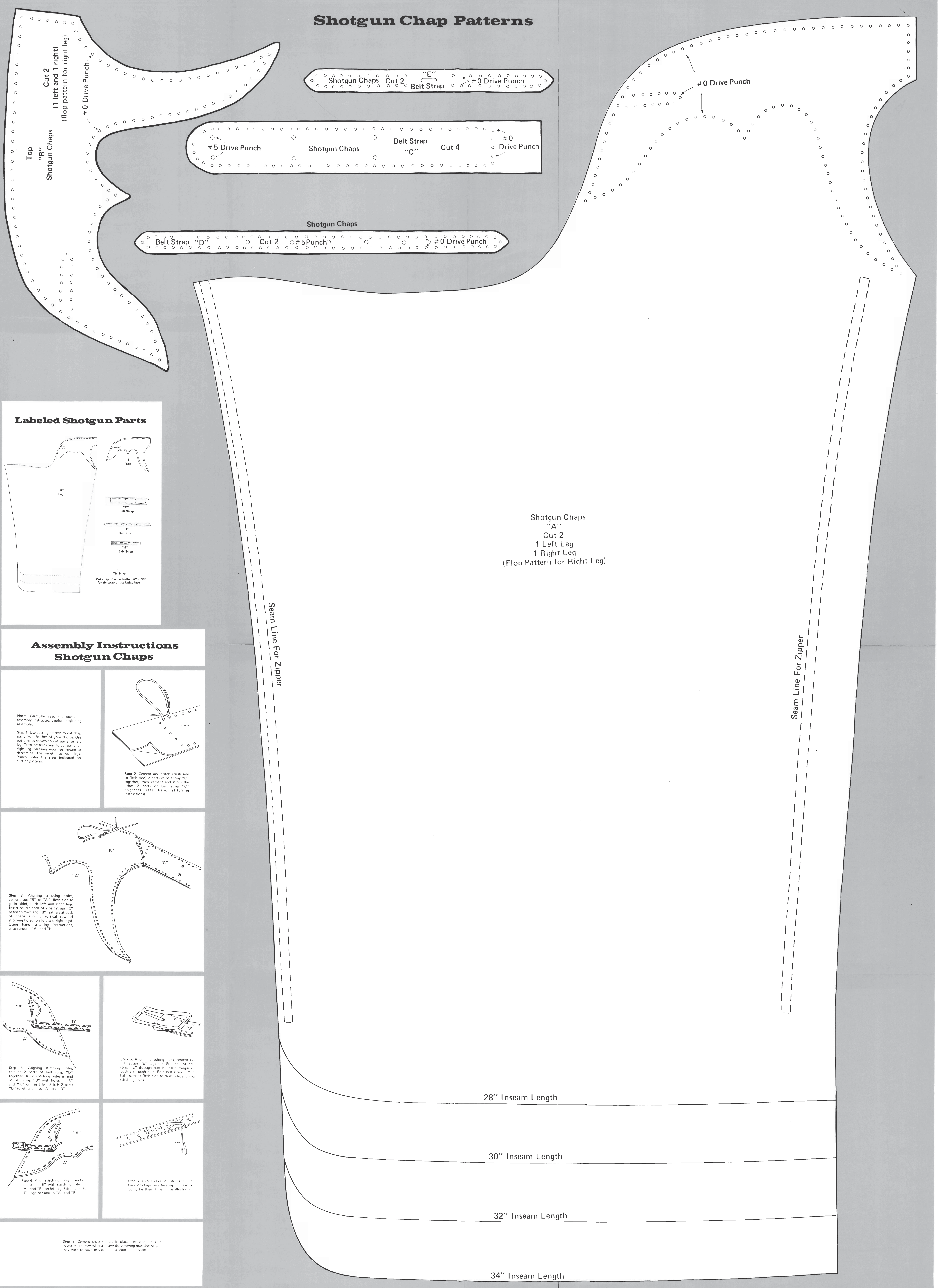
unch ○ ○



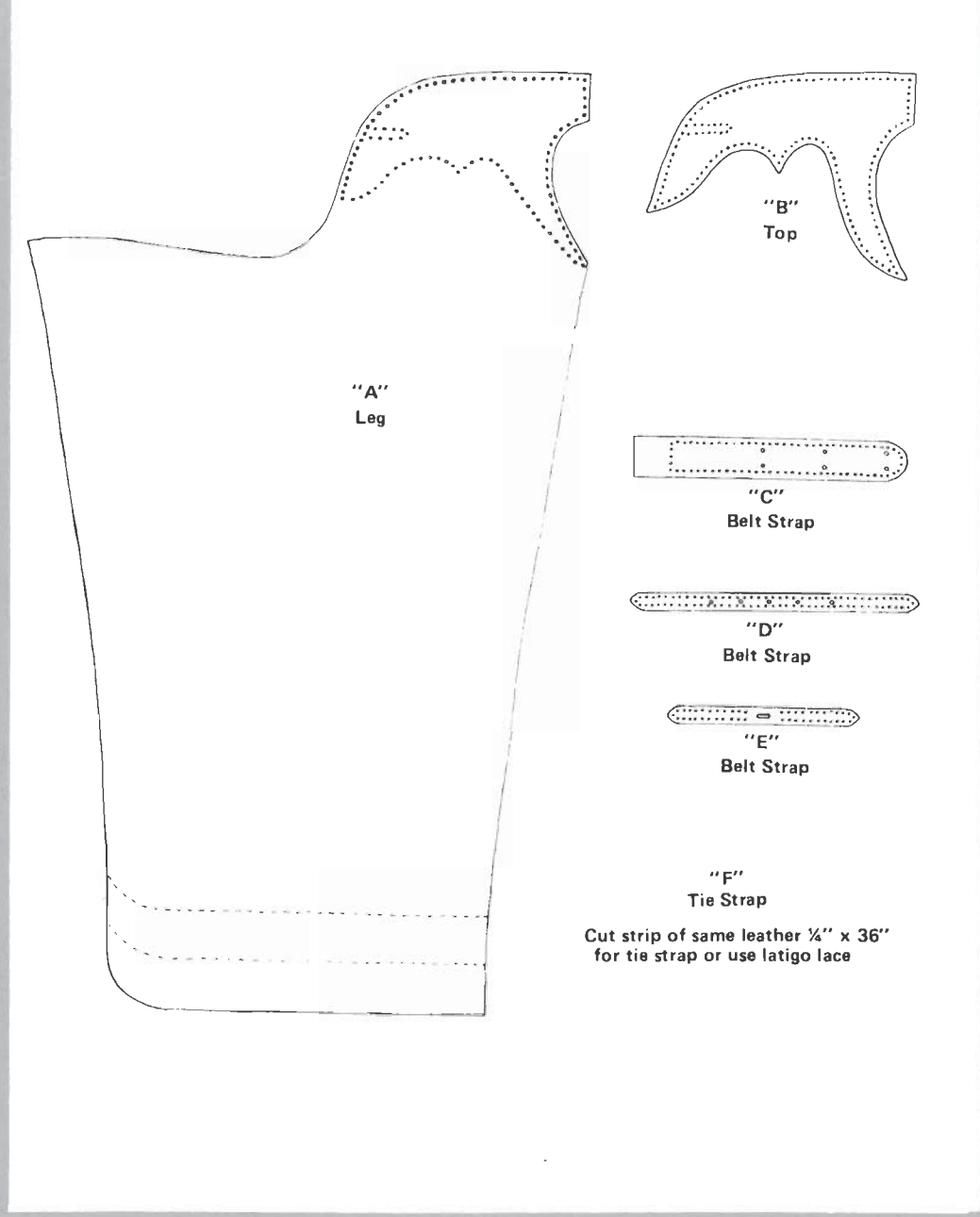




Shotgun Chap Patterns



Labeled Shotgun Parts



Assembly Instructions Shotgun Chaps

Note: Carefully read the complete assembly instructions before beginning assembly.

Step 1: Use cutting pattern to cut chap parts from leather of your choice. Use patterns as shown to cut parts for left leg. Turn patterns over to cut parts for right leg. Measure your leg inseam to determine the length to cut legs. Punch holes the sizes indicated on cutting patterns.

Step 2: Cement and stitch (flesh side to flesh side) 2 parts of belt strap "C" together, then cement and stitch the other 2 parts of belt strap "C" together (see hand stitching instructions).

Step 3: Aligning stitching holes, cement top "B" to "A" (flesh side to grain side), both left and right legs. Insert square ends of 2 belt straps "C" between "A" and "B" leathers at back of chaps, aligning vertical row of stitching holes (on left and right legs). Using hand stitching instructions, stitch around "A" and "B".

Step 4: Aligning stitching holes, cement 2 parts of belt strap "D" together. Align stitching holes in end of belt strap "D" with holes in "B" and "A" on right leg. Stitch 2 parts "D" together and to "A" and "B".

Step 5: Aligning stitching holes, cement (2) belt straps "E" together. Roll end of belt strap "E" through buckle, insert tongue of buckle through slot. Fold belt strap "E" in half, cement flesh side to flesh side, aligning stitching holes.

Step 6: Align stitching holes in end of belt strap "F" with stitching holes in "A" and "B" on left leg. Stitch 2 parts "F" together and to "A" and "B".

Step 7: Overlap (2) belt straps "C" in back of chaps, use tie strap "F" (16" x 36"), tie them together as illustrated.

Step 8: Cement chap zippers in place (see seam lines on pattern) and sew with a heavy duty sewing machine or you may wish to have this done at a shoe repair shop.

Shotgun Chaps
"A"
Cut 2
1 Left Leg
1 Right Leg
(Flop Pattern for Right Leg)

Seam Line For Zipper

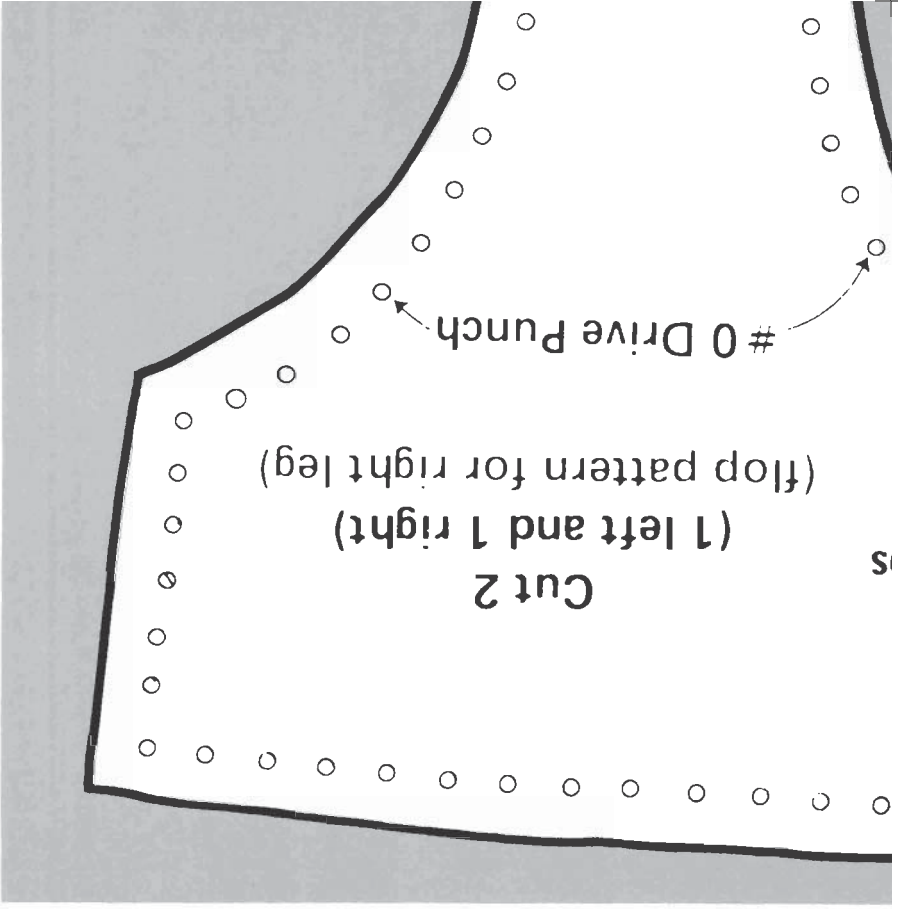
Seam Line For Zipper

28" Inseam Length

30" Inseam Length

32" Inseam Length

34" Inseam Length



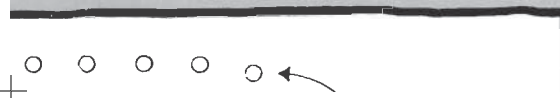
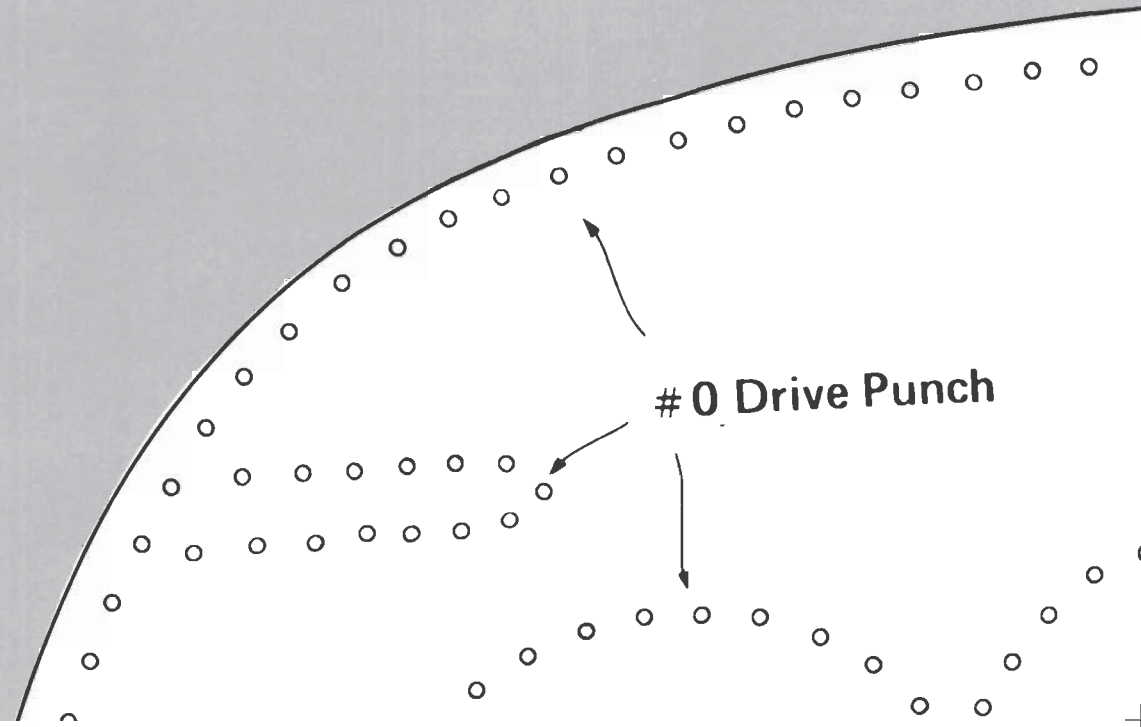
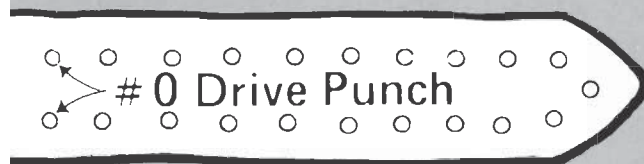
Shotgun Chap :

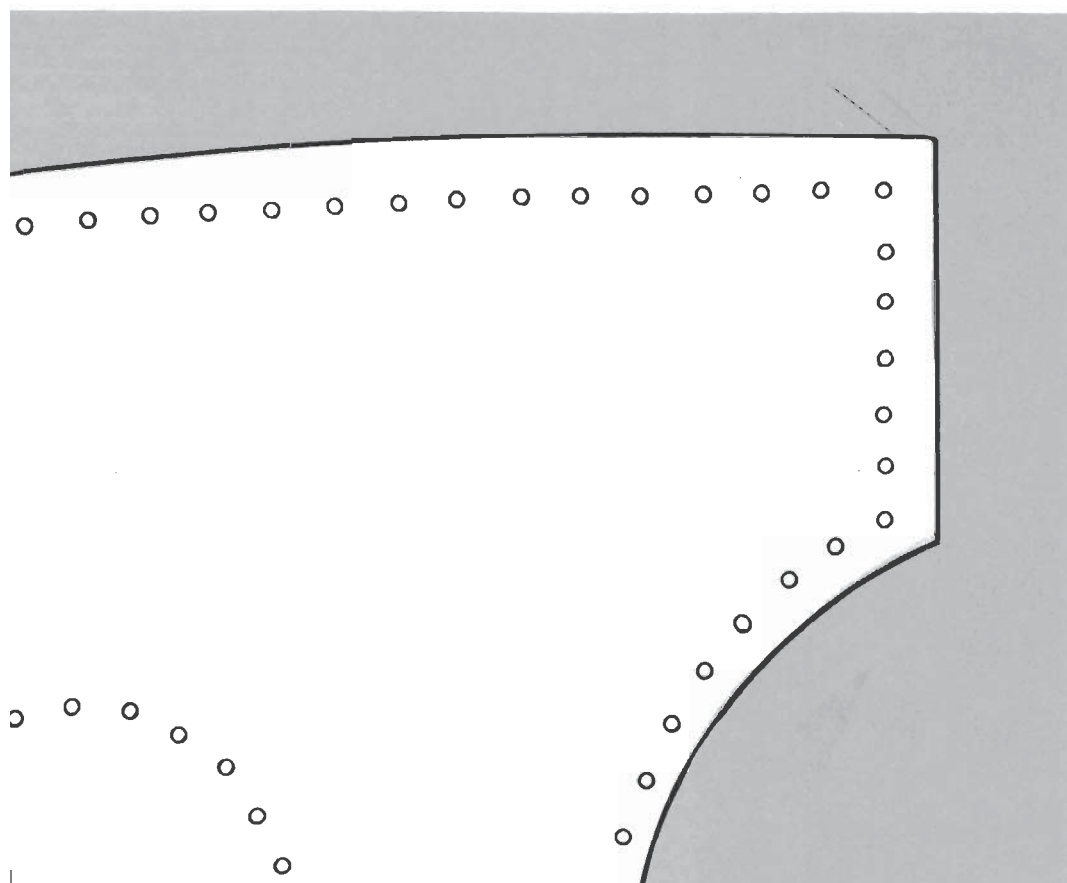
Shotgun Chaps

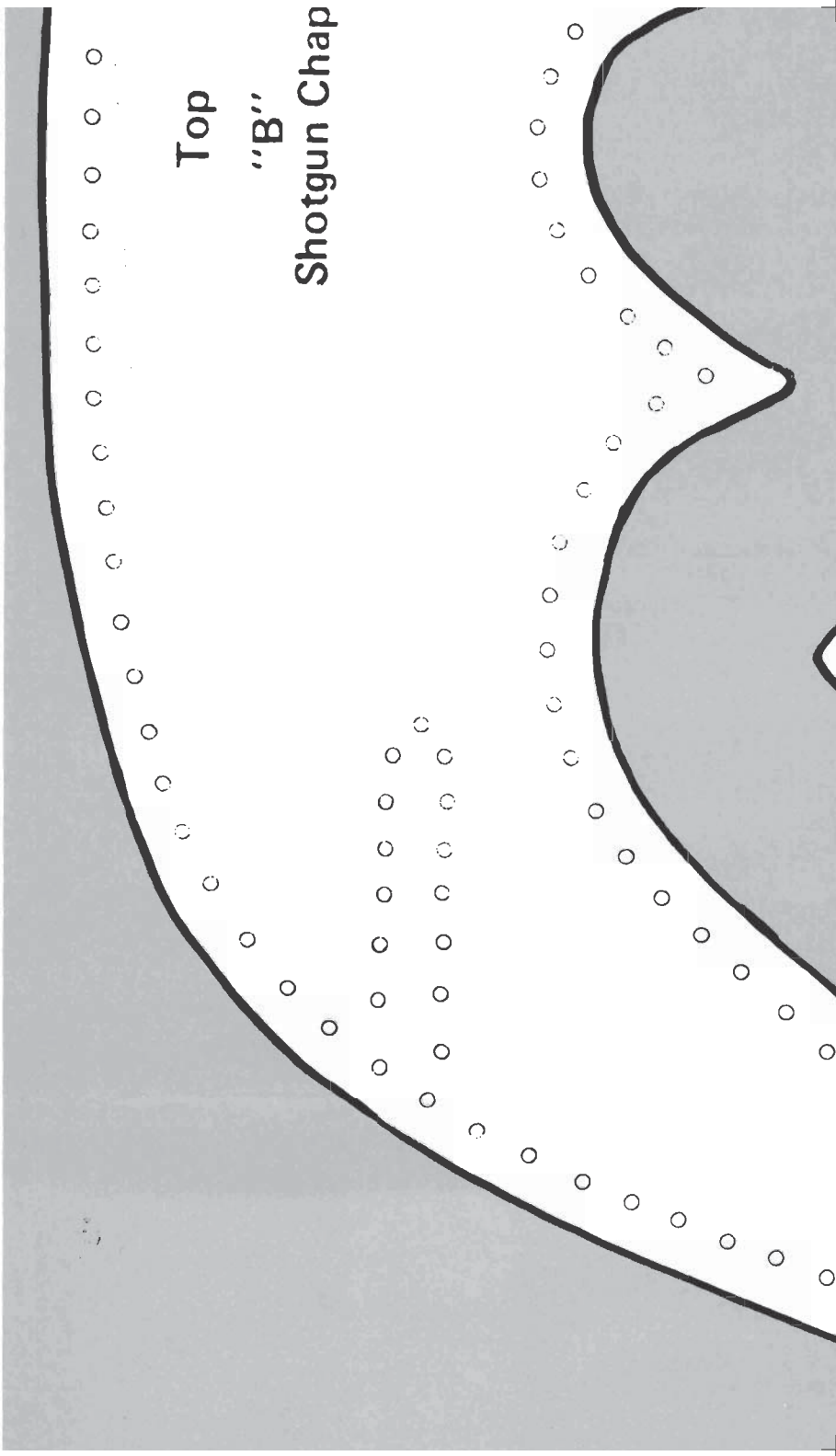
Cut 2

"E"
Belt Strap

Patterns



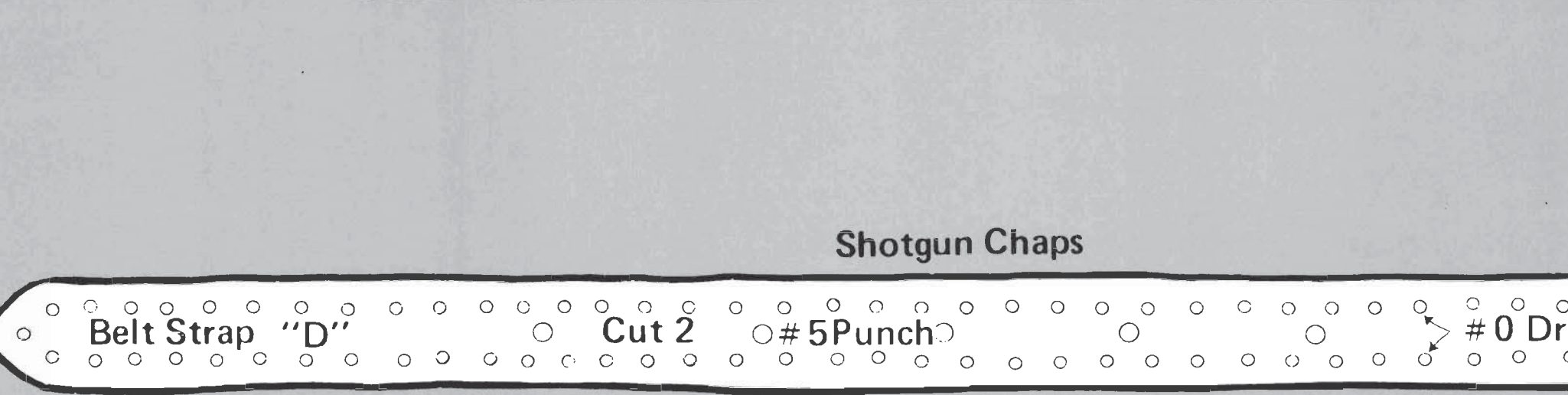




Top

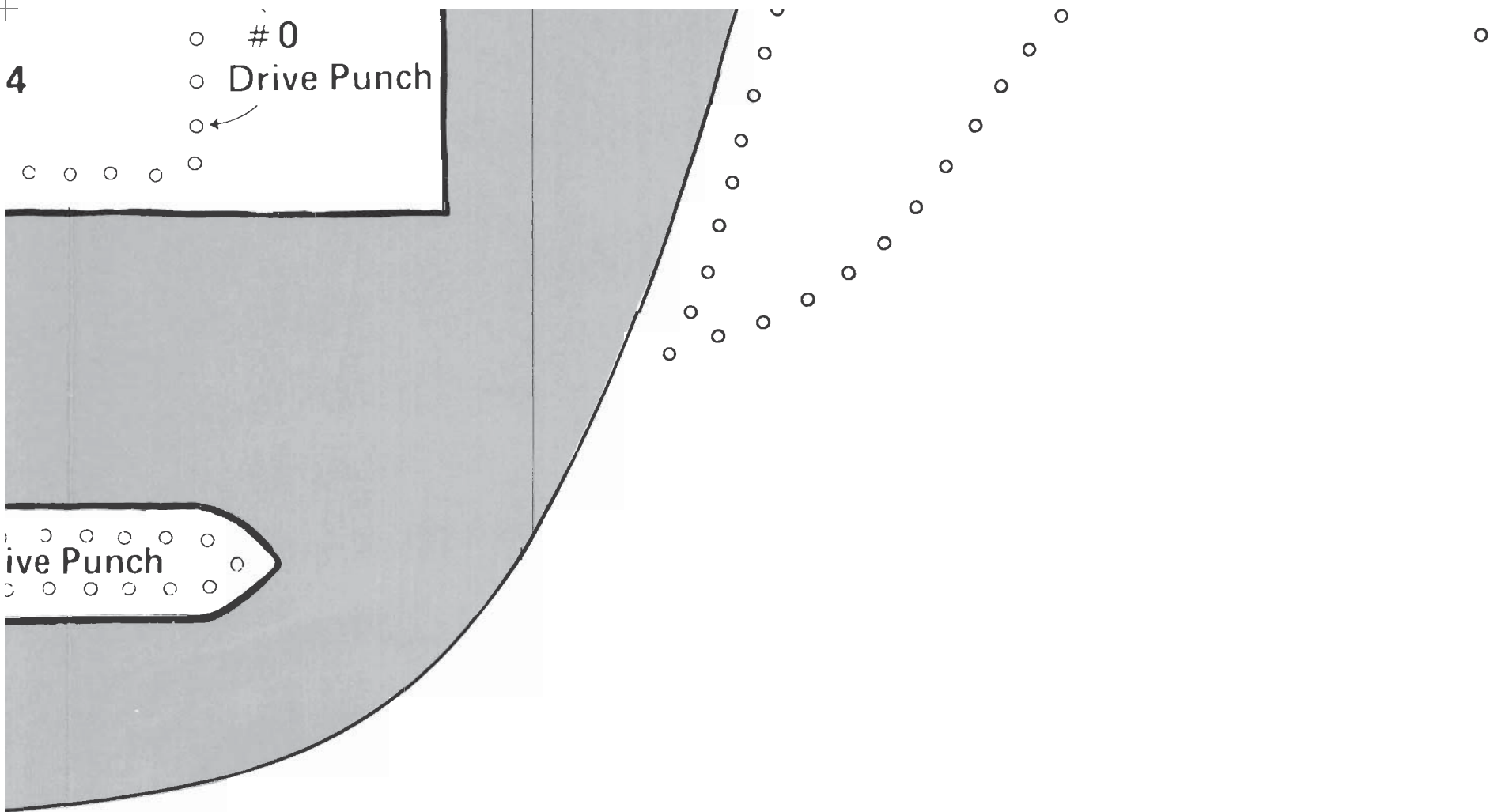
"B"

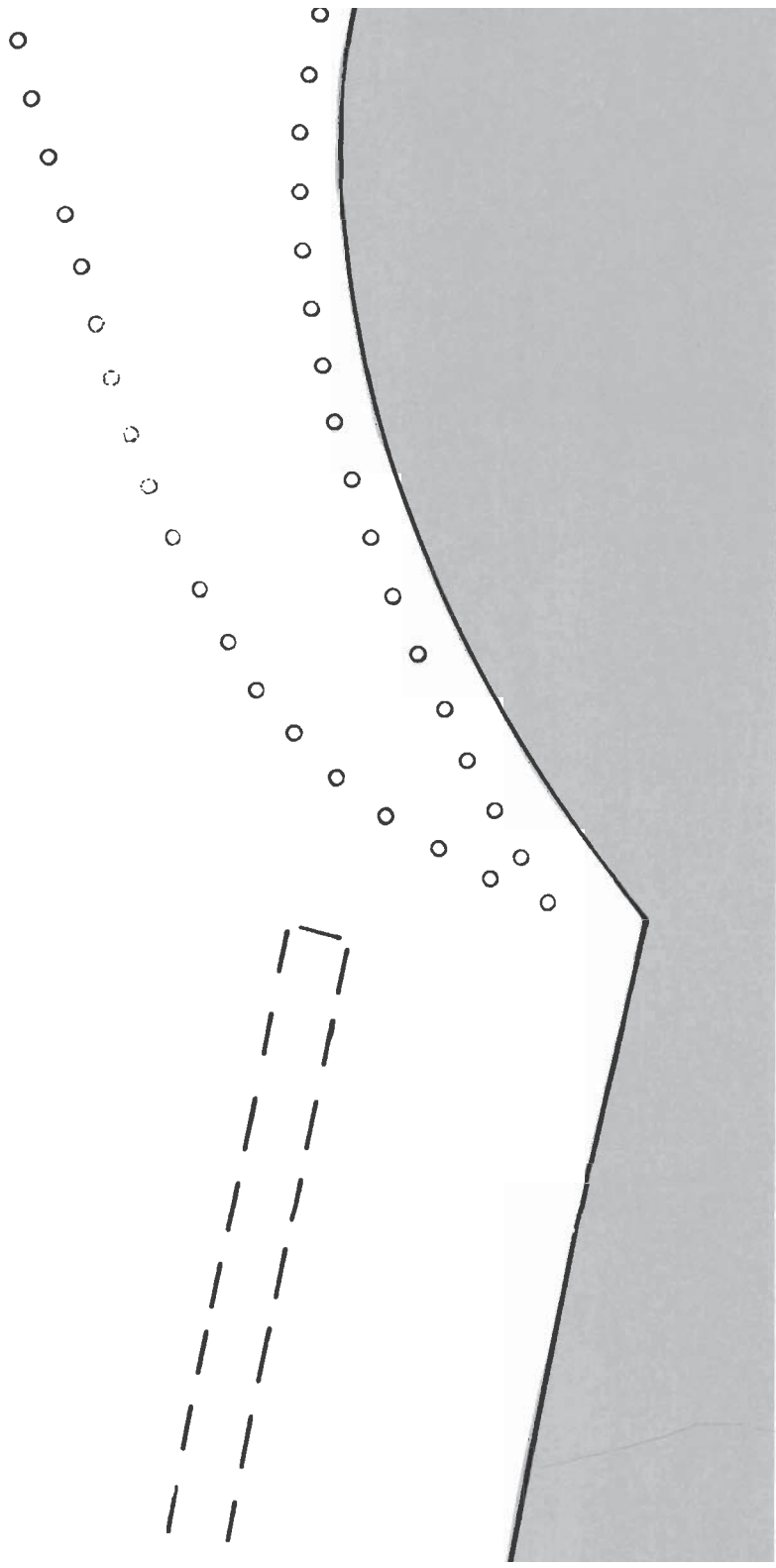
Shotgun Chap



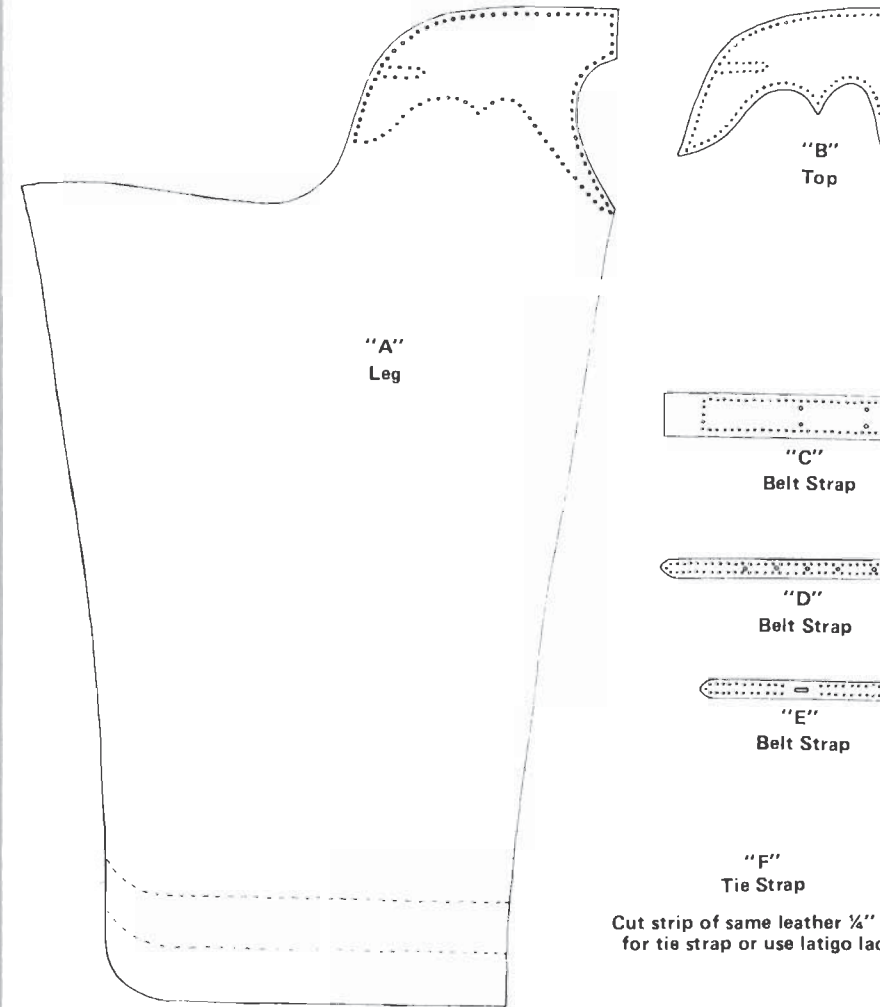
4

0
Drive Punch





Labeled Shotgun Part



ts



x 36"
:e

Sean

Shotgun Chaps

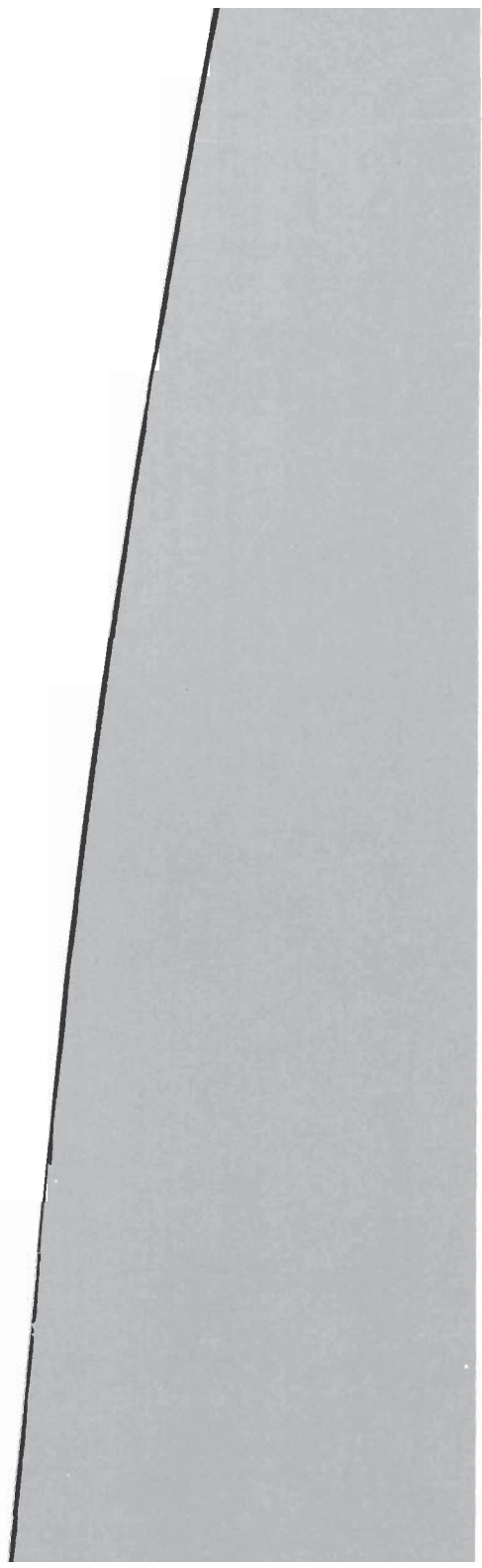
"A"

Cut 2

1 Left Leg

1 Right Leg

(Flop Pattern for Right Leg)



Assembly Instru

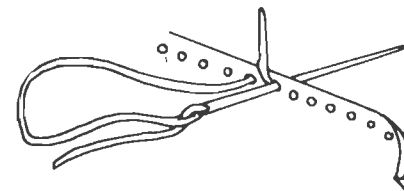
Shotgun Cha

Note: Carefully read the complete assembly instructions before beginning assembly.

Step 1. Use cutting pattern to cut chap parts from leather of your choice. Use patterns as shown to cut parts for left leg. Turn patterns over to cut parts for right leg. Measure your leg inseam to determine the length to cut legs. Punch holes the sizes indicated on cutting patterns.



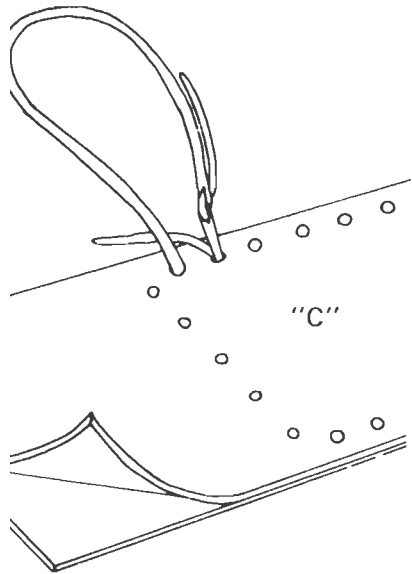
Step 2.
to flesh
together
other 2
togeth
instructi



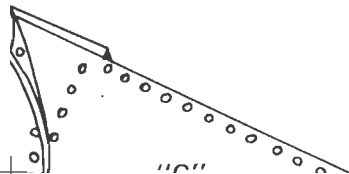
"B"



ctions ps

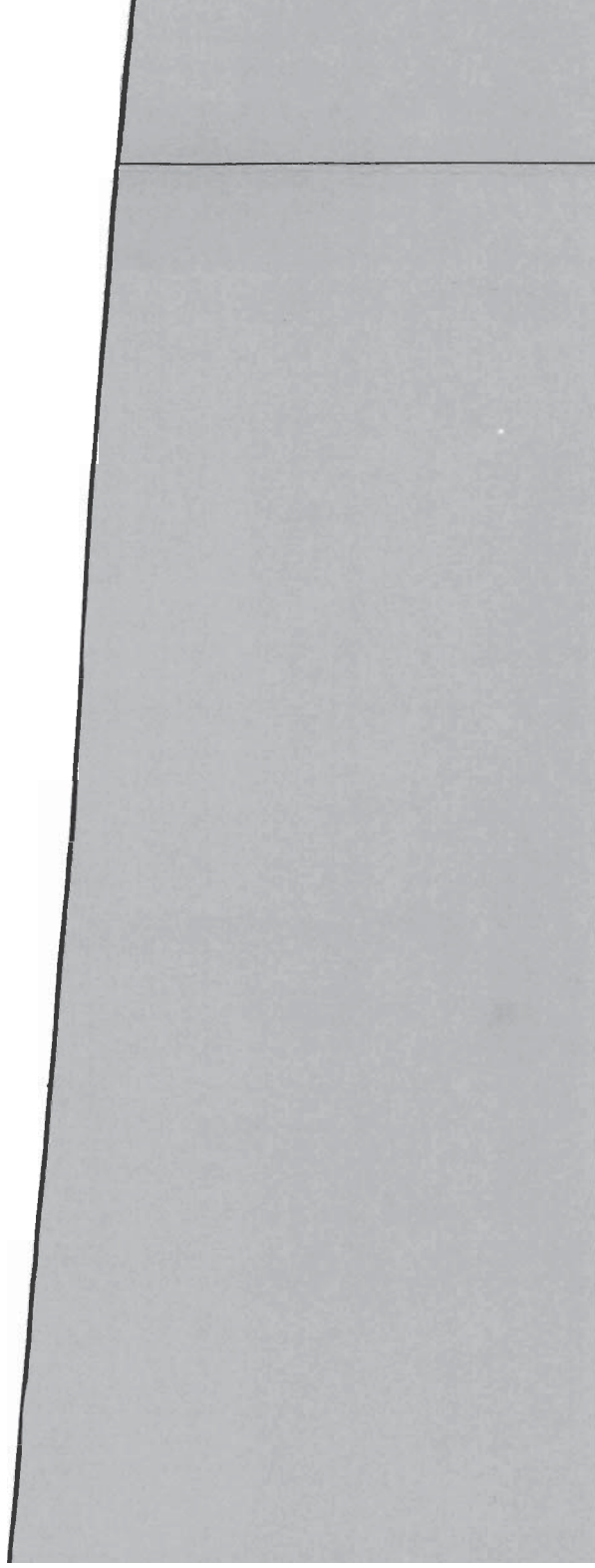


Cement and stitch (flesh side side) 2 parts of belt strap "C", then cement and stitch the 2 parts of belt strap "C" er (see hand stitching ions).

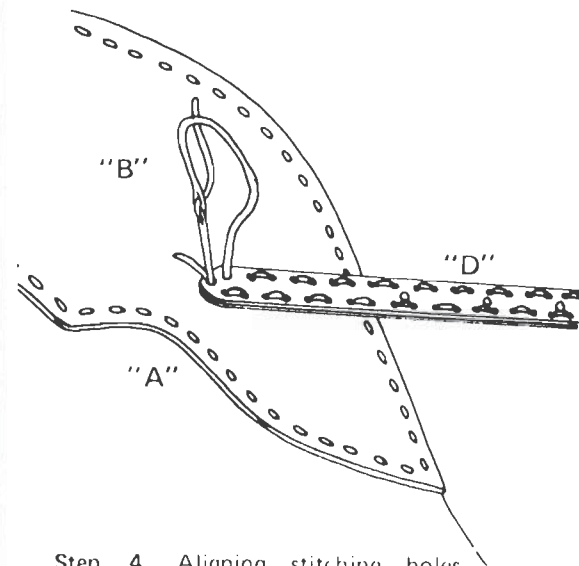
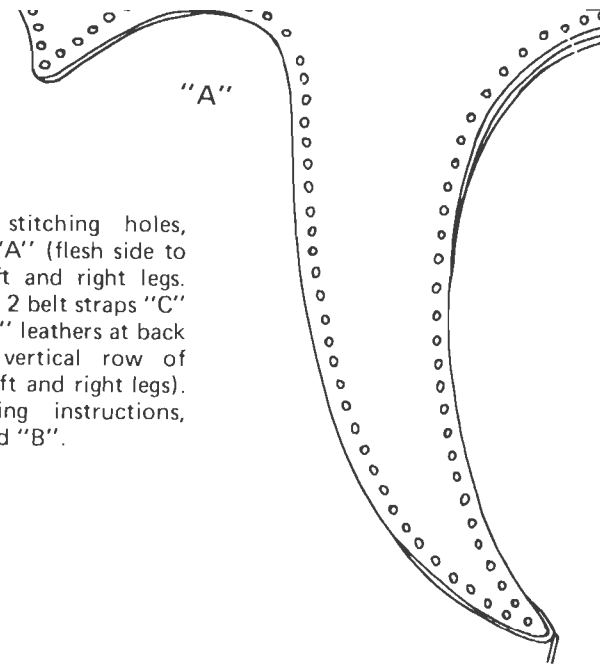


n Line For Zipper

Seam Line For Zipper

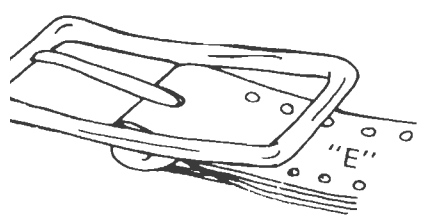
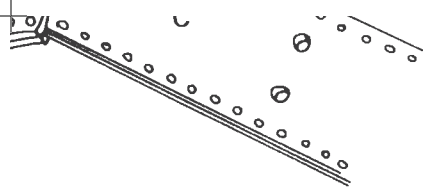


Step 3. Aligning stitching holes, cement top "B" to "A" (flesh side to grain side), both left and right legs. Insert square ends of 2 belt straps "C" between "A" and "B" leathers at back of chaps aligning vertical row of stitching holes (on left and right legs). Using hand stitching instructions, stitch around "A" and "B".

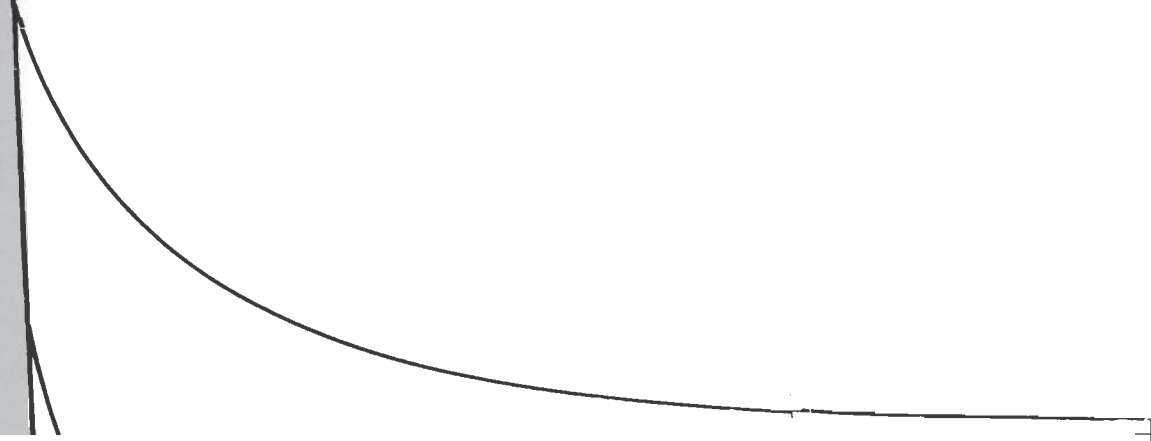


Step 4. Aligning stitching holes, cement 2 parts of belt strap "D" together. Align stitching holes in end of belt strap "D" with holes in "B" and "A" on right leg. Stitch 2 parts "D" together and to "A" and "B".

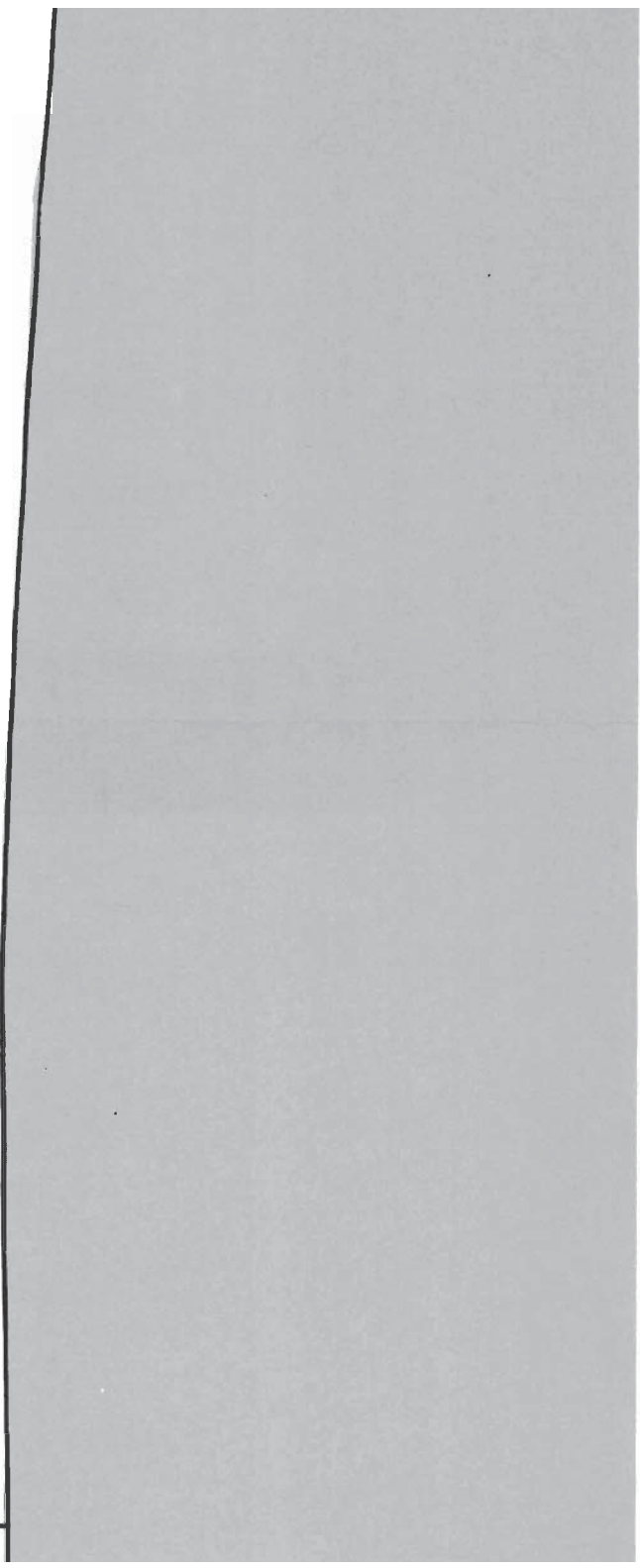
Step 5. A belt straps strap "E" buckle thr half, ceme stitching h

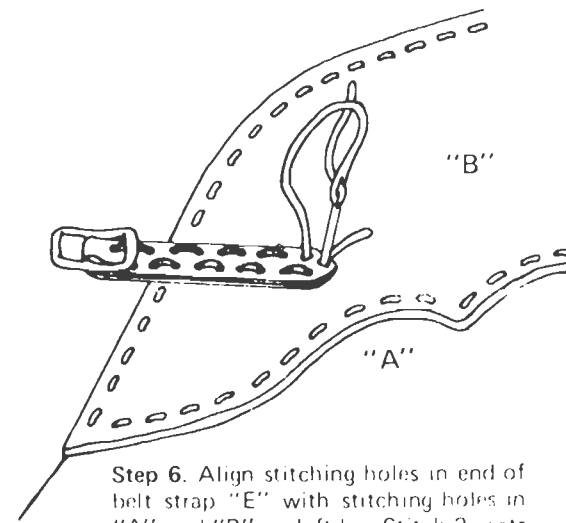


aligning stitching holes, cement (2)
 s "E" together. Pull end of belt
 through buckle, insert tongue of
 rough slot. Fold belt strap "E" in
 nt flesh side to flesh side, aligning
 oles.



28'' Inseam Length

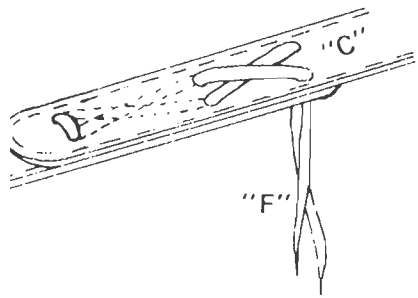




Step 6. Align stitching holes in end of belt strap "E" with stitching holes in "A" and "B" on left leg. Stitch 2 parts "E" together and to "A" and "B".

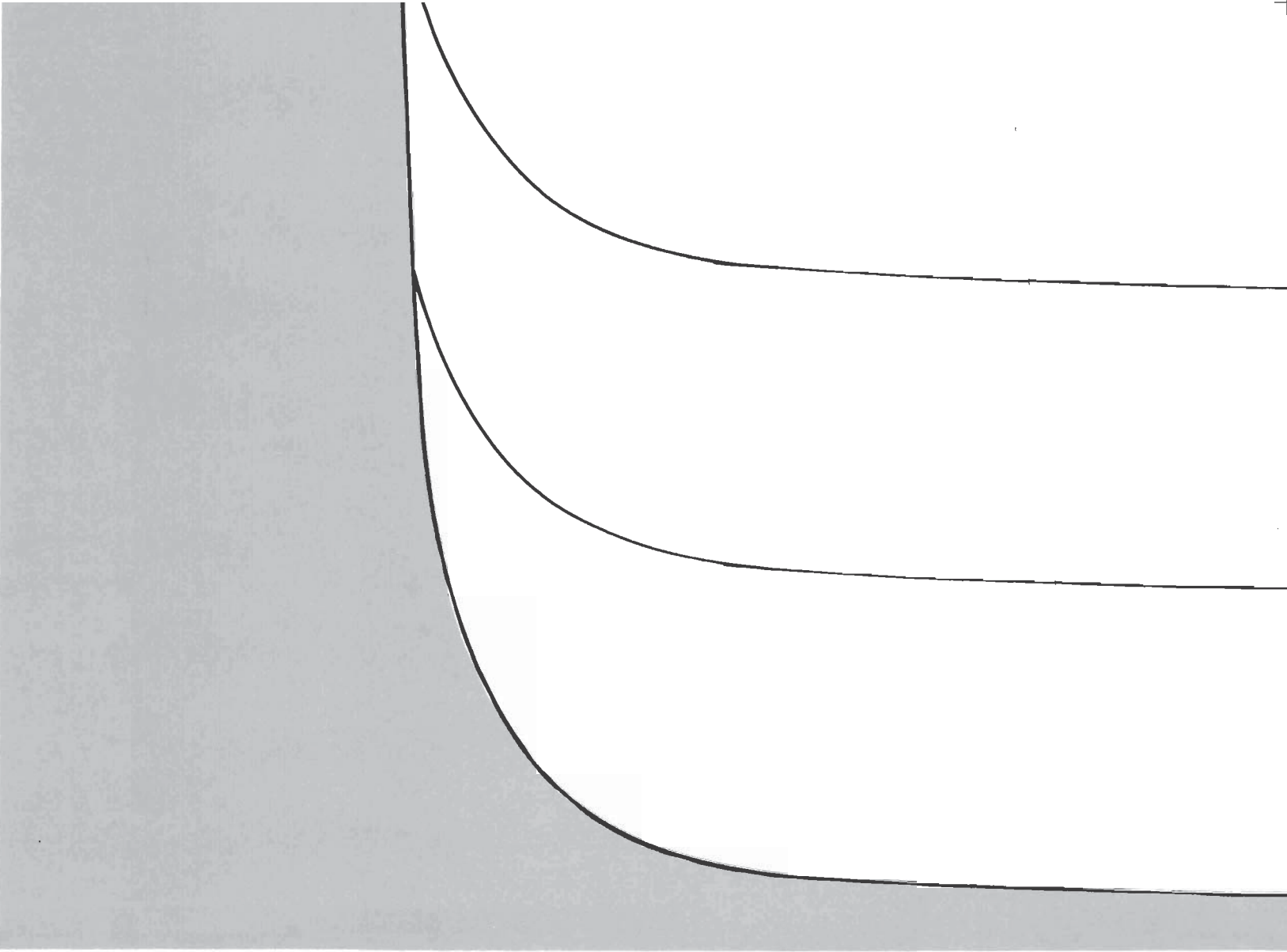
Step
back
36")

Step 8. Cement chap zippers in place (see pattern) and sew with a heavy duty sewing machine may wish to have this done at a shoe repair



7. Overlap (2) belt straps "C" in
of chaps, use tie strap "F" ($\frac{1}{4}$ " x
tie them together as illustrated.

seam lines on
machine or you
shop



30" Inseam Length

32" Inseam Length

34" Inseam Length

